

# APPROVAL SHEET

Customer:

Customer Part NO.

Part NO.

Item:

Catalog Series:

Date of Issue:

Approved NO. :

CD025M471G10PC97V00A






470uF/25V

CD Series

APR.23.2026

SD20260423001

BUYER'S STAMP	Approved by			

<i>Su'scon</i>	Submitted by			
	Approval	Check	Affirm	Design
				

# Su'scon



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Halogen  
**Free**  
RoHS COMPLIANT  Environmental-Benefit Products

# RECORD OF REVISION

NO.	VERSION	REASON	DATE	CHECKED	REMARKS
1	A00	First Release	2026.04.23	王代燕	
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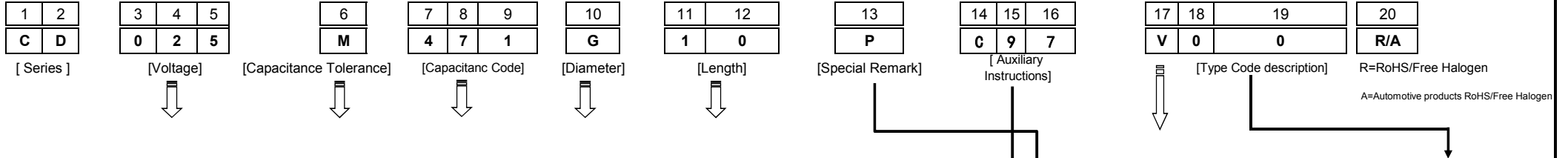
# CD Specification For Approval

NO.	Customer Part No.	Specification	<i>Su'scon</i> Part No.
1		EC,470uF/25V	CD025M471G10PC97V00A
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# Explanation of Parts Numbers (ERP System)

Draw Up:1999.12.15  
Revise:2023.06.27  
Codification:DKK/III-00-002  
Edition:B05

## Explanation of Parts Numbers



004=4V	J= ±5 %	0R1=0.1uF	B=100Φ
006=6.3V	K= ±10%	1R0=1uF	C=4Φ
010=10V	M= ±20 %	100=10 uF	D=5Φ
016=16V	A= 0 %~+20 %	101=100 uF	E=6.3Φ
025=25V	S= 0 %~+40 %	102=1000 uF	F=8Φ
035=35V	R= 0 %~+50 %	103=10000 uF	G=10Φ
050=50V	D= -5 %~+20 %	223=22000 uF	H=12Φ
063=63V	V= -10 %~+20 %	G52=1650 uF	X=12.5Φ
080=80V	Q= -10 %~+30 %		I=13Φ
100=100V	T= -10 %~+50 %		J=16Φ
160=160V	E= -15 %~+20 %	Y=14.5Φ	K=18Φ
350=350V	I= -30 %~+20 %	W=42Φ	L=20Φ
400=400V	B= +10 %~+30 %	R=51Φ	M=22Φ
420=420V	N= +10 %~+25 %	S=64Φ	N=25Φ
450=450V	C= -5 %~+15 %	T=76Φ	O=30Φ
500=500V		U=90Φ	P=35Φ
180=180V		V=6.5Φ	Q=40Φ
200=200V		Z=25.4Φ	A=5.2Φ
250=250V			
315=315V			
330=330V			

1) Length < 100mm Integer, Input it direct.  
2) Length < 100mm Decimal, Please refer the code as below: Ex:11.5 isBB; 5.4 is 5A;  
3. Length ≥ 100mm, First digit input No.0~9 · 2nd · 3rd refer as below Code11 Ex:115, Input B5.

Code 11 · 18	Meaning	Code 12 · 19	Meaning
A	10	A	0.4
B	11	B	0.5
C	12	C	0.6
D	13	D	0.7
E	14	E	0.8
F	15	F	0.9
G	16	G	0.1
H	17	H	0.2
I	18	I	0.3
J	19	M	22
K	20	N	31
L	35		

Code 17	Code 18	Code 19	Code 20
V	0	0	R/A

**RADIAL**

- B=Forming Only
- C=Lead Cut
- D=Lead Cut and Crimp
- N=Lead spacing expand to 2.0 mm then Cut
- E=Lead spacing expand to 2.5 mm then Cut
- F=Lead Forming spacing 5.0 mm then Cut
- H=Lead Forming Cut and Crimp
- S=Long Lead
- L=Facing cathode:Lead Cut and Bending (turn right)
- Z=Facing cathode:Lead Cut and Bending (turn left)
- P=Taping (Ammo pack)
- R=Tape and Reel
- V=V-chip Type (SMD)

**LUG**

- G= LG Type Terminal
- PCS= PC board pin-out Straight Terminal
- PCY= PC board pin-out LUG Terminal
- PCU= PC board pin-out U-Insert Terminal
- PCB= PC board pin-out Bend Terminal
- ST= Straight Type Terminal
- U= 5 Pin Straight Terminal
- W= Screw Terminal
- YL= Snap

Meaning:

- <1>Code No.17 is "P","R"Code No.18 · 19 is stand for Lead pitch.
- <2>Code No.17 is C,N,E,F,D,H,W,K,L,Z, Code No.18 · 19 is stand for Lead length.
- <3>Code No.17 is S,Code No.18 · 19 be filled in "00" is stand for General Long Lead
- <4>Code No.17 is "B",Code No.18 · 19 be filled in "00" is stand for Forming Long Lead
- <5>Code No.17 is "V",Code No.18 · 19 be filled in "00" is Fill code number, does not mean other significance

## 2.ERP P/N System compare with NCC's Description

- "Finished Products" ----20 Codes ·
- Snap in Type---- "Semi-finished products P/N" has not demand · It's also 20 Codes
- Lead Type---- 16 codes for "Semi-finished products" · It's 16 codes (If Specially enquire and 16 codes can not be reached, It will be 20 code for that)
- Codes No.13 : Specially Code · It's difference between clients enquire and same Spec multiple enquired.
- Codes No.14~16 which is for clients Code.
- Length of Lead Cut and Forming bigger than10.0mm or appendix digit · Letters Description ·

标准品与非标准品Standard & none Standard : KKK = Standard, others is special

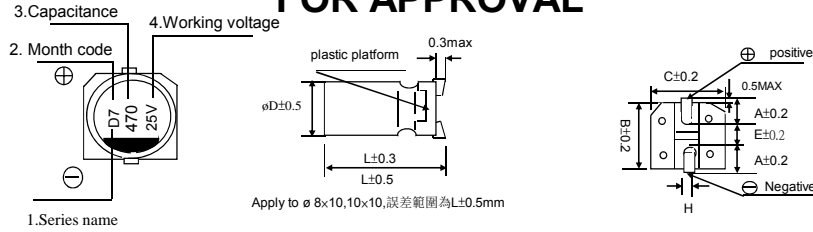
Description	Standard	special			Specific code when needed
		Ripple current	ESR	Other	
14th digit code	K	C	K	K	001-999, A01-A99 etc Please consult separately for details
15th digit code	K	K	R	K	
16th digit code	K	K	K	K	

Code 13	Meaning
T	Convex Rubber seal (Standard : Lead Type 12.5Φ · 13Φ · 16Φ · 18Φ (Breathe freely))
P	Flat Rubber seal (Standard : Lead Type 3Φ ≤ D ≤ 12Φ : 20Φ · 22Φ · 25Φ)
0	Snap-in,U-LUG Type
X	Same shipping label different packaging (for) the same customer, the customer different materials issue

Description	Ripple current	ESR	Dissipation factor	Endurance (Lode Life)	Voltage resistance of aluminum foil	sleeve color	Leakage current	size	Temperature	surge test
项目	纹波	ESR	DF	寿命	铅箔耐压	代套胶管	漏电流	尺寸	温度	雷击测试
Code	C	R	D	E	F	G	L	S	T	V

**DIMENSIONS(mm)**

■ Chip Type



Apply to ø 8x10,10x10,誤差範圍為L±0.5mm

ΦD	4*5.4	5*5.4	6.3*5.4	6.3*7.7	8*6.5	8*10	10*10
A	1.8	2.1	2.4	2.4	3.3	2.9	3.2
B	4.3	5.3	6.6	6.6	8.3	8.3	10.3
C	4.3	5.3	6.6	6.6	8.3	8.3	10.3
E	1.0	1.4	2.1	2.1	2.3	3.2	4.5
L	5.4	5.4	5.4	7.7	6.5	10	10
H	0.5~0.8	0.5~0.8	0.5~0.8	0.5~0.8	0.5~0.8	0.8~1.1	0.8~1.1

<b>Customer:</b>	<b>Electrolytic Capacitors</b>	<b>Code</b>
	<b>CD Series</b>	

Electric Characteristics:		Cap.	Cap.	Rate	Surge	Oper.	Nominal	Leakage	D.F.	R.C	IMP	Load
P/N	P/N	(uF)	Tol.	Volt.	Volt.	Temp.	Case Size	Current	MAX	100KHz	100KHz	Life
			(%)	(V-DC)	(V-DC)	(°C)	D*L(mm)	Max (uA)	(%)	(mA rms)	at 25°C (Ω)Max	(hours )
	CD025M471G10PC97V00A	470	±20	25	28.8	105	10*10	117	16	670	0.150	3000

**REMARKS:**

- Leakage Current Test:** 6.3V ~100V at 20°C for 2 minutes ;
- Operating temperature:** 6.3V~100V -55°C~ +105°C ;
- .Dissipation Factor Test:** at 20°C, 120 Hz.
- Capacitance Test:** at 20°C, 120 Hz.
- Ripple Current Test:** at 105°C, 100K Hz ;
- Load Life:** 3000 hours, with application of rated voltage at 105°C. (L<10mm, 2000 hours; )

**Capacitance Change:** Within ±30% of initial value;  
**tanδ:** 300% or less of initial specified value;  
**Leakage Current:** Initial specified value or less;

**7. Shelf Life:** The following specifications shall be satisfied when the capacitors are restored to 20°C after exposing them for 1000 hours 105°C without voltage applide. Before the measurement, the capacitor shall be preconditioned by applying voltage according to them 4.1 of JIS C5101-4.

**Capacitance Change:** Within ±30% of initial value;  
**tanδ:** 300% or less of initial specified value;  
**Leakage Current:** Initial specified value or less;

**8. when have characteristic requested :** Load life & shelf life test and etc. , judgment standard reference to our catalogue.

**9.Remarks:** Su'scon Part Number with suffix code "A" is specially offered for automotive project, which meets AEC-Q200 standard.

●SPECIFICATION

Leakage Current 洩漏電流	After 2 minutes application of rated voltage,leakage current is not more than 0.01cv or 3(uA),whichever is greater.											
Dissipation Factor 散逸因素 (損失角) (tan δ)	Measurement Frequency:120Hz. Temperature:20°C											
	Rate Voltage(V)	6.3	10	16	25	35	50	63	80	100		
	tan δ (MAX)	0.30	0.26	0.22	0.16	0.13	0.10	0.08	0.08	0.07		
Low Temperature Stability 低溫特性	Measurement Frequency:120Hz.											
	Rate Voltage(V)	6.3	10	16	25	35	50	63	80	100		
Impedance Ratio(MAX) 阻抗比率(MAX)	Z(-25°C)/Z(20°C)	4	3	2	2	2	2	2	2	2		
	Z(-55°C)/Z(20°C)	8	5	4	3	3	3	3	3	3		
●Frequency Coefficient of Permissible Ripple Current												
Frequency(Hz)	120 ≤ F< 1K	1K ≤ F< 10K			10K ≤ F< 100K			100K ≤ F				
≤33	0.35	0.70			0.90			1.00				
33~150	0.40	0.85			0.92			1.00				
>150	0.60	0.85			0.95			1.00				

The endurance of capacitors is reduced with internal heating produced by ripple current at the rate of halving the lifetime with every 5°C rise.  
 When long life performance is required in actual use, the rms ripple current has to be reduced.



7 Characteristics of temperature  
溫度特性

STEP 步驟	TEMPERATURE 溫度	STORAGE TIME 放置時間
1	20°C ± 2 °C	30 minutes
2	-55°C ± 3 °C	2 hours
3	20°C ± 2 °C	30 minutes
4	105°C ± 2°C	2 hours

Step 1. Measure the capacitance and impedance.

測定靜電容量及阻抗 (Z r0) .( | Z | , 20°C , 120Hz ± 10% )

Step 2. Measure the impedance at thermal balance after 2 hours.

達到熱平衡2小時後, 測定阻抗 (Zr) .( | Z | , -55 °C , 120Hz ± 10% )

Impedance ratio (Zr / Z r0 ) less than specified value.

阻抗比: 低於規定值 .

Step 4. Measure the capacitance and leakage current at thermal balance after 2 hours.

達到熱平衡2小時後, 測定靜電容量及漏電流 .

Capacitance change :within ± 20% of the initial measured value.

靜電容量變化: 最初測定值的± 20%以內.

Leakage current :Less than 10 times of initial specified value .

漏電流: 初期規格值的10倍以內.

Measuring frequency : 120HZ

spec:

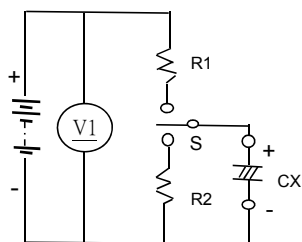
Rated Voltage(V)	6.3	10	16	25	35	50	63	80	100
Z('25°C)/Z(20°C)	4	3	2	2	2	2	2	2	2
Z('55°C)/Z(20°C)	8	5	4	3	3	3	3	3	3

8 Surge voltage Test  
突波試驗

Rated surge voltage shall be applied (switch on) for 30 ± 5 seconds and then shall be applied (switch off) with discharge for 5.5 ± 0.5 min. at room temperature . This cycle shall be repeated for 1,000 cycles . Duration of one cycle is 6 ± 0.5 minutes .

在常溫下,施加(開關通路)額定突波電壓 30 ± 5 秒,然後停止施加(開關斷路)突波電壓.

並放電 5.5 ± 0.5 分鐘,這個周期重复1000 次,以 6 ± 0.5分鐘為一循環周期 .



Surge voltage

突波電壓

Protective series resistor(1kΩ)

R1:保護電阻

Test capacitor

CX: 測試電容

DC voltmeter

(V1) : DC 電壓計

Discharge resistor(1kΩ)

R2:放電電阻

Switch

S:開關

spec: Capacitance change : within ± 20% of the initial measured value.

靜電容量變化:最初測定值的 ± 20%以內.

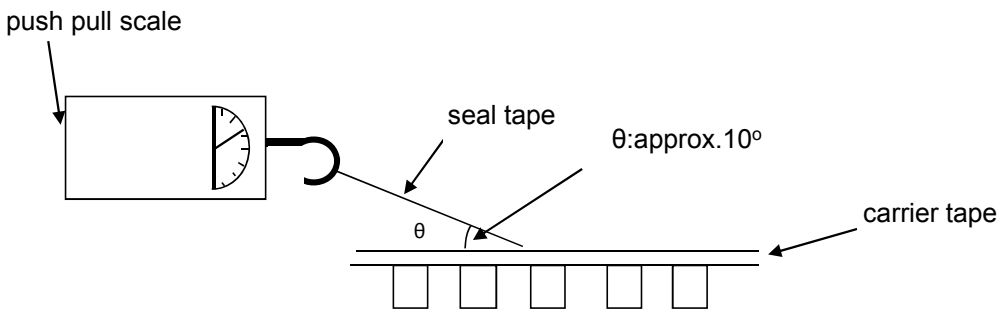
Dissipation factor: 200% or less of initial specified value.

損失角: 低於最初規定值的 200%.

Leakage current : initial specified value or less.

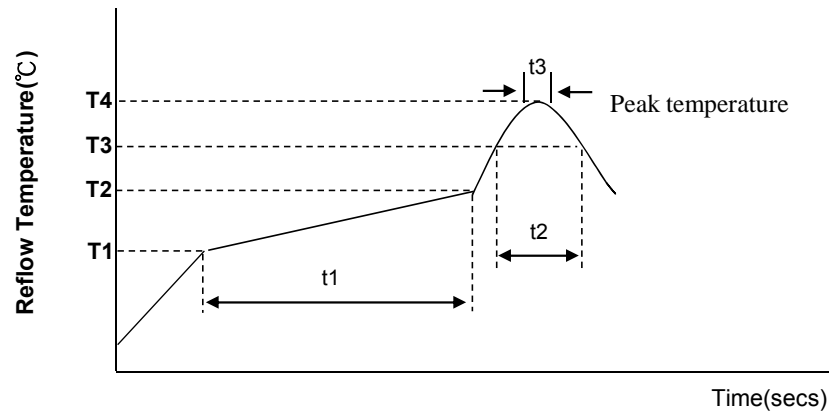
漏電流: 低於規定值

Rated Voltage(WV)	4	6.3	10	16	25	35	50	63	80	100
Surge Voltage(SV)	4.6	7.2	11.5	18.4	28.8	40.3	57.5	72.5	92	115

9	<p>Adhesion Test 密著性試驗方法</p>	<p>Reasonable pulling strength:0.1~0.7N 最適當拉張度之強度:0.1~0.7N</p> <p>Pulling speed:300mm/min 拉扯之速度:300mm/min</p> 
10	<p>Solder ability 焊錫性</p>	<p>The leads are dipped in the solder bath of Sn at <math>245 \pm 5 \text{ }^\circ\text{C}</math> for <math>3 \pm 0.5</math> seconds . The dipping depth should be set at 1.5 ~ 2.0 mm . 端子浸沒在 <math>245 \pm 5 \text{ }^\circ\text{C}</math> 的錫焊液中 <math>3 \pm 0.5</math> 秒 . 浸沒深度設定為 1.5 ~ 2.0 mm .</p> <p>spec: The solder alloy shall cover the 95% or more of the dipped lead's area . 錫液要覆蓋導針浸入表面積的 95% 以上 .</p>
11	<p>Resistance to soldering heat 焊錫耐熱性</p>	<p>The leads immerse in the solder bath of Sn at <math>250 \pm 5 \text{ }^\circ\text{C}</math> for <math>30 \pm 1</math> seconds until a distance of 1.5~ 2mm from the case . 導針在 <math>250 \pm 5 \text{ }^\circ\text{C}</math> 的錫焊液中浸沒至離本體 1.5 ~ 2 mm 的地方 <math>30 \pm 1</math> 秒鐘 .</p> <p>spec: No damage or leakage of electrolyte . 無損傷或電解液漏出 .</p> <p>Capacitance change :within <math>\pm 10\%</math> of the initial measured value . 容量變化 :最初測定值的 <math>\pm 10\%</math> 以內 .</p> <p>Dissipation factor : initial specified value or less. 損失角 :低於規定值 .</p> <p>Leakage current : initial specified value or less. 洩漏電流 :低於規定值 .</p>
12	<p>Vibration 耐振性</p>	<p>The frequency of the vibration shall vary uniformly within the range 10 to 55 Hz with the amplitude of 1.5 mm , completing the cycle in the internal of one minute .</p> <p>The capacitor shall be vibrated in three mutually perpendicular directions for a period of 2 hours in each direction .(a total 6 hours) 振動頻率要均勻 , 範圍為 10 Hz , 到 55 Hz , 振幅為 1.5 mm , 在 1 分鐘內完成該循環 . 電容器將由端子牢固地固定 . 電容器會被向三個互相垂直的方向每個方向 振動 2 小時 . (總時間為6小時)</p> <p>spec Capacitance : no unsteady . 靜電容量 : 穩定 .</p> <p>Appearance : no abnormal . 外觀 : 無異常 .</p> <p>Capacitance change: within <math>\pm 5\%</math> of initial measured value . 容量變化 : 最初測定值的 <math>\pm 5\%</math> 以內 .</p>

13	<p>Damp heat ( steady state ) 耐 濕 性 ( 穩定狀態 )</p>	<p>Subject the capacitors to <math>40 \pm 2^{\circ}\text{C}</math> and 90% to 95% relative humidity for <math>500 \pm 8</math> hours . 電容器在 <math>40 \pm 2^{\circ}\text{C}</math> 及相對濕度 90% ~ 95% 的條件下經歷<math>500 \pm 8</math> 小時 .</p> <p><b>spec:</b> Capacitance change :within <math>\pm 10\%</math> of the initial measured value . 容量變化 :最初測定值的 <math>\pm 10\%</math>以內 .</p> <p>Dissipation factor : initial specified value or less. 損失角 : 低於規定值 .</p> <p>Leakage current : initial specified value or less. 洩漏電流 : 低於規定值 .</p>
14	<p>Shelf life 高溫無負荷</p>	<p>The following specifications shall be satisfied when the capacitors are restored to <math>20^{\circ}\text{C}</math> . after exposing them for 1,000 hours at <math>105^{\circ}\text{C}</math> , without voltage applied. During testing The rated voltage shall be applied to the capacitors for a minimum of 30 minutes, at least 24 hours and not more than 48 hours before the measurements. 在未加電壓下情形下 ,電容器放置於環境溫度 <math>105^{\circ}\text{C}</math> 1000 小時後 在 <math>20^{\circ}\text{C}</math> 的環境下測試需符合標準 . 測試時須放於室溫最最少24小時不超過48小時 , 印加額定電壓30分鐘進行測試 .</p> <p><b>spec:</b> 1,000hours, no voltage applied, at <math>105^{\circ}\text{C}</math> . After Test:UR to be applied for 30 minutes, 24 to 48 hours before measurement. They meet the specified value for endurance characteristics listed above.</p>
15	<p>Load life 高溫負荷</p>	<p>The following specifications shall be satisfied when the capacitors are restored to <math>20^{\circ}\text{C}</math> after the rated voltage applied for 3,000 hours .(L&lt;10mm, 2000 hours; ) at <math>105^{\circ}\text{C}</math> 印加額定電壓情形下 , 電容器置於環境溫度 <math>105^{\circ}\text{C}</math> 3,000 小時,(L&lt;10mm, 2000 小時; )後在<math>20^{\circ}\text{C}</math> 環境下測試需符合標準 .</p> <p><b>spec:</b> Capacitance change : within <math>\pm 30\%</math> of the initial measured value. 靜電容量變化 :最初測定值的 <math>\pm 30\%</math>以內 .</p> <p>Dissipation factor : 300% or less of initial specified value. 損失角 : 低於最初規定值的 300% .</p> <p>Leakage current : initial specified value or less. 洩漏電流 : 低於規定值</p>
16	<p>Storage at low temperature 低溫貯存</p>	<p>The capacitor shall be stored at temperature of <math>-40 \pm 3^{\circ}\text{C}</math> for 16(-0/+2) hours , during which time no voltage shall be applied . And then the capacitor shall be subjected to standard atmospheric conditions for 16 hours or more , after which measurements shall be made . 電容器貯存在 <math>-40 \pm 3^{\circ}\text{C}</math> 中 達 16(-0/+2) 小時 , 其間不施加電壓 . 之後 , 在標準大氣壓中露置 16 小時以上 , 然後進行測試 .</p> <p><b>spec:</b> Capacitance change : within <math>\pm 10\%</math> of the initial measured value. 電容量變化 :最初測定值的 <math>\pm 10\%</math>以內 .</p> <p>Dissipation factor : initial specified value or less. 損失角 : 低於規定值 .</p> <p>Leakage current : initial specified value or less. 洩漏電流 : 低於規定值 .</p> <p>Appearance : no abnormal . 外 觀 : 無異常 .</p>

### Reflow Soldering Test



#### Test conditions

Profile Feature	Pb Free Assembly	
	4~6.3Ø	8~10Ø
Average Ramp-up Rate	3°C/second max	3°C/second max
Preheat		
Temperature Min(T1 min)	150°C	150°C
Temperature Max(T2 max)	180°C	180°C
Time ( t1 Max)	120sec	120sec
Ramp-up Rate ( T2 ~T3 )	3°C/second max	3°C/second max
Time maintained above Temperature(T3)	217°C	217°C
Time( t2 Max)	90sec	40sec
Peak Temperature(T4)	260°C	245°C
Time( t3 Max)	5sec	5sec
Reflow cycles	1	2 or less

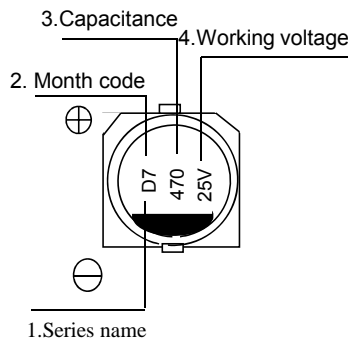
\* Please ensure that the capacitor became cold enough to the room temperature( 5~35°C ) before the second reflow.

17 Reflow Soldering Temperature Profile  
回焊爐測試

18 Standards  
參考標準

JIS C-5101-4(IEC 60384)

### Marking :



#### 1. Series name:

Code	S	H	N	K	D	G
Series	CS	CH	CN	CK	CD	CG

#### 2. Month code:

Code	1	4	7	O
Month	1~3	4~6	7~9	10~12

#### 3. Capacitance:

Code	10	100	1000
Capacitance (uF)	10	100	1000

#### 4. Working voltage:

Code	4V	6.3V	10V	16V	25V	35V	50V
WV (V)	4V	6.3V	10V	16V	25V	35V	50V

## 鋁電解電容器存放環境與控制

### Storage Conditions and Control for Aluminum Electrolytic Capacitor

1. 環境溫度：5°C ~ 35°C，環境相對濕度：75%以下。

Store the capacitor at a temperature of 5°C to 35°C and at a relative humidity of less than 75% .

2. 存放環境不應有陽光直射，不宜高溫。

Store the capacitor in low temperature places free from direct sun shine .

3. 存放環境不能有鹽分、油含量高的霧氣。

Store the capacitor in places free from oil vapor、salt water vapor.

4. 存放在遠離氯氣、氨氣、硫化氫、亞硫酸、硝酸等有害氣體含量高的地方。

Store the capacitor in places far from toxic gases ( chlorine、 ammonium、 hydrogen sulfide、 sulphurous acid、 nitric acid , etc ) .

5. 儲存環境不能有臭氧、紫外線或輻射。

Store the capacitor in place free from Ozone、ultraviolet ray or radiation .

**Detergent needing attention:**

使用清潔劑之注意事項:

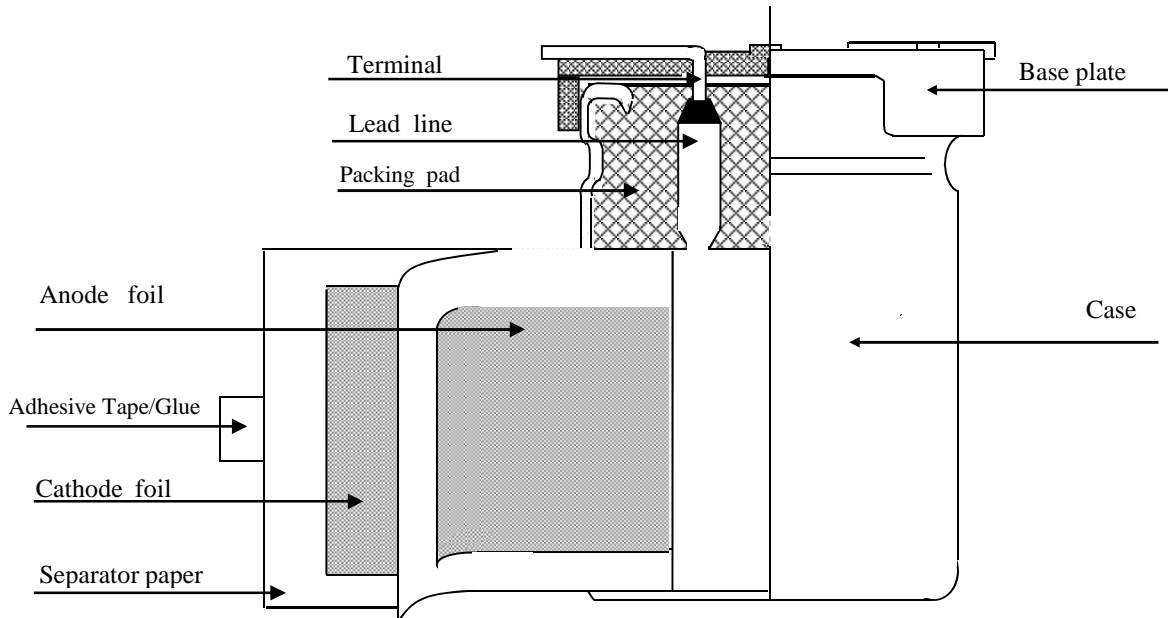
**Hydrogen carbide liquid and halogen liquid can cause Aluminium Electrolytic Capacitor to corrode. Some of Safe and Unsafe detergent are as follows;**

鋁質電解電容器會受含有碳化氫鹵素容劑之侵蝕,下列為各種安全與不安全之清潔劑,為避免不必要的損失,您所使用有關印刷基板之清潔劑名請事先告知本公司.

Safe 安全	Unsafe 不安全
<b>Methanol</b> 甲醇	<b>1.1.2- trichloroethane</b> 1.1.2- 三氯乙烷
<b>Ethanol</b> 乙醇	<b>Tetrachloroethylene</b> 四氯化碳
<b>Propanol</b> 丙醇	<b>Chloroform(colorless volatilizable liquid)</b> 哥羅仿(無色揮發性液體)
<b>Butanol</b> 丁醇	<b>Dichloromethane</b> 二氯甲烷
<b>Detergent</b> 去垢劑	<b>Trichlorethylene</b> 三氯甲烯
	<b>Dimethybenzene</b> 二甲苯

# V-Chip Aluminum Electrolytic Capacitors

## Structure and materials



## V-Chip type capacitors component

Part name	Materials
Terminal	Tin Coated Copper Covered Steel Wire
Lead line	Aluminum 99.92%
Packing pad	Synthetic rubber
Anode Foil	Formed aluminum 99.9% over
Cathode Foil	Formed aluminum 98.4% over
Separator paper	Manila Espartos
Adhesive Tape/Glue	Phenylene Sulfide ;Glue:PVA
Base plate	Polyphenylene oxide;Glass fibre
Case	Aluminum 99.5%+PU coating

## 6. PRECAUTIONS AND GUIDELINES TO USERS

When using aluminum electrolytic capacitors, pay strict attention to the following:

### 1. Electrolytic capacitors for DC application require polarization.

Confirm the polarity. If used in reversed polarity, the circuit life may be shortened or the capacitor may be damaged. For use on circuits whose polarity is occasionally reversed, or whose polarity is unknown, use bi-polarized capacitors(BP-series). Also, note that the electrolytic capacitor cannot be used for AC application.

### 2. Do not apply a voltage exceeding the capacitor's voltage rating.

If a voltage exceeding the capacitor's voltage rating is applied, the capacitor may be damaged as leakage current increases. When using the capacitor with AC voltage superimposed on DC voltage, care must be exercised that the peak value of AC voltage does not exceed the rated voltage.

### 3. Do not allow excessive ripple current to pass.

Use the electrolytic capacitor at current values within the permissible ripple range. If the ripple current exceeds the specified value, request capacitors for high ripple current applications.

### 4. Ascertain the operating temperature range.

Use the electrolytic capacitors according to the specified operating temperature range. Usage at room temperature will ensure longer life.

### 5. The electrolytic capacitor is not suitable for circuits in which charge and discharge are frequently repeated.

If used in circuits in which charge and discharge are frequently repeated, the capacitance value may drop, or the capacitor may be damaged. Please consult our engineering department for assistance in these applications.

If the electrolytic capacitor is allowed to stand for a long time, its withstand voltage is liable to drop, resulting in increased leakage current. If the rated voltage is applied to such a product, a large leakage current occurs and this generates internal heat, which damaged the capacitor. If the electrolytic capacitor is allowed to stand for a long time, therefore, use it after giving voltage treatment .( However,the electrolytic capacitors can be guarantee for 2 years if keep in the normal temperature. )

### 6. Be careful of temperature and time when soldering.

When soldering a printed circuit board with various components, care must be taken that the soldering temperature is not too high and that the dipping time is not too long. Other wise, there will be adverse effects on the electrical characteristics and insulation sleeve of electrolytic capacitors in the case of small-sized electrolytic capacitors, nothing abnormal will occur if dipping is performed at less than 260 °C for less than 10 seconds.

### 7. Do not place a soldering iron body of the capacitor.

The electrolytic capacitor is covered with a vinyl sleeve. If the soldering iron comes in contact with the electrolytic capacitor body during wiring, damage to the vinyl sleeve and/or case may result in defective insulation, or improper protection

### 8. Cleaning circuit boards after soldering.

Some solvents have adverse effects on capacitors.  
Please refer to the next page.

### 9. Do not apply excessive force to the lead wires or terminals.

If excessive force is applied to the lead wires and terminals, they may be broken or their connections with the internal elements may be affected. (For strength of terminals, refer to JIS C5101-1, JIS C5101-4)

### 10. Care should be used in selecting a storage area.

If electrolytic capacitors are exposed to high temperatures caused by such things as direct sunlight, the life of the capacitor may be adversely affected. Storage in a high humidity atmosphere may affect the solderability of lead wires and terminals.

### 11. Surge voltage:

Rated surge voltage shall be applied for 30 seconds and then shall be applied with discharge,for 330 seconds at room temperature .This cycle shall be repeated for 1000 cycles;Duration of one cycle is 6 minutes ;then to judge capacitor's characteristics and appearance.

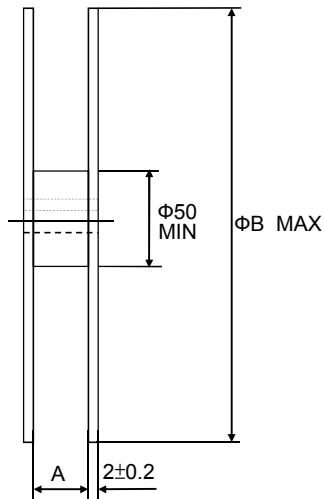
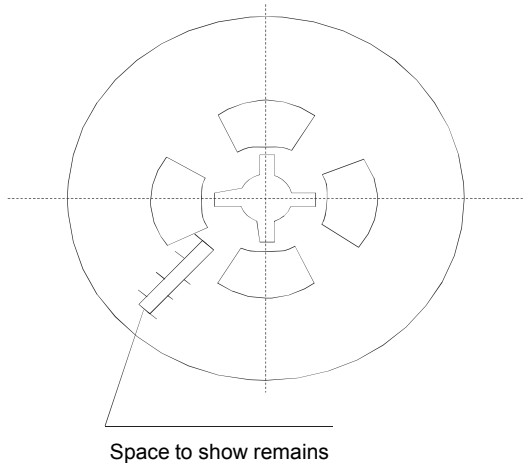
Rated Voltage(WV)	4	6.3	10	16	25	35	50	63	80	100
Surge Voltage(SV)	4.6	7.2	11.5	18.4	28.8	40.3	57.5	72.5	92	115

For methods of testing, refer to JIS C 5101-1, JIS C 5101-4.

※ The above mentioned material according to EIAJRCR-2367B (issued in March, 2002), titled "Guideline of notabilia for aluminum electrolytic capacitors for use in electronic equipment". Please refer to the book for details.

# Su'scon CAPACITORS PACKING INFORMATION

## ● V-CHIP REEL



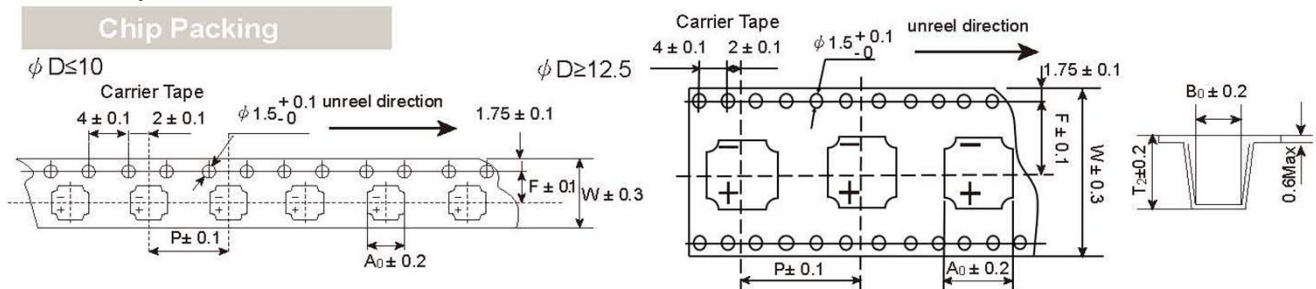
Package Quantity	
Size(Φ×L)	Q'ty/reel
Φ4	2000pcs
Φ5	1000pcs
Φ6.3×4~8L	1000pcs
Φ6.3×8.4L	800pcs
Φ8× (6~7L)	1000pcs
Φ8× (10~11)	500pcs
Φ10× (7~11)	500pcs
Φ10× (12~13)	400pcs
Φ10× (16~17)	300pcs
Φ12.5 × (13~14)	250pcs
Φ12.5 × (16~17)	200pcs
Φ16/18× (16~17)	200pcs
Φ16/18× (21~22)	100pcs

(單位 : mm)

Size	Φ 4~5	Φ 6.3	Φ 8	Φ 10	Φ 12.5	Φ 16	Φ 18
A	14	18	26	26	34	46	46
B	382	382	382	382	382	382	382

## ■ V-CHIP PACKAGE

### ● Carrier tape



(單位 : mm)

Size (Φ×L)	Item					
	W	P	F	A <sub>0</sub>	B <sub>0</sub>	T <sub>2</sub>
4 × 5.3~5.6L	12.0	8.0	5.5	5.0	5.0	5.8
4 × 5.7~6.3L	12.0	8.0	5.5	5.0	5.0	6.3
4 × 7L	12.0	8.0	5.5	5.0	5.0	7.5
5 × 5.3~5.6L	12.0	12.0	5.5	5.0	5.0	5.9
5 × 5.7~6.3L	12.0	12.0	5.5	5.0	5.0	6.3
5 × 6.4~7.0L	12.0	12.0	5.5	5.0	5.0	7.6
6.3 × 4.5L	16.0	12.0	7.5	7.0	7.0	4.8
6.3 × 5.4~5.6 L	16.0	12.0	7.5	7.0	7.0	5.9
6.3 × 5.7~6.3L	16.0	12.0	7.5	7.0	7.0	6.5
6.3 × 7~8L	16.0	12.0	7.5	7.0	7.0	8.3
6.3 × 8.1~9L	16.0	12.0	7.5	7.0	7.0	9.3
8 × 6~7L	16.0	12.0	7.5	8.7	8.7	6.9
8 × 10~11L	24.0	16.0	11.5	8.7	8.7	11
10 × 7.7L	24.0	16.0	11.5	10.7	10.7	8.7
10 × 10~11L	24.0	16.0	11.5	10.7/11.4(G)	10.7/11.4(G)	11/11.4(G)
10 × 12~13L	24.0	16.0	11.5	10.7	10.7	13.1
10 × 16~17L	24.0	16.0	11.5	10.7	10.7	17.5
12.5 × 13~14L	32.0	24.0	14.2	13.4	13.4	15
12.5 × 16~17L	32.0	24.0	14.2	13.4	13.4	17.5
16× 16~17L	44.0	28.0	20.2	17.5	17.5	17.5
16× 21~22L	44.0	28.0	20.2	17.5	17.5	23
18× 16~17L	44.0	32.0	20.2	19.5	19.5	17.5
18× 21~22L	44.0	32.0	20.2	19.5	19.5	23

(G) "Anti-vibration Structure"

使用時注意事項:Precautions for users

1.輕拿輕放handle gently

2.取出托盤時,請用手托住紙盤底部,以免電容鬆散.When take the tray out, pls support the bottom of the paper plate with your hands to avoid loose capacitors.