

DATA SHEET

SUNGMUN CODE : HAMR-16S (LG)

DESCRIPTION : ROTARY DIP SWITCH

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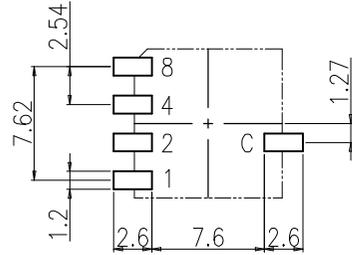


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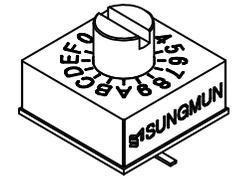
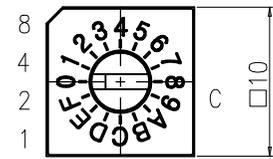
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SPECIFICATION

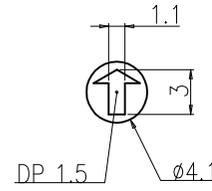
- Rating : 25mA, DC 12V (Switching)
25mA, DC 24V (None-Switching)
- Contact Resistance : 100mΩ Max
- Insulation Resistance : 100MΩ Min at DC 250V
- Operating Force : 700gf Max
- Life cycle : 10,000 steps
- Sealing : IP67 (Dust & Water proof)
- Packing : 50pcs Tube



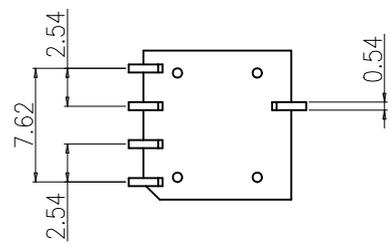
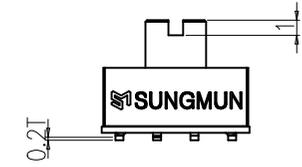
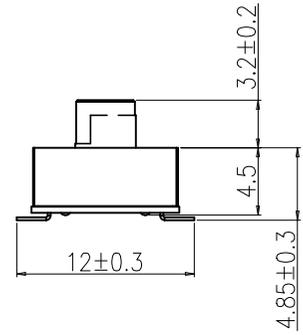
P.C.B DIMENSION (Top View)



16 P o s i t i o n	Real Coded					
	C	1	2	4	8	
0	●					0
1	●	●				1
2	●		●			2
3	●	●	●			3
4	●			●		4
5	●	●		●		5
6	●		●	●		6
7	●	●	●	●		7
8	●				●	8
9	●	●			●	9
10	●		●		●	A
11	●	●	●		●	B
12	●			●	●	C
13	●	●		●	●	D
14	●		●	●	●	E
15	●	●	●	●	●	F



ACTUATOR



Din ISO-2768-1m						DRAW/DESIGNED	CHECKED	APPROVED	UNIT	G.TOL	TITLE	ROTARY DIP SWITCH	REV.
Ranges	0.5~3	3~6	6~30	30~120	120~400	W.R KYUNG	K.N KIM	W.J LEE	mm	--	MODEL NO.	HAMR-16S (LG)	
Tolerance	±0.1	±0.1	±0.2	±0.3	±0.5	SUNGMUN ELECTRONICS CO.,LTD			SCALE	N:S	DRAW NO.	HAMR-16S(LG)-01	01
									SIZE	A4			

1. Description:

This specification describes "10X10 slim size of Rotary Dip Switches" which is U&H series.

1-1 Operating / Storage Temperature Range : -40°C ~ +85°C

2. Rating:

2-1 None-Switching : 25 mA, DC 24V

2-2 Switching : 25 mA, DC 12V

3. Type of Actuation : Rotating

4. Electrical Characteristics

ITEM	DESCRIPTION	TEST CONDITIONS	REQUIREMENTS
4-1	Visual Examination	By visual examination check without any out pressure & testing.	There shall be no defects that affect the serviceability of the product.
4-2	Contact Resistance	① To be measured between the two terminals associated with each switch pole. ② Measurements shall be made with a 1kHz shall current contact resistance meter.	100mΩ max.
4-3	Insulation Resistance	250V DC, 1minute ±5seconds	100 MΩ min.
4-4	Dielectric withstanding Voltage	250V AC(50Hz or 60Hz)shall be applied between all the adjacent terminal and between the terminal and the frame for 1 minute.	There shall be no breakdown or flashover.



"U/H" SERIES ROTARY DIP SWITCH SPECIFICATION (10X10)

5. Mechanical Characteristics

ITEM	DESCRIPTION	TEST CONDITIONS	REQUIREMENTS
5-1	Operation Force	Operating direction shall be clockwise or counter clockwise direction	700gf·cm max
5-2	Operation Life	Measurements shall be made following the test set forth below: 1)150mA, 24V DC resistive load 2)Rate of operation: 15~20 cycles/ minute 3)Step of operation: 10,000 steps	1)As shown in item 4-3, 4-4 2)Contact Resistance: 200mΩ max

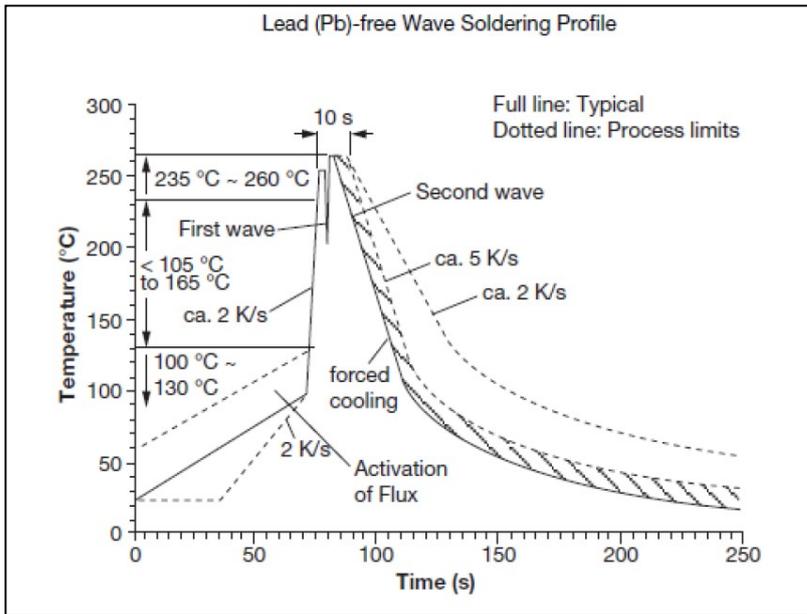
6. Environmental Characteristics

ITEM	DESCRIPTION	TEST CONDITIONS	REQUIREMENTS
6-1	Resistance Low Temperature	Following the test set forth below the sample shall be left in normal temperature and humidity conditions for an hour before measurements are made: 1)Temperature: -40°C ±3°C 2)Time: 96 hours	1)As shown in item 4-3, 4-4, 5-1 2)Contact Resistance: 200mΩ max
6-2	Resistance High Temperature	Following the test set forth below the sample shall be left in normal temperature and humidity conditions for an hour before measurements are made: 1)Temperature: 85°C ±2°C 2)Time: 96 hours	1)As shown in item 4-3, 4-4, 5-1 2)Contact Resistance: 200mΩ max
6-3	Resistance Humidity	Following the test set forth below the sample shall be left in normal temperature and humidity conditions for an hour before measurements are made: 1)Temperature: 40°C ±2°C 2)Relative humidity: 90~95% 3)Time: 96 hours	1)As shown in item 4-4, 5-1 2)Contact Resistance: 200mΩ max 3)Insulation Resistance: 10 MΩ min

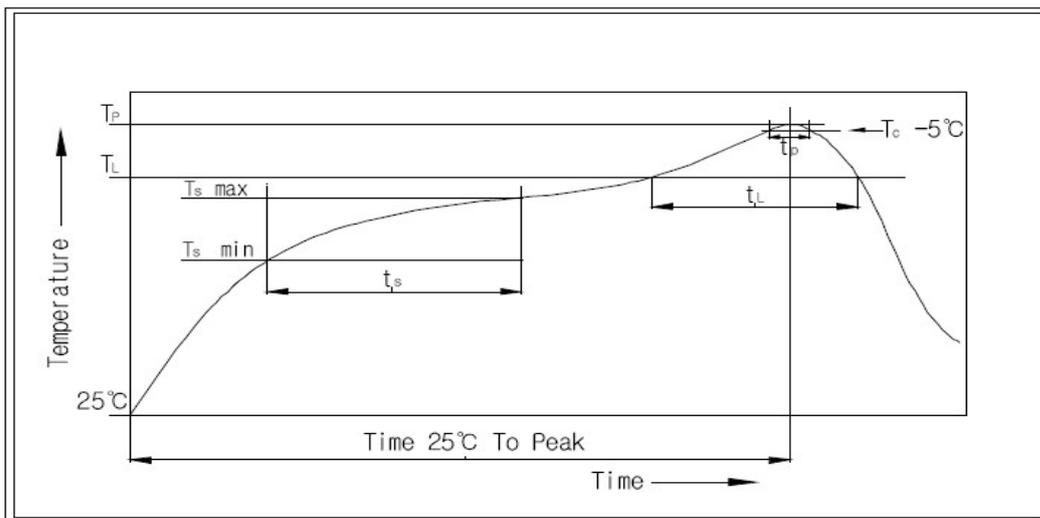
7. This item is "RoHS" Compliant

8. Manual Soldering : Max 350°C, 3 sec.

9. Wave Soldering Conditions:



10. Reflow Soldering Conditions: (SMD type only)



10-1 Condition for Soldering

Profile Feature	Pb-Free Assembly
Average Ramp-UP Rate(Ts max to TP)	3°C/second max
Preheat	
- Temperature Min(Ts min)	150°C
- Temperature Max(Ts max)	200°C
- Time (ts min to ts max)	60-180seconds
Time maintained above:	
- Temperature (TL)	217°C
- Time (tL)	60-150seconds
Peak/Classification Temperature(TP)	260°C +0°C/ -5°C
Time within 5°C of actual Peak Temperature(TP)	5~10 seconds
Ramp-Down Rate	6°C/sec max
Time 25°C to Peak Temperature	8 minutes max