

# ECEC

NO. ECAB2601079

## Acknowledgement Book

Customer : \_\_\_\_\_

Production name: MF3215 3.2\*1.5

Nominal Freq. : 32.768 KHz

Customer P/N : \_\_\_\_\_

ECEC P/N : EF3276w014

### Receiver

Please return one after acknowledgement

JinHua East Crystal Electronic Co.,Ltd.

Approved By	MFG	QA	PE/RD
郭雄伟	郭雄伟	黄文俊	王晓东
总经理: 郭雄伟	副总: 郭雄伟	副总: 黄文俊	部长: 王晓东
2026/1/13	2026/1/13	2026/1/13	2026/1/13

公司名称: 东晶电子金华有限公司

Corporation: JinHua East Crystal Electronic Co.,Ltd.

地址: 浙江省金华市宾虹路二段555号

ADD: No 555,Sec 2,Binghong Road Jinhua Zhejiang , P.R.C

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## BOOK OF MODIFICATION

No.	DATE	CONTENT OF MODIFICATION	REASON OF MODIFICATION	PAGE	ITEM	APPROVE
0	2026/1/13	INTIAL RELEASED				
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<b>ECEC</b> 东晶电子	ECEC P/N: EF3276w014	No:	<b>ECAB2601079</b>			
		Date:	2026/1/13			
<b>SPECIFICATION OF QUARTZ CRYSTAL UNITS</b>						
<b>1.HOLDER TYPE:</b>	MF3215 3.2*1.5 32.768 KHz					
<b>2. ELECTRICAL SPECIFICATIONS</b>						
Standard atmospheric conditions						
Unless otherwise specified, the standard range of atmospheric conditions for making measurement						
Ambient temperature	: 25±3°C					
Relative humidity	: 40% ~ 70%					
If there is any doubt about the results ,measurement shall be made within the following limits .						
Ambient temperature	: 25±3°C					
Relative humidity	: 40% ~ 70%					
Electriacal characteristics measured by S&A250B or equivalent .						
The crystal is using NT CUT (Surface bending mode).						
<b>3.ELECTRICAL CHARACTERISTICS</b>						
Parameters	SYM	Electrical Spec				Notes
		MIN	TYP	MAX	UNITS	
1 Nominal Frequency	FL	32.768000			KHz	
2 Oscillation mode	-	Fundamental			-	
3 Load Capacitance	CL	6			pF	
4 Frequency Tolerance	-	±30			ppm	at 25±3°C
5 Operating Temperature	-	-40	~	85	°C	
6 Parabolic Coefficient	-	-0.04~-0.02			ppm/°C <sup>2</sup>	
7 Equivalent Resistance Rr	Rr	-	-	70	KΩ	
8 Drive Level	DL	-	0.1	0.5	uW	
9 Shunt Capacitance C0	C0	-	-	1.6	pF	
10 Insulation Resistance	-	500	-	-	MΩ	at DC 100V
11 Aging	-	±2			ppm	Year
12 Storage Temperature Range	-	-55	~	125	°C	
Notes:						
1. Ultrasonic cleaning						
General cleaning solutions or ultrasonic cleaning method may be used to clean our products. However, under certain circumstances, ultrasonic cleaning machine could generate resonance at the oscillaton frequency of our products and thus deteriorate the electrical characteristics in devices, and even damage the overall structure of devices. Therefore, verification test is recommended before cleaning.						
2.Ultrasonic welding						
Avoid mounting and processing by Ultrasonic welding this method has a possibility of an excessive vibration spreading inside the crystal products and becoming the cause of characteristic deterioration and not oscillating.						
3.Storage temperature description						
Storage Temperature is only for the product itself,the temperature for the packing material is 5 °C~40°C.						
4. Recommended conditions for manual welding						
Temperature: 350 ± 10 °C,Time: 3 sec max,Re-solder times: twice max.						
<b>■ FACTORY LOCATION</b>						
ECEC CORPOTATION						
No 555,Sec 2,Binghong Road Jinhua Zhejiang , P.R.C						
<b>JinHua East Crystal Electronic Co.,Ltd.</b>						
		DESIGN	<b>INSPECTION</b>			
		臧方月	王晓东			

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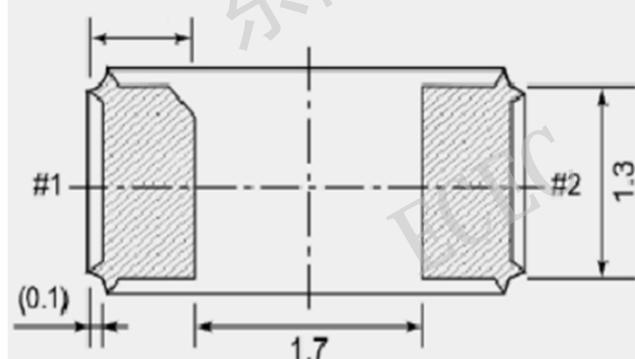
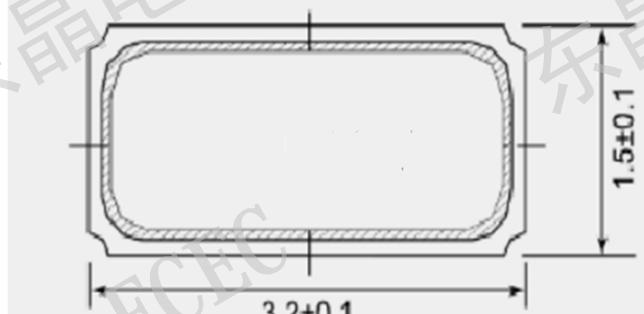
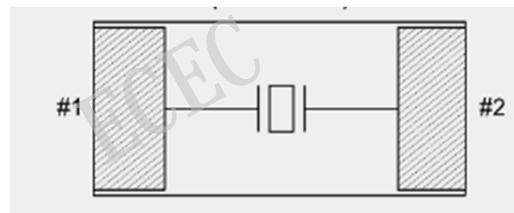
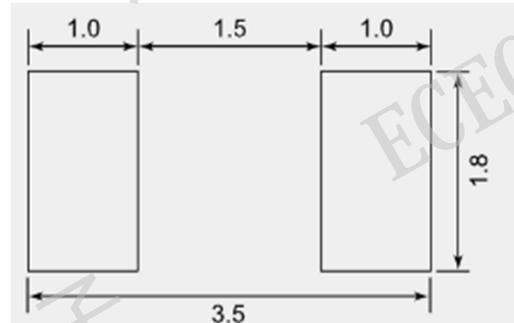
Date:

2026/1/13

**4.DIMENSIONS AND MARKING****4-1 HOLDER TYPE**

MF3215 3.2\*1.5

32.768 KHz

**4-2 DIMENSION (mm)****\*Internal Connections(Top View)****\*Suggested solder pad layout****JinHua East Crystal Electronic Co.,Ltd.**

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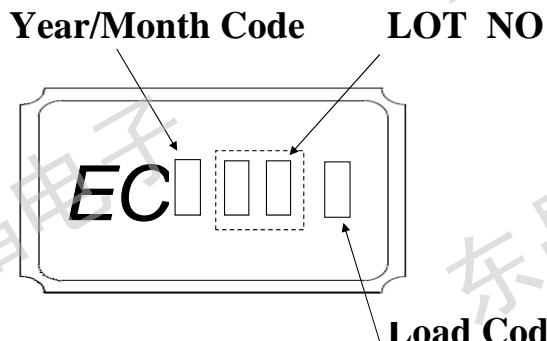
EF3276w014

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**4-3 MARKING****Year/Month code:as shown in the table****EX) December of 2020 shall be marked as "z"****Four year 1 cycle**

		Month		Jan.	Feb.	Mar.	Apr.	May.	Jun.	Jul.	Aug.	Sep.	Oct.	Nov	Dec.							
Year		2009	2017	2025	2033	2041	2049	2057	2065	2073	A	B	C	D	E	F	G	H	J	K	L	M
2002	2010	2018	2026	2034	2042	2050	2058	2066	2074	N	P	Q	R	S	T	U	V	W	X	Y	Z	
2003	2011	2019	2027	2035	2043	2051	2059	2067	2075	a	b	c	d	e	f	g	h	j	k	l	m	
2004	2012	2020	2028	2036	2044	2052	2060	2068	2076	n	p	q	r	s	t	u	v	w	x	y	z	
2005	2013	2021	2029	2037	2045	2053	2061	2069	2077	A	B	C	D	E	F	G	H	J	K	L	M	
2006	2014	2022	2030	2038	2046	2054	2062	2070	2078	N	P	Q	R	S	T	U	V	W	X	Y	Z	
2007	2015	2023	2031	2039	2047	2055	2063	2071	2079	a	b	c	d	e	f	g	h	j	k	l	m	
2008	2016	2024	2032	2040	2048	2056	2064	2072	2080	n	p	q	r	s	t	u	v	w	x	y	z	

Load Code:

w: 6pf; j: 7pf; c: 9pf; E: 12.5pf

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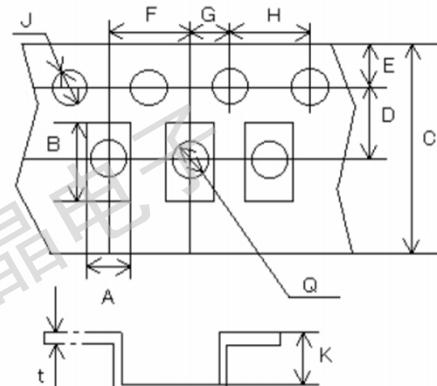
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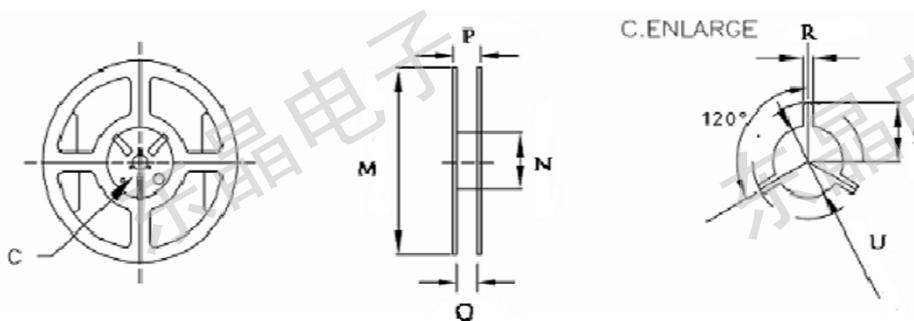
## 4-4 PACKING

## 4-4-1 Dimensions of the tape



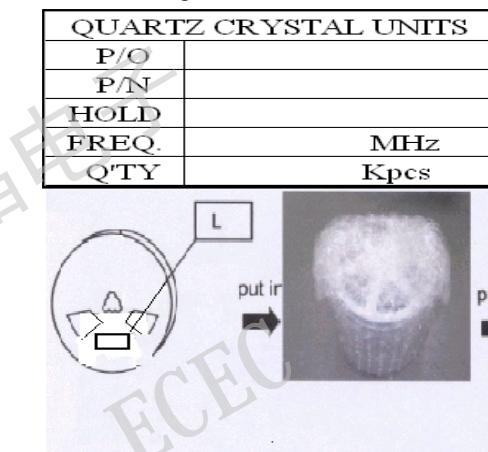
A	B	C	D	E	F	G	H	J	K	t
1.75	3.45	12.0	5.5	1.75	4.0	2.0	4.0	1.5	1.0	0.25

## 4-4-2 Dimensions of the reel



M	N	P	Q	R	S	U
180	60	15.4	13.0	2.5	10.5	13.0

## 4-4-3 Packing and Label



1 Reel=3000pcs

Box type(Reel quantity)	Box size(L×W×H) mm
Atype (Reel x 5pcs max)	200×200×140
Btype (Reel x 6~15pcs)	200×200×255
Ctype (Reel x 16~30pcs)	395×200×255
Dtype (Reel x 31~60pcs)	395×400×255

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## 5.RELIABILITY TEST

Provided that measurement shall be carried out after letting it alone in the room temperature for 1 hour.(Test SPEC as list 1)

### 5-1.SHOCK

Electrical characteristics shall be satisfied after dropping three times from the height of 100cm onto the board of the 3cm thickness.

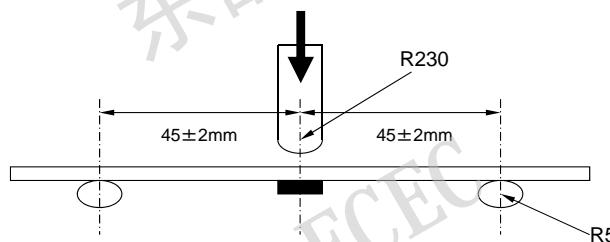
### 5-2.VIBRATION

Electrical characteristics shall be satisfied after supplying following vibration.

a).ENTIRE FREQUENCY RANGE	10~55Hz
b).REPEATED PERIOD	1~2min
c).AMPLITUDE	1.5mm
d).DIRECTION	X.Y.Z
e).PERIOD	2hours/Each Direction

### 5-3.SUBSTRATE BENDING TEST

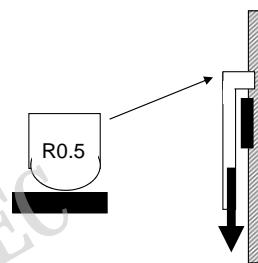
Resonator is soldered into the center of PCB which is laid on the 2 small supporters spaced 90cm. PCB deflected to 3mm below from horizontal level by the pressing force with stick. The force is supplied for 10 second by 0.5mm/s speed. After above test there is no observation of any visual damages on specimen and the electrical characteristic shall be satisfied.



### 5-4.ADHESION TEST

A static load of 5N using a R0.5 scrach tool shall be applied on the center at long direction side of the component and for 10sec.

After above test a),there is no observation of any visual damages on the specimen.



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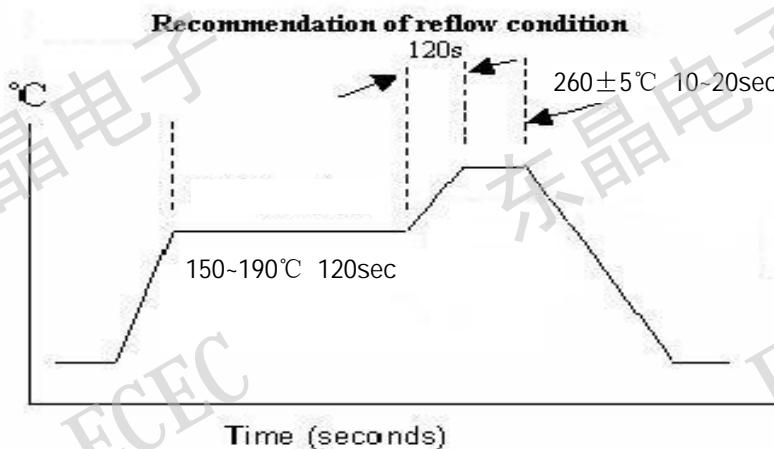
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### 5-5.REFLOW(WAVE)SOLDERING

Following profile of heat stress is applied to resonator,then being place in the natural condition for 1 hour,resonator shall be measured.



### 5-6.SOLDERING DIP

Terminals/lead-wires of specimen shall be dipped into solder melter tank at +260°C±5°C for 3 sec.

Dipping depth shall be 2mm from the bottom of specimens body.(After applying ROSIN FLUX) soldering portion shall be covered in over 95% of Terminals/lead-wires dipped.

### 5-7.HUMIDITY

Electrical characteristics shall be satisfied after letting it alone at 85±2°C in humidity of 80~85% for 500 hours.

### 5-8.STORAGE IN LOW TEMPRATURE

Electrical characteristics shall be satisfied after letting it alone at -40±2°C for 500 hours.

### 5-9.STORAGE IN HIGH TEMPRATURE

Electrical characteristics shall be satisfied after letting it alone at 85±2°C for 500 hours.

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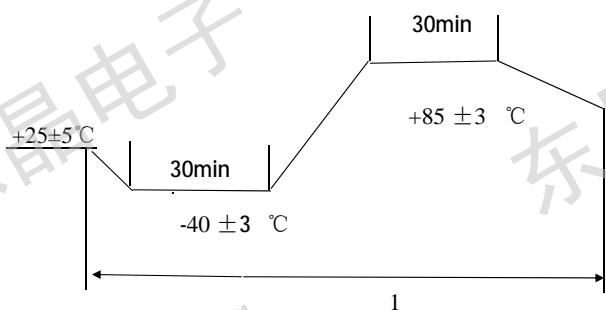
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## 5-10.TEMPERATURE CYCLE

THE CRYSTAL UNIT SHALL BE SUBJECTED TO 100 SUCCESSIVE  
CHANGE OF TEMPERATURE CYCLES



## 5-11.FINE LEAK

HELIUM BOMBING 5.0~5.5 Kgf / cm<sup>2</sup>,FOR 2 HOURS.

**Spec of the reliability test****List 1**

Item	$\Delta F$	$\Delta CI$
5-1、SHOCK		
5-5、REFLOW SOLDERING	±20ppm max	±5KΩ or 20% max
5-7、HUMIDITY		
5-8、LOW TEMPRATURE		
5-2、VIBRATION		
5-9、HIGH TEMPRATURE	±10ppm max	±5KΩ or 20% max
5-10、TEMPERATURE CYCLE		
5-11、FINE LEAK	<1*1E-9 Pa · m <sup>3</sup> /sec	

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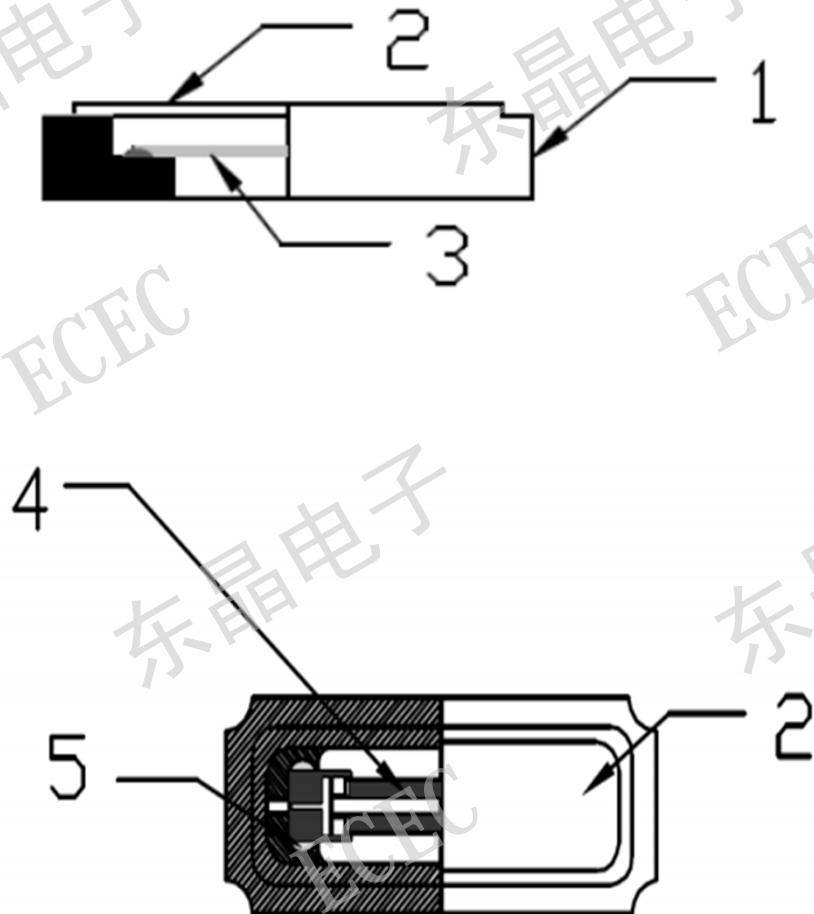
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**6. Structure Illustration**

No.	Items	Materials
1	PKG(Base)	CERAMIC+Au PLATING
2	LID(Cap)	Fe ALLOY
3	Element(Blank)	SiO2
4	Internal Electrode	Ag、Au
5	Conductive Adhesive	Ag+Silicon

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