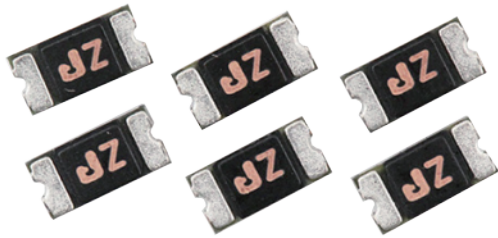


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PRODUCT DATASHEET



PTC Devices • Surface Mount

ASMD1206 Series Surface Mount PTC Devices



Agency Approvals

Agency	File Number
	E472196

Regulation	Standard
	2002/95/EC
	EN14582

Description

The ASMD1206 series provides miniature surface mount overcurrent protection. This series is suitable for wide range of applications in modern electronics where space is limited.

Features

- RoHS compliant and lead-free
- Low profile
- Halogen-free
- Fast response to fault current
- Compact design saves board space
- Compatible with high temperature solders

Applications

- Battery PCM
- Game console port protection
- USB hubs, ports and peripherals
- Optical disk drives
- Set-top-box and HDMI
- General electronics

Performance Specification

Model	V _{max} (V dc)	I _{max} (A)	I _{hold} @25°C (A)	I _{trip} @25°C (A)	P _d Typ. (W)	Maximum Time To Trip		Resistance	
						Current (A)	Time (Sec)	R _{i min} (Ω)	R _{1max} (Ω)
ASMD1206-005-30V	30.0	100	0.05	0.15	0.4	0.25	1.5	3.60	50
ASMD1206-005-60V	60.0	100	0.05	0.15	0.4	0.25	1.5	3.60	50
ASMD1206-005-72V	72.0	10	0.05	0.15	0.6	0.25	1.5	2.50	50
ASMD1206-005-85V	85.0	10	0.05	0.15	0.6	0.25	1.5	2.50	50
ASMD1206-010-30V	30.0	100	0.10	0.25	0.4	0.5	1.0	1.60	15
ASMD1206-010-72V	72.0	10	0.10	0.25	0.6	0.5	1.5	1.40	15
ASMD1206-010-80V	80.0	10	0.10	0.25	0.6	0.5	1.5	1.40	15
ASMD1206-010-85V	85.0	10	0.10	0.25	0.6	0.5	1.5	1.40	15
ASMD1206-012-16V	16.0	100	0.12	0.29	0.4	0.5	1.0	1.60	15
ASMD1206-012-30V	30.0	100	0.12	0.29	0.4	0.5	1.0	1.60	15
ASMD1206-012-60V	60.0	100	0.12	0.29	0.4	0.5	1.0	1.60	15
ASMD1206-012-72V	72.0	10	0.12	0.29	0.6	1.0	0.2	1.35	8.5

Performance Specification

Model	V _{max} (V dc)	I _{max} (A)	I _{hold} @25°C (A)	I _{trip} @25°C (A)	P _d Typ. (W)	Maximum Time To Trip		Resistance	
						Current (A)	Time (Sec)	R _{i min} (Ω)	R _{1max} (Ω)
ASMD1206-012-80V	80.0	10	0.12	0.29	0.6	0.5	1.5	1.40	15
ASMD1206-012-85V	85.0	10	0.12	0.29	0.6	0.5	1.5	1.40	15
ASMD1206-016-30V	30.0	100	0.16	0.37	0.4	1.0	0.3	1.00	6.0
ASMD1206-016-33V	33.0	100	0.16	0.37	0.4	1.0	0.3	1.00	6.0
ASMD1206-016-48V	48.0	10	0.16	0.45	0.6	1.0	0.3	1.00	6.0
ASMD1206-016-60V	60.0	10	0.16	0.45	0.6	1.0	0.3	1.10	6.0
ASMD1206-016-72V	72.0	10	0.16	0.45	0.6	1.0	0.3	1.10	6.5
ASMD1206-020-16V	16.0	100	0.20	0.46	0.6	8.0	0.08	0.35	3.5
ASMD1206-020-30V	30.0	100	0.20	0.46	0.6	8.0	0.08	0.35	3.5
ASMD1206-020-33V	33.0	100	0.20	0.46	0.6	8.0	0.08	0.35	3.5
ASMD1206-020-48V	48.0	100	0.20	0.46	0.6	8.0	0.08	0.35	3.5
ASMD1206-020-54V	54.0	60	0.20	0.46	0.6	1.0	0.60	0.35	3.5
ASMD1206-020-60V	60.0	60	0.20	0.46	0.6	1.0	0.60	0.35	3.5
ASMD1206-025-16V	16.0	100	0.25	0.50	0.6	8.0	0.08	0.35	2.7
ASMD1206-025-30V	30.0	100	0.25	0.50	0.6	8.0	0.08	0.35	2.7
ASMD1206-025-33V	33.0	100	0.25	0.50	0.6	8.0	0.08	0.35	2.7
ASMD1206-025-48V	48.0	100	0.25	0.50	0.6	8.0	0.08	0.35	2.7
ASMD1206-025-54V	54.0	60	0.25	0.50	0.6	1.0	0.60	0.35	3.5
ASMD1206-025-60V	60.0	60	0.25	0.50	0.6	1.0	0.60	0.35	3.5
ASMD1206-030-16V	16.0	100	0.30	0.60	0.6	8.0	0.1	0.25	1.5
ASMD1206-030-24V	24.0	100	0.30	0.60	0.6	8.0	0.1	0.25	1.5
ASMD1206-030-30V	30.0	100	0.30	0.60	0.6	8.0	0.1	0.25	1.5
ASMD1206-030-33V	33.0	100	0.30	0.60	0.6	8.0	0.1	0.25	1.5
ASMD1206-030-48V	48.0	40	0.30	0.60	0.6	8.0	0.1	0.25	1.5
ASMD1206-035-16V	16.0	100	0.35	0.75	0.6	8.0	0.1	0.25	1.5
ASMD1206-035-24V	24.0	100	0.35	0.75	0.6	8.0	0.1	0.25	1.5
ASMD1206-035-33V	33.0	100	0.35	0.75	0.6	8.0	0.1	0.25	1.5
ASMD1206-035-48V	48.0	40	0.35	0.75	0.6	8.0	0.1	0.25	1.5
ASMD1206-050-8V	8.0	100	0.50	1.0	0.6	8.0	0.1	0.15	0.7
ASMD1206-050-13.2V	13.2	100	0.50	1.0	0.6	8.0	0.1	0.15	0.7
ASMD1206-050-16V	16.0	100	0.50	1.0	0.6	8.0	0.1	0.15	0.7
ASMD1206-050-24V	24.0	100	0.50	1.0	0.6	8.0	0.1	0.15	0.7
ASMD1206-050-33V	33.0	40	0.50	1.0	0.6	8.0	0.1	0.15	0.7
ASMD1206-050-36V	36.0	40	0.50	1.0	0.6	8.0	0.1	0.15	1.0
ASMD1206-075-8V	8.0	100	0.75	1.5	0.6	8.0	0.2	0.09	0.5
ASMD1206-075-13.2V	13.2	100	0.75	1.5	0.6	8.0	0.2	0.09	0.5
ASMD1206-075-24V	24.0	100	0.75	1.5	0.6	8.0	0.2	0.09	0.5

Model	V _{max} (V dc)	I _{max} (A)	I _{hold} @25°C (A)	I _{trip} @25°C (A)	P _d Typ. (W)	Maximum Time To Trip		Resistance	
						Current (A)	Time (Sec)	R _{i min} (Ω)	R _{1max} (Ω)
ASMD1206-100-13.2V	13.2	100	1.00	1.8	0.6	8.0	0.3	0.05	0.27
ASMD1206-100-16V	16.0	100	1.00	1.8	0.6	8.0	0.3	0.05	0.27
ASMD1206-100-30V	30.0	100	1.00	1.8	0.6	8.0	0.3	0.05	0.27
ASMD1206-110-6V	6.0	100	1.10	2.2	0.6	8.0	0.3	0.04	0.25
ASMD1206-110-13.2V	13.2	100	1.10	2.2	0.6	8.0	0.3	0.04	0.25
ASMD1206-110-16V	16.0	100	1.10	2.2	0.6	8.0	0.3	0.04	0.25
ASMD1206-110-24V	24.0	100	1.10	2.2	0.6	8.0	0.3	0.04	0.25
ASMD1206-110-30V	30.0	40	1.10	2.2	0.8	8.0	0.1	0.04	0.27
ASMD1206-150-8V	8.0	100	1.50	3.0	0.8	8.0	0.3	0.025	0.13
ASMD1206-150-12V	12.0	100	1.50	3.0	0.8	8.0	0.3	0.025	0.13
ASMD1206-150-13.2V	13.2	100	1.50	3.0	0.8	8.0	0.3	0.025	0.13
ASMD1206-150-24V	24.0	100	1.50	3.0	0.8	8.0	0.3	0.025	0.13
ASMD1206-200-8V	8.0	100	2.0	3.5	0.8	8.0	1.5	0.015	0.10
ASMD1206-200-12V	12.0	100	2.0	3.5	0.8	8.0	1.5	0.015	0.10
ASMD1206-200-13.2V	13.2	50	2.0	3.5	0.8	8.0	1.5	0.015	0.10
ASMD1206-260-6V	6.0	100	2.6	5.2	0.8	8.0	2.0	0.015	0.06

I_{hold} = Hold Current. Maximum current device will not trip in 25°C still air.

I_{trip} = Trip Current. Minimum current at which the device will always trip in 25°C still air.

V_{max} = Maximum operating voltage device can withstand without damage at rated current (I_{max}).

I_{max} = Maximum fault current device can withstand without damage at rated voltage (V_{max}).

P_d = Power dissipation when device is in the tripped state in 25°C still air environment at rated voltage.

R_{i min/max} = Minimum/Maximum device resistance prior to tripping at 25°C.

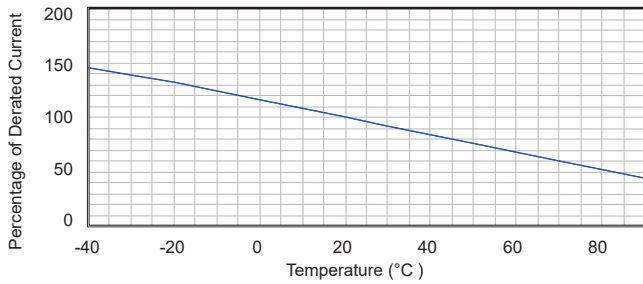
R_{1max} = Maximum device resistance is measured one hour post reflow.

CAUTION : Operation beyond the specified ratings may result in damage and possible arcing and flame.

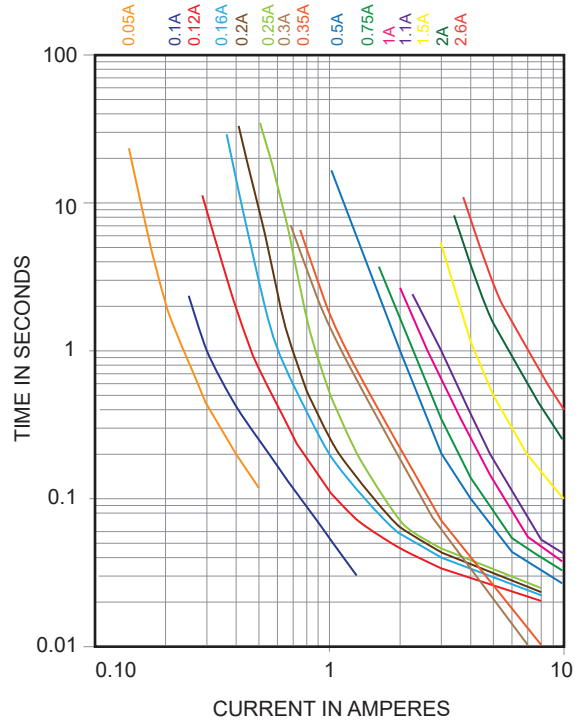
Environmental Specifications

Test	Conditions	Resistance change
Passive aging	+85°C, 1000 hrs.	±5% typical
Humidity aging	+85°C, 85% R.H. , 168 hours	±5% typical
Thermal shock	+85°C to -40°C, 20 times	±33% typical
Resistance to solvent	MIL-STD-202,Method 215	No change
Vibration	MIL-STD-202,Method 201	No change
Ambient operating conditions : - 40 °C to +85 °C		
Maximum surface temperature of the device in the tripped state is 125 °C		

Thermal Derating Curve



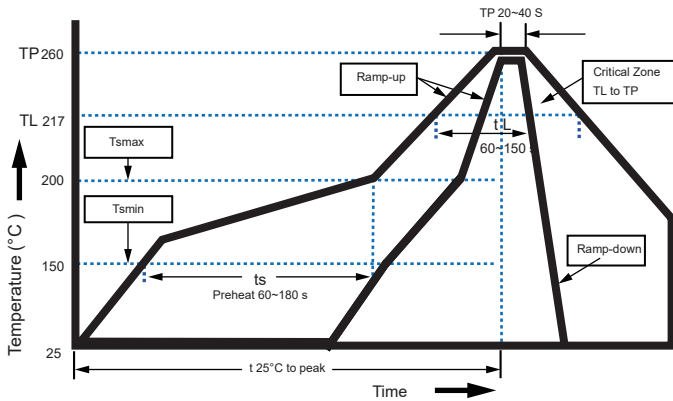
Average Time-Current Curve



Thermal Derating Chart

Model	Maximum ambient operating temperature (T_{mac}) vs. hold current (I_{hold})								
	- 40°C	- 20°C	0°C	25°C	40°C	50°C	60°C	70°C	85°C
ASMD1206-005	0.074	0.066	0.058	0.05	0.0425	0.0375	0.035	0.03	0.0275
ASMD1206-010	0.148	0.132	0.116	0.10	0.085	0.075	0.07	0.06	0.055
ASMD1206-012	0.18	0.16	0.14	0.12	0.10	0.09	0.08	0.07	0.07
ASMD1206-016	0.24	0.21	0.18	0.16	0.14	0.13	0.12	0.11	0.10
ASMD1206-020	0.30	0.26	0.23	0.20	0.17	0.15	0.14	0.12	0.11
ASMD1206-025	0.37	0.33	0.29	0.25	0.22	0.20	0.17	0.15	0.12
ASMD1206-030	0.44	0.39	0.35	0.30	0.26	0.23	0.21	0.18	0.15
ASMD1206-035	0.47	0.41	0.38	0.35	0.29	0.26	0.24	0.22	0.16
ASMD1206-050	0.71	0.64	0.57	0.50	0.42	0.39	0.35	0.31	0.25
ASMD1206-075	1.14	1.01	0.88	0.75	0.65	0.59	0.54	0.49	0.41
ASMD1206-100	1.45	1.31	1.15	1.00	0.84	0.77	0.69	0.61	0.48
ASMD1206-110	1.60	1.45	1.30	1.10	0.95	0.80	0.72	0.66	0.55
ASMD1206-150	2.18	1.94	1.72	1.50	1.28	1.17	1.06	0.96	0.77
ASMD1206-200	2.88	2.63	2.34	2.00	1.74	1.58	1.42	1.17	0.93
ASMD1206-260	3.43	3.22	2.93	2.60	2.23	2.03	1.87	1.57	1.35

Soldering Parameters



Profile Feature

Pb-Free Assembly

Average Ramp-Up Rate 3°C/second mac.
(Ts max to T p)

Preheat

-Temperature Min(Ts min)	150°C
-Temperature Max(Ts max)	200°C
-Time(Ts min to Ts max)	60~180 seconds

Time maintained above:

-Temperature(TL)	217°C
-Time(tL)	60~150 seconds

Peak Temperature(Tp) 260°C

Ramp-Down Rate 6°C/second max.

Time 25°C to Peak Temperature 8 minutes max

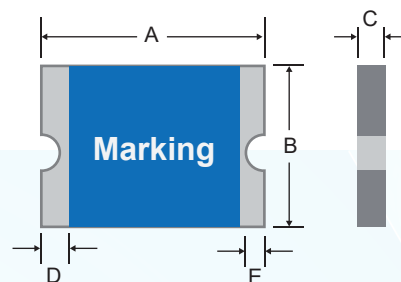
Storage And Handling:

Storage conditions 0°C~ 35°C,30% ~60%R.H.

Devices may not meet specified performance if storage conditions are exceeded.

- Recommended reflow methods: IR, vapor phase oven, hot air oven, N2 environment for lead-free.
- Recommended maximum paste thickness is 0.25mm
Devices can be cleaned using standard industry methods and solvents.
- Note 1:All temperature refer to topside of the package, measured on the package body surface.
- Note 2: If reflow temperatures exceed the recommended profile, devices may not meet the performance requirements.

Physical Dimensions(mm.)

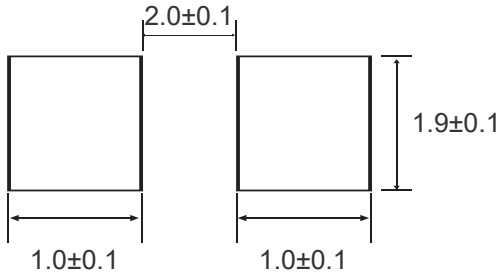


Model	A		B		C		D	E
	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Min.
ASMD1206-005	3.0	3.6	1.5	1.9	0.6	1.2	0.15	0.1
ASMD1206-010-30V	3.0	3.6	1.5	1.9	0.6	1.2	0.15	0.1
ASMD1206-010-72V	3.0	3.6	1.5	1.9	0.6	1.2	0.15	0.1
ASMD1206-010-80V	3.0	3.4	1.4	1.8	0.55	1.15	0.25	0.1
ASMD1206-010-85V	3.0	3.4	1.4	1.8	0.55	1.15	0.25	0.1
ASMD1206-012	3.0	3.6	1.5	1.9	0.6	1.2	0.15	0.1
ASMD1206-016	3.0	3.6	1.5	1.9	0.4	1.15	0.15	0.1
ASMD1206-020	3.0	3.6	1.5	1.9	0.4	1.0	0.15	0.1
ASMD1206-020-54V	3.0	3.6	1.5	1.9	0.4	1.4	0.15	0.1
ASMD1206-020-60V	3.0	3.6	1.5	1.9	0.4	1.4	0.15	0.1
ASMD1206-025	3.0	3.6	1.5	1.9	0.4	1.0	0.15	0.1
ASMD1206-030	3.0	3.6	1.5	1.9	0.4	0.9	0.15	0.1
ASMD1206-030-48V	3.0	3.6	1.5	1.9	0.65	1.15	0.15	0.1
ASMD1206-035	3.0	3.6	1.5	1.9	0.4	0.9	0.15	0.1
ASMD1206-035-48V	3.0	3.6	1.5	1.9	0.65	1.15	0.15	0.1
ASMD1206-050	3.0	3.6	1.5	1.9	0.35	0.8	0.15	0.1
ASMD1206-050-33V	3.0	3.6	1.5	1.9	0.5	1.3	0.15	0.1
ASMD1206-050-36V	3.0	3.6	1.5	1.9	0.5	1.3	0.15	0.1
ASMD1206-075-8V	3.0	3.6	1.5	1.9	0.35	0.8	0.15	0.1
ASMD1206-075-13.2V	3.0	3.6	1.5	1.9	0.5	1.0	0.15	0.1
ASMD1206-075-24V	3.0	3.6	1.5	1.9	0.5	1.0	0.15	0.1
ASMD1206-100	3.0	3.6	1.5	1.9	0.5	1.5	0.15	0.1
ASMD1206-110	3.0	3.6	1.5	1.9	0.35	0.8	0.15	0.1
ASMD1206-110-16V	3.0	3.6	1.5	1.9	0.5	1.5	0.15	0.1
ASMD1206-110-24V	3.0	3.6	1.5	1.9	0.5	1.5	0.15	0.1
ASMD1206-110-30V	3.0	3.6	1.5	1.9	0.5	1.5	0.15	0.1
ASMD1206-150	3.0	3.6	1.5	1.9	0.5	1.0	0.15	0.1
ASMD1206-150-13.2V	3.0	3.6	1.5	1.9	0.5	1.6	0.15	0.1
ASMD1206-200	3.0	3.6	1.5	1.9	0.7	1.6	0.15	0.1
ASMD1206-260-6V	3.0	3.6	1.5	1.9	0.9	1.6	0.15	0.1

Termination Pad Characteristics

Terminal pad materials: Tin-plated Nickel-Copper

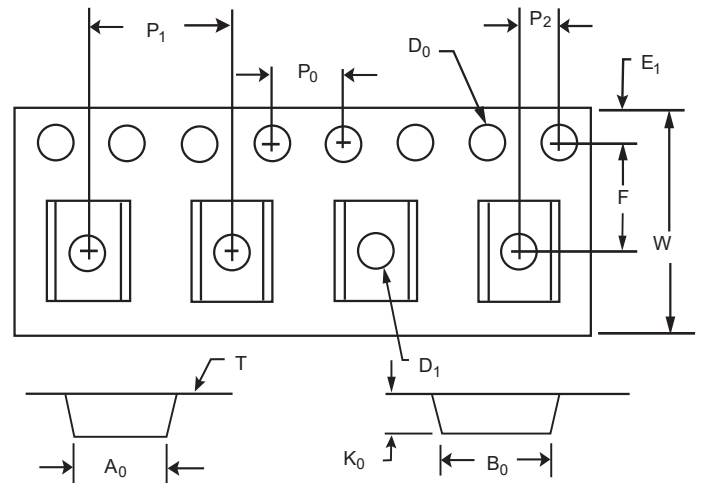
Terminal pad solder ability: Meets EIA specification RS186-9E and ANSI/J-STD-002 Category 3

Recommended Pad Layout and Packaging Quantity


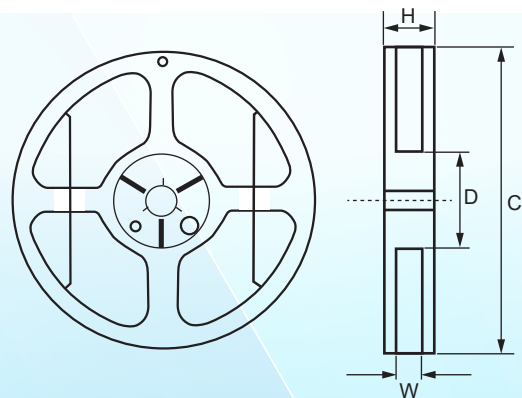
Part Number	Quantity
ASMD1206	3500 pcs/reel
Tape & reel packaging per EIA481-1	

Tape And Reel Specifications (mm)

Governing Specifications	EIA 481-1
W	8.10 ± 0.10
F	3.50 ± 0.05
E1	1.75 ± 0.10
D0	1.55 ± 0.05
D1	1.0 Min
P0	4.00 ± 0.10
P1	4.00 ± 0.10
P2	2.00 ± 0.05
A0	1.90± 0.10
B0	3.45 ± 0.10
T	0.25 ± 0.05
K0	0.85/1.05/1.3± 0.10
Leader	390 mm
Trailer	160 mm

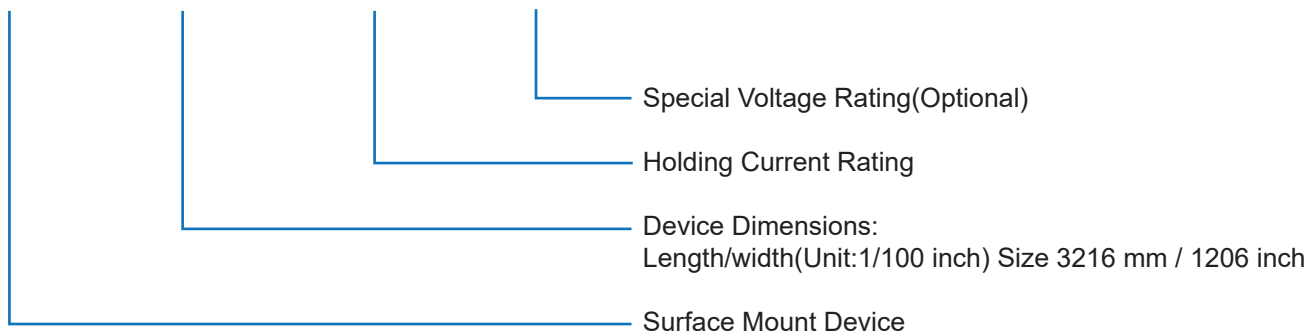

REEL DIMENSIONS: EIA-481-1(mm)

C	φ 178 ±1.0
D	φ 60.2 ± 0.5
W	9.0 ± 1.5
H	11.0 ± 0.5



Part Number System

ASMD 1206 - □□□ - □□



Cross Reference

Model	Cross Reference		
	Tyco / PolySwitch®	Littelfuse / POLY-FUSE®	Polytronics / EVERFUSE®
ASMD1206-005	-	-	-
ASMD1206-010	-	-	-
ASMD1206-012	nanoSMDC012F	1206L012	SMD1206P012TF
ASMD1206-020	nanoSMDC020F	1206L020	SMD1206P020TF/24
ASMD1206-025	-	1206L025	SMD1206P025TF
ASMD1206-035	nanoSMDC035F	1206L035	-SMD1206P035TF
ASMD1206-050	nanoSMDC050F	1206L050	SMD1206P050TF
ASMD1206-050-13.2V	nanoSMDC050F/13.2	1206L050/15	SMD1206P050TF/15
ASMD1206-075	nanoSMDC075F	1206L075	SMD1206P075TF
ASMD1206-075-16V	nanoSMDC075F/16	1206L075/16	SMD1206P075TF/16
ASMD1206-100	-	-	-
ASMD1206-110	nanoSMDC110F	1206L110	SMD1206P110TF
ASMD1206-150	nanoSMDC150F	1206L150	SMD1206P150TF
ASMD1206-200	nanoSMDC200F	1206L200	SMD1206P200TF

“PolySwitch” is a registered trademark of Tyco Electronics.

“POLY-FUSE” is a registered trademark of Littelfuse, Inc.

“EVERFUSE” is a registered trademark of Polytronics Technology Corp.

Application Notice

1. Operation of these PPTC devices beyond the stated maximum ratings could result in damage to the devices and lead to electrical arcing and/or fire;

PPTC 器件在超过规定的最大值额定值运行可能会导致器件损坏以及导致电弧和/或火灾。

2. These PPTC devices are intended to protect against the effects of temporary over-current or over-temperature conditions and shall not be taken for use as switch.

PPTC 的作用是防止临时的过流或过温造成的不良影响，不能当作开关使用。

3. Exposure to lubricants, silicon-based oils, solvents, gels, electrolytes, acids, and other related or similar materials may adversely affect the performance of PPTC devices.

PPTC 接触润滑剂、硅基油、溶剂、凝胶、电解质、酸和其他相关或类似材料可能会对 PPTC 器件的性能有不利影响。

4. Circuits with inductance may generate a voltage above the rated voltage of the PPTC device and should be thoroughly evaluated within the user's application during the PPTC selection and qualification process.

带有电感的电路可能产生高于 PPTC 额定电压的电压，因此客户在选型和认定过程中应进行彻底的评估。

5. Please do not smash, clamp, pull, dent or twist by tool during assembling process, as they may result in the PPTC damage.

在装配过程中，避免有砸、挤、拉、扭等方式外力作用于 PPTC 本体上，因为它们可能导致 PPTC 损坏。

6. Hand-soldering of PPTC devices on boards is generally not recommended. Users shall define and verify this process if needed.

不推荐使用手工焊接的方式焊接 PPTC。如果需要，用户需要定义和验证此过程。

7. Recommended storage conditions should be followed at all times, The MSL classification of PPTC is grade 2a. 必须始终遵守推荐的保存条件要求，PPTC 的 MSL 等级为 2 a 级。