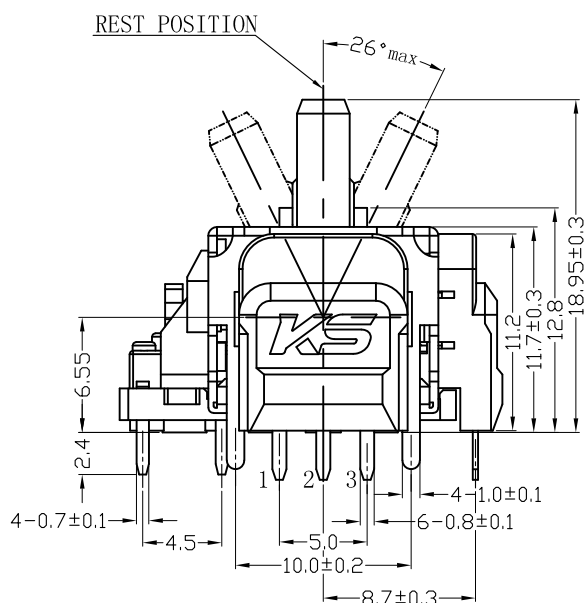
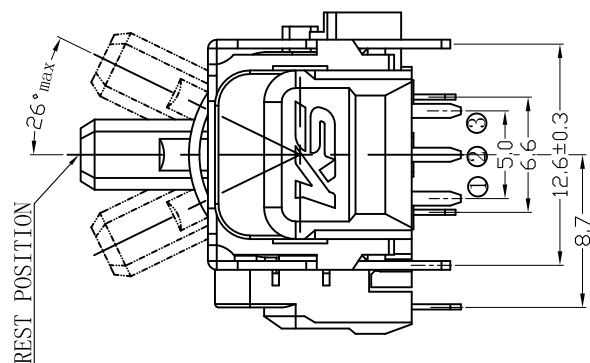
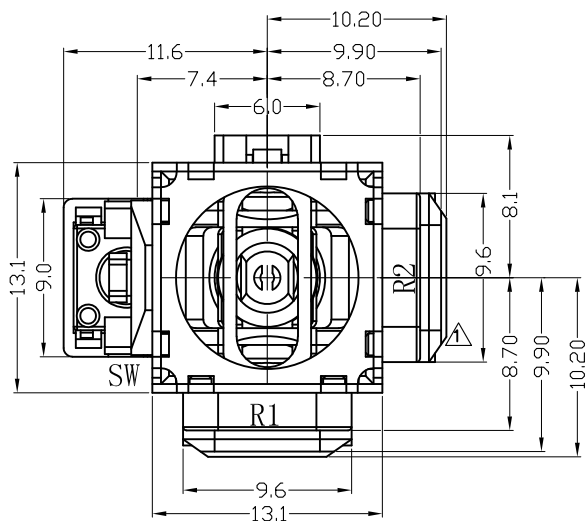


轴心部尺寸详图

2:1

Wiring method:

接线方式:

蓝色本体：

PIN 1:GND

PIN 2:OUT

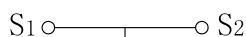
PIN 3:VCC

蓝色本体:

PIN ①:GND

PIN ②:OUT

PIN ③:VCC



CIRCUIT:SW

注意：1. 基板板厚=1.2

RECOMMENDATORY THICKNESS OF P. W. B. IS 1.2mm

2. 端子厚 $t=0.3\text{mm}$

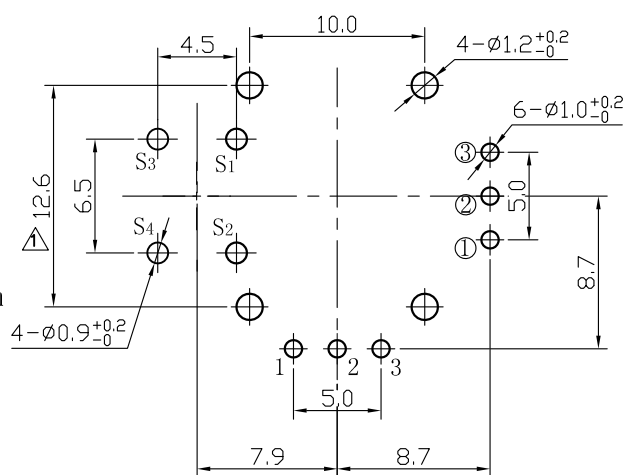
POT. TERMINAL THICKNESS

SW 端子板厚 $t=0.3\text{mm}$

SWITCH TERMINAL THICKNESS

外壳厚度 $t=0.5\text{mm}$

FPAME THICKNESS



P. C. B MOUNTING HOLE DETAIL

VERSION	 深圳市亚特联科技有限公司 SHENZHEN YATELIAN TECHNOLOGY CO., LTD		MODEL YTMR-YG13-011 SH1B174A5			DRAW	SCALE
A0			DRAWING NO:			严工	
ISSU.	DATE	REVISION	Design	TOL.UNLESS OTHERWISE SPEC.		CHKD	UNIT
00	2025.5.30	初始发行	赵丽娟	BASIC DIMENSIONS	TOL.	宋工	
01	2025.8.20	修正PCB开孔图及本体logo	程霜	L≤10	±0.3		
02				10<L	±0.5	APPD	
03				100≤L	±0.8	张工	
04				ANGLE	±5°		
							第 1 页

13 系列规格书

13 SERIES SPECIFICATION

适用机型：13 系列 (174) 编号：13-001

日期：2025 年 7 月 4 日

1. General 一般事项

1-1 Scope 适用范围

This specification applies to TMR joysticks used in electronic devices.

本规格书适用于电子设备使用之 TMR 摇杆。

1-2 Standard atmospheric conditions 标准大气状态

Unless otherwise specified, the standard range of atmospheric conditions for making measurements

and tests is as follows:

除另有规定外，量测应在以下大气条件下进行：

Ambient temperature 温度 : 15°C ~ 35°C

Relative humidity 相对湿度 : 25% ~ 85%

Air pressure 气压 : 86 KPa ~ 106 KPa

If there is any doubt about the results, measurements should be made within the following limits:

如有任何疑虑时，量测应在以下条件下进行：

Ambient temperature 温度 : 20°C ± 1°C

Relative humidity 相对湿度 : 63% ~ 67%

Air pressure 气压 : 86 KPa ~ 106 KPa

1-3 Operating temperature range : -10°C ~ +70°C

适用温度范围

1-4 Storage temperature range : -30°C ~ +80°C

保存温度范围

1-5 Operators shall wear electrostatic bracelets during operation

作业员操作时需戴静电手环

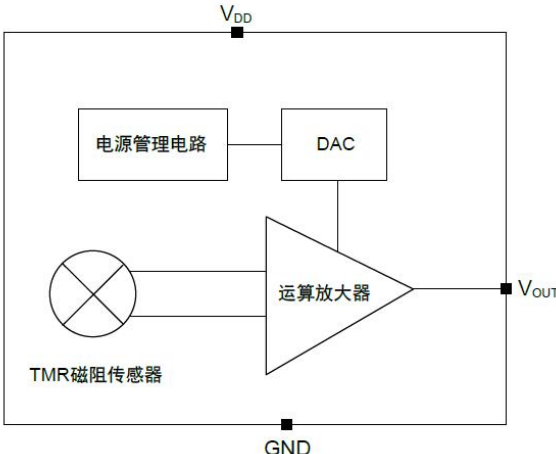
2. Construction 构造

2-1 Dimension 尺寸 : Refer to attached drawing 参见成品图

3. Mechanical characteristics 机械性能			
NO. 序号	ITEM 项 目	CONDITIONS 条 件	SPECIFICATION 规 格
1	Figure of lever operation 摇杆动作形式	/	Circular operating 圆形式
2	Operation angle of lever 摇杆使用有效角度	Add a fit force on the lever top to push it to max. angle of each direction when lever is released and reset position. 当摇杆处于自由复归位置时, 在摇杆顶部施加一定力将摇杆推向任意方向最大角度。	26° max 最大 26°
3	Operating force of lever 摇杆作用力	Test position is at more than 10 degrees deflection of lever. 摇杆偏斜 10 度以上之位置测定。	12±4mN. m (120±40gf. cm)
4	Accuracy of reset position of lever 摇杆复归垂直度	Measure the angle between the lever and the axial center line after the lever pushed to the direction of X-X(Y-Y) and resets. 摇杆推向 X-X(Y-Y) 方向自由复归后测量摇杆与垂直中心线的角度。	90° ±3°
5	Shaft torsional strength 摇杆扭曲强度	Hold the Shaft controller. And then reset the shaft to vertical position. The torsion moment shall be applied to the shaft. 握住摇杆, 然后将摇杆复位到垂直位置, 扭力应作用在摇杆上。	More than 0.30N. m (3.0Kgf. cm) 10 seconds min Tested to meet the following requirements: Mechanical characteristics: in accordance with 3.3、6.1、6.2 Electrical characteristics: in accordance with 4.2、4.3、4.4、6.4 Feeling: Normal 大于 0.30N. m (3.0Kgf. cm) , 至少 10 秒钟。 测试后符合以下要求: 机械性能:符合 3.3、6.1、6.2 电气性能:符合 4.2、4.3、4.4、6.4 手感: 正常

6	Pull Shaft strength 摇杆拉拔强度	Apply specified pull force on the lever upward. 作用于摇杆上，沿摇杆方向向上。	More than 50N(5Kgf) 10 seconds min. Tested to meet the following requirements: Mechanical characteristics: in accordance with 3.3、6.1、6.2 Electrical characteristics: in accordance with 4.2、4.3、4.4、6.4 Feeling: Normal Appearance: Normal 大于 50N(5Kgf), 至少 10 秒钟 测试后符合以下要求: 机械性能:符合 3.3、6.1、6.2 电气性能:符合 4.2、4.3、4.4、6.4 手感: 正常
7	Push shaft strength 摇杆推强度	When the Shaft is in the vertical position, the action is on the Shaft and downward in the direction of the rocker. 摇杆在垂直位置时，作用于摇杆上，沿摇杆方向向下。	More than 100N (10Kgf) 10 seconds min. Tested to meet the following requirements: Mechanical characteristics: in accordance with 3.3、6.1、6.2 Electrical characteristics: in accordance with 4.2、4.3、4.4、6.4 Feeling: Normal Appearance: Normal 大于 100N (10Kgf) , 至少 10 秒钟 测试后符合以下要求: 机械性能:符合 3.3、6.1、6.2 电气性能:符合 4.2、4.3、4.4、6.4 手感: 正常
4. Electrical characteristics 电气特性			
NO. 序号	ITEM 项 目	CONDITIONS 条 件	SPECIFICATION 规 格
1	Rated voltage 额定电压	/	DC 1.8V & 3.3V

2	Voltage Divider Error 分压误差值	Voltage divider error is defined the ratio of the voltage terminals Output-GND to terminals VCC-GND after the drive arm rested. 1.8V & 3.3V D.C. shall be applied to the terminals between VCC and GND and then voltage divider error shall be measured with the drive arm operation on the line X-X and Y-Y. 分压误差值是摇杆自由复归后端子 Output-GND 与端子 VCC-GND 电压比例:将 1.8V & 3.3V D.C 电压加在端子 VCC-GND 之间, 分压误差值在摇杆运作于 X-X 和 Y-Y 方向到底复归后测试。	40.3%~59.7%
3	Limit voltage value 极限电压值	The joystick operates in the X-X and Y-Y directions and is tested when tilted to 23° . 摇杆运作于 X-X 和 Y-Y 方向, 倾斜到 23° 时测试。	Min: Within 26% Max: More than 74% 最小值: 26% 以下 最大值: 74% 以上
4	value of reset position 复归值	The absolute value of difference between the partial voltage error value measured after the free reset of the rocker in the upward direction and the partial voltage error value measured after the free reset of the rocker in the downward direction. The absolute value of difference between the partial voltage error value measured after the free reset of the rocker in the left direction and the partial voltage error value measured after the free reset of the rocker in the right direction 摇杆推向上方向自由复位后测得分压误差值与摇杆推向下方向自由复位后测得分压误差值之差的绝对值。 摇杆推向左方向自由复位后测得分压误差值与摇杆推向右方向自由复位后测得分压误差值之差的绝对值。	Initial: Within 3%. After: Within 5%. 初始值: 3%以内 试验后: 5%以内

5	Insulation resistance 绝缘阻抗值	Apply DC 250V to the specified terminal and other terminals. 指定端子与其它端子间加DC 250V 电压。	More than 100MΩ 100MΩ 以上					
6	Withstand voltage 耐电压特性	Apply AC 250V(Current 2mA) between specified terminal and other terminals for 1 minute. 指定端子与其它端子间加 AC 250V(电流 2mA) 电压 1 分钟。	Without arcing or breakdown 无损坏或弧光					
7	Functional Block Diagram 功能图							
8	Electrical Specifications 电气规格	Symbol 符号	Parameters 参数	Test Condition 实验条件	Min 最小值	Typ 标准值	Max 最大值	Unit 单位
		Vcc	Supply Voltage 电源电压		1.6	3.3	5	V
		Icc	Supply Current 供电电流	Ta=25℃	—	200	—	uA
		Tpo	Power on Time 开机时间	Ta=25℃	—	—	100	us
		Bw	Bandwidth 带宽	-3dB, CL=1nF	—	—	50	KHz
		Rout	Output Resistance 输出电阻	Iout<1.5mA Vcc=3V B=0Gs	—	5	15	Ω
		RI	Output Loading Resistance 输出负载电阻	Pull to GND 下拉到 GND	10	—	—	KΩ
				Pull to VCC 上拉到 VCC	10	—	—	KΩ
		CI	Output Loading Capacitance 输出负载电容	Output to GND	—	—	10	nF

		RI	Output Loading Resistance 输出负载电阻	$I_{out} \leq 1.5$ mA Output to GND or to Vcc	3K	—	—	kohm
		VOL	Linear output low voltage 线性输出低电 压	VCC=3V, RL>=4.7 KΩ	—	—	0.1	V
		VOH	Linear output high voltage 线性输出高电 压	VCC=3V, RL>=4.7 KΩ	VCC-0.1	—	—	V
9	Magnetic Characteris tics 磁特性	Symbol 符号	Parameters 参数	Test Condition 实验条件	Min 最小值	Typ 标准值	Max 最大值	Unit 单位
		ELin	Nonlinear error 非线性误差	Ta=25℃	-1.5	—	1.5	%
		VOE	Zero field output voltage error 零磁场输出电 压误差	Vcc=1.8V;B=0 Ta=25℃	0.855	0.9	0.945	V
				Vcc=3V;B=0 Ta=25℃	1.57	1.65	1.73	V
		SNST	Magnetic sensitivity 磁灵敏度	Ta=25℃, Vcc=1.8V	1.1628	1.224	1.2852	mV/Gs
				Ta=25℃, Vcc=3V	1.9176	2.04	2.1624	mV/Gs
		VOQ_TC	Zero field voltage output drift in temperature range 温度范围内零 磁场电压输出 漂移	—	-1.5	—	1.5	%
		SNST_TC	Magnetic sensitivity drift in temperature range 温度范围 内磁灵敏度漂 移	—	—	1000	—	ppm/℃
		ERAT_VOQ	Zero field output voltage proportional	Ta=25℃	-1.5	—	1.5	%

			error 零磁场输出电压比例误差	Ta=25℃	-1.5	-	1.5	%
		ERAT_SNST	Proportional error of magnetic sensitivity 磁灵敏度比例误差	Ta=25℃	-2	-	2	%
				Ta=25℃	-2	-	2	%
		VN	Noise 噪声	Ta=25℃ , Vcc=3.38V , BW=5kHz	-	-	10	mVpp
10	VESD 耐静电	TYPE 类型			REFERENCE 参考		Grade 等级	
		HUMAN-BODY MODEL (HBM) 人体模型			AEC-Q100-002		Class II	
		CHARGED-DEVICE MODEL (CDM) 带电器件模型			AEC-Q100-011		Class C3	
		sealing effect (Latch up) 闭锁效应			AEC-Q100-004		Class IA	
5. Endurance characteristics 耐久性能								
NO. 序号	ITEM 项目	CONDITIONS 条件			SPECIFICATION 规格			

1	Resistance to soldering heat 焊锡耐热性	Soldering test shall be using below materials. 使用以下材料进行焊锡试验。 Using printed: single sided Wiring board copper clad laminate 使用板子 t=1.2mm 单面铜箔玻纤板 Solder: Sn-Ag solder (Pb free) 焊料: : Sn-Ag 材料 无 Pb Flux : specific gravity 0.82min. 助焊剂 : 比重 0.82 以上 Soldering condition is in this below. 如下焊锡条件进行试验。 Preheating: The surface of the solder side shall be heated 90°C to 100°C, for 45 seconds or less. 预热温度: 基板表面温度 90°C~100°C, 45 秒以内。 Solder : The board shall be solderd up to the mounting side surface (but solder shall not come into the mounting side surface) for within 5seconds at 255°C to 260°C. 焊锡: 温度 255~260°C、5 秒以下。 焊锡面最大为 PCB 板的上面。PCB 板表面无沾锡流动。 Flux :The foaming method shall be applied. Flux shall not come into the mounting side surface and fluxing time shall be 3seconds or less. 助焊剂: 3 秒以内在 PCB 表面喷撒, PCB 板上助焊剂流动。 Soldering time: One time with above condition. 焊锡次数: 按上記条件 1 次。	Mechanical characteristics: in accordance with 3.3、6.1、6.2 Electrical characteristics: in accordance with 4.2、4.3、4.4、6.4 Feeling: Normal Appearance: Normal 机械性能:符合 3.3、6.1、6.2 电气性能:符合 4.2、4.3、4.4、6.4 手感: 正常
2	Dry heat 耐热性	Temperature: +80±2°C Time: 96 hours The controller shall be subjected to standard atmospheric conditions for 2 hours , after which measurement shall be made. 在温度 80±2°C 恒温槽中放置 96 小时, 取出后在正常状态下放置 2 小时后测试。	Mechanical characteristics: in accordance with 3.3、6.1、6.2 Electrical characteristics: in accordance with 4.2、4.3、4.4、6.4 Feeling: Normal Appearance: Normal 机械性能:符合 3.3、6.1、6.2 电气性能:符合 4.2、4.3、4.4、6.4 手感: 正常

3	Cold 耐寒性	Temperature: $-30 \pm 2^{\circ}\text{C}$ Time: 96 hours Surface moisture shall be removed, and then the controller shall be subjected to standard atmospheric conditions for 2 hours, after which measurement shall be made. 在温度 $-30 \pm 2^{\circ}\text{C}$ 恒温槽中放置 96 小时, 表面水份摄取后在正常状态下放置 2 小时后测试。	Mechanical characteristics: in accordance with 3.3、6.1、6.2 Electrical characteristics: in accordance with 4.2、4.3、4.4、6.4 Feeling: Normal Appearance: Normal 机械性能: 符合 3.3、6.1、6.2 电气性能: 符合 4.2、4.3、4.4、6.4 手感: 正常
4	Damp heat 耐湿性	Temperature: $+60 \pm 2^{\circ}\text{C}$ Humidity: 90~95%RH Time: 96 hours Surface moisture shall be removed And then the controller shall be subjected to standard atmospheric conditions for 2 hours, after which measurement shall be made. 在温度 $60 \pm 2^{\circ}\text{C}$ 90%~95%RH 恒温槽中放置 96 小时, 表面水份摄取后在正常状态下放置 2 小时后测试。	Mechanical characteristics: in accordance with 3.3、6.1、6.2 Electrical characteristics: in accordance with 4.2、4.3、4.4、6.4 Feeling: Normal Appearance: Normal 机械性能: 符合 3.3、6.1、6.2 电气性能: 符合 4.2、4.3、4.4、6.4 手感: 正常
5	Temperature cycling test 温度循环测试	Low temperature : $-20 \pm 3^{\circ}\text{C}$ 30 minutes High temperature: $+60 \pm 3^{\circ}\text{C}$ 30 minutes Number of cycles: 5 Surface moisture shall be removed, and then the controller shall be subjected to standard atmospheric conditions for 2 hours , after which measurement shall be made. 在低温为 $-20 \pm 3^{\circ}\text{C}$ 恒温槽放置 30 分钟, 高温 $60 \pm 3^{\circ}\text{C}$ 放置 30 分钟, 测试 5 次, 表面水份摄取后在正常状态下放置 2 小时后测试。	Mechanical characteristics: in accordance with 3.3、6.1、6.2 Electrical characteristics: in accordance with 4.2、4.3、4.4、6.4 Feeling: Normal Appearance: Normal 机械性能: 符合 3.3、6.1、6.2 电气性能: 符合 4.2、4.3、4.4、6.4 手感: 正常

6	Drop test 跌落测试	Set the joystick with knob on a set that weighs 100g. and drop the set vertically with the set tilted 30 degrees. Height :75cm Number of falls :1 times Floor of falling: Rubber plate with a thickness of 3cm 将套有帽子的摇杆放在重 100g 的铁块上，然后将铁块倾斜 30° 垂直落下。 高度：75cm 落下次数：1 次 落下面：厚度为 3cm 的橡胶板	Mechanical characteristics: in accordance with 3.3、6.1、6.2 Electrical characteristics: in accordance with 4.2、4.3、4.4、6.4 Feeling: Normal Appearance: Normal 机械性能:符合 3.3、6.1、6.2 电气性能:符合 4.2、4.3、4.4、6.4 手感：正常 外观：正常
7	Number of cycles 耐久寿命	Mechanical life should be tested 5,000,000 cycles at the speed of one cycle per second without electrical load when joystick rotate 360° at 23° position. 无负载状态下以 1 圈/秒速度将摇杆推至 23.0° 位置进行 360° 旋转测试，寿命 5,000,000 圈。	Mechanical characteristics: in accordance with 3.3 Electrical characteristics: in accordance with 4.2、4.3、4.4 Feeling: Normal 机械性能:符合 3.3 电气性能:符合 4.2、4.3、4.4 手感：正常

6. Switch characteristics (FOR WITH-SWITCH TYPE)

开关规格(适用于带开关机种)

NO. 序号	ITEM 项 目	CONDITIONS 条 件	SPECIFICATION 规 格
1	Operating force 作动力	Apply side force perpendicular to the lever' s axial direction on the lever until the lever stops, measure the max force value. 将一个轴向力施加于摇杆上直到其不动为止,量取施力期间之最大值。	7.0±3.0N (700±300gf)

2	Travel 移动量	Put the switch lever upward, apply 2 times of the static operating force over the lever's axial direction of the lever, measure the variance of the switch stroke. 将开关操作部位(摇杆)置于静止位置,并在操作柄中央施加两倍于作动力之静负荷测量柄被压到不动时之移动距离。	0.4+0.5/-0.3mm
3	Maximum Ratings 最大定格电压	Within 70°C 70°C以内。	DC3.3V 1mA
4	Contact resistance 接触阻抗	Apply 2 times of the operating force of the static load on the vertical direction of the lever, measure the resistance by using the Contact Resistance Tester with 1KHZ, 20mV, 5~50mA of current. 将两倍于作动力之静负荷加于操作柄之中央以(1KHZ, 20mV, 5~50mA)微电流接触阻抗计测定。	200Ω Max 200 Ω 以下
5	Insulation resistance 绝缘阻抗	A voltage of DC100V is applied between terminals. 以 DC100V 之电压加于端子间测定。	More than 100 MΩ 100 MΩ 以上
6	Withstand voltage 耐电压	A voltage of AC 250V/2mA (50~60HZ) shall be applied for 1min between terminals. 以 AC250V/2mA (50~60HZ) 电压施加于端子间 1 分钟。	Without breakdown. 无绝缘破坏之现象。

7	Switch number of cycles 开关寿命	Under electrical load DC3.3V/1mA, compress 10N (1kgf) force to the lever which is released and reset to vertical position. Switch life should be tested more than 1,000,000 cycles at the speed of 2 cycles per second. 负载状态下(DC3.3V/1mA),在摇杆自由复归后的垂直方向施加 10N (1kgf)的按压力,以 2 次/秒的速度 对开关进行测试,寿命 1,000,000 次 以上。	Mechanical characteristics: in accordance with 6.1、6.2 Electrical characteristics: in accordance with 6.4 Pressing feel: Normal 机械性能:符合 6.1、6.2 电气性能:符合 6.4 按压手感: 正常																
<table><tr><td>Version 版本</td><td>Date. 修订日期</td><td>Author. 修订人</td><td>Content. 修订内容</td></tr><tr><td></td><td></td><td></td><td></td></tr><tr><td></td><td></td><td></td><td></td></tr><tr><td></td><td></td><td></td><td></td></tr></table>				Version 版本	Date. 修订日期	Author. 修订人	Content. 修订内容												
Version 版本	Date. 修订日期	Author. 修订人	Content. 修订内容																
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严工		/	宋工																