

[illegible]

High Current, Power Inductors

VCMA-0420-XXX-M-1A Power Choke



Description

- AEC-Q200 qualified
- Halogen Free
- 125°C maximum total temperature operation
- 4.75x4.45x2.0mm maximum surface mount package
- Magnetically shielded, low EMI
- High current carrying capacity, Low core losses
- RoHS compliant

Applications

- Automotive applications

Environmental Data

- Storage temperature range: -55°C to +125 °C
- Operating temperature range: -55°C to +125°C (ambient plus self-temperature rise)
- Solder reflow temperature: J-STD-020 compliant

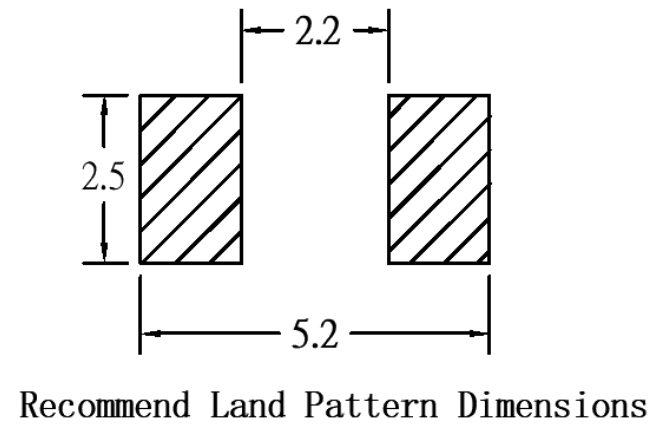
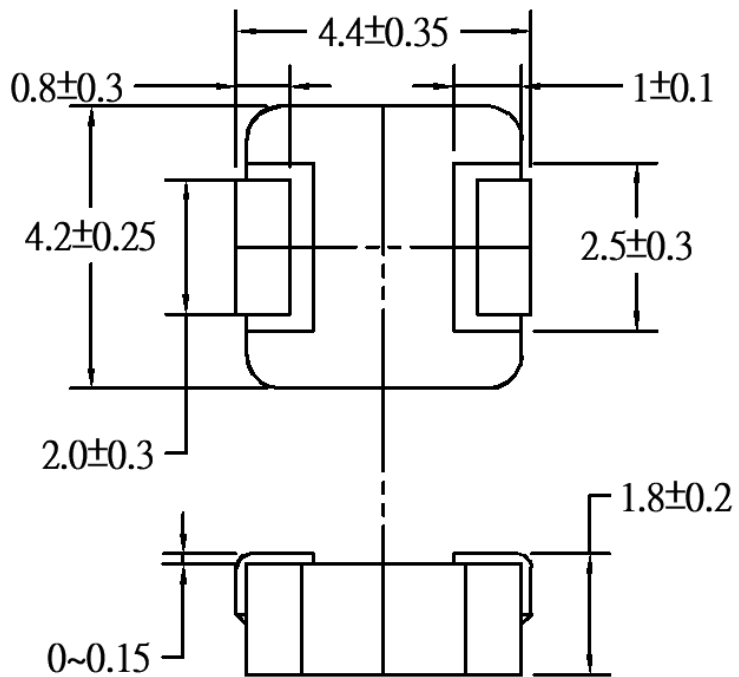
Description												
VCMA-0420-1R0-M-1A				1.0μH				±20 %				
Model				Inductance Value				Inductance Tolerance				
Global Part Number												
V	C	M	A	0	4	2	0	1	R	0	M	1A
Product Series				Dimensions				Inductance Value		Tolerance		Automotive

Part No.	Inductance	DC Resistance		Heating Rating Current	Saturation Current
	L0 (μH)	DCR (mΩ)		Idc (A)	Isat (A)
	±20 %, 1MHz, 1V	TYP.	MAX.	TYP.	TYP.
VCMA-0420-R10-M-1A	0.10	3.5	4.0	15.0	22.0
VCMA-0420-R22-M-1A	0.22	5.0	5.6	12.0	18.5
VCMA-0420-R33-M-1A	0.33	7.0	8.0	10.0	16.0
VCMA-0420-R47-M-1A	0.47	10.5	12.0	8.5	12.0
VCMA-0420-R56-M-1A	0.56	11.0	13.0	8.0	10.5
VCMA-0420-R68-M-1A	0.68	12.0	14.0	7.5	9.0
VCMA-0420-1R0-M-1A	1.0	19.5	24.0	6.5	7.5
VCMA-0420-1R2-M-1A	1.2	22.0	27.0	6.2	7.0
VCMA-0420-1R5-M-1A	1.5	25.0	30.0	4.8	6.5
VCMA-0420-2R2-M-1A	2.2	42.0	50.0	4.2	5.5
VCMA-0420-3R3-M-1A	3.3	72.0	82.0	3.3	4.5
VCMA-0420-4R7-M-1A	4.7	95.0	105.0	2.5	3.3
VCMA-0420-6R8-M-1A	6.8	168.0	185.0	2.0	2.6
VCMA-0420-100-M-1A	10.0	245.0	281.0	1.7	2.2

Notes

1. All test data is referenced to 25 °C ambient
2. Operating temperature range - 55 °C to + 125 °C
3. Idc(A):DC current (A) that will cause an approximate ΔT of 40 °C(reference ambient temperature is 25 °C)
4. Isat(A):DC current (A) that will cause L0 to drop approximately 30 %
5. The part temperature (ambient + temp rise) should not exceed 125 °C under worst case operating conditions. Circuit design, component placement, PWB trace size and thickness, airflow and other cooling provisions all affect the part temperature. Part temperature should be verified in the end application.

•Dimensions-mm

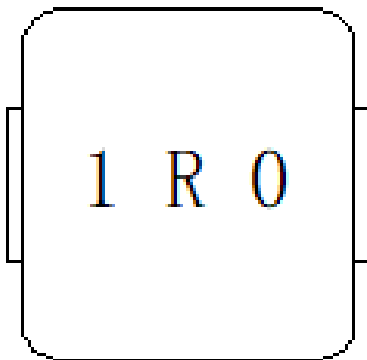


•Marking

The inductor is marked with a 3-digit code

Example - -1.0→1R0

Note : Using Ink for marking



Performance Graphs

Test Instruments

Wayne kerr 3260B/G LCR Meter

Wayne kerr 3265B Bias Current Source

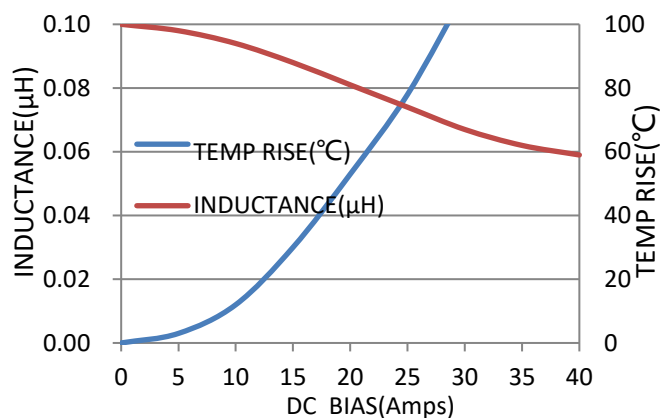
Test Condition

Temperature: $26 \pm 3^{\circ}\text{C}$

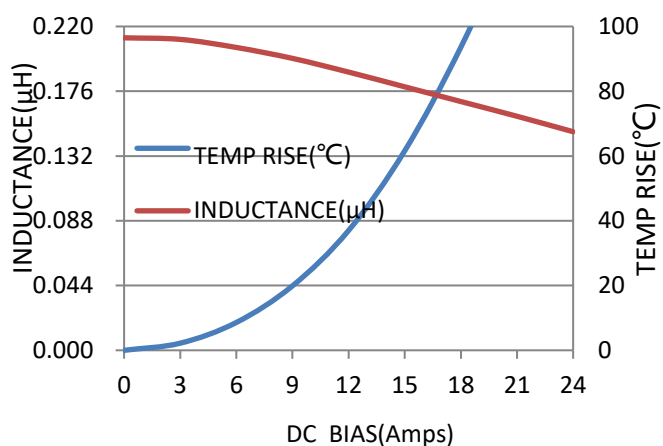
Humidity: < 70% RH

Frequency: 1MHz, 1.0V

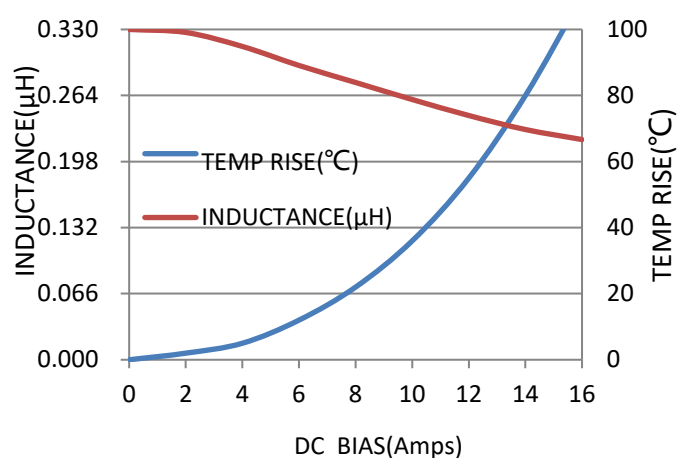
VCMA-0420-R10-M-1A



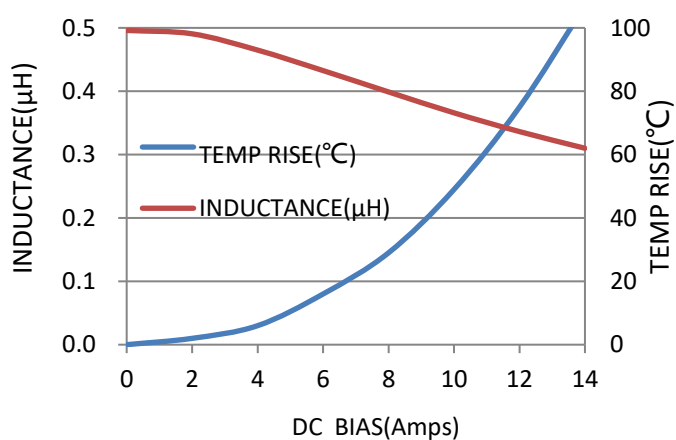
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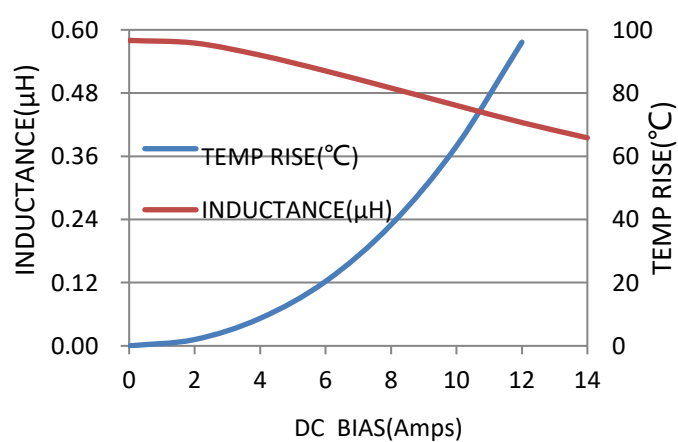
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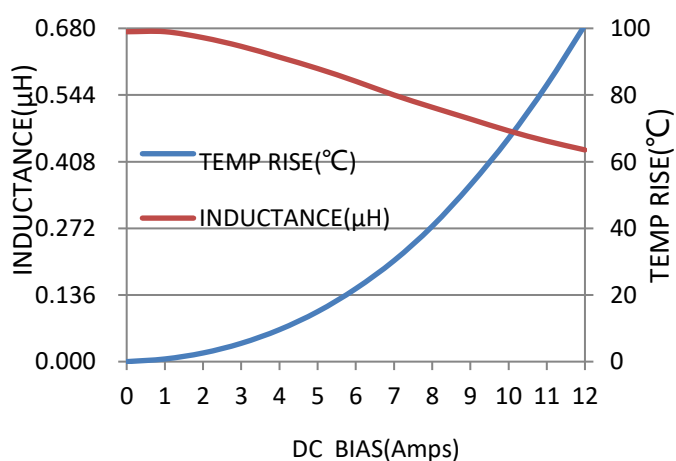
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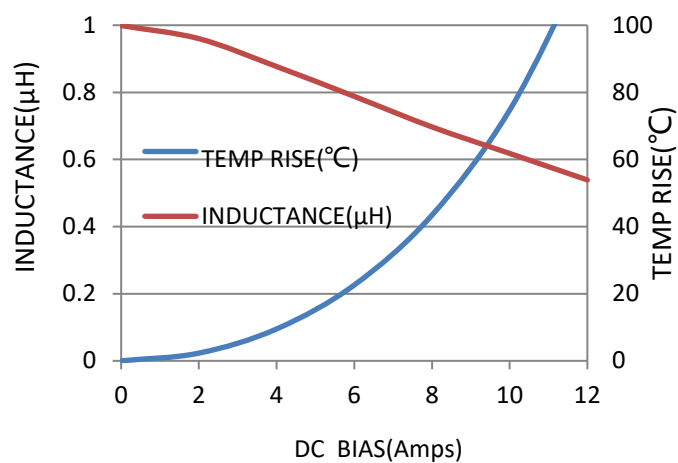
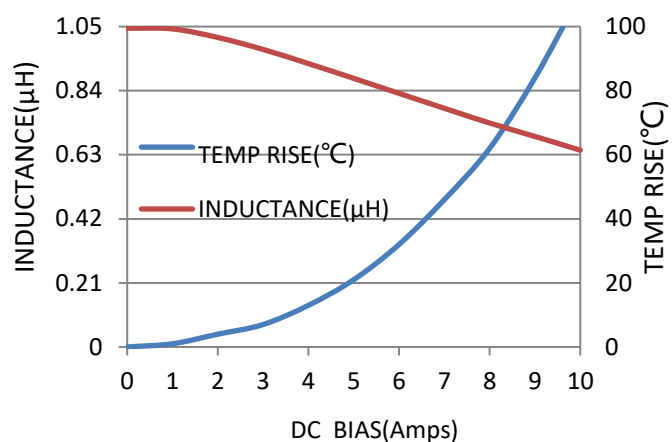
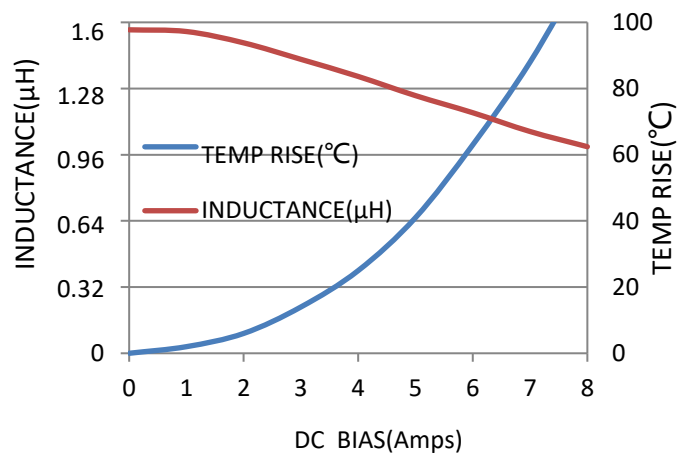
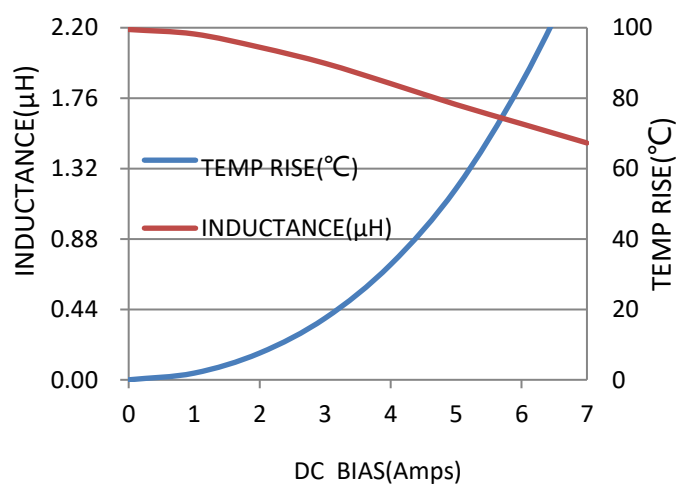
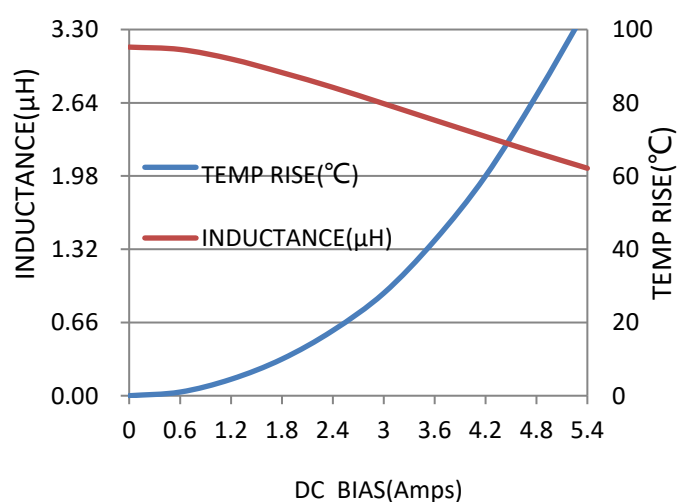
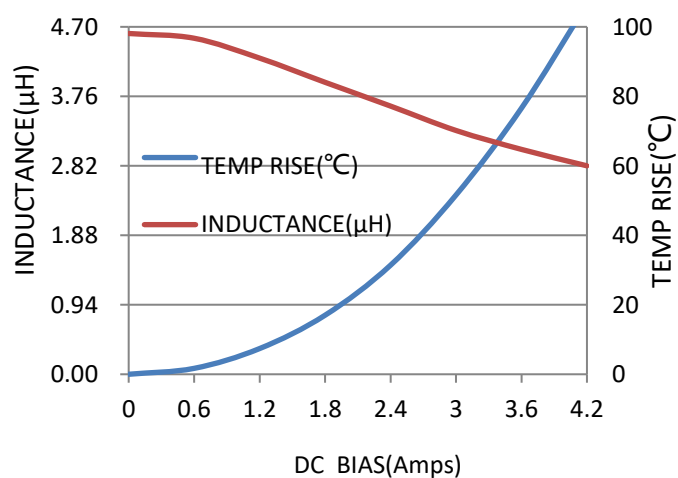


VCMA-0420-R56-M-1A

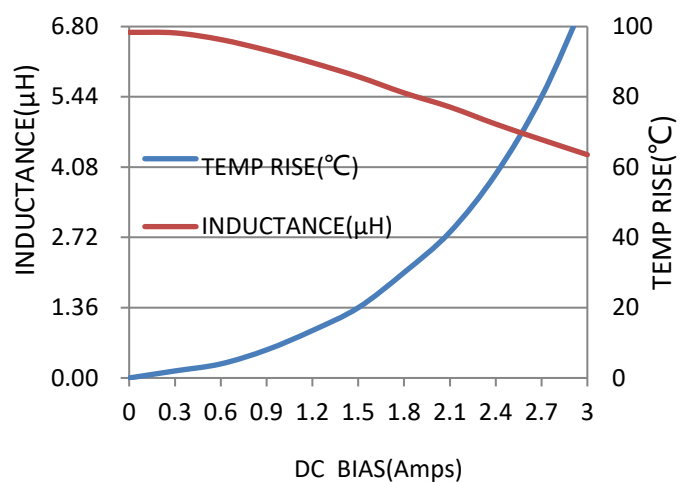


VCMA-0420-R68-M-1A

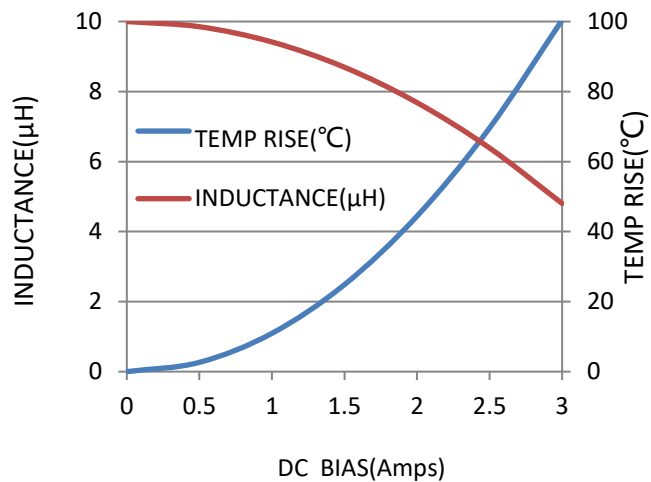


VCMA-0420-1R0-M-1A

VCMA-0420-1R2-M-1A

VCMA-0420-1R5-M-1A

VCMA-0420-2R2-M-1A

VCMA-0420-3R3-M-1A

VCMA-0420-4R7-M-1A


VCMA-0420-6R8-M-1A

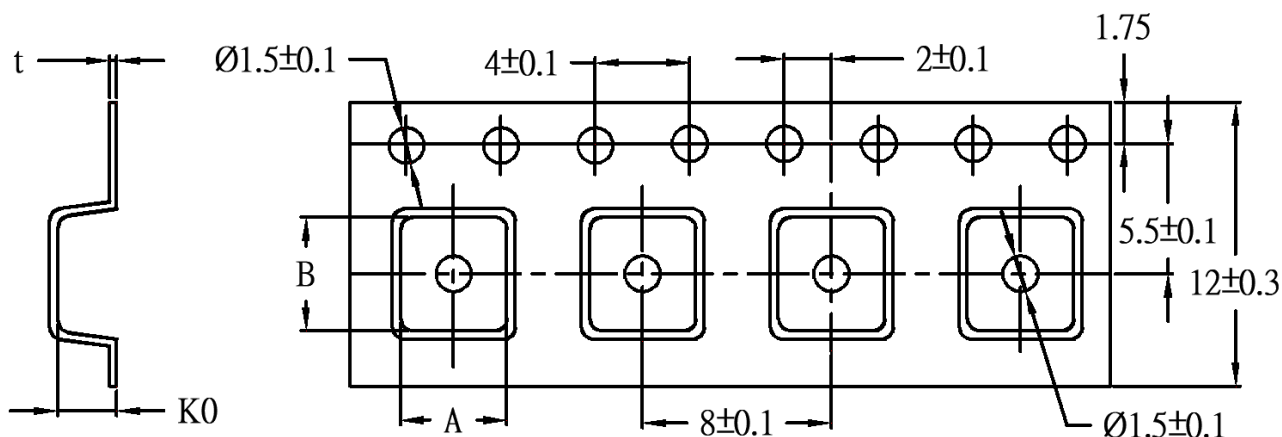


VCMA-0420-100-M-1A



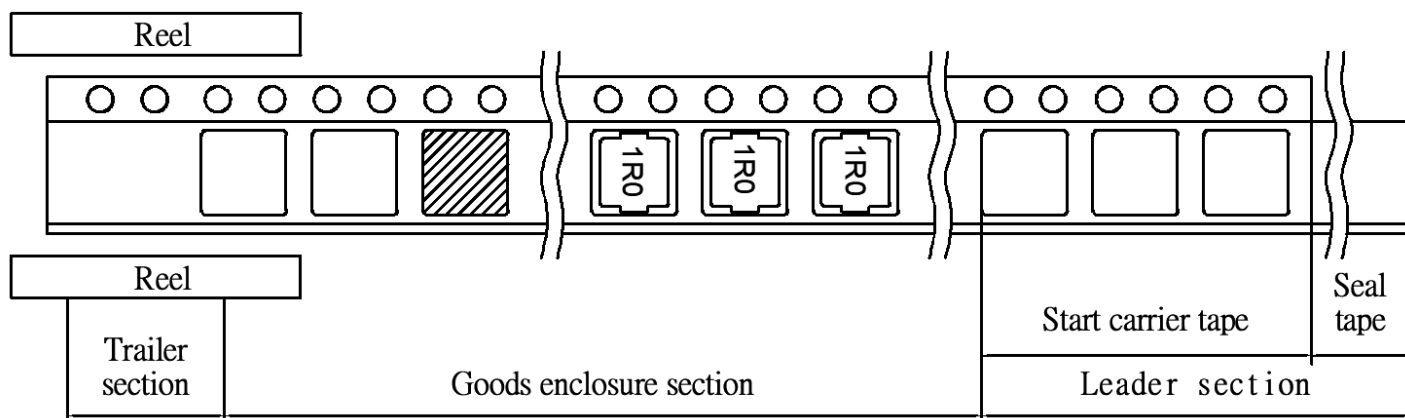
Mechanical Reliability			
No.	Item	Specification and Requirement	Test Method
1	Solderability	The surface of terminal immersed shall be minimum of 95% covered with a new coating of solder	Retention time: 245 ± 5 °C for 5+0/-0.5seconds;
2	Resistance to Soldering Heat	Change from an initial value Inductance: within $\pm 10\%$	Retention time: within 30 seconds 255 ± 5 °C , Three Times;
3	Terminal Strength	No electrode detachment	No electrode detachment should be found when the device is pushed in two directions of X and Y with the force of 17.7N for 60 seconds after soldering between copper plate and the electrodes;
4	Vibration	Inductance change: Within $\pm 10\%$ Without mechanical damage such as break	1. Vibration frequency: (10 Hz to 2000 Hz to 10Hz) in 20 minutes as a period; 2. Vibration time: Period cycled for four hours in each of 3 mutual perpendicular directions. 3. Amplitude: 1.5 mm max.
5	Mechanical Shock	Inductance change: Within $\pm 10\%$ Without mechanical damage such as break	1. Peak value: 100 G, Duration of pulse: 6ms 2. 3 times in each positive and negative direction of 3 mutual perpendicular directions;
6	Substrate Bending	Inductance change: Within $\pm 10\%$ Without distinct damage in appearance	1. Bending speed is 0.5mm/sec, 2. While the bending width reaches 2mm, keep it for 60 sec
Endurance Reliability			
No.	Item	Specification and Requirement	Test Method
7	Thermal Shock	Inductance change: Within $\pm 10\%$ Without distinct damage in appearance	Repeat 1000 cycles as follow: (-55 ± 2 °C; 30 ± 3 min) $\rightarrow$ ($+125 \pm 2$ °C , 30 ± 3 min)
8	Operational Life	Inductance change: Within $\pm 10\%$ Without distinct damage in appearance	Rated current (Idc) Environment condition: 85°C Duration: 1000 + 4 / -0 hours
9	High Temperature Storage	Inductance change: Within $\pm 10\%$ Without distinct damage in appearance	Store temperature: $+125 \pm 2$ °C, 1000 + 4 / -0 hours;
10	High Temperature & Humidity	Inductance change: Within $\pm 10\%$ Without distinct damage in appearance	85°C 85%RH , 1000+4/-0 hours;

Tape Packaging Dimensions-mm



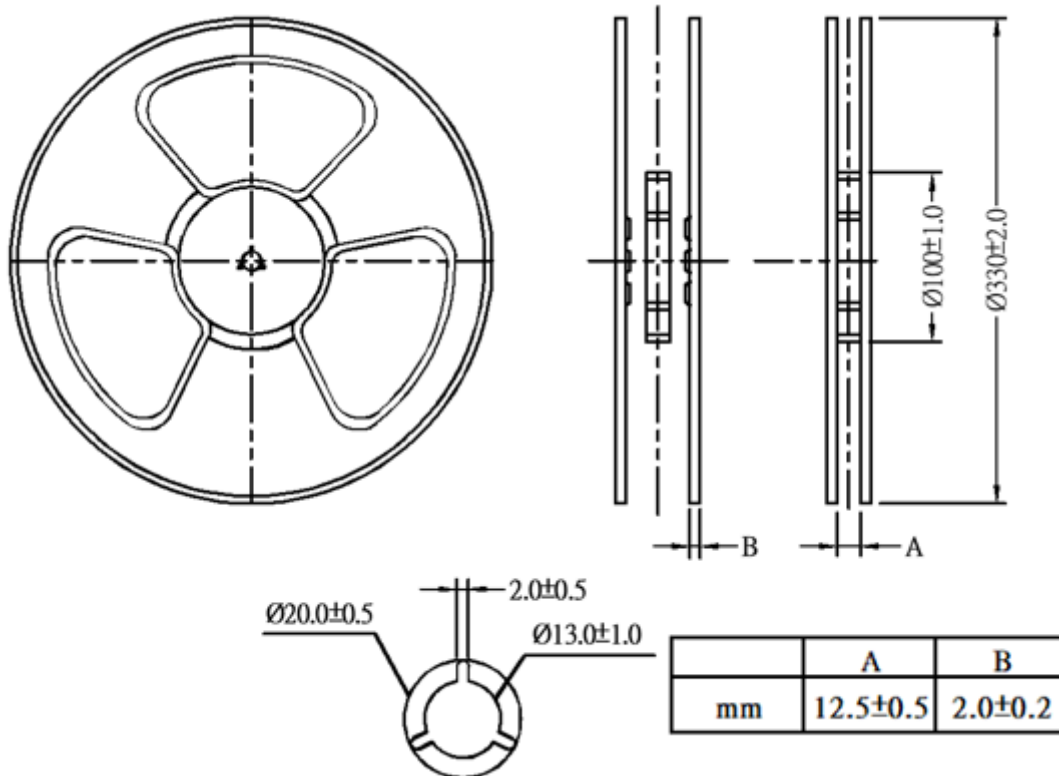
A0	B0	K0	t
4.5±0.1	4.8±0.1	2.5±0.15	0.35±0.05

Taping dimension and tape direction ,Leader ,Trailer, section dimension



Leader section	Min.400mm
Carrier tape start size	Min.100mm
Trailer section size	Min.160mm

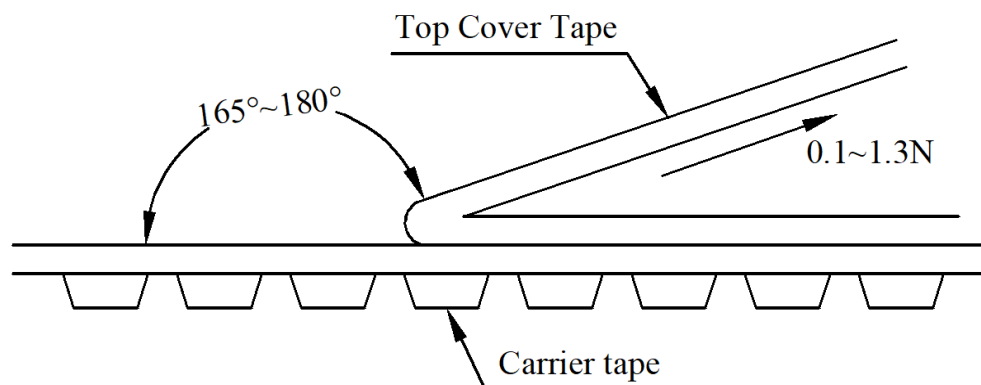
Reel Dimensions-mm



• Peel force of top cover tape

The peel speed shall be about 300mm/minute

The peel force of top cover tape shall be between 0.1 to 1.3 N



• Numbers of taping

3000pieces/reel