

东莞市高钺达电子有限公司

DONGGUAN GAOYUEDA ELECTRONICS CO.,LTD

承 认 书 SPECIFICATION FOR APPROVAL

Customer : _____

Description : MICOR SIM PUSN 卡座(6+1P有CD)
MICOR SIM PUSN 卡座(6P无CD)

Part No. : MIS22- S1F1-2000-A(有CD)
MIS11- S1F1-2000-A(无CD)

Customer P/N : _____

高钺达电子有限公司		客 户	
工程 承 认 章		工程 承 认 章	
品 管 承 认 章		品 管 承 认 章	

TAIWAN FACTORY: 協昌精密工業股份有限公司

ADD: NO. 95 Twopart Southharbour road, Taipei, Taiwan. CHINA

地址: 中国臺灣台北市南港路二段 95 號

TEL: 02-27884666 FAX: 02-26535492

<http://www.dggyd.com/>

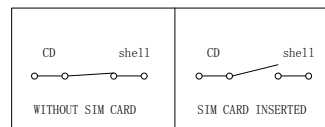
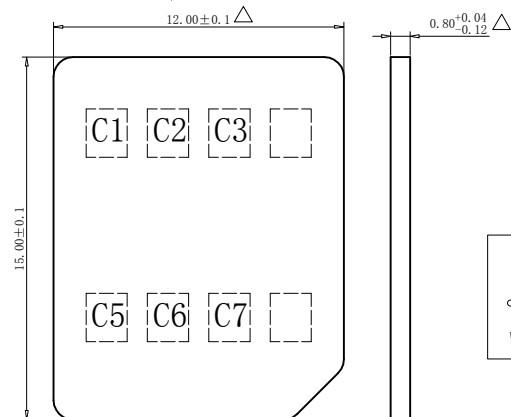
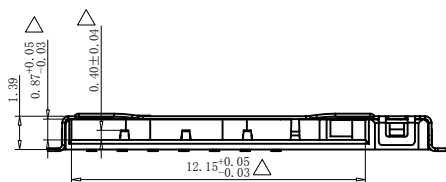
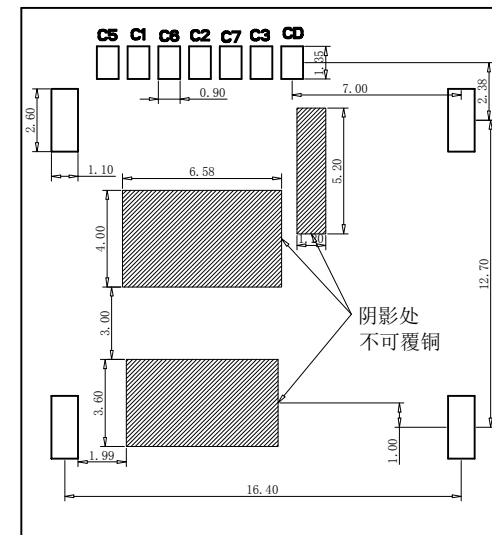
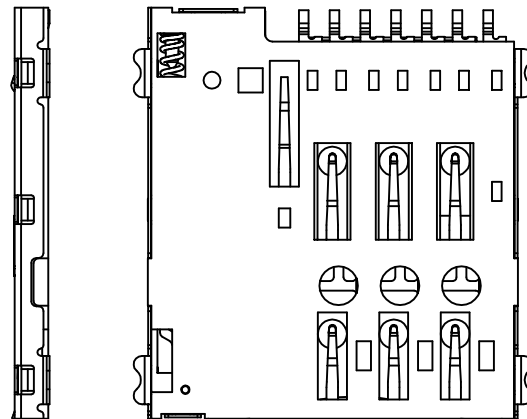
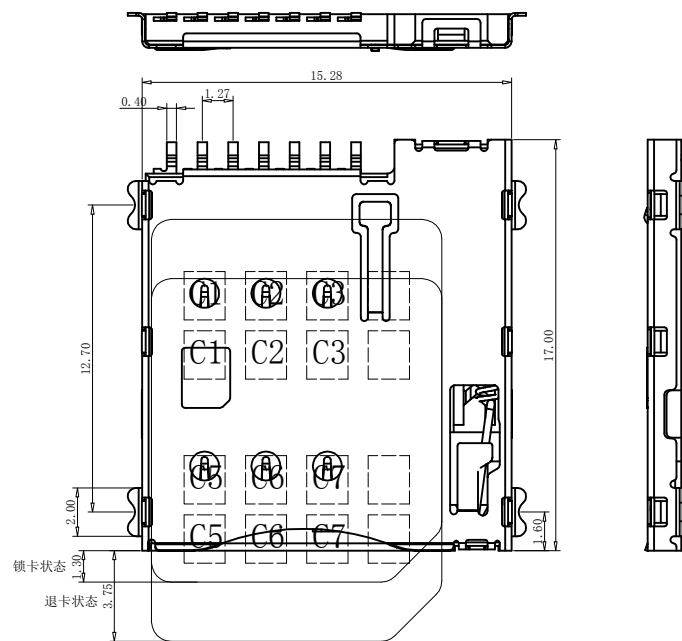
CHINA FACTORY: 东莞市高钺达电子科技有限公司地址

: 东莞市大岭山镇莞长路大岭山段110号2号楼701室

TEL: 15342227750

E-mail: xiayan@dggyd.com

REV.	DESCRIPTION	APPD	DATE



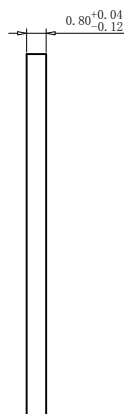
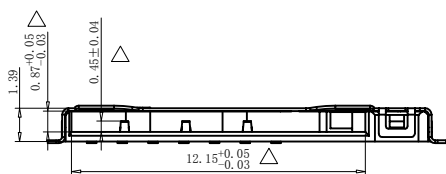
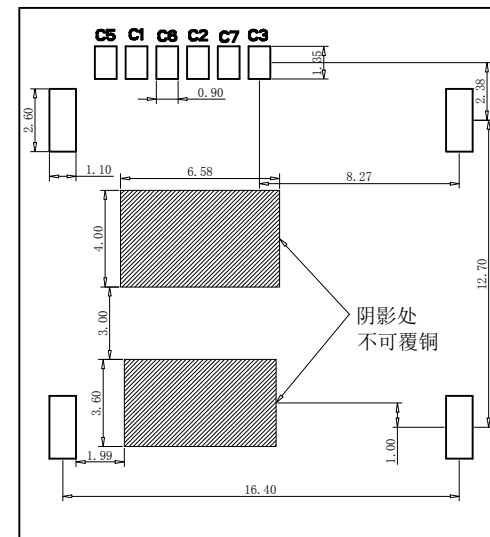
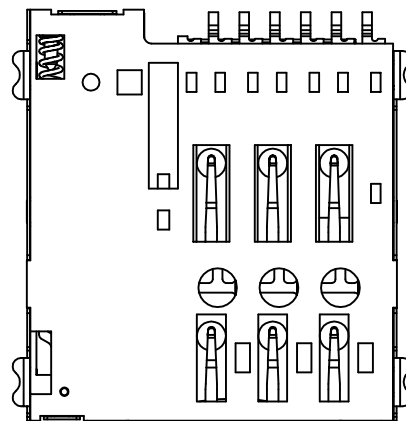
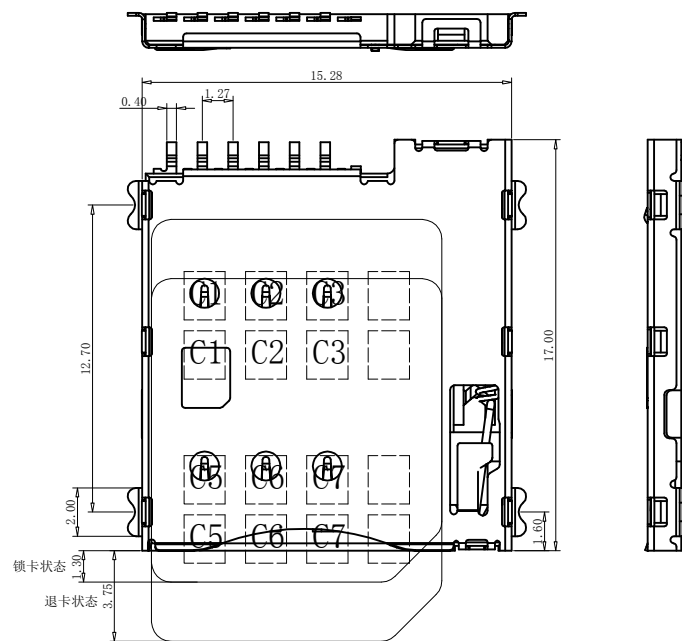
- 1) MATERIAL:
HOUSING: LCP S475 UL 94V-0
CONTACT: C5191
SHELL: SUS304-H
- 2) FINISH:
CONTACT: GOLD FLASH PLATED ON CONTACT AREA;
GOLD FLASH PLATED ON SOLDER TAILS,
- 3) ELECTRICAL CHARACTERISTICS
RATING CURRENT : 0.5A MAX.
CONTACT RESISTANCE : 50 mΩ MAX
DIELECTRIC WITHSTANDING : 500V AC MIN.
INSULATION RESISTANCE: 1000 MΩ MIN.
- 4) MECHANICAL CHARACTERISTICS
MATING CYCLE : 3000 CYCLES

SIM pin Assignment	
PIN#	Name
C1	VCC
C2	RST
C3	CLK
C5	GND
C6	VPP
C7	I/O

PART NO: MIS22-S1F1-2000-A		MATERIAL:	
LOT NO:		FINSH:	
UNIT: MM		SIZE: A4	
TOLERANCES: X. X=±0.35 X. XX=±0.25 X. XXX=±0.15		DR: 刘静	
GENERAL ANGLE: X. X=±3.0° X. XX=±2.0°		TITLE: MICOR SIM PUSN 卡座(有CD)	
APP:		DWG NO: FP-090012	
SCALE: 1:1		SHEET: 1 OF 1	
		REV: A	

东莞市高钺达电子科技有限公司

REV.	DESCRIPTION	APPD	DATE



- 1) MATERIAL:
HOUSING: LCP S475 UL 94V-0
CONTACT: C5191
SHELL: SUS304-H
- 2) FINISH:
CONTACT: GOLD FLASH PLATED ON CONTACT AREA;
GOLD FLASH PLATED ON SOLDER TAILS,
- 3) ELECTRICAL CHARACTERISTICS
RATING CURRENT : 0.5A MAX.
CONTACT RESISTANCE : 50 mΩ MAX
DIELECTRIC WITHSTANDING : 500V AC MIN.
INSULATION RESISTANCE: 1000 MΩ MIN.
- 4) MECHANICAL CHARACTERISTICS
MATING CYCLE : 3000 CYCLES

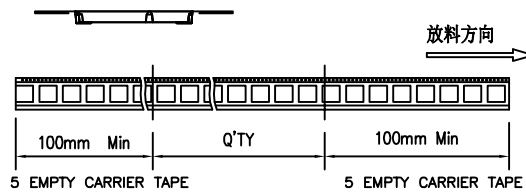
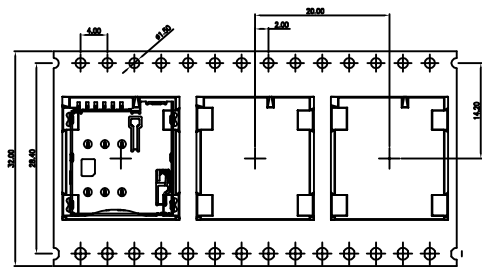
SIM pin Assignment	
PIN#	Name
C1	VCC
C2	RST
C3	CLK
C5	GND
C6	VPP
C7	I/O

PART NO: MIS11-S1F1-2000-A		MATERIAL:	
LOT NO:		FINSH:	
UNIT: MM		SIZE: A4	
TOLERANCES: X. X=±0.35 X. XX=±0.25 X. XXX=±0.15		COLOR:	
GENERAL ANGLE: X. X=±3.0° X. XX=±2.0°		DR: 刘静	
CHK:		DWG NO: FP-090012	
APP:		SCALE: 1:1	
		SHEET: 1 OF 1	
		REV: A	

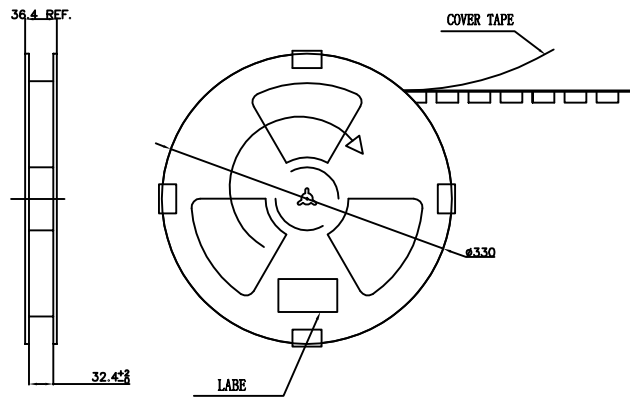
东莞市高钺达电子科技有限公司

TITLE: MICOR SIM PUSN 卡座(无CD)

REV.	DESCRIPTION	APPD	DATE



〈图二〉

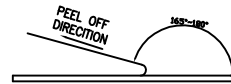


〈TABLE 1〉 PACKAGING QUANTITY

QTY/REEL	REEL/CARTON	QTY/CARTON
1200	10	12000

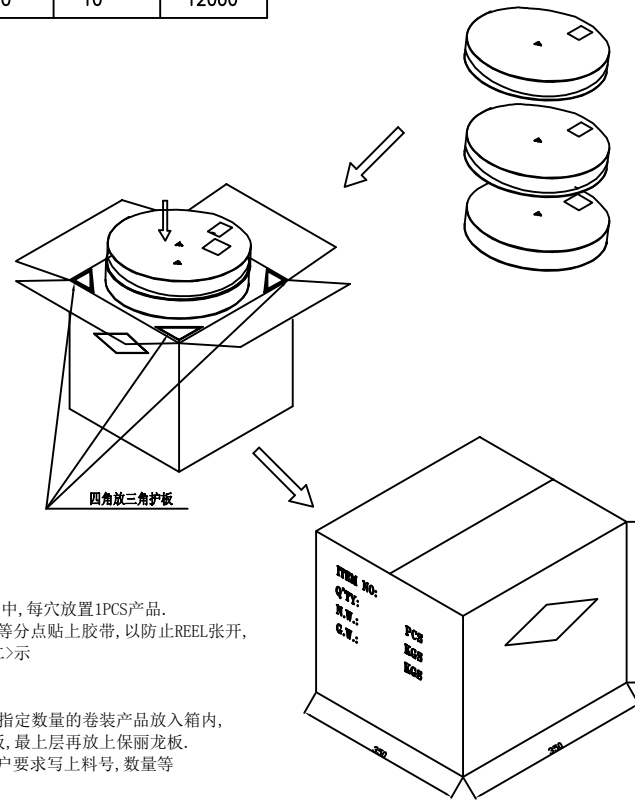
〈图三〉

COVER TAPE PEELING FORCE:50gf~150gf



NOTE:

1. 依〈图一〉示放置产品于下载中, 每穴放置1PCS产品.
2. 包装机包好后, 在REEL的个等分点贴上胶带, 以防止REEL张开, 每REEL贴1PCS标签, 如〈图二〉示
3. 包装数量见如〈TABLE 1〉示
4. 包装成箱见如〈图三〉示
箱底放保利龙板, 再依次将指定数量的卷装产品放入箱内, 四角分别放入四个三角护板, 最上层再放上保利龙板.
5. 封箱, 在封好的纸箱上按客户要求写上料号, 数量等



PART NO:		MATERIAL:		东莞市高钺达电子科技有限公司	
LOT NO:		FINSH:			
UNIT: MM	SIZE: A4	COLOR:		TITLE: MICOR SIM PUSN 卡座 包装图	
TOLERANCES: X. X=±0.35 X. XX=±0.25 X. XXX=±0.15		GENERAL ANGLE: X. X=±3.0° X. XX=±2.0°			
DR: 刘 静		CHK:		DWG NO: FP-090012	
APP:		SCALE: 1:1		REV: A	
		SHEET: 1 OF 1			

1. SCOPE 适用范围

This specification covers performance, tests and quality requirements for SIM MEMORY CARD CONNECTOR. These connectors are provide space savings and improved functionality to system signal transfer.

此规范包括性能,测试及质量要求,适用于 SIM 卡连接器,提供完善的功能系统信号传输。

2. APPLICABLE DOCUMENTS 适用文件

The following documents form a part of this specification to the extent specified herein. Unless otherwise specified, latest edition of the specification applies. In the event of conflict between requirements of this specification and product drawing, product drawing shall take precedence.

下列文件构成本规范的一部分,以本文规定的范围内。除另有规定外,该规范的最新版本适用。在此规范之间的冲突和产品图纸要求的情况下,产品图纸为准。

2. 1. Commercial standards, specifications and report 商业标准,规格及报告

2. 1. 1. MIL-STD-1344A 根据MIL - STD - 1344A 标准

2. 1. 2. MIL-STD-202F 根据MIL - STD - 202F标准

3. REQUIREMENTS 要求

3.1. Design and Construction 设计与装配

Product shall be of design, construction and physical dimensions specified on applicable product drawing.

产品应在设计,装配和结构尺寸指定适用产品图纸。

3.2. Materials and Finish 材料与处理

3. 2. 1. Contact : High performance copper alloy (Phosphor Bronze)

Finish : (a) Contact Area: Gold over Nickel.

(b) Solder Tail area: Gold over Nickel.

端子: 高性能铜合金(磷青铜)

表面处理: (a) 接触区域: 打镍底,镀金。

(b) 焊接区域: 打镍底,镀金。

3. 2. 2. Housing : LCP+30%G.F, UL94V-0.

胶芯材质: LCP +30 % 玻璃纤维,耐燃指数: UL94V - 0。

3.3. Ratings 评定标准

3. 3. 1. Voltage : 500 Volts DC,AC(rms)250 Volts (per pin)

耐电压: 500伏特直流, 250伏特交流(rms)

3. 3. 2. Current : 0.5 Amperes DC (per pin)

SPEC NO.		REV	B/0	ECN NO.		PAGE	1 / 3
----------	--	-----	-----	---------	--	------	-------

最大电流：0.5安培直流

3.3.3. Operating Temperature : -25°C TO +85°C

使用温度：-25°C至+85°C

3.4. Performance and Test Description 性能及测试说明

Product is designed to meet electrical, mechanical and environmental performance requirements specified in Paragraph 3.5. All tests are performed at ambient environmental conditions per MIL-STD-1344A unless otherwise specified.

产品的目的是为了为了满足电气，机械和环境性能要求在指定的第 3.5 节。所有测试是在常压环境条件按照 MIL - STD- 1344A 完成除非另有说明。

3.5. Test Requirements and Procedures Summary 测试要求和程序说明。

Test Description 测试说明	Finally 测试结果	Condition 测试条件
ELECTRICAL (电气)		
Low-Signal Level Contact Resistance 接触电阻测试	$R < 100 \text{ m}\Omega$ 电阻小于 100m Ω	Mate subject connector with compatible connector as shown in. MIL-STD-202F, Method 302 500±10 %伏特之间的相邻或接触交配连接器为一分钟。 根据MIL - STD - 202F , 方法302。
Insulation Resistance 绝缘电阻测试	$R > 1000 \text{ M}\Omega$ 绝缘电阻大于1000M Ω	Apply DC 500±10% Volts between adjacent contacts of mated connectors for one minute. MIL-STD-202F, Method 302 500±10 %伏特之间的相邻或接触交配连接器为一分钟。 根据 MIL - STD - 202F, 方法 302。
Dielectric Withstanding Voltage 介质耐电压	No discharge, flashover or breakdown. 没有放电, 烧焦或击穿。	500 V initial and 250 V final for 1 minute. MIL-STD-202F, Method 301 500V 和 250V 持续一分钟。 根据 MIL - STD - 202F, 方法 301。
Retention Force 端子保持力	100 Gram(0.98N) minimum(per pin) 100 克 (0.98N) 最低 (每 pin)	Mate connector with a suitable gauge for each pin at rate of 25 mm/min. MIL-STD-1344A, Method 2012.1 用连接器与一个合适的拉力计，每个管脚在速度为 25 毫米/每分钟情况下。 根据 MIL - STD - 1344A, 方法 2012.1

SPEC NO.		REV	B/0	ECN NO.		PAGE	2 / 3
----------	--	-----	-----	---------	--	------	-------

Vibration 振动测试	Discontinuity 1.0 microsec. MAX 瞬断不超过1毫秒	Mate dummy card and subject to following Vibration conditions for a period of 2 hours in each of 3 mutually perpendicular axes, passing DC 1 mA during Amplitude: 1.52 mm P-P Frequency: 10-55-10 Hz Shall be traversed in 1 minute (MIL STD – 202 Method 201) 振幅：1.52毫米P-P 频率：10-55-10赫兹 每种频率持续一分种循环					
Durability 寿命周期测试	5000 cycles. 插拔 5000 次以上。	The sample should be mounted in the at the rate of 25mm/min. MIL-STD-1344A, Method 2016 样品应装在试验机,在指定的速 25mm/min。 根据 MIL - STD - 1344A, 方法 2016					
Solderability 可焊性测试	Solderable area shall have minimum of 95% solder coverage. 可焊面积大于 95 %	Subject the test area of contacts into flux for 3±0.5 seconds and then into solder bath, controlled at 270±5℃, for 3±0.5 seconds. 持需焊部分放入锡炉，温度控制在270 ± 5 ℃，为3 ± 0.5秒。					
ENVIRONMENTAL (环境)							
Salt Spray 氧化测试	Oxidation of not more than 5% 氧化面积不超过5%	Subject mated/unmated connectors to 5±1% salt-solution concentration, 35℃±2℃ for 24 hours (Gold over for 24 H, Nickel for 24 H, Tin for 8 H) . MTL-STD-1344A, Method 1001.1, 以5 ± 1 %的盐溶液浓度, 35 ℃ ± 2 ℃, 24小时(镀金区域24小时, 镀镍区域24小时, 镀锡区域8小时)。 MTL-STD-1344A 1001.1					
Temperature Life (Heat Aging) (Heat Resistance) 高温测试 (热老化) (耐热)	A.Products in 85 ℃ ± 2 ℃ 96 hours, the product can still be used normally. B.Products in the 260 ℃ ± 5 ℃ or eight of the reflow temperature (maximum temperature of 260 ℃), the deformation of not more than 0.08 mm. A. 产品在85℃±2℃96小时，产品仍可正常使用。 B. 产品在260℃±5℃或过八温段回流焊(最高温度260℃)后，变形不超过 0.12mm。	MTL-STD-202F, Method 108A,					
SPEC NO.		REV	B/0	ECN NO.		PAGE	3 / 3