

规格承认书

Specification for Approval

产品名称 Product Name	金属化聚酯膜电容器 Metallized polyester film capacitors
型号规格 Type & Spec.	CL21X-400V-823K-P5
万盛料号 Walson's P/N	C212G82337P20001
文件编号 Document No.	WSCRS-2025110434
客 户 Customer	立创商城
客户料号 Customer's P/N	C52205128

供方确认 Supplier confirmation	客户承认 Customer Approval
	

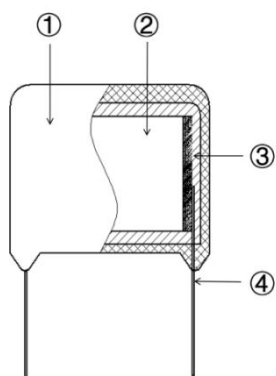
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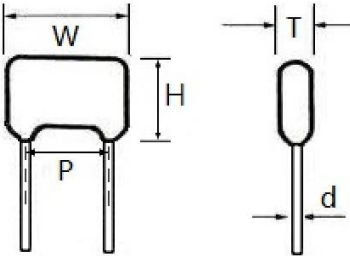
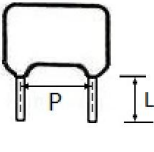
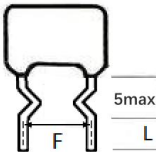
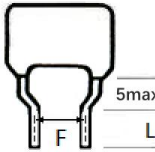
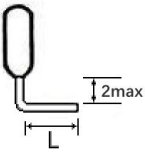
1. 结构 Construction



本产品由金属化聚酯薄膜卷绕而成，端面喷涂无铅金属并焊接引线，外部采用阻燃环氧树脂包封。
The product is winding by metallized polyester film. Both end faces of the core sprayed with lead-free metal and welded with leads, and the exterior is wrapped with flame-retardant epoxy resin.

- ① 环氧包封料 Encapsulating Material
- ② 芯子 Core
- ③ 喷金层 Sprayed Metal Layer
- ④ 引出线 Lead Wire

2. 外形尺寸 Dimensions

		引线成型图示 Forming Lead Shapes			
					
		Fig. 1	Fig. 2	Fig. 3	Fig. 4

客户料号 Customer's P/N	规格型号 & 料号 Spec. & Walson's P/N	容量 偏差 Tol.±%	外形尺寸 Outline Dimensions (mm)							图示 Fig.
			W Max	H Max	T Max	P ±0.5	F ±0.5	d ±0.1	L Min	
C52205128	CL21X-400V-823K-P5 C212G82337P20001	10	7.5	9.5	5	5	-	0.5	20	1

3. 特点及主要用途 Feature and Application

☆ 主要用途

- 适用于直流和 VHF 级信号的隔直流、旁路和耦合
- 广泛用于滤波、低脉冲电路

☆ Application

- Suitable for blocking, by-pass and coupling of DC and signals to VHF range
- Widely used in filter and low pulse circuits

☆ 特点

- 金属化聚酯膜,无感卷绕结构
- 容量范围宽, 体积小, 重量轻
- 自愈性好, 寿命长
- 阻燃环氧粉末包封 (UL94/V-0)

☆ Characteristics

- Metallized polyester film, non-inductive wound construction
- Wide capacitance range, small size, and light weigh
- Long life due to self-healing effect
- Flame retardant epoxy resin powder coating (UL94/V-0)

☆ 技术要求 Specifications

引用标准 Reference Standard	GB/T 7332-2011 (idt IEC 60384-2) RoHS	
工作温度范围 Operating Temperature Range	-40 °C ~ +105 °C	
额定温度 Rated Temperature	85 °C (+85 °C to +105 °C decreasing factor 1.25 % per °C for U_R)	
额定电压 Rated Voltage	100/160/250/400/450V/630/1000/1250 VDC	
电容量范围 Capacitance Range	0.0010 μ F ~ 10.0 μ F	
电容量偏差 Capacitance Tolerance	$\pm 5\%$ (J)、 $\pm 10\%$ (K)	(20 °C, 1 kHz, 1 V)
耐电压 Voltage Proof	1.6 U_R	(20 °C, 5 s)
损耗角正切值 Dissipation Factor	≤ 0.0090 $C_R < 1.0 \mu$ F ≤ 0.0100 $C_R \geq 1.0 \mu$ F	(20 °C, 1 kHz, 1 V)
绝缘电阻 Insulation Resistance	$\geq 7500 M\Omega$ $C_R \leq 0.33 \mu$ F $\geq 2500 s$ $C_R > 0.33 \mu$ F	(20 °C, 100 V, 1 min)

4. 可靠性测试 Reliability Test

序号 No.	测试项目 Test Item	测试方法 Test method	要求 Requirement
1	外部检查 Outline check	目视检查, 卡尺测量 Visual inspection and capliper measurement	外形规整, 无可见损伤; 标志端正、清晰、无误 The appearance is regular without visible damage; The mark is regular, clear and correct.
	初始测量 Initial measurement	电容量 C: 20 °C, 1 kHz, 1V 损耗角正切 Tan δ: 20 °C, 1 kHz, 1 V	
	引出端 强度 Terminal Strength	拉力: 5 N 方向: 180 ° 时间: 10±1 s Pull: 5 N Direction: 180 ° Time: 10±1 s	无可见损伤 No visible damage
		弯曲 The pull of bend 拉力: 2.5 N 方向: 90 ° 次数: 2 次 The pull of bend: 2.5 N Direction: 90 ° Times: 2	无可见损伤 No visible damage
	耐焊接热 Soldering Heat Resistance	焊槽温度: +260 °C±5 °C 浸入时间: 10 s±1 s 浸入深度离安装面 2+0/-0.5 mm, 采用厚度为 1.5 mm±0.5 mm 的绝热屏蔽板 Solder temperature: 260 °C±5 °C Immersion time: 10 s±1 s Immersion depth is 2+0/-0.5 mm away from the installation surface, and insulation shielding plate with a thickness of 1.5mm ± 0.5 mm is used	无可见损伤 No visible damage
	最后测量 Final measurement		容量变化: $ \Delta C/C \leq 2\%$ 损耗变化: $\Delta \tan \delta \leq 0.005$ (1 kHz) $ \Delta C/C \leq 2\%$ $\Delta \tan \delta \leq 0.005$ (1 kHz)
2	初始测量 Initial measurement	电容量 C: 20 °C, 1 kHz, 1V 损耗角正切 Tan δ: 20 °C, 1 kHz, 1V	
	可焊性 Solderability	焊槽温度: 235 °C±5 °C 浸入时间: 2.0 s±0.5 s Solder temperature: 235 °C ±5 °C Immersion time: 2.0 s±0.5 s	引线表面浸锡良好, 焊层面积达 95 % 以上 The surface of the lead wire is well tinned, and the welding layer area reaches over 95 %

序号 No.	测试项目 Test Item		测试方法 Test method	要求 Requirement
2	温度快速变化 Rapid Change of Temperature		$\theta A = -40\text{ }^{\circ}\text{C}$ $\theta B = +125\text{ }^{\circ}\text{C}$ 循环次数: 5 次, 持续时间 $t=30\text{ min}$ $\theta A = -40\text{ }^{\circ}\text{C}$ $\theta B = +125\text{ }^{\circ}\text{C}$ 5 cycles Duration: $t=30\text{ min}$	无可见损伤 No visible damage
	振动 Vibration		频率范围: 10--500 Hz 振幅 : 0.75 mm 试验安装方向: X, Y, Z. 试验每个方向持续时间 : 2 h Frequency range: 10 Hz to 500 Hz Amplitude: 0.75 mm Test installation direction: X,Y,Z, Test duration in each direction: 2 h	无可见损伤 No visible damage
	碰撞 Bump		碰撞次数: 4000 次 加速度: 390 m/s ² 脉冲持续时间: 6 ms Times of collisions: 4000 times Acceleration: 390 m/s ² Pulse duration: 6 ms	无可见损伤 No visible damage
	最后测量 Final measurement			无可见损伤 容量变化: $ \Delta C/C \leq 5\%$ 损耗变化: $\tan \delta \leq 0.005$ (1 kHz) 绝缘电阻: $\geq$ 初始测量值的 50 % No visible damage $ \Delta C/C \leq 5\%$ $\Delta \tan \delta \leq 0.005$ (1 kHz) I.R. $\geq 50\%$ of the rated value
3	气候顺序 Climate Sequence	干热 Dry Heat	+125 $^{\circ}\text{C}$, 16 h	
		循环湿热 Damp Heat Cyclic	湿热试验 Db, 严酷度 b 第一次循环 Test Db, Severity: b, the first cycle	
		寒冷 Cold	-40 $^{\circ}\text{C}$, 2 h	
		循环湿热 Damp Heat Cyclic	试验 Db, 严酷度 b 其余循环 Test Db, Severity b, the other cycles,	
		最后测量 Final Measurement		外观无可见损伤, 标志清晰 电容量变化: $ \Delta C/C \leq 5\%$, 损耗角正切的增加: $\Delta \tan \delta \leq 0.008$ (1 kHz) 绝缘电阻: $\geq$ 额定值的 50 % There shall be no evidence of deterioration and the marking shall be legible. $ \Delta C/C \leq \pm 5\%$ Increase of $\tan \delta \leq 0.008$ (1 kHz) I.R. $\geq 50\%$ of the rated value

序号 No.	测试项目 Test Item	测试方法 Test method	要求 Requirement
4	初始测量 Initial measurement	电容量 C: 20 °C, 1 kHz, 1V 损耗角正切 Tan δ: 20 °C, 1 kHz, 1V	
	稳态湿热 Damp Heat Steady State	温度: +40 °C±2 °C 相对湿度: 93 %±2 %RH 试验周期: 21 天 Temperature: +40°C±2 °C Humidity: 93 %±2 %RH Duration: 21 Days	无可见损伤 No visible damage
	最后测量 Final measurement		容量变化 ΔC/C ≤ 5 % 损耗变化 ΔTan δ ≤ 0.005 (1 kHz) 绝缘电阻 I.R. ≥ 初始测量值的 50 % ΔC/C ≤ 5 % ΔTan δ ≤ 0.005 (1 kHz) I.R. ≥ 50 % of the rated value
5	初始测量 Initial measurement	电容量 C: 20 °C, 1 kHz, 1V 损耗角正切 Tan δ: 20 °C, 1 kHz, 1V	
	耐久性 Endurance	温度: +85 °C±2 °C 试验周期: 1000 小时 施加电压: 1.25 U _R Temperature: +85 °C±2 °C Duration: 1000 (h) Test voltage: 1.25 U _R	无可见损伤, 标志清晰 No visible damage
	最后测量 Final measurement		容量变化: ΔC/C ≤ 8 % 损耗变化: ΔTan δ ≤ 0.005 (1 kHz) 绝缘电阻: ≥ 初始测量值的 50 % ΔC/C ≤ 8 % Δtan δ ≤ 0.005 (1 kHz) I.R. ≥ 50 % of the rated value
6	随温度而定的特性 Temperature Characteristic	静态法, 电容器依次保持在下述每个温度: Static method, the capacitor is maintained at each of the following temperatures in sequence: b.(20±2) °C, d.(-40±2) °C, f.(105±2) °C	在 b,d,f 点上进行电容量测量 在下限类温度(-40 °C)时的特性: Measurement of capacitance at points b, d, and f, characteristics at lower limit temperature (-40 °C): -3.6 % ≤ ΔC/C ≤ 0 在上限类别温度(105 °C)时的特性: Characteristics at upper limit category temperature (105 °C): 0 ≤ ΔC/C ≤ +6.3 %

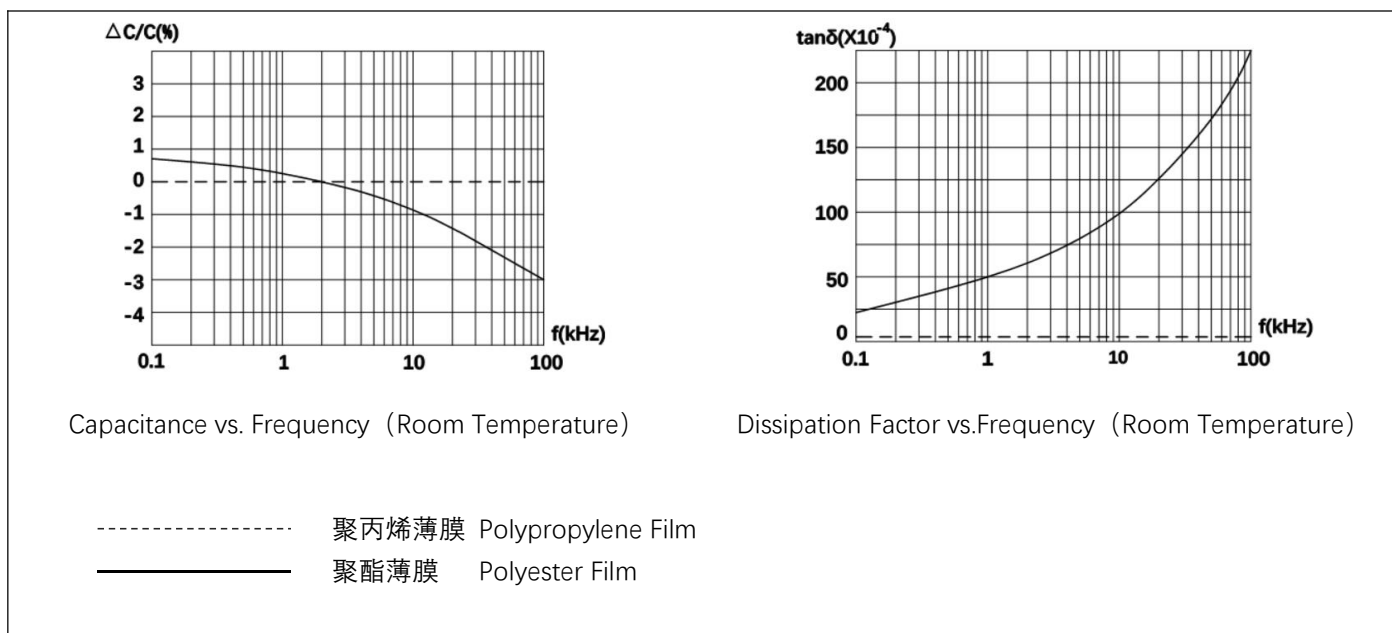
序号 No.	测试项目 Test Item	测试方法 Test method	要求 Requirement
7	初始测量 Initial measurement	电容量 C: 20 °C, 1 kHz, 1V 损耗角正切 Tan δ : 20 °C, 1 kHz, 1 V	
	充电和放电 Charging and Discharging	充电次数: 10000 次 充电电压: $1.0 U_R$ 充电时间: 0.5 s 放电时间: 0.5 s 充电电阻: $220/C_R \Omega$ 放电电阻: $R=10/C_R$ 或 20Ω 取较大者 C_R : 额定电容量 (μF) Times: 10000 Charging voltage: $1.0 U_R$ Duration of charging: 0.5 s Duration of discharging: 0.5 s Charging resistance: $220/C_R (\Omega)$ or current intensity $\leq 1A$ (whichever is the less current intensity) Discharging resistance: $R=U_R/(C_R \times dv/dt)$ C_R : rated capacitance (μF)	
	最后测量 Final measurement		容量变化: $ \Delta C/C \leq 5\%$ 损耗变化: $\Delta \tan \delta \leq 0.005$ (1 kHz) 绝缘电阻: $\geq$ 初始测量值的 50% $ \Delta C/C \leq 5\%$ $\Delta \tan \delta \leq 0.005$ (1 kHz) I.R. $\geq 50\%$ of the rated value

5. 产品特性曲线图 Graphs of Product Characteristics

☆ 温度特性曲线 Temperature Characteristic Curve



☆ 频率特性曲线 Frequency Characteristic Curve



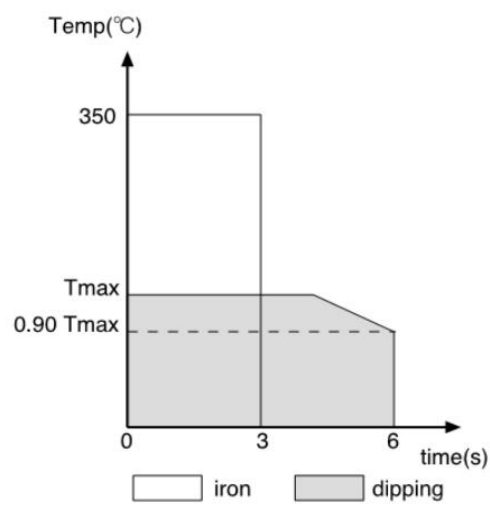
6. 焊接 Weld

焊接电容器时，热量会对电容器的引线 and 包封层产生影响，并且高温，以及长时间焊接都会对电容器的性能造成影响，甚至导致失效。

When welding, heat can have an impact on the leads and packaging layer of the capacitor, and high temperature and prolonged welding can affect the performance of the capacitor, even leading to failure.

焊接条件按下面的焊接图表：

The welding conditions are shown in the following welding chart



	Tmax	Time	Note
Pre-heating	110℃	1min	
	100℃	1min	OPP ≤ 7.5
Soldering	270℃	4s	
	260℃	4s	OPP ≤ 7.5