

FEATURES 特征

- Metal material for large current and low loss.
大电流、低损耗用金属材料
- High performance (Isat) realized by metal dust core.
通过金属粉尘芯实现高性能 (Isat)
- Low loss realized with low Rdc.
通过低Rdc实现低损耗
- Closed magnetic circuit design reduces leakage flux.
闭合磁路设计可减少漏磁通
- Vinyl thermal spray, better surface compactness.
乙烯基热喷涂, 表面致密性更好
- Operating Temp : -55°C~+125°C(Including self heating)
工作温度范围:-55°C~+125°C(包括自身温度上升)


APPLICATIONS 用途

- DC/DC converters, Pad, Smart phone, Notebooks, VR, AR.
DC/DC转换器, 平板电脑, 智能手机, 笔记本电脑、VR、AR
- Portable gaming devices, Smart wear, Wi-Fi module, LCD displays, HDDs, DVCs, DSCs, etc
便携式游戏设备, 智能穿戴, Wi-Fi模块, LCD显示器、HDD、DVC、DSC等
- Baseband power supply, Amplifier, Power management, Module power supply, Camera power Management.
基带电源、放大器、电源管理、模块电源、摄像机电源管理

PART NUMBERING 产品型号

AWLU	0420	F	-	R47	M	P	A
①	②	③		④	⑤	⑥	⑦

① Series Name	
AWLU	Molded SMD Power Inductors

③ Feature Type	
	F Type

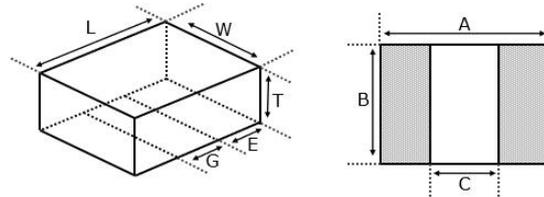
④ Inductance	
Code (example)	Nominal inductance [μH]
R47	0.47
1R0	1
100	10

⑤ Inductance Tolerance	
M	20%

⑥ Coating Color Code	
P	Black
G	Gray

⑦ Design Code	
Routine	A
Special	B~Y

② External Dimensions [LxWxT mm]			
0412	4.1x4.1x1.2	0715	7.2x7.0x1.5
0415	4.1x4.1x1.5	0720	7.2x7.0x2.0
0420	4.1x4.1x2.0	0730	7.2x7.0x3.0
0421	4.1x4.1x2.1	0740	7.2x7.0x4.0
0430	4.1x4.1x3.0	0750	7.2x7.0x5.0
0512	5.2x5.0x1.2	0760	7.2x7.0x6.0
0520	5.2x5.0x2.0	1030	10.2x10.0x3.0
0524	5.2x5.0x2.4	1040	10.2x10.0x4.0
0528	5.2x5.0x2.8	1050	10.2x10.0x5.0
0530	5.2x5.0x3.0	1060	10.2x10.0x6.0
0531	5.2x5.0x3.1	1230	12.2x12.0x3.0
0540	5.2x5.0x4.0	1260	12.2x12.0x6.0
5524	5.3x5.5x2.4	1265	12.2x12.0x6.5
5530	5.3x5.5x3.0		
0630	6.2x6.0x3.0		
0631	6.2x6.0x3.1		
0640	6.2x6.0x4.0		
0650	6.2x6.0x5.0		
0660	6.2x6.0x6.0		
6615	6.4x6.6x1.5		
6620	6.4x6.6x2.0		
6630	6.4x6.6x3.0		

DIMENSIONS & RECOMMENDED LAND PATTERN 尺寸及推荐焊盘


Recommended Land Pattern

Unit: mm

Series	L	W	T	G	E	A Typ.	B Typ.	C Typ.
AWLU0412F	4.1±0.2	4.1±0.2	1.20Max.	1.3±0.2	1.40±0.2	4.1	4.1	1.1
AWLU0415F	4.1±0.2	4.1±0.2	1.50Max.	1.3±0.2	1.40±0.2	4.1	4.1	1.1
AWLU0420F	4.1±0.2	4.1±0.2	2.00Max.	1.3±0.2	1.40±0.2	4.1	4.1	1.1
AWLU0421F	4.1±0.2	4.1±0.2	2.10Max.	1.3±0.2	1.40±0.2	4.1	4.1	1.1
AWLU0430F	4.1±0.2	4.1±0.2	3.00Max.	1.3±0.2	1.40±0.2	4.1	4.1	1.1
AWLU0512F	5.2±0.2	5.0±0.2	1.20Max.	2.0±0.2	1.60±0.2	5.5	5.3	1.6
AWLU0520F	5.2±0.2	5.0±0.2	2.00Max.	2.0±0.2	1.60±0.2	5.5	5.3	1.6
AWLU0524F	5.2±0.2	5.0±0.2	2.40Max.	2.0±0.2	1.60±0.2	5.5	5.3	1.6
AWLU0528F	5.2±0.2	5.0±0.2	2.80Max.	2.0±0.2	1.60±0.2	5.5	5.3	1.6
AWLU0530F	5.2±0.2	5.0±0.2	3.00Max.	2.0±0.2	1.60±0.2	5.5	5.3	1.6
AWLU0531F	5.2±0.2	5.0±0.2	3.10Max.	2.0±0.2	1.60±0.2	5.5	5.3	1.6
AWLU0540F	5.2±0.2	5.0±0.2	4.00Max.	2.0±0.2	1.60±0.2	5.5	5.3	1.6
AWLU5524F	5.3±0.2	5.5±0.2	2.40Max.	1.9±0.2	1.80±0.3	5.6	6.0	1.3
AWLU5530F	5.3±0.2	5.5±0.2	3.00Max.	1.9±0.2	1.80±0.3	5.6	6.0	1.3
AWLU0630F	6.2±0.2	6.0±0.2	3.00Max.	2.6±0.2	1.80±0.2	6.5	6.3	2.0
AWLU0631F	6.2±0.2	6.0±0.2	3.10Max.	2.6±0.2	1.80±0.2	6.5	6.3	2.0
AWLU0640F	6.2±0.2	6.0±0.2	4.00Max.	2.6±0.2	1.80±0.2	6.5	6.3	2.0
AWLU0650F	6.2±0.2	6.0±0.2	5.00Max.	2.6±0.2	1.80±0.2	6.5	6.3	2.0
AWLU0660F	6.2±0.2	6.0±0.2	6.00Max.	2.6±0.2	1.80±0.2	6.5	6.3	2.0
AWLU6615F	6.4±0.2	6.6±0.2	1.50Max.	2.4±0.2	2.00±0.3	6.8	7.0	2.0
AWLU6620F	6.4±0.2	6.6±0.2	2.00Max.	2.4±0.2	2.00±0.3	6.8	7.0	2.0
AWLU6630F	6.4±0.2	6.6±0.2	3.00Max.	2.4±0.2	2.00±0.3	6.8	7.0	2.0
AWLU0715F	7.2±0.2	7.0±0.2	1.50Max.	2.6±0.2	2.30±0.2	7.5	7.3	2.4
AWLU0720F	7.2±0.2	7.0±0.2	2.00Max.	2.6±0.2	2.30±0.2	7.5	7.3	2.4
AWLU0730F	7.2±0.2	7.0±0.2	3.00Max.	2.6±0.2	2.30±0.2	7.5	7.3	2.4
AWLU0740F	7.2±0.2	7.0±0.2	4.00Max.	2.6±0.2	2.30±0.2	7.5	7.3	2.4
AWLU0750F	7.2±0.2	7.0±0.2	5.00Max.	2.6±0.2	2.30±0.2	7.5	7.3	2.4
AWLU0760F	7.2±0.2	7.0±0.2	6.00Max.	2.6±0.2	2.30±0.2	7.5	7.3	2.4
AWLU1030F	10.2±0.2	10.0±0.2	3.00Max.	3.6±0.2	3.30±0.2	10.5	10.3	3.2
AWLU1040F	10.2±0.2	10.0±0.2	4.00Max.	3.6±0.2	3.30±0.2	10.5	10.3	3.2
AWLU1050F	10.2±0.2	10.0±0.2	5.00Max.	3.6±0.2	3.30±0.2	10.5	10.3	3.2
AWLU1060F	10.2±0.2	10.0±0.2	6.00Max.	3.6±0.2	3.30±0.2	10.5	10.3	3.2
AWLU1230F	12.2±0.2	12.0±0.2	3.00Max.	4.6±0.2	3.80±0.2	12.5	12.3	3.6
AWLU1260F	12.2±0.2	12.0±0.2	6.00Max.	4.6±0.2	3.80±0.2	12.5	12.3	3.6
AWLU1265F	12.2±0.2	12.0±0.2	6.50Max.	4.6±0.2	3.80±0.2	12.5	12.3	3.6

ELECTRICAL CHARACTERISTICS 特性规格表
● AWLU04xxF Series

Part Number	Inductance	Inductance Tolerance	DC Resistance		Saturation Current		Heat Rating Current	
	@1MHz, 1V	±20%	Max.	Typ.	Max.	Typ.	Max.	Typ.
Unit	µH	-	mΩ		A		A	
Symbol	L	-	DCR		Isat		Irms	
AWLU0412F-R22MPA	0.22	±20%	7.5	6.5	14	15	13	14
AWLU0412F-R47MPD	0.47	±20%	8.5	7.5	10	11	11	12
AWLU0415F-R10MGA	0.1	±20%	2.2	1.8	27	30	26	29
AWLU0415F-R12MGA	0.12	±20%	2.3	1.9	25	27	15	17
AWLU0415F-R47MPA	0.47	±20%	7	5.8	12	13	12	13
AWLU0415F-1R0MPA	1	±20%	15	12.5	8	9	10	11
AWLU0420F-R10MPA	0.1	±20%	1.6	1.2	30	35	30.5	34
AWLU0420F-R12MPA	0.12	±20%	1.7	1.3	29	31	30.5	34
AWLU0420F-R15MPA	0.15	±20%	2.2	1.8	24	28	25.5	28.5
AWLU0420F-R22MPA	0.22	±20%	2.7	2	19	20	19	20
AWLU0420F-R33MPD	0.33	±20%	3.85	3.2	17	18	17.5	18
AWLU0420F-R33MPB	0.33	±20%	3.3	2.8	18	19	20.5	23
AWLU0420F-R47MPB	0.47	±20%	4.8	4	14.2	15.2	16	17
AWLU0420F-R47MPD	0.47	±20%	4.9	4.1	14	15	16	17
AWLU0420F-R56MPA	0.56	±20%	5.6	4.7	13	14	16.5	18.5
AWLU0420F-R68MPA	0.68	±20%	6.2	5.5	12	13	13	14
AWLU0420F-R82MPA	0.82	±20%	8	6.8	11	12	12	13
AWLU0420F-1R0MPD	1	±20%	9	7.5	9.5	11	11.5	12.5
AWLU0420F-1R2MPA	1.2	±20%	12	10.5	9	10	9	10
AWLU0420F-1R5MGA	1.5	±20%	16	13.5	8.5	9.5	7	8
AWLU0420F-3R3MPA	3.3	±20%	28	24	4.7	5.6	6.5	8
AWLU0421F-1R0MPA	1	±20%	8.5	7.5	11	11.5	11.5	12.5
AWLU0430F-R47MGA	0.47	±20%	4	3.4	20	24	17	19
AWLU0430F-1R5MGA	1.5	±20%	11.3	9.5	10.5	12.5	7	8.5
AWLU0430F-2R2MGA	2.2	±20%	17	14.5	9	11	6.5	7.3
AWLU0430F-3R3MGA	3.3	±20%	30	25	7	8.5	5.5	6.5
AWLU0430F-4R7MPA	4.7	±20%	32.4	27	6.5	7.8	5.9	6.6
AWLU0430F-6R8MGA	6.8	±20%	48	40	6	7	4	5

ELECTRICAL CHARACTERISTICS 特性规格表
● AWLU05xxF Series

Part Number	Inductance	Inductance Tolerance	DC Resistance		Saturation Current		Heat Rating Current	
	@1MHz,1V	±20%	Max.	Typ.	Max.	Typ.	Max.	Typ.
Unit	μH	-	mΩ		A		A	
Symbol	L	-	DCR		Isat		Irms	
AWLU0512F-R10MGA	0.1	±20%	2.5	1.8	30	35	20	22
AWLU0512F-R15MGA	0.15	±20%	5	4.2	26	30	15.3	17
AWLU0512F-1R0MGA	1	±20%	18	16	8.5	9.5	7.5	8.5
AWLU0520F-1R0MGA	1	±20%	8.4	7	14	16	13	14
AWLU0520F-1R5MGA	1.5	±20%	17	13	10	12	10	13
AWLU0520F-2R2MGA	2.2	±20%	29	24	8.5	9.5	6.5	7
AWLU0524F-2R2MGA	2.2	±20%	16	14.5	8	10	7	8.5
AWLU0528F-1R5MGA	1.5	±20%	11.2	9	12.6	14	10.6	12
AWLU0528F-3R3MGA	3.3	±20%	30	25	5	5.7	5.5	6.5
AWLU0530F-R15MGA	0.15	±20%	1.45	1.05	41	43	24	25
AWLU0530F-R16MGA	0.16	±20%	1.5	1.1	40	42	23	24
AWLU0530F-R22MGA	0.22	±20%	1.65	1.4	34	36	20	22
AWLU0530F-R30MGA	0.3	±20%	1.8	1.5	27	29	21	22
AWLU0530F-R33MGA	0.33	±20%	2	1.6	26	28	19	21
AWLU0530F-R47MGA	0.47	±20%	3	2.5	23	26	18	21
AWLU0530F-R56MGA	0.56	±20%	3.6	3	21	24	18	20
AWLU0530F-R68MGA	0.68	±20%	4.6	3.8	18.5	21	16	19
AWLU0530F-1R0MGA	1	±20%	7.6	6	16.5	19	10	12.2
AWLU0530F-1R2MGA	1.2	±20%	6	5.2	13.5	15	11	13
AWLU0530F-2R2MGA	2.2	±20%	14	12	10	12	9	10
AWLU0530F-3R3MGA	3.3	±20%	27	24	9	10	8	9
AWLU0530F-4R7MGA	4.7	±20%	32	29	8	9	6	7
AWLU0530F-6R8MGA	6.8	±20%	40	37	7	8	5	6
AWLU0531F-1R5MGA	1.5	±20%	11	9.8	10.6	11	12.6	14
AWLU0540F-1R0MGA	1	±20%	5.5	4.5	16	18	15	17
AWLU0540F-4R7MGA	4.7	±20%	36	32	7	8.5	5.5	7
AWLU0540F-6R8MGA	6.8	±20%	44	40	7	9	5	7
AWLU0540F-220MGA	22	±20%	115	97	4	4.6	2.5	3.3

ELECTRICAL CHARACTERISTICS 特性规格表
● AWLU55xxF Series

Part Number	Inductance	Inductance Tolerance	DC Resistance		Saturation Current		Heat Rating Current	
	@1MHz, 1V ±20%		Max.	Typ.	Max.	Typ.	Max.	Typ.
Unit	μH	-	mΩ		A		A	
Symbol	L	-	DCR		Isat		Irms	
AWLU5524F-R15MGA	0.15	±20%	1.15	0.95	41	45	23	27
AWLU5524F-R68MGA	0.68	±20%	5	4.2	18	21	14	16
AWLU5530F-R33MGA	0.33	±20%	2.1	1.7	30	34	18	22
AWLU5530F-R47MGA	0.47	±20%	2.7	2.3	24	28	16	19
AWLU5530F-R68MGA	0.68	±20%	4.2	3.5	22	26	14	17
AWLU5530F-1R5MGA	1.5	±20%	8.6	7.2	12	15	13	14.5
AWLU5530F-2R2MGA	2.2	±20%	12	10	10	12.5	8	10
AWLU5530F-3R3MGA	3.3	±20%	21	17.5	8.5	11	7.5	9

● AWLU06xxF Series

Part Number	Inductance	Inductance Tolerance	DC Resistance		Saturation Current		Heat Rating Current	
	@1MHz, 1V ±20%		Max.	Typ.	Max.	Typ.	Max.	Typ.
Unit	μH	-	mΩ		A		A	
Symbol	L	-	DCR		Isat		Irms	
AWLU0630F-R33MGA	0.33	±20%	2.2	1.85	33	36	16	18
AWLU0630F-R56MGA	0.56	±20%	2.9	2.4	25	28	14	16
AWLU0630F-R68MGA	0.68	±20%	4.5	3.8	24	27	13	15.5
AWLU0630F-3R3MGA	3.3	±20%	18	15.5	11	13.5	7.5	9
AWLU0630F-4R7MGA	4.7	±20%	19	17	9.5	11	7	8.3
AWLU0630F-5R6MGA	5.6	±20%	24	21	8	10	5.3	6.2
AWLU0630F-100MGA	10	±20%	58	49	5.5	6.3	3.7	4.3
AWLU0631F-2R2MGA	2.2	±20%	10	9	12.2	14	11	12
AWLU0640F-R15MGA	0.15	±20%	1.32	1.12	60	65	30	35
AWLU0640F-1R0MGA	1	±20%	5.8	4.5	18	20	14	16
AWLU0640F-2R2MGA	2.2	±20%	7	5.6	15	18	14	16
AWLU0640F-4R7MGA	4.7	±20%	18	15	8.5	10.5	8	9.5
AWLU0640F-100MGA	10	±20%	42	35	7.5	9	5.3	6.2
AWLU0650F-1R5MGA	1.5	±20%	6.3	5	19	21	16	18
AWLU0650F-3R3MGA	3.3	±20%	8	7.2	12	14	12	13
AWLU0650F-4R7MGA	4.7	±20%	10.5	9.2	10	12	11	12.5
AWLU0650F-8R2MGA	8.2	±20%	23	20	7	7.5	8	10
AWLU0660F-1R0MGA	1	±20%	3.1	2.6	26	29	18	21
AWLU0660F-2R2MGA	2.2	±20%	5.4	4.5	17	20	13	14.5
AWLU0660F-3R3MGA	3.3	±20%	8.4	7	13	14	12	13
AWLU0660F-4R7MGA	4.7	±20%	10.8	9	11.5	13	11.5	12.8
AWLU0660F-150MGA	15	±20%	43.5	38	5	5.8	4.5	6
AWLU0660F-220MGA	22	±20%	60	52	4.8	5.6	3.8	5

ELECTRICAL CHARACTERISTICS 特性规格表
● AWLU66xxF Series

Part Number	Inductance	Inductance Tolerance	DC Resistance		Saturation Current		Heat Rating Current	
	@1MHz, 1V ±20%		Max.	Typ.	Max.	Typ.	Max.	Typ.
Unit	μH	-	mΩ		A		A	
Symbol	L	-	DCR		Isat		Irms	
AWLU6615F-1R0MPA	1	±20%	12.5	10.5	12	15	10	12
AWLU6620F-R15MGA	0.15	±20%	1.3	1.1	39	43	32	37
AWLU6630F-1R0MGA	1	±20%	6	5	22	24	13	15

● AWLU07xxF Series

Part Number	Inductance	Inductance Tolerance	DC Resistance		Saturation Current		Heat Rating Current	
	@1MHz, 1V ±20%		Max.	Typ.	Max.	Typ.	Max.	Typ.
Unit	μH	-	mΩ		A		A	
Symbol	L	-	DCR		Isat		Irms	
AWLU0715F-R68MGA	0.68	±20%	10.5	9	14.5	16	10	11
AWLU0715F-2R2MGA	2.2	±20%	36	30	6.3	6.8	5	5.5
AWLU0715F-100MGA	10	±20%	145	132	3.5	3.8	2.5	3
AWLU0720F-1R5MGA	1.5	±20%	12	11	15	16	10	11
AWLU0720F-2R2MGA	2.2	±20%	15	12	10.5	12	9	11
AWLU0730F-R47MGA	0.47	±20%	3.2	2.6	31	33	27	28
AWLU0730F-R68MPA	0.68	±20%	4	3.3	26	28	23	24
AWLU0730F-1R0MGA	1	±20%	4.5	3.8	21	26	17	20
AWLU0730F-1R5MGA	1.5	±20%	8.3	6.9	19	22	12	15
AWLU0730F-2R2MGA	2.2	±20%	13	11	18	21	10	13
AWLU0730F-3R3MPA	3.3	±20%	15	13	12	14	9.5	12
AWLU0730F-4R7MGA	4.7	±20%	19	16	9.5	12	8.5	10
AWLU0730F-100MGA	10	±20%	45	38	6.5	8	5	6
AWLU0730F-220MGA	22	±20%	120	105	4.5	5.5	3.3	3.8
AWLU0740F-R22MGA	0.22	±20%	1.05	0.85	45	50	28	32
AWLU0740F-4R7MPA	4.7	±20%	16.5	14	13.5	14.5	8	9
AWLU0750F-1R0MGA	1	±20%	3.2	2.7	29	32	19	20
AWLU0750F-2R2MGA	2.2	±20%	6.6	5.6	23	26	17	20
AWLU0750F-4R7MGA	4.7	±20%	12.5	10.5	14.5	17	12	13
AWLU0750F-100MGA	10	±20%	26	22.5	9	11	8	9
AWLU0750F-220MPA	22	±20%	60.5	55	6.5	7.5	4.5	5
AWLU0750F-470MGA	47	±20%	140	120	4.5	5.3	3	3.3
AWLU0760F-4R7MGA	4.7	±20%	14.5	12	16	18	12	13
AWLU0760F-6R8MGA	6.8	±20%	17	14.3	13	15	8	9.5

ELECTRICAL CHARACTERISTICS 特性规格表
● AWLU10xxF Series

Part Number	Inductance	Inductance Tolerance	DC Resistance		Saturation Current		Heat Rating Current	
	@1MHz, 1V	±20%	Max.	Typ.	Max.	Typ.	Max.	Typ.
Unit	μH	-	mΩ		A		A	
Symbol	L	-	DCR		Isat		Irms	
AWLU1030F-3R3MGA	3.3	±20%	12	10	15	16	15	16
AWLU1030F-4R7MGA	4.7	±20%	18	15	13	14	12	13
AWLU1030F-6R8MGA	6.8	±20%	25	21	10	11	10	11
AWLU1030F-100MGA	10	±20%	38	33	9	10	7	8
AWLU1040F-R47MGA	0.47	±20%	1.3	0.8	40	42	30	32
AWLU1040F-1R0MGA	1	±20%	3	2.2	30	32	24	26
AWLU1040F-2R2MGA	2.2	±20%	6	4.7	23	25	16	17
AWLU1040F-3R3MGA	3.3	±20%	7.8	6.5	19	21	15	16
AWLU1040F-4R7MGA	4.7	±20%	12.5	10.5	17	19	13	14
AWLU1040F-6R8MGA	6.8	±20%	16	13.5	14	15	11	12
AWLU1040F-100MGA	10	±20%	19.5	16	10	13	9	11
AWLU1040F-220MGA	22	±20%	51	43	5.5	6.5	5.5	6.5
AWLU1050F-1R0MPA	1	±20%	2.2	1.5	32	34	26	28
AWLU1050F-2R2MGA	2.2	±20%	4.2	3.5	29	32	25	28
AWLU1050F-3R3MGA	3.3	±20%	6.5	5	22	24	17	18
AWLU1050F-4R7MGA	4.7	±20%	8	6	19	21	15	16
AWLU1050F-100MPA	10	±20%	20	17	10	11	11	12
AWLU1050F-220MGA	22	±20%	38	32	8	9.5	7.5	9
AWLU1060F-100MPA	10	±20%	15	14	16	20	12	14

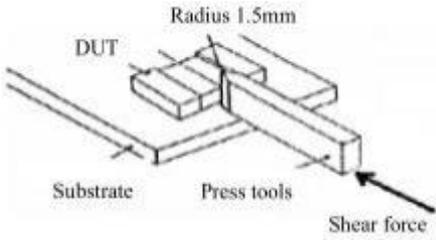
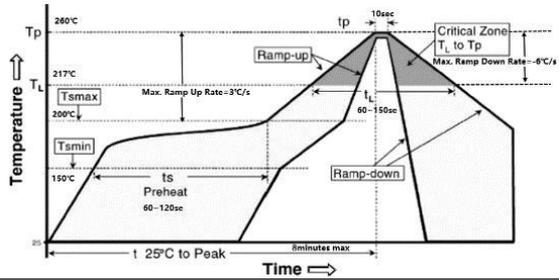
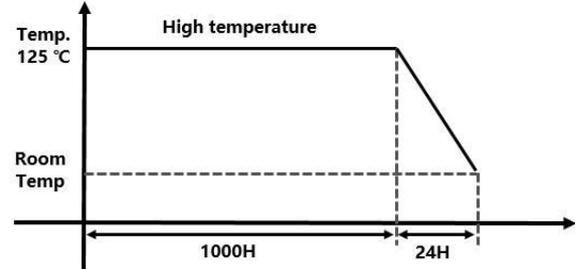
ELECTRICAL CHARACTERISTICS 特性规格表

● AWLU12xxF Series

Part Number	Inductance	Inductance Tolerance	DC Resistance		Saturation Current		Heat Rating Current	
	@1MHz,1V	±20%	Max.	Typ.	Max.	Typ.	Max.	Typ.
Unit	μH	-	mΩ		A		A	
Symbol	L	-	DCR		Isat		Irms	
AWLU1230F-1R0MGA	1	±20%	3	2.4	32	35	24	28
AWLU1230F-1R5MGA	1.5	±20%	4.2	3.8	28	32	21	24
AWLU1230F-2R2MGA	2.2	±20%	5.5	5	25	28	18	20
AWLU1260F-100MPA	10	±20%	12	10	13	15	12	15
AWLU1260F-220MGA	22	±20%	25	22	10	12	12	14
AWLU1265F-3R3MGA	3.3	±20%	4.5	3.7	30	33	18	20

- All test data is referenced to 25°C ambient.
- Irms:DC current (A) that will cause an approximate ΔT of 40 °C.
- Isat:DC current (A) that will cause L0 to drop approximately 30%.
- The part temperature (ambient + temp rise) should not exceed 125 under °C the worst case operating conditions. Circuit design, component placement, PCB trace size and thickness airflow and other cooling provision all affect the part temperature. Part temperature should be verified in the end application.
- The rated current as listed is either the saturation current or the heating current depending on which value is lower.

RELIABILITY TEST 可靠性测试

Item	Requirements	Test Methods and Remarks
1. Solderability	1.No case deformation or change in appearance. 2.Terminal area must have 95% min. Solder coverage.	①Temperature:245± 5℃. ②Solder Composition: Sn/Ag3.0/Cu0.5(Pb-Free). ③Sample immersion tin furnace 5 ±0.5s.
2. Adhesion of teral electrode	1.Strong bond between the pad and the core, without come off PCB.	①Preconditioning: 245℃Reflow 3 times ②Inductors shall be subjected to (260+0/-5℃.)℃ for (10±5)s Soldering in the base whit 0.3mm solder. ③Aplombelectrode way plus tax X N for (10±1) seconds. 
3. Reflow test	1.No physical damage. 2. ΔL0/L0 ≤10%	①The peak temperature: 260+0/-5℃. ②Reflow:3times. ③Temperature curve is as below. 
4. High temperature	1.No physical damage. 2. ΔL0/L0 ≤10%	①Preconditioning: Bake at 125+5℃ for 24±0.5H, 245℃Reflow 3 times ②Temperature: 125±2℃. ③Time : 1000 hours. ④Measurement at 24±4 hours after test conclusion. 

RELIABILITY TEST 可靠性测试

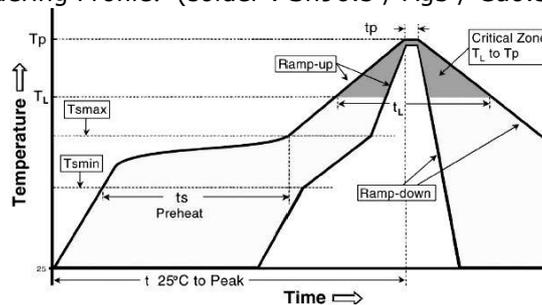
Item	Requirements	Test Methods and Remarks
5. Low temperature	1.No physical damage. 2. $ \Delta L0/L0 \leq 10\%$	<p>①Preconditioning: Bake at 125+5°C for 24±0.5H, 245°CReflow 3 times ②Temperature: -55±2°C. ③Time : 1000 hours. ④Measurement at 24±4 hours after test conclusion.</p>
6. Thermal shock	1.No physical damage. 2. $ \Delta L0/L0 \leq 10\%$	<p>①Preconditioning: Bake at 125+5°C for 24±0.5H, 245°CReflow 3 times ②Repeat 500 cycle as follow : (-55±2 °C ,30±3minutes) (Room temperature, 5 minutes) (+125 ± 2 °C ,30 ± 3minutes) (Room temperature, 5 minutes) ③Measurement at 24±4 hours after test conclusion.</p>
7. Resistance to Soldering Heat	1.No physical damage. 2. $ \Delta L0/L0 \leq 10\%$	<p>①Solder Composition: Sn/Ag3.0/Cu0.5(Pb-Free). ②Solder Temperature: 260±5°C. ③Immersion Time: 10±1sec.</p>
8. Static Humidity	1.No physical damage. 2. $ \Delta L0/L0 \leq 10\%$	<p>①Preconditioning: Bake at 125+5°C for 24±0.5H, 245°CReflow 3 times ②1000 hours, 85°C/85%RH. ③Unpowered. ④Measurement at 24±4 hours after test conclusion.</p>
9. Board Flex	1.No physical damage. 2. $ \Delta L0/L0 \leq 10\%$	<p>①Preconditioning: 245°CReflow 3 times ②Part mounted on a 100mm*40mm FR4 PCB board, which is 1.6±0.2 mm thick and as a Layer-thickness 35µm ± 10 µm. ③Bending speed is 1mm/s. ④Keeping the P.C Board 2 mm minimum for 60 seconds.</p>

RELIABILITY TEST 可靠性测试

Item	Requirements	Test Methods and Remarks
10. Vibration	1.No physical damage. 2. $ \Delta L0/L0 \leq 10\%$	①Preconditioning: 245°CReflow 3 times ②Frequency range : 10~2000Hz. ③Amplitude: 1.5mm or 20g. ④Sweep time and duration: 10~2000~10Hz for 20 minutes. ⑤Each four hours in X,Y,Z direction, 12hours in total.
11. Mechanical Shock	1.No physical damage. 2. $ \Delta L0/L0 \leq 10\%$	① Preconditioning: 245°CReflow 3 times ②Peak acceleration:100G/S ③Duration of pulse:6ms ④3times in each of 6($\pm X, \pm Y, \pm Z$) axes.
12. Loading at High Temperature	1.No physical damage. 2. $ \Delta L0/L0 \leq 10\%$	①Preconditioning: Bake at 125+5°C for 24±0.5H, 245°CReflow 3 times ②Temperature: 85±2°C. ③Time : 1000 hours. ④Applied Current : Rated current. ⑤Measurement at 24±4 hours after test conclusion

SOLDERING CONDITINO 焊接条件

- (This is for recommendation, please customer perform adjustment according to actual application)
- Recommend Reflow Soldering Profile: (solder : Sn96.5 / Ag3 / Cu0.5).



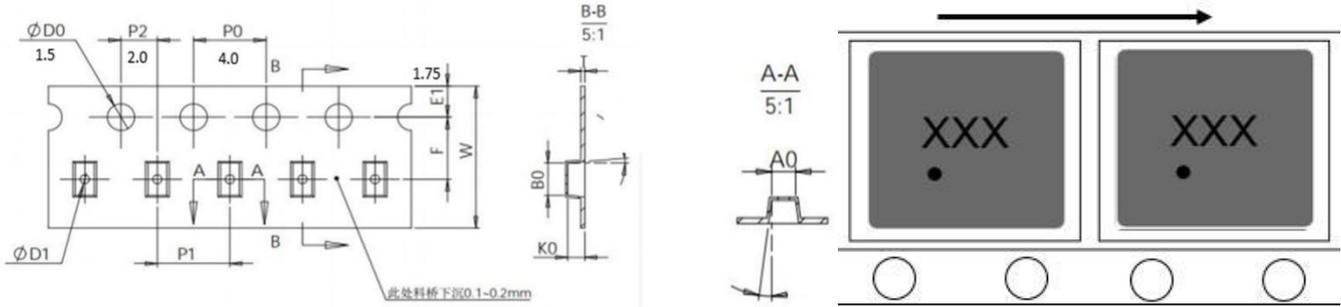
Profile Feature	Lead (Pb)-Free solder
Preheat: Temperature Min (T_{smin}) Temperature Max (T_{smax}) Time (T_{smin} to T_{smax}) (t_s)	150°C 200°C 60 -120 seconds
Average ramp-up rate: (T_s max to T_p)	3°C / second max.
Time maintained above : Temperature (T_l) Time (t_l)	217°C 60-150 seconds
Peak Temperature (T_p)	260°C
Time within $^{+0}_{-5}$ °C of actual peak Temperature (t_p) ²	10 seconds
Ramp-down Rate	6°C/second max.
Time 25°C to Peak Temperature	8minutes max.

- Allowed Re-flow times : 2 times
- Remark : To avoid discoloration phenomena of chip on terminal electrodes, please use N2 Re-flow Furnace.

PACKING 包装

- Dimension of plastic taping: (Unit: mm)
The following dimensions are related to the actual fit of the machine, for reference only.

- 4040-1030 Series



Series	W	A0	B0	D1	F	K0	P1	T	Packing Quantity
Tolerance	/	/	/	±0.20	±0.10	/	±0.10	±0.05	
0412	12.0±0.30	4.40±0.10	4.40±0.10	1.50	5.50	1.30±0.10	8.0	0.30	3K
0415	12.0±0.30	4.40±0.10	4.40±0.10	1.50	5.50	1.70±0.10	8.0	0.30	
0420	12.0±0.30	4.40±0.10	4.40±0.10	1.50	5.50	2.20±0.10	8.0	0.30	
0421	12.0±0.30	4.40±0.10	4.40±0.10	1.50	5.50	2.20±0.10	8.0	0.30	
0430	12.0±0.30	4.40±0.10	4.40±0.10	1.50	5.50	3.20±0.10	8.0	0.35	2K
0512	12.0±0.30	5.20±0.10	5.40±0.10	1.50	5.50	1.45±0.10	8.0	0.35	3K
0520	12.0±0.30	5.20±0.10	5.40±0.10	1.50	5.50	2.25±0.10	8.0	0.35	2K
0524	12.0±0.30	5.20±0.10	5.40±0.10	1.50	5.50	2.6±0.10	8.0	0.35	
0528	12.0±0.30	5.20±0.10	5.40±0.10	1.50	5.50	3.05±0.10	8.0	0.35	
0530	12.0±0.30	5.20±0.10	5.40±0.10	1.50	5.50	3.25±0.10	8.0	0.35	
0531	12.0±0.30	5.20±0.10	5.40±0.10	1.50	5.50	3.25±0.10	8.0	0.35	1.5K
0540	12.0±0.30	5.20±0.10	5.40±0.10	1.50	5.50	4.25±0.10	8.0	0.35	
5524	16.0±0.30	5.70±0.10	5.50±0.10	1.50	7.50	2.6±0.10	12.0	0.35	2.5K
5530	16.0±0.30	5.70±0.10	5.50±0.10	1.50	7.50	3.2±0.10	12.0	0.40	2K
0630	16.0±0.30	6.20±0.10	6.40±0.10	1.50	7.50	3.35±0.10	12.0	0.35	1K
0631	16.0±0.30	6.20±0.10	6.40±0.10	1.50	7.50	3.35±0.10	12.0	0.35	
0640	16.0±0.30	6.20±0.10	6.40±0.10	1.50	7.50	4.25±0.10	12.0	0.35	
0650	16.0±0.30	6.20±0.10	6.40±0.10	1.50	7.50	5.25±0.10	12.0	0.50	0.8K
0660	16.0±0.30	6.20±0.10	6.40±0.10	1.50	7.50	6.25±0.10	12.0	0.50	0.6K
6615	16.0±0.30	6.80±0.10	6.60±0.10	1.50	7.50	1.7±0.10	12.0	0.35	2.5K
6620	16.0±0.30	6.80±0.10	6.60±0.10	1.50	7.50	2.2±0.10	12.0	0.35	2K
6630	16.0±0.30	6.80±0.10	6.60±0.10	1.50	7.50	3.2±0.10	12.0	0.35	1K
0715	16.0±0.30	7.20±0.10	7.40±0.10	1.50	7.50	1.7±0.10	12.0	0.40	2K
0720	16.0±0.30	7.20±0.10	7.40±0.10	1.50	7.50	2.20±0.10	12.0	0.40	1.5K
0730	16.0±0.30	7.20±0.10	7.40±0.10	1.50	7.50	3.20±0.10	12.0	0.40	1K
0740	16.0±0.30	7.20±0.10	7.40±0.10	1.50	7.50	4.20±0.10	12.0	0.40	
0750	16.0±0.30	7.20±0.10	7.40±0.10	1.50	7.50	5.20±0.10	12.0	0.40	
0760	16.0±0.30	7.20±0.10	7.40±0.10	1.50	7.50	6.20±0.10	12.0	0.50	0.8K
1030	24.0±0.30	10.50±0.10	10.50±0.10	1.50	11.5	3.20±0.10	16.0	0.40	1K

PACKING 包装

4040-1030 Series

Series	W	A0	B0	D1	F	K0	P1	T	Packing Quantity
Tolerance	/	/	/	±0.20	±0.10	/	±0.10	±0.05	
1040	24.0±0.30	10.50±0.10	10.50±0.10	1.50	11.5	4.20±0.10	16.0	0.40	0.5K
1050	24.0±0.30	10.20±0.10	10.40±0.10	1.50	11.5	5.20±0.10	16.0	0.40	
1060	24.0±0.30	10.20±0.10	10.40±0.10	1.50	11.5	6.20±0.10	16.0	0.40	
1230	24.0±0.30	12.20±0.10	12.40±0.10	1.50	11.5	3.20±0.10	16.0	0.50	0.5K
1260	24.0±0.30	12.20±0.10	12.40±0.10	1.50	11.5	6.20±0.10	16.0	0.50	
1265	24.0±0.30	12.20±0.10	12.40±0.10	1.50	11.5	6.70±0.10	16.0	0.50	

- Dimension of Reel: (Unit: mm)
- Packing size "W=8mm" using 178mm Reel
- Packing size "W≥12mm" using 330mm Reel

Type	A±2.0	B±2.0	C±2.0
All	178	60	13
Type	A±2.0	B±2.0	C±2.0
All	330	100	13



■ SAFETY REMINDERS 注意事项

SAFETY REMINDERS

- 1.Storage Period: To maintain the solderability of terminal electrodes and to keep the packing material in good condition, product should be used within 12 months from the time of delivery. And the solderability of products electrodes may decrease as time passes, so in case of storage over 12 months, solderability shall be checked before actual usage.
- 2.Storage Conditions: Store products in a warehouse in compliance with the following condition: Temperature: Inductors (product with taping) +15 to +35°C; Humidity: 25~70%RH. If the product is not used up 24H after opening, desiccant should be placed in the package and sealed.
- 3.Do not subject products to rapid changes in temperature and humidity.
- 4.Do not store the products in chemical atmosphere such as one containing sulfurous acid gas or alkaline gas, that will causes poor solderability and corrosion of inductors.
- 5.Do not store products in bulk packaging to prevent collision among inductors which causes core chipping and wire breakage.
- 6.Store products on pallets to protect from humidity, dust, etc.
- 7.Avoid heat shock, vibration, direct sunlight, etc.
- 8.When designing the PCB, please consider the installation position of the non-magnetic shielded components to avoid failures caused by magnetic interference.
- 9.Do not place this product near magnets or objects with magnetic force.
- 10.The product will self-heat (temperature rise) due to power-on, and sufficient margin should be left in thermal design.
- 11.Mounting density: If this product is placed near heat-generating products, be sure to implement sufficient heat-dissipating measures. If this product is subjected to a significant amount of heat from other products, this could adversely affect product quality, resulting in a circuit malfunction or failure of the mounted section. Also, be sure that the product is used in a manner so that the heat that the product is subjected to from other products does not exceed the upper limit of the rated operating temperature for the product.
- 12.Since the static electricity carried by the human body will be transmitted to the ground wire, please use an anti-static wrist strap.
- 13.Grease on human hands may lead to decreased solderability. Please avoid direct contact with the terminals.
- 14.This product refers to the general standard used in audio-visual entertainment, home appliances, computers,office automation, communications, power modules, LED lighting, measuring equipment.Machine tools, industrial control panels and other general electronic equipment. And the general electronic equipment should be used under the usual operation and usage methods.
- 15.When this product is used in occasions other than general electronic equipment, such as: Automotive Electronic products,medical equipment, military equipment, Aerospace equipment, submarine equipment, etc.please be sure to contact the company's sales department,the company will cooperate with customer needs, and negotiate different intended use described in this product.

SAFETY REMINDERS 注意事项
SAFETY REMINDERS

- 16.Reworking with soldering iron.

ITEM	Requirement
Pre-heating	150°C/approx. 1 min
Tip temperature of soldering iron	350°C max.
Soldering time	3 s (+1 s, -0 s)
Number of reworking operations	1 times max.
It is recommended to replace the product directly, rework may cause poor appearance	

- 17.We cannot warrant against failure caused by any use of our product that deviates from the intended use as described in this product specification.
- 18.Please approve our product specifications or transact the approval sheet for product specifications before ordering.
- 19.Our specification limits the quality of the component as a single unit. Please ensure the component is thoroughly evaluated in your application circuit.