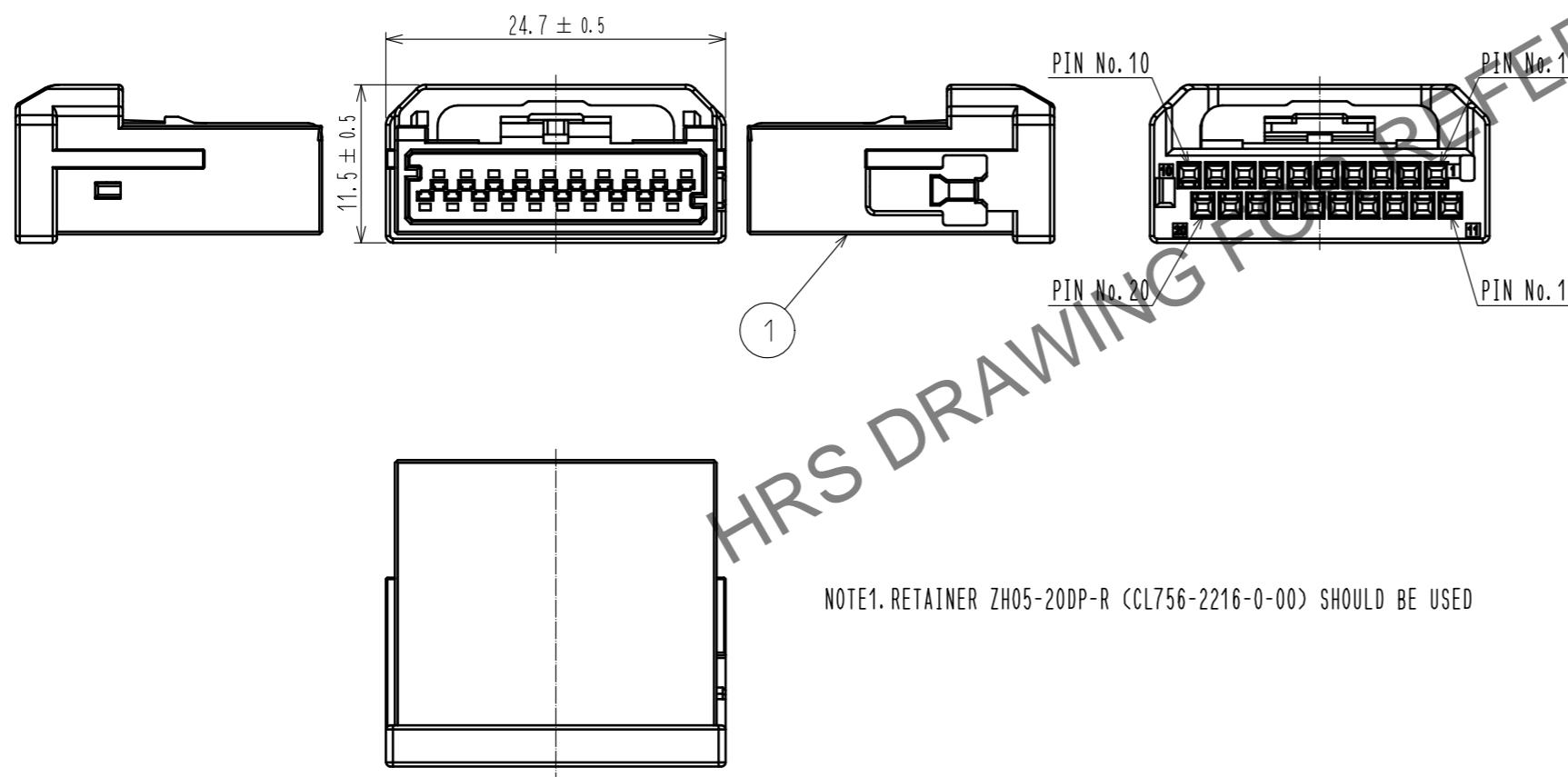
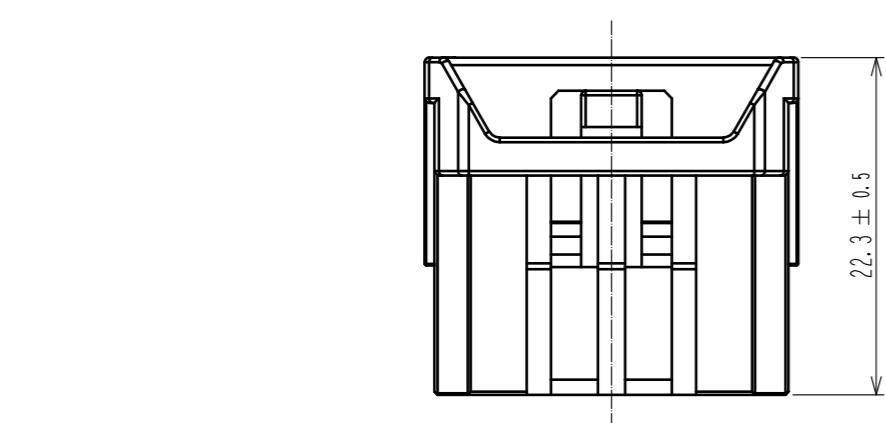
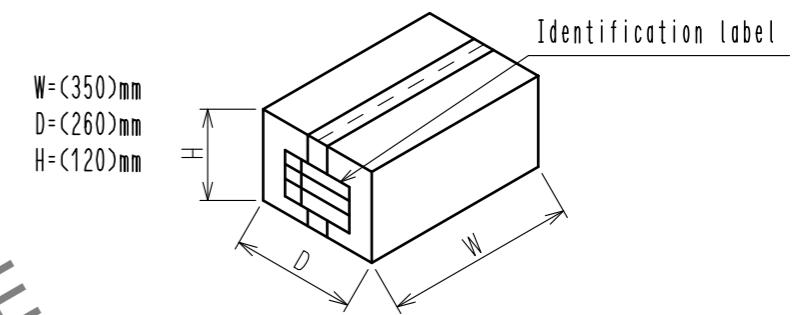


ELV, RoHS COMPLIANT



1. PACKAGING SPECIFICATION

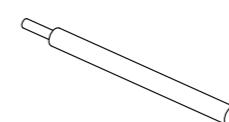
- (1) 100pcs parts are contained in a plastic bag.
- (2) 5 plastic bags are contained in a carton. (Total 500 pcs in one carton)
- (3) Close the box and seal with packing tape.



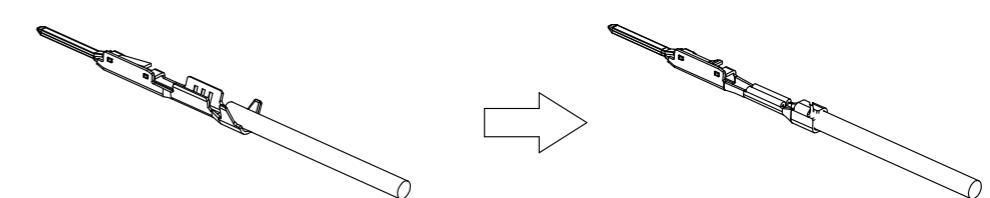
2. ASSEMBLY PROCESS

- ① Strip the cable

Note: Please refer to the Crimp Quality Standard for details on strip length.



- ② Crimp wire in terminal



NOTE 1: Please use the Hirose crimp tool.

NOTE 2: Please refer to the Crimp Quality Standard to confirm terminal compatibility and check crimp condition.

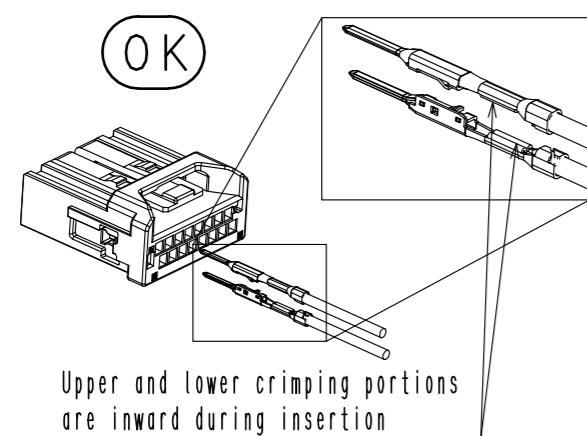
Continued on the following page

1 NO.	PA MATERIAL	DARK GRAY UL94V-0				NO.	PA MATERIAL	DARK GRAY UL94V-0			
		UNITS mm	SCALE 2 : 1	COUNT	DESCRIPTION OF REVISIONS			DESIGNED	CHECKED	DATE	
					APPROVED : AH. EDASHIGE	20230111	DRAWING NO.	EDC-390119-00-01			
					CHECKED : TY. MOGI	20230111	PART NO.	ZH05-20DP-HU(B)			
					DESIGNED : AN. SAIKI	20230110	CODE NO.	CL0756-2208-0-00			
					DRAWN : AN. SAIKI	20221215					

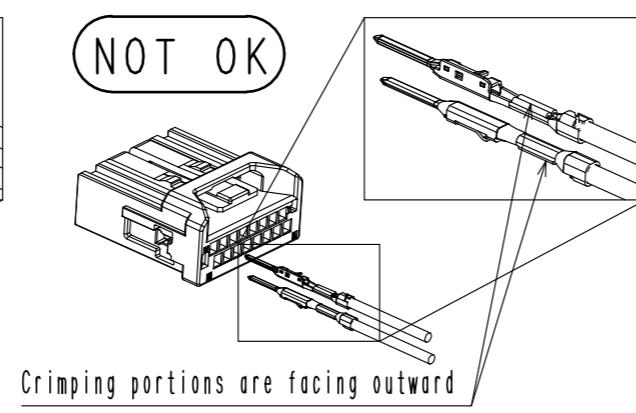
HRS

③Insert contact and push until a click is heard.

*Please take care to ensure that the terminal is inserted in the correct orientation.



Upper and lower crimping portions are inward during insertion



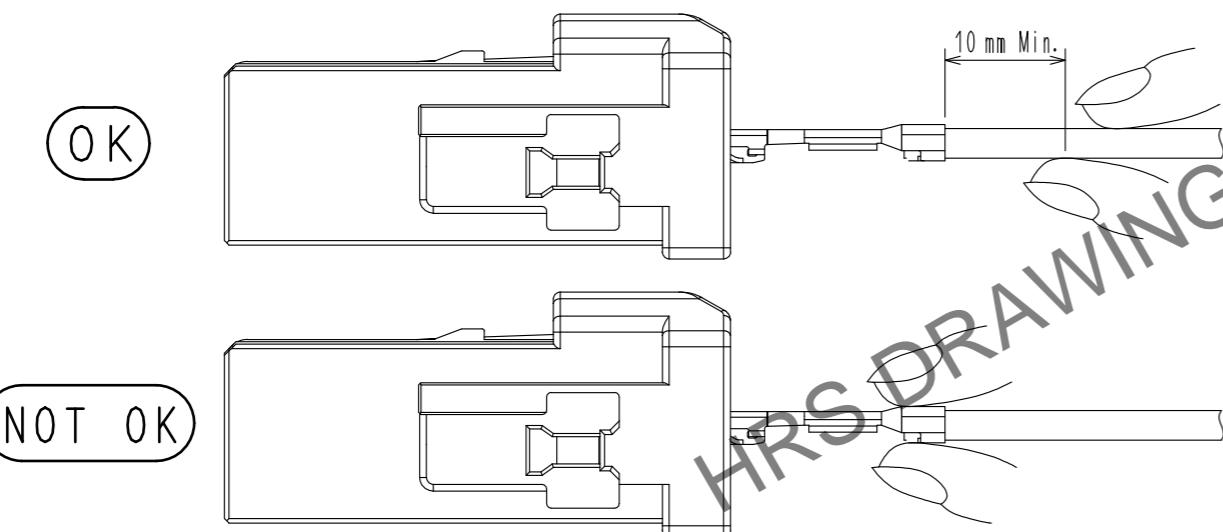
Crimping portions are facing outward

NOTE 1: Holding the cable, please insert straight into the housing.

Do not use more than 10N of force during this process.

NOTE 2: If the crimped terminal does not enter the housing smoothly the first time, remove it and then re-insert.

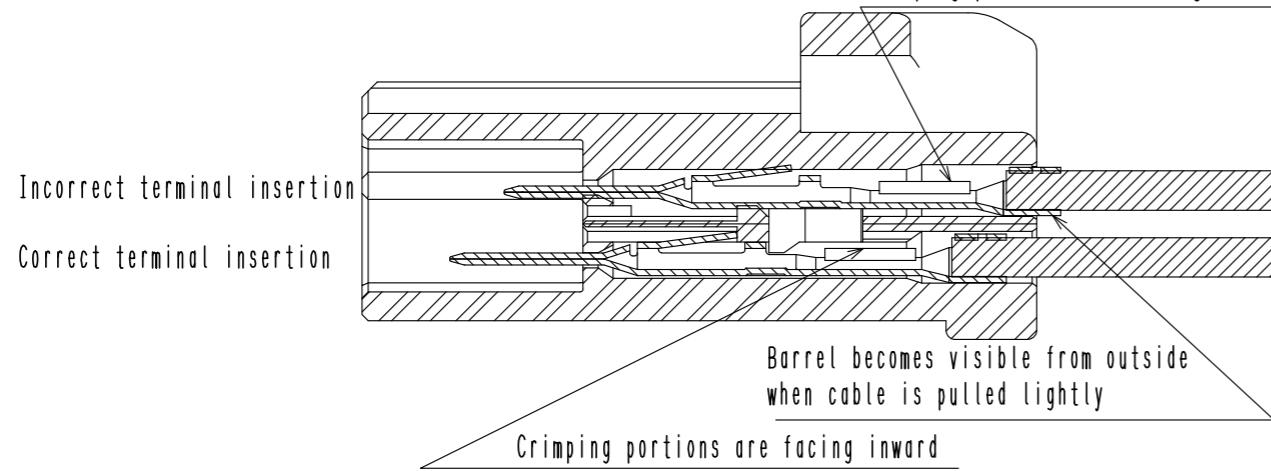
*Please hold the cable as below picture and insert it with a force less than 10 N, or terminal will be deformed. Please use a new terminal in this case.



10 mm Min.

④After insertion, confirm that the terminal has been inserted correctly by pulling the cable lightly, the pulling force must be less than 10N.

Crimping portions are facing outward



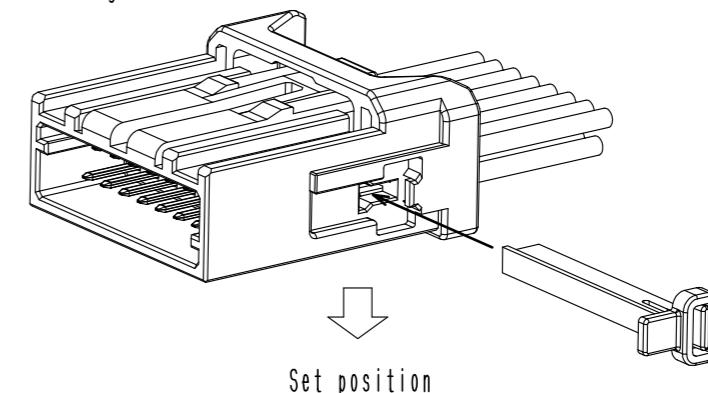
Incorrect terminal insertion

Correct terminal insertion

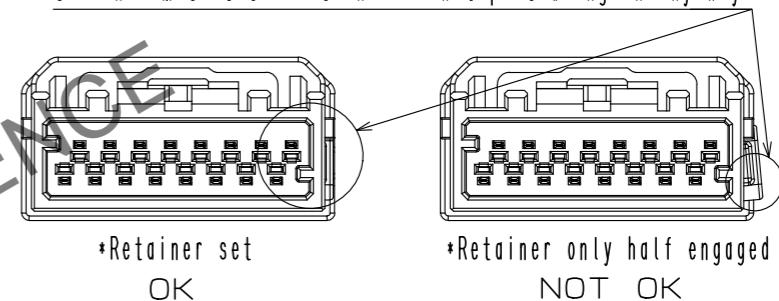
Barrel becomes visible from outside when cable is pulled lightly

Crimping portions are facing inward

⑤Press retainer into housing until it clicks in the direction of the arrow.

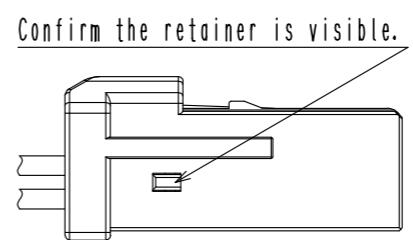


After setting the retainer, please inspect the housing head-on to confirm that the retainer is not protruding in any way.

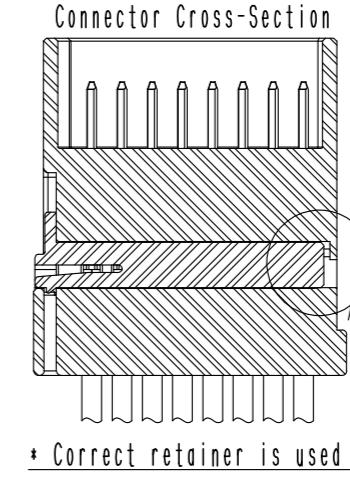


*Retainer set
OK

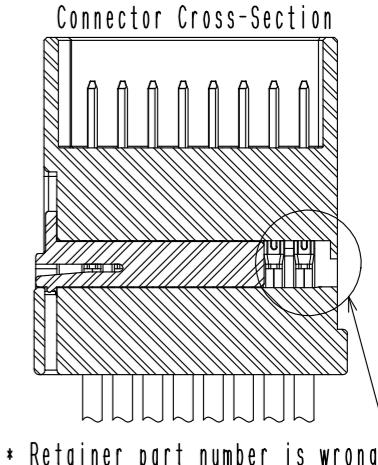
*Retainer only half engaged
NOT OK



Confirm the retainer is visible.



* Correct retainer is used



* Retainer part number is wrong

OK

NOT OK

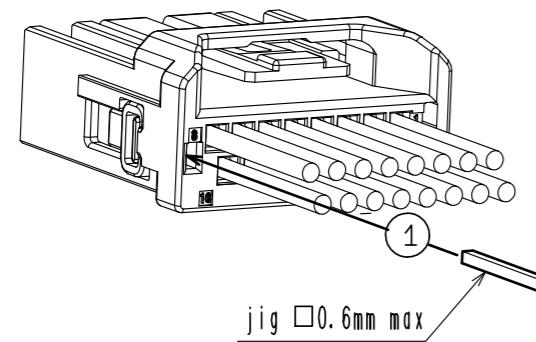


DRAWING NO. EDC-390119-00-01
PART NO. ZH05-20DP-HUC(B)
CODE NO. CL0756-2208-0-00

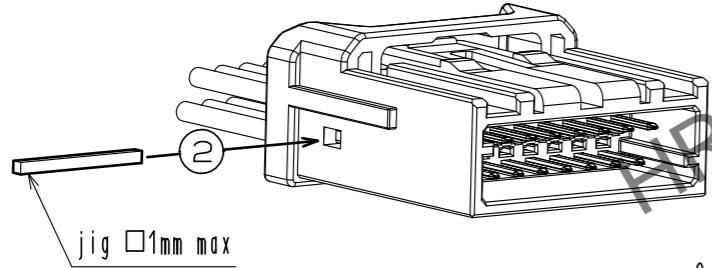
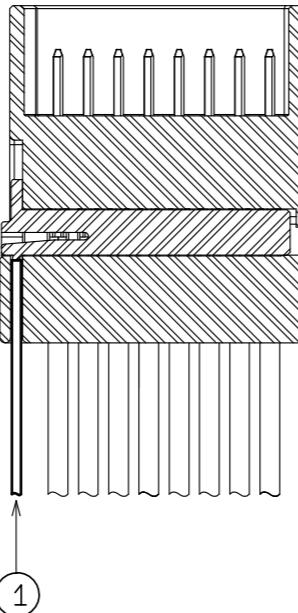
1/2/4

3. REPAIR PROCESS

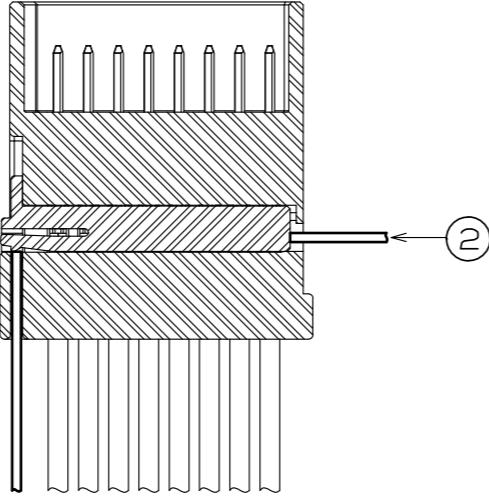
①Insert the special tool in direction ① and push down the lance.
and remove the retainer from direction ②.
Note: Please refer to the following section for details on the special tool.



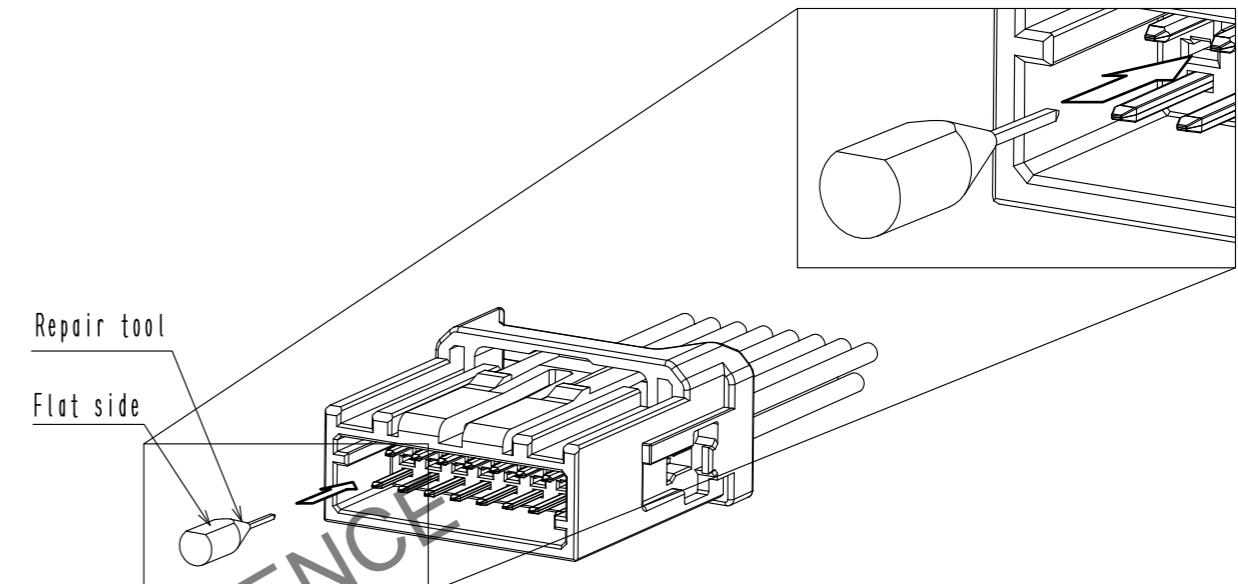
Connector Cross-Section



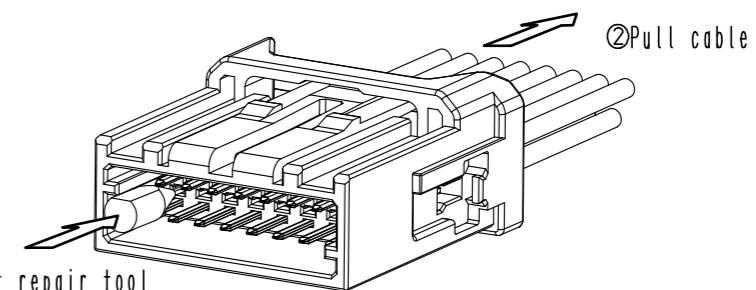
Connector Cross-Section



②Insert the special tool into the terminal cavity and push to the end with the tool flat side up as below picture.
Maintain this position and pull the applicable cable carefully to remove the terminal.
Note: Please refer to the following section for details on the special tool.

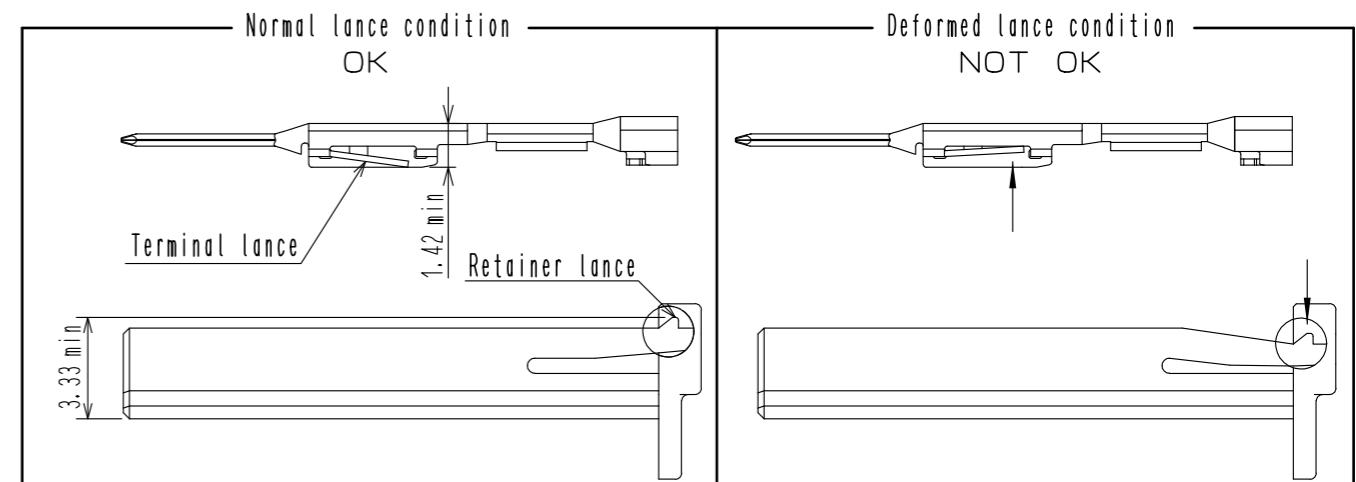


Condition at inserted repair tool



Note: Housing is not reusable. Please use new parts after repairing.

Note: In case the terminal lance and/or retainer lance has been deformed, please use new parts.



DRAWING NO. EDC-390119-00-01
PART NO. ZH05-20DP-HUC(B)
CODE NO. CL0756-2208-0-00

3/4

4. Other / Notes

- 1) Do not touch the terminal contact points or the interior of the barrel.
- 2) In the event that the terminal must be handled, please wear gloves in order to prevent corrosion.
- 3) Placing items on top of a terminal or dropping a terminal may result in shape deformities or contamination. Please handle terminals with care.
- 4) In the event of terminals becoming tangled, please do not forcibly pull or bend them apart, but disentangle them carefully.
- 5) Use caution when handling terminals so as to avoid deformation.
- 6) Make sure that the terminals of crimped cables do not become entangled. When bundling or stacking cables, please prevent the terminals from being subjected to any external force.
- 7) Use caution to ensure that the part is not subjected to any large impacts.
- 8) Avoid storing in dusty areas.
- 9) Do not place wire harnesses on the floor.
- 10) Refrain from any handling that may result in terminal damage or deformation.
- 11) Do not use if the housing is dropped.

Repair tool summary

Retainer repair tools - Part Number Summary

Applicable Part	Repair Tool Name	Repair Tool Part Number
ZH05-##DP-HUC##	ZH05/R/RE-MD	902-5162-0

(##) =specification number

Crimp Terminal crimping tool - Part Number Summary

Applicable Part	Connection Tool Name	Connection Tool Part Number
ZH05-2224PCF##	applicator	AP105-ZH05-2224P

(##) =specification number

Crimp Terminal repair Tool - Part Number Summary

Applicable Part	Repair Tool Name	Repair Tool Part Number
ZH05-2224PCF##	ZH05/RE-MD	902-5161-0

(##) =specification number

5. CRIMP QUALITY STANDARD

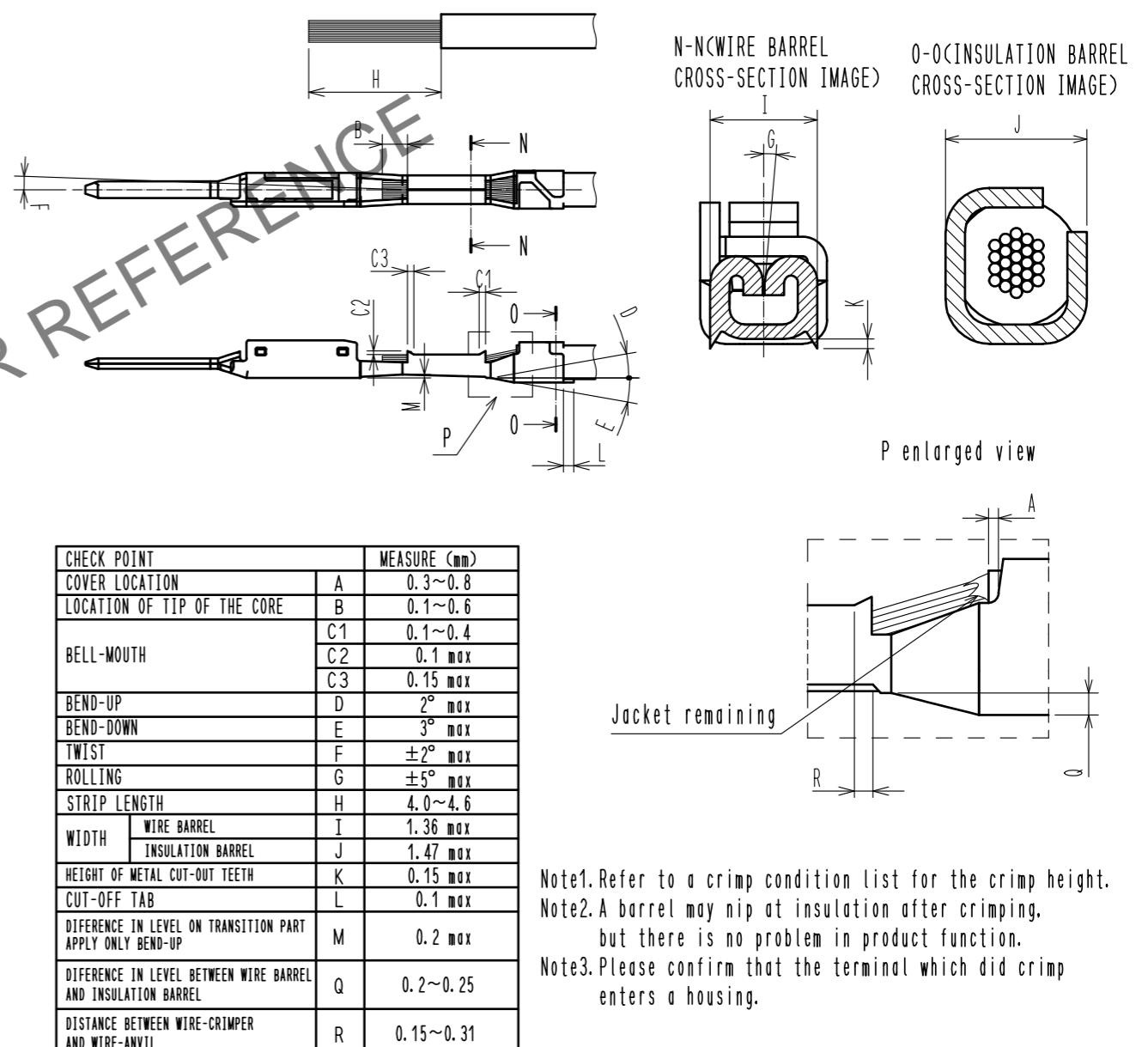
1. Scope

This technical specification prescribes crimp condition of ZH05-2224PCF (CL756-2001-0)

2. Applicable wire

- Applicable wire size : 0.22~0.35SQ
- Applicable insulation size : $\phi 0.9 \sim \phi 1.4$

3. Quality standard



Note1. Refer to a crimp condition list for the crimp height.

Note2. A barrel may nip at insulation after crimping, but there is no problem in product function.

Note3. Please confirm that the terminal which did crimp enters a housing.