

## Features

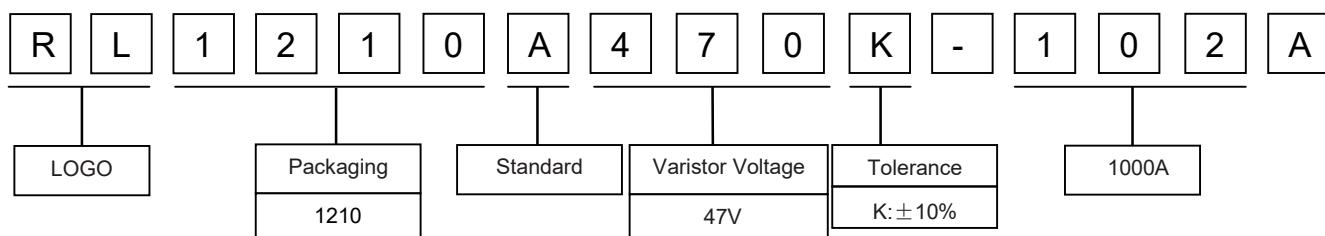
- EIA size:1210
- Variable capacitance
- MSL level 1
- Varistor voltage: 82V
- High surge suppress capability
- Bidirectional and symmetrical V/I characteristics
- Multilayer ceramic construction technology
- RoHS & Halogen Free (HF) compliant
- Operating temperature range: -55°C ~ +125°C
- Storage temperature range: 5°C ~ +40°C



## Applications

- Used to Help Achieve Electromagnetic Compliance of End Products
- Provides On-Board Transient Voltage Protection for ICs, CMOS and MOSFET
- Suppression of Inductive Switching or Other Transient Events Such as EFT and Surge Voltage at the Circuit Board.
- Protection of Components and Circuits Sensitive to ESD Transients Occurring on Power supplies, Control and Signal Lines.

## Part Number Code



## Electrical Characteristics

Type Number	Varistor Voltage	Max. Allowable Voltage		I <sub>L</sub> (μA)	Max. Energy (10/1000μs)	Max. Clamping Voltage (8/20μs)		Withstanding Surge Current (8/20μs)
		V <sub>1mA</sub> (V)	V <sub>AC</sub> (V)			(J)	I <sub>p</sub> (A)	
RL1210A470K-102A	42~52.5	25	35	≤30	20	5	80	1000

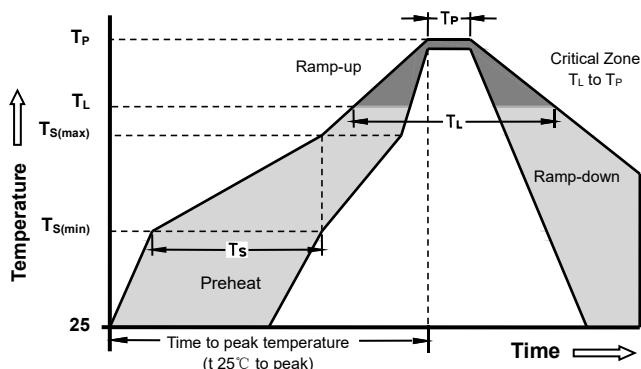
## Environmental Performance

Item	Specifications	Test Condition
Bias Humidity	V <sub>v</sub> / V <sub>v</sub> ≤±10%	90%RH, 40°C, Working Voltage, 1000 hrs
Thermal Shock	V <sub>v</sub> / V <sub>v</sub> ≤±10%	-40°C to 85°C, 30min.cycle, 5 cycles
Full Load Voltage	V <sub>v</sub> / V <sub>v</sub> ≤±10%	Working Voltage, 85°C, 1000 hrs

## General Technical Data

Response Time	<1ns	
Solderability	245±5 °C, 3±1sec	
Solder leach resistance	260±5 °C, 10±1sec	
Taping Package Storage Condition	Storage Temperature	5~40°C
	Relative Humidity	To 65%
	Storage Time	12 Months max

## Soldering Parameters - Reflow Soldering (Surface Mount Devices)



### Precaution for soldering

Note that this product will be easily damaged by rapid heating, rapid cooling or local heating.

Do not give heat shock over 100°C in the process of soldering. We recommend to take preheating and gradual cooling

### Soldering gun procedure

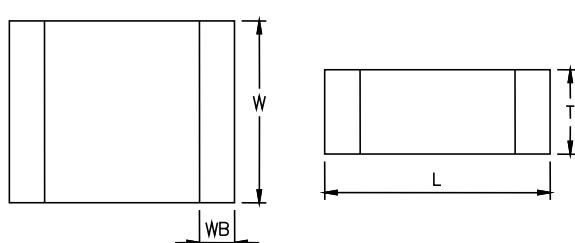
Note the follows, in case of using solder gun for replacement.

- 1)The tip temperature must be less than 280 for the period within 3 seconds by using soldering gun under 30W
- 2) The soldering gun tip shall not touch this product directly.

### Soldering volume

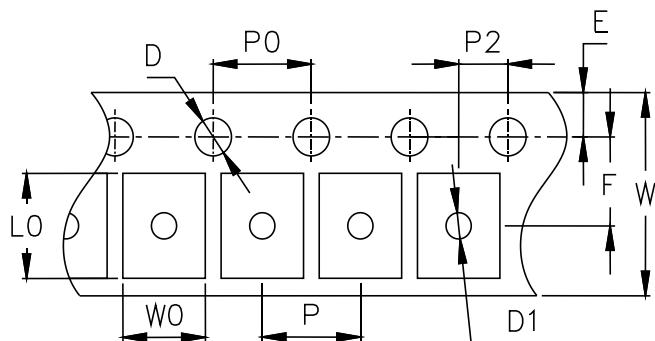
Note that excess of soldering volume will easily get crack the body of this product.

## Dimensions



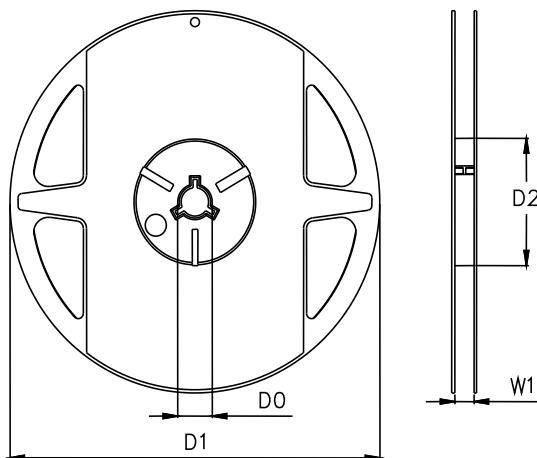
Symbol	Millimeters	Inches
L	3.20±0.30	0.126±0.012
W	2.50±0.30	0.098±0.012
T <sub>max.</sub>	2.50	0.098
WB	0.50±0.20	0.02±0.008

## Taping and Reel Specifications



Symbol	Millimeters	Inches
<b>W</b>	8.00±0.20	0.315±0.008
<b>E</b>	1.75±0.10	0.069±0.004
<b>F</b>	3.50±0.05	0.138±0.002
<b>D</b>	1.55±0.05	0.061±0.002
<b>D1</b>	Φ1.00±0.05	Φ0.039±0.002
<b>P</b>	4.00±0.10	0.157±0.004
<b>P0</b>	4.00±0.05	0.157±0.002
<b>P2</b>	2.00±0.05	0.079±0.002
<b>L0</b>	4.00±0.10	0.157±0.004
<b>W0</b>	3.25±0.10	0.128±0.004

## Packing Specifications



Symbol	Millimeters	Inches
<b>D0</b>	13.0±0.2	0.512±0.008
<b>D1</b>	178±2.0	7.008±0.079
<b>D2</b>	Φ60.0±0.5	Φ2.362±0.02
<b>W1</b>	9.0±0.5	0.354±0.02

### Taping Specifications

There Shall be the portion having no product in both the head and the end of taping, and there shall be the cover tape in the heat of taping.

Quantity of products in the taping package

SIZE EIA (EIAJ)	RL1210A470K-102A
Standard Packing Quantity (PCS/reel)	2000