

MESSRS.

SPECIFICATION FOR APPROVAL
承 认 书

Product	DYNAMIC SPEAKER
Part No.	HDK-360848-003 (RoHS)
Customer No.	03020900000061

Approved By	Checked By	Made By
王台平 MAR-07-2024	曹丽萍 MAR-07-2024	LILY MAR-07-2024

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EDITION:1.1



History change record

1.Specification
HDK-360848-003 (RoHS)

ITEM		SPECIFICATIONS	
01	Type	Dynamic speaker	
02	Dimension	External diameter 36 mm	
03	Rated Input Power	1.0W	
04	Max. Input Power	1.5W for 1 minute	
05	Impedance	8 ohm \pm 15% at 1500Hz.	
06	Resonance Frequency (Fo)	570Hz \pm 20% at Fo, 1V	
07	Sensitivity (S.P.L.)	101dB (1.0W / 0.1m) \pm 3 dB	at AVE0.8K,1.0K,1.2K,1.5KHz.
08	Frequency Range	Fo – 5KHz	
09	Total Harmonics Distortion	Max 10 % at 1 KHz,1.0W.	
10	Weight	8.5g \pm 0.2g	
11	Appearance	Should not exist any obstacle to be harmful to normal operation; damages, cracks, rusts and distortions, etc.	
12	Operation Test	Must be normal at program source – 1.0W	
13	Buzz, Rattle, etc.	Should not be audible at 2.83V sine Wave between 300 to 5KHz	
14	Polarity	When positive voltage is applied to the terminal marked (+), diaphragm should move to the front.	
15	Terminal Strength	Capable of withstand 1kg load for 30 seconds without resulting in any damage or rejection.	
16	Temperature	Operating temperature: -20 °C to +60 °C Storage temperature: -40 °C to +65 °C	

2-1. Test Condition

Standard

Temperature : 15 ~ 35°C

Relative humidity : 25% ~ 85%,

Atmospheric pressure : 860mbar to 1060mbar.

Basic

Temperature : 20±3°C

Relative humidity : 60% ~ 70%,

Atmospheric pressure : 860mbar to 1060mbar

2-2. Standard Test Fixture

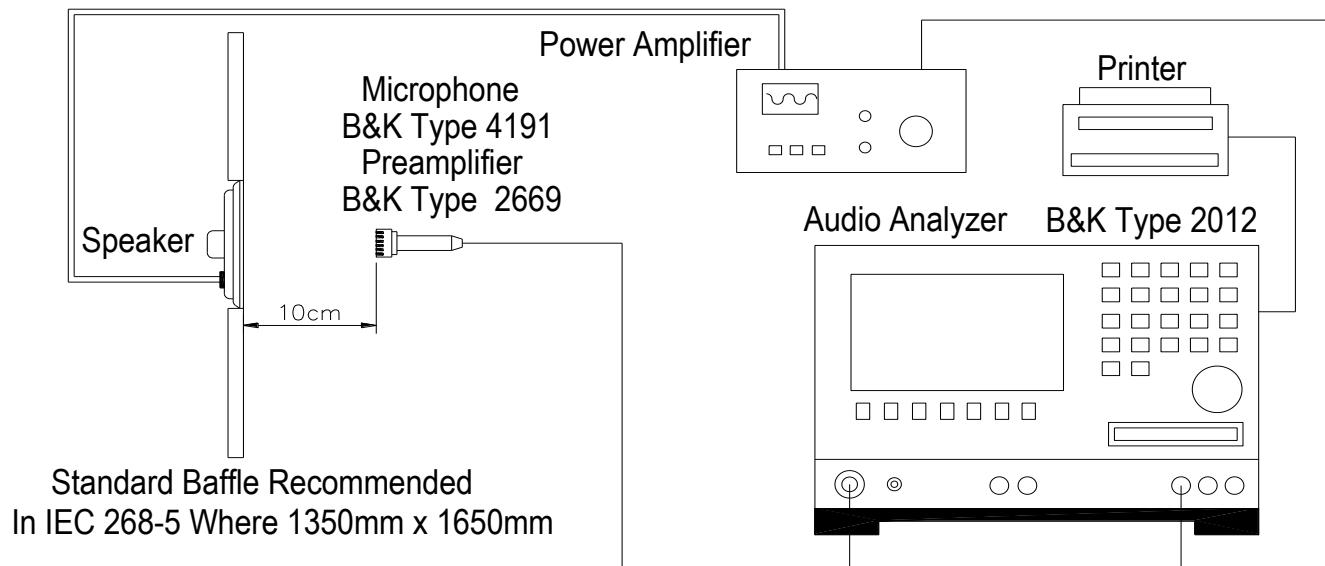
1. Input Power : 1.0W (2.83V)

2. Zero Level : -dB

3. Mode : SPEAKER

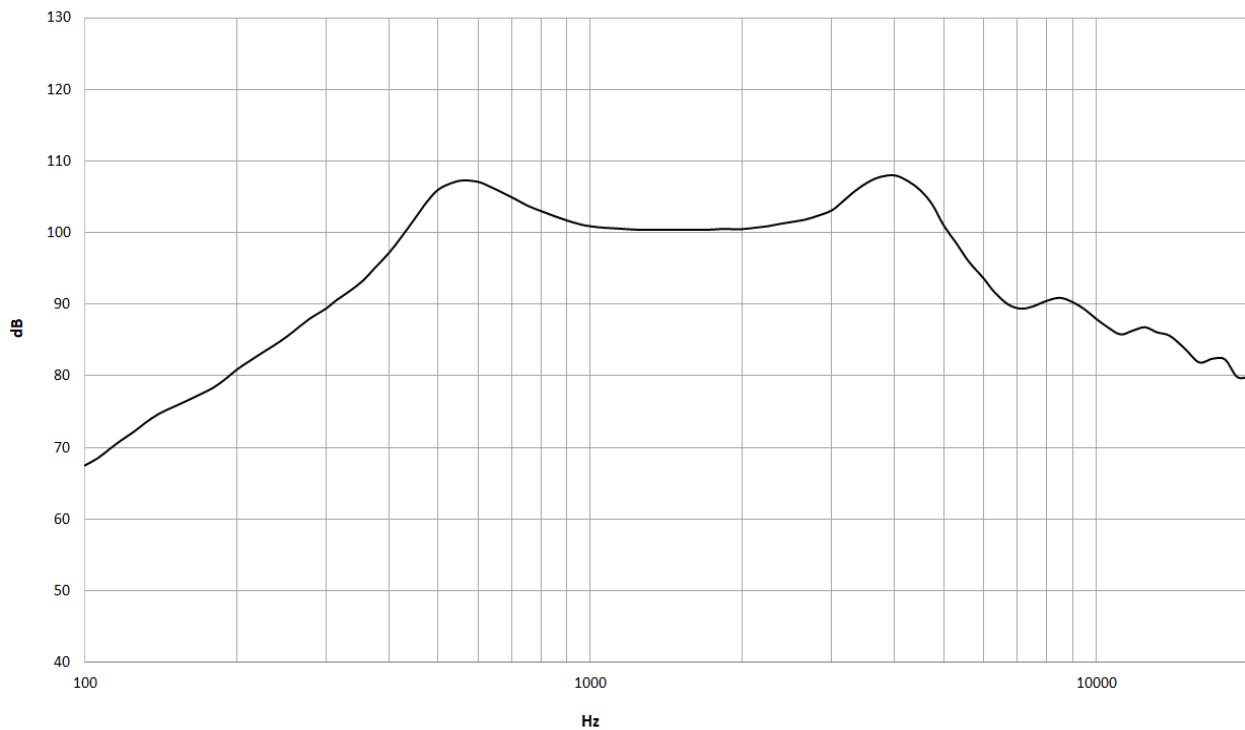
4. potentiometer Range : 50dB

5. Sweep Time : 0.5sec

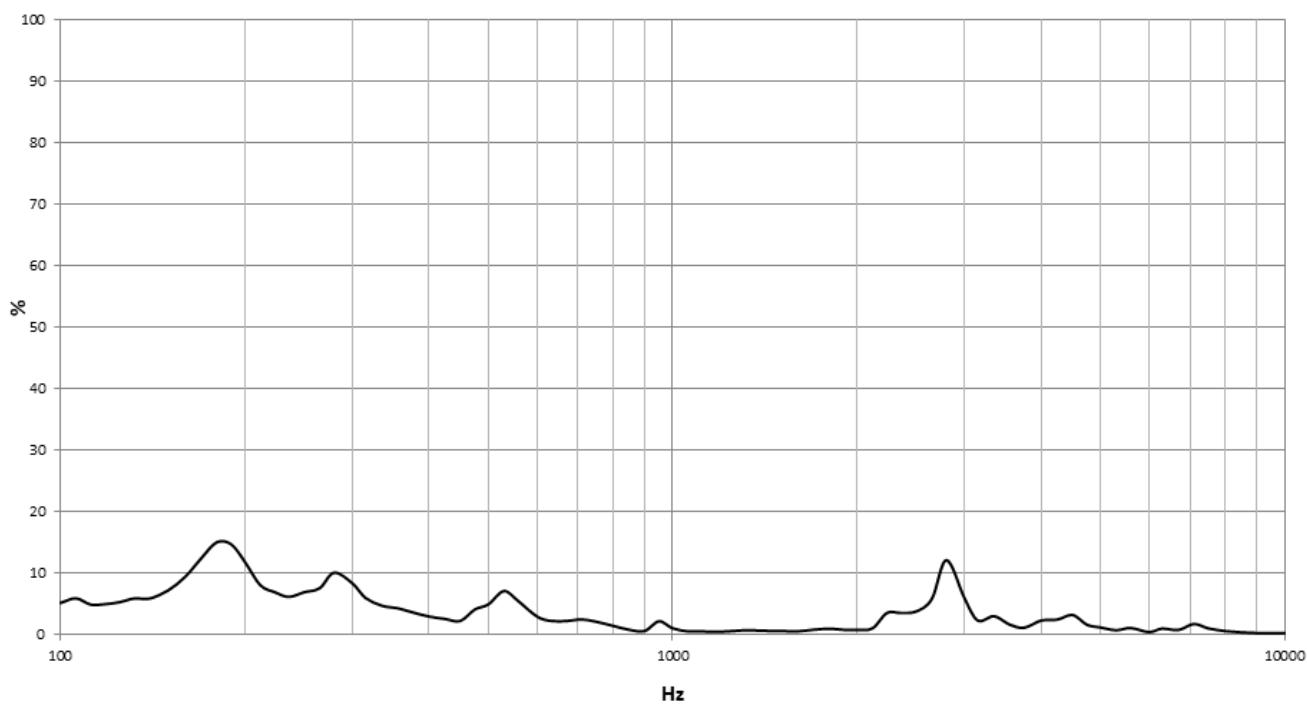


2-3.Frequency Response Curve

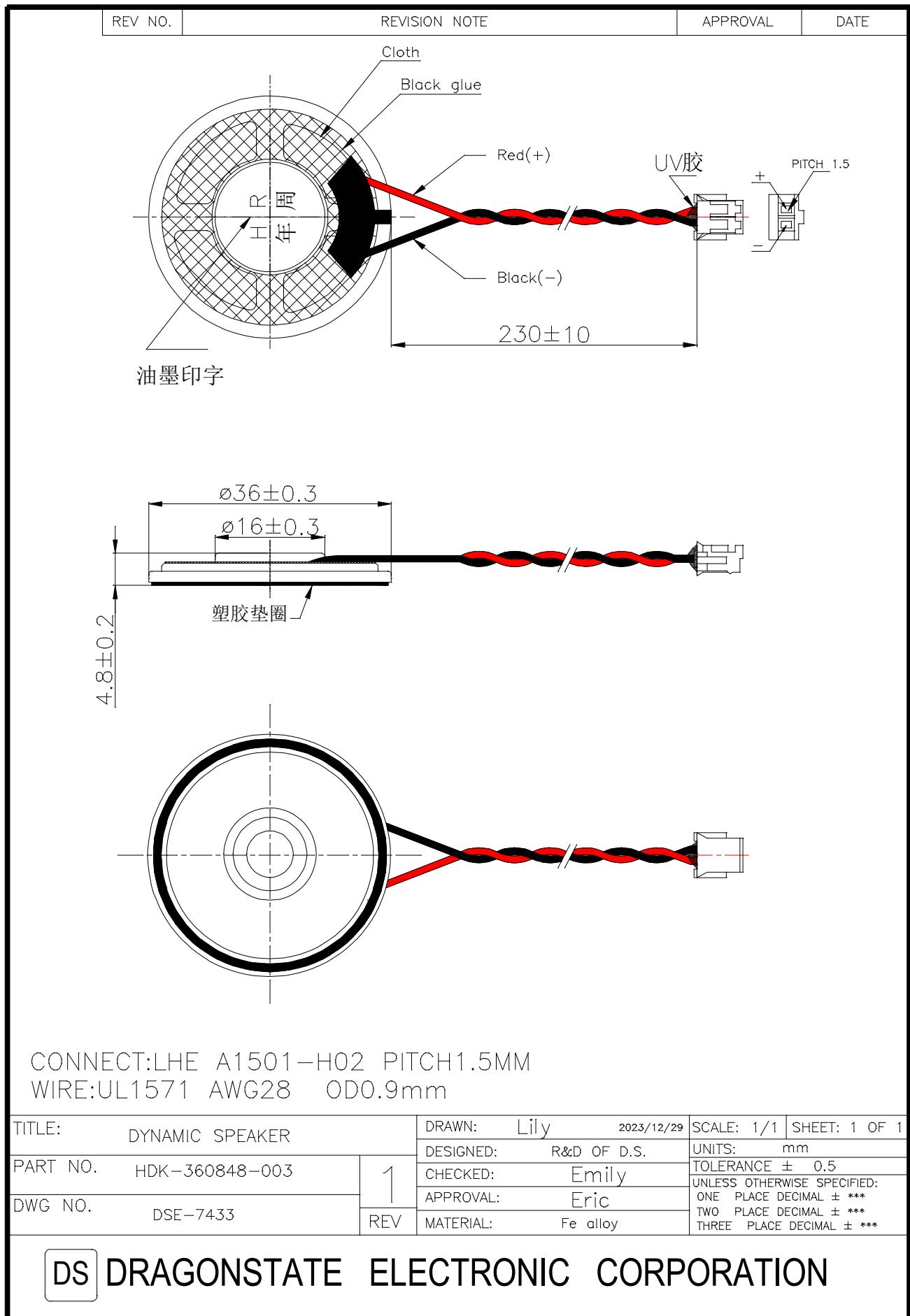
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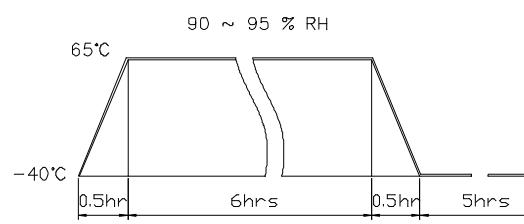
THD



3.Dimension



4. Reliability Test

Items.		Specifications
01	High temp. Test	Keep 96 hours at $+65^{\circ}\text{C} \pm 3^{\circ}\text{C}$ and leave 3 hours in normal temperature and then check
02	Low temp. Test	Keep 96 hours at $-40^{\circ}\text{C} \pm 3^{\circ}\text{C}$ and leave 3 hours in normal temperature and then check
03	Humidity test	Keep 96 hours at $+40^{\circ}\text{C} \pm 3^{\circ}\text{C}$ relative humidity $93 \pm 5\%$ and leave 3 hours in normal temperature and then checked.
04	Temp./Humidity cycle	The part shall be subjected 5 cycles. One cycle shall be 12 hours and consist of; 
05	Thermal cycle test.	Low temperature: $-40^{\circ}\text{C} \pm 3^{\circ}\text{C}$, temperature: $+65^{\circ}\text{C} \pm 3^{\circ}\text{C}$, cycle: 1 hour/cycle each, and then keep 5 cycles in a room.
06	Vibration	10~55~10Hz sin-wave sweep 15min. 5G(constant) X,Y, Z 3 direction. 2 hours each, total 6 hours.
07	drop test	Free drop from 91cm height to the concrete floor X,y, z 6 direction. 1 times each, total 6 times.
08	Rated Power test	Rated Power Pink noise is applied for 96 hours
09	Max Power test	Max power 1 min on – 2 min off 10 cycles.
10	Terminal strength test	Capable of withstand 1kg load for 30 seconds without resulting in any damage or rejection.
11	Salt spray test	Adjust the test room temperature to 35°C , and then continuous spraying with NaCl 5% for 24H, take out the samples 0.5H in room temperature, and the wiped surface salt particles Appearance of metal parts have no obvious corrosion , it should not appear functional failure
Criterion: After these test , the change of S.P.L shall be within $\pm 3 \text{ dB}$.		
For trial products and samples, random 10pcs test. For MP products, test cycle is 6 month.		

SOLDERING CONDITION

Recommend using constant branding iron in **15 ~ 30W**, and in temperature range **$350 \pm 10^{\circ}\text{C}$** .
 Soldering time not over 3 seconds.

5.Packing

