





Description

Current Limiting Module (CLM) is a chip type surface mountable device that can protect against both overcurrent and overcharging. It comprises a fuse element to ensure stable operation under normal electrical current and to cut off the current when overcurrent occurs. It also comprises a resistive heating element that could be used in combination with a voltage detecting means, such as IC and FET. When overvoltage is detected, the heating element is electrically excited to generate heat to blow the fuse element to achieve overvoltage protection.

对于100cm

Features

- · Halogen-free
- · Overcharging protection
- · Overcurrent protection

Application

- Notebook
- · Cell phone
- Camera
- Ultrabook

- Tablet PC
- Automotive applications

· Surface mountable

· Fast response time

- Printer
- · Security systems

Agency Approval and Environmental Compliance

Agency	File Number	- 1
c FU °us	E331807	(
Regular Production Surveillance TÜVRhdraland CERTIFIED WWW-Iss/com	TA 50428400	(

Regulation	Standard
Malogen Free	IEC 61249-2-21:2003
RoHS	2011/65/EU

Electrical Specifications

Dout Number	Irated	Cells in	V _{max}	I _{break}	Vop	Resis	tance	Age App	ency roval
Part Number	(A)	series*	(V _{DC})	(A)	(V)	R _{heater} (Ω)	R_{fuse} $(m\Omega)$	c%2'us	TÜVRheinland
CLM1612P2022F-AT	22	5	36	50	15.9 ~ 23.1	13.50 ~ 26.70	0.5 ~ 2.5	✓	✓

Note. *: This is a reference number. The specific number may vary depending on the type of battery. The protection voltage should be set according to the VOP operating range.



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Electrical Characteristics

Current Capacity	100% x I _{rated}
current Supusity	No Melting
Cut Time	200% x I _{rated}
	< 1 min
Interrupting Current	5 x I _{rated} , power on 5 ms, power off 995 ms, 10000 cycles
	No Melting
Over Voltage Operation	In operation voltage range, the fusing time is <1min.

Note on Electrical Specifications & Characteristics

■ Vocabulary

 I_{rated} = Current carrying capacity that is measured at 40°C thermal equilibrium condition.

 I_{break} = The current that the fuse element is able to interrupt. V_{max} = The maximum voltage that can be cut off by fuse.

 V_{op} = Range of operation voltage.

 R_{heater} = The resistance of the heating element. R_{fuse} = The resistance of the fuse element.

Cells in series = Number of battery cells connected in series in the circuit for CLM device to protect.

- Value specified is determined by using the PWB with 6mm*2oz copper traces, AWG14 covered wire, and 0.6mm glass epoxy PCB.
- Specifications are subject to change without notice.

AWARNING

General

- Before and after mounted, the ultrasonic-cleaning or immersion-cleaning must not be done to CLM device. The flux on element would flow, and it would not be satisfied its specification when cleaning is done. In addition, a similar influence happens when the product comes in contact with cleaning-solution. These products after cleaning will not be guaranteed.
- Silicone-based oils, oils, solvents, gels, electrolytes, fuels, acids, and the like will adversely affect the properties of CLM devices, and shall not be used or applied.
- Please Do Not reuse the CLM device removed by the soldering process.
- CLM devices are secondary protection devices and are used solely for sporadic, accidental over-current or over-temperature error condition, and shall NOT be used if or when constant or repeated fault conditions (such fault conditions may be caused by, among others, incorrect pin-connection of a connector) or over-extensive trip events may occur.
- Operation over the maximum rating or other forms of improper use may cause failure, arcing, flame and/or other damage to the CLM devices.
- The performance of CLM devices will be adversely affected if they are improperly used under electronic, thermal and/or mechanical procedures and/or conditions non-conformant to those recommended by manufacturer.
- Customers shall be responsible for determining whether it is necessary to have back-up, failsafe and/or fool-proof protection to avoid or minimize damage that may result from extra-ordinary, irregular function or failure of CLM devices.
- There should be minimum of 0.1mm spacing between CLM and surrounding compounds, to maintain the product characteristics and avoid damage other surrounding compounds.
- This product is designed and manufactured only for general-use of electronics devices. We do not recommend that it is used for the applications Military. Medical and so on which may cause direct damages on life, bodies or properties.
- Please prevent to contact resin-mold with CLM devices, which might be infiltrated by resin material and lead to the specification incompatible. It will not be guaranteed after resin-mold has been done to product.
- Hand soldering conditions for the soldering iron to the device are a temperature of 300±5°C for 3±1 seconds.



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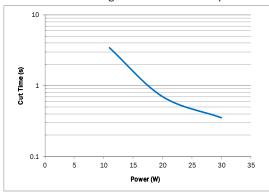


Thermal Derating Characteristics

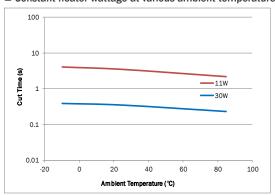
Ambient Temperature (°C)	25	40	60
Recommend Rated Current (A)	25.0	22.0	18.0

Cut Time by Heater Operation

■ Various heater wattage at 25°C ambient temperature.

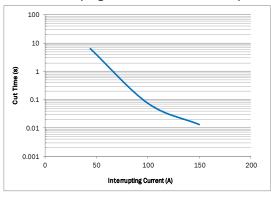


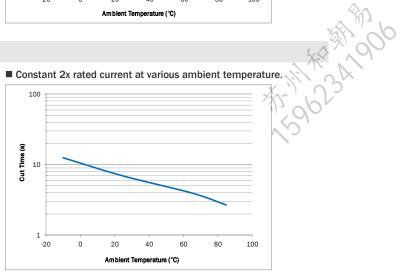
■ Constant heater wattage at various ambient temperature.



Cut Time by Current Operation

■ Various interrupting current at 25°C ambient temperature.





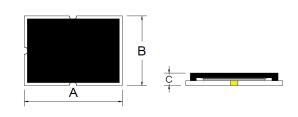
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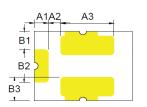
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Device Circuit 3 2 Fuse 1

Physical Dimensions (mm.)





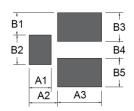
А	4.00 ± 0.2
В	3.00 ± 0.3
С	0.90 max
A1	0.58 ± 0.1
A2	0.50 ± 0.1
А3	2.20 ± 0.1

B1	0.80 ± 0.1
B2	1.44 ± 0.1
В3	1.03 + 0.1

Environmental Specifications

Storage Temperature	0~35°C,≦70%RH	
	Shelf life: 1 year	
Operating Temperature	-10°C to +65 °C	
Hat Dessive Asins	100±5°C, 250 hours	
Hot Passive Aging	No structural damage and functional failure	
Hermalalita Artinor	60°C±2°C, 90~95%R.H. 250 hours	
Humidity Aging	No structural damage and functional failure	
Cold Dessive Asins	-20±3°C, 500 hours	
Cold Passive Aging	No structural damage and functional failure	

Board and Solder Layout Recommend (mm)



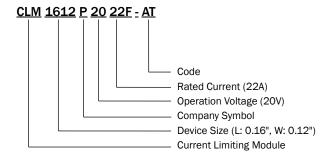
Material	Glass Epoxy PCB
Base Thickness	0.6mm
Copper Thickness	0.07mm
Covered Wire	AWG14

A1	1.20 ± 0.1
A2	1.55 ± 0.1
А3	2.40 ± 0.1

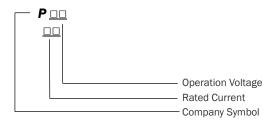
	do like
oxy PCB	
nm	
mm	11/1 3 IX
14	_ **- \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \
	11100
B1	1.20 ± 0.1
B2	1.60 ± 0.1
В3	1.55 ± 0.1
B4	0.90 ± 0.1
B5	1.55 ± 0.1

Note: The dimension is a recommendation and not guaranteed value. Please confirm it with your actual product and design guideline for verification.

Part Number System



Part Marking System



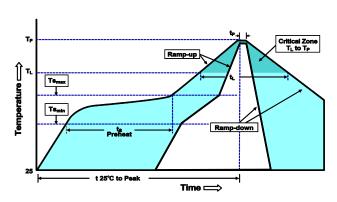


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Soldering Parameters

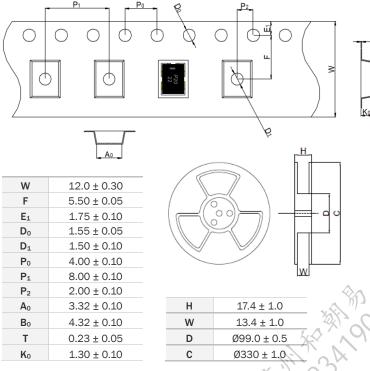


Average Ramp-Up Rate (Ts _{max} to T _P)	3°C/second max.
Preheat	
-Temperature Min (Ts _{min})	150°C
-Temperature Max (Ts _{max})	200°C
-Time (Ts _{min} to Ts _{max})	60-120 seconds
Time maintained above:	
-Temperature (T _L)	217°C
-Time (t _L)	60-105 seconds
Peak Temperature (T _P)	255°C
Time within 5°C of actual Peak	
Temperature (t _P)	5 seconds max.
Ramp-Down Rate	6°C /second max.
Time 25°C to Peak Temperature	8 minutes max.

- Note 1: The temperature shown above is the top-side surface temperature of the device.

 Note 2: If the soldering temperature profile deviates from the recommended profile, devices may not meet the performance requirements.
- Note 3: The device is designed for reflow soldering and is not recommended for hand soldering.

Tape & Reel Specification (mm.)



Packaging Quantity

Part Number	Tape & Reel Quantity
CLM1612P2022F-AT	5000



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