



SAMZO REAC/ROHS

技术要求:

Technical requirements:

1. 打铜底0.5-1UM, 镍底1-3UM, 哑锡3-5UM。
Copper base 0.5 - 1 UM, nickel base 1-3UM, matte tin 3 - 5 UM.
2. 不得有脚变形, 毛刺等缺陷。
There shall be no defects such as pin deformation and burrs.
3. 插脚尖部符合可焊性要求。
The tip of the insertion pin shall meet the solderability requirements.
4. 螺纹需符合通止规要求。
The thread shall meet the requirements of the go and no-go gauge.
5. 材质: 黄铜H62。
Material: Brass H62.
6. 过载电流: 50A
Overload current: 50A
7. 螺孔为 M3
The screw holes M3
8. 未标注尺寸公差值按GB/T1184-1996H级
Unmarked dimensional tolerance values are in accordance with Grade H of GB/T1184-1996
9. 螺丝扭力: 1.5Nm
Screw torque: 1.5Nm

REV	ECN NO	DESCRIPTION	DESIGN	APPROVAL	DATE
A1	NEW	Replace frame			2018.06.12

811 80 30 1 L3

- Pressing hole specification: M3
- Mold number: L042-H
- Pin height: 3.0mm
- Height above the board: 8.0mm
- Specification size: 8.5*11.5mm

ITEM	DESCRIPTION	MATERIAL	QTY	FINISH/COLOR					
A	Subject	H62(Y2)	1	tin plating					
					GENERAL TOLERANCE				
					DESIGN	WANGGUIFA	2018.06.12	≥0~2<	±0.15
					CHECKED	ZHENGUILAN	2018.06.12	≥2~5<	±0.25
					APPROVED	LILIANJIANG	2018.06.14	≥0~2<	±0.15
F							≥5	±0.35	

FIRST VIEW

SCALE 1:1 UNIT mm

SAMZO COMPONENTS
Electronic switch and connector manufacturer

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TITLE::	8.5*11.5-H8.0+3.0mm (M3)
DWG NO:	811-P037
PART NO:	811-2019102
MODEL NO:	81180301L3
NAME:	PCB soldering terminal