



Microfuse RoHS & Pb-free
好利. 保险丝管



产品规格书

PRODUCT SPECIFICATION

瓷管保险丝（速断型）

CERAMIC TUBE FUSE (QUICK-ACTING)

50CF RoHS SERIES

编码: B03 HLD-PSI-8070 2026/03/10

制定:

郭海辉
2026.03.09

PREPARED BY

审核:

胡兴华
2026.03.10

CHECKED BY

批准:

赖文辉
2026.03.10

APPROVED BY



好利来（厦门）电路保护科技有限公司
Hollyland (Xiamen) Technology Corporation Limited
福建厦门市翔安区舫山东二路829号361101
T +86 592 577 2288
M sdxm@hollyfuse.com
Www.hollyfuse.com



目录

Table of Contents

1 适用范围/ Scope.....	3
2 相关标准/ Applicable Standards	4
3 构造图/ Construction Fig.&Dimension	5
4 机械特性/ Mechanical Performances	6
5 电气特性/ Electrical Performance	6
6 产品标志/ Marking	12
7 包装要求/ Packing Details	13
8 环境参数/ Environment Parameters	14
9 信赖性试验/Reliability Test	15

1 适用范围/ SCOPE

本规格书适用于公司按照 IEC 60127 标准生产的 50CF RoHS 系列 HOLLY® 商标的小型保险丝管。

This specification defines the technical requirements of miniature fuse type 50CF RoHS series with HOLLY® brand, which are according to IEC 60127.

产品部件号为: 型号 额定电流 额定电压

Construction of part no.: type rated current rated voltage

例如/ Example: 50CF 020 H

* 额定电压/ Rated Voltage: H - 250V

产品部件号/ PART NUMBER

产品部件号 PART NUMBER	型号规格 MODEL DETAIL	产品部件号 PART NUMBER	型号规格 MODEL DETAIL
50CF-0200H	50CF F200mAH 250V	50CF-032H	50CF F3.15AH 250V
50CF-0250H	50CF F250mAH 250V	50CF-040H	50CF F4AH 250V
50CF-0315H	50CF F315mAH 250V	50CF-050H	50CF F5AH 250V
50CF-0400H	50CF F400mAH 250V	50CF-063H	50CF F6.3AH 250V
50CF-0500H	50CF F500mAH 250V	50CF-080H	50CF F8AH 250V
50CF-0630H	50CF F630mAH 250V	50CF-100H	50CF F10AH 250V
50CF-0800H	50CF F800mAH 250V	50CF-120H	50CF 12A 250V
50CF-010H	50CF F1AH 250V	50CF-125H	50CF 12.5A 250V
50CF-013H	50CF F1.25AH 250V	50CF-150H	50CF 15A 250V
50CF-016H	50CF F1.6AH 250V	50CF-160H	50CF 16A 250V
50CF-020H	50CF F2AH 250V	50CF-200H	50CF F20AH 250V
50CF-025H	50CF F2.5AH 250V		

型号规格: 型号 特性符号 额定电流 分断能力符号 额定电压
 MODEL DETAIL: Type Characteristic Symbol Rated Current Breaking Capacity Symbol Rated Voltage
 例如/ Example: 50CF E 2A H 250V

*特性符号/ Characteristic Symbol: F – 速断型/ Quick-Acting,

分断能力符号/ Breaking Capacity Symbol: H - 高分断能力/ High Breaking Capacity.

(12-16A 仅含 CQC 和 SEMKO 标识时不必标注“F”“H” 12 -16A need not be marked “F”“H”for CQC and Semko alone)

2 相关标准/ APPLICABLE STANDARDS

2.1 50CF RoHS 系列产品适用的相关标准是 IEC 60127 和 GB 9364。

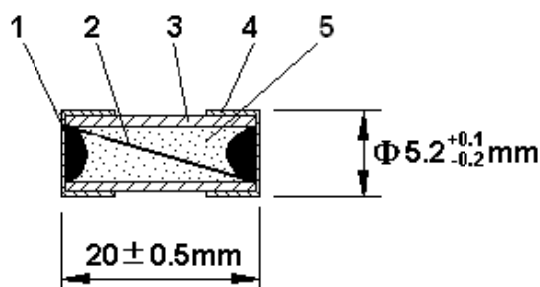
Applicable standards for 50CF RoHS series are IEC 60127 and GB 9364.

2.2 认证情况/ APPROVED DETAILS

安全认证 SAFETY APPROVALS	额定电压 RATED VOLTAGE	认证范围 APPROVED RANGE	认证号码 CERT. NO.
SEMKO	250V	250mA~10A	SE-S-2201128
		12A~16A	SE-S-2201126
VDE	250V	250mA~10A	40020380
BSI	250V	250mA~10A	KM 52652
UR/cUR	250V	250mA~16A	E156471
KC	250V	250mA~800mA	SU05008-8013C
		1A~2.5A	SU05008-8016C
		3.15A~6.3A	SU05008-8014C
		8A~10A	SU05008-8015C
CCC	250V	250mA~10A	2020970207000175
CQC	250V	12.5A	CQC14012119631
PSE	250V	1A~5A	JET 2489-31003-2007A
		6.3A~10A	JET 2489-31003-2008A
		10.1A~15A	JET 2489-31003-1029

3 构造图/ CONSTRUCTION FIG.&DIMENSION

3.1 DIMENSION (Unit: mm)



编号 No.	品名 PART	材料名 MATERIAL MODEL	备注 NOTE
1	焊锡 Solder	无铅焊锡/ Pb Free	额定电流 $I_n < 10A$
		含铅高温焊锡/ Pb Contained High temperature Solder	额定电流 $I_n \geq 10A$
2	可熔体/ Element	金属丝/ Metal Wire	/
3	管体/ Tube	陶瓷管/ Ceramic Tube	/
4	铜帽/ Cap	黄铜/ Brass	镀镍/ Nickel Plated
5	填充物/ Filler	石英砂/ Quartz Sand	/

3.2 陶瓷管/ CERAMIC TUBE

陶瓷管必须无缺陷破裂和缺损。

The ceramic tube shall have no defects such as crack and injury.

3.3 铜帽/ CAP

铜帽应焊接牢固，以保证在未损坏熔断体时，铜帽不能被卸脱。样品在 15℃-35℃ 水中浸 24 小时取出后，在每个端帽上，均匀地施加拉力至 10N，保持 1 分钟，铜帽不应脱落。

Cap should be firmly attached so that it is not possible to remove them without damaging the fuse itself. The samples are immersed in water for 24 hours at a temperature between 15℃ and 35℃. After remove from the water, an axial pull steadily increasing to 10N is applied to each cap for 1 minute.

3.4 焊点/ SOLDERING JOINT

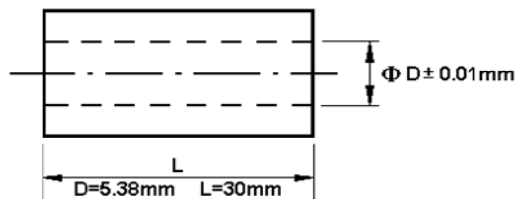
焊接铜帽端时，铜帽外表面不能有残留的助焊剂、焊锡、可熔体等异物。

Soldering joint in end cap shall not be melted during normal operation and shall not have solder chips on tube, element in view and outer surface of caps.

3.5 准直度/ ALIGNMENT

保险丝管的全长必须能以保险丝自身的重量全部通过准直度卡规。其具体图形如下。

The entire length of the fuse shall pass through the gauge by the fuses own weight. The construction of gauge is as follows.



4 机械特性/ MECHANICAL PERFORMANCES

保险丝应能承受下列两项试验。/ Fuse shall be withstood following two testing.

4.1 拉力试验/ Tensile Strength

固定保险丝的一端铜帽，然后在另一端铜帽上，沿水平轴方向施加 10N 的拉力，两端铜帽不应松动且管体不应破碎。

When one end cap of the specimen is fixed and then the tensile force 10N is applied to the other end cap in a direction to separate the end caps, no looseness of end caps or damage of fuse-tube shall occur.

4.2 管体强度试验/ Strength of Fuse-tube

两端铜帽固定好后，在陶瓷管的中心位置施加 25N 的压力，管体不应破碎。

When middle parts of end caps at both ends of the specimen are supported and then the force 25N is applied to the middle part of the fuse-tube, no damage of the fuse-tube shall occur.

5 电气特性/ ELECTRICAL PERFORMANCE

5.1 测试条件/ TEST CONDITION

全部测试条件都应在环境温度 $24^{\circ}\text{C} \pm 3^{\circ}\text{C}$ 条件下进行，在此期间温度变化不允许达到 $+5^{\circ}\text{C}$ 和到极限范围

All electrical tests are conducted at an ambient temperature of $24 \pm 3^{\circ}\text{C}$. The ambient temperature is not allowed to vary more than 5°C during the test, and must be within these limits.

5.2 技术参数/ TECHNICAL PARAMETERS

具体技术参数如下表

The specific technical parameters are shown in the table below.

额定电流 Rated Current (A)	额定电压 Rated Voltage (V)	最大电压降 Maximum Voltage Drop (mV)	最大维持功耗 Maximum Sustained Power Dissipations (W)	电阻 electric resistance(Ω)	I ² T
200mA	250	3,800	1.6	5.3900	0.0048
250mA	250	2,800	2.5	4.5700	0.0071
315mA	250	2,500	2.5	3.1500	0.0142
400mA	250	2,000	2.5	2.0600	0.0200
500mA	250	1,800	2.5	1.5700	0.0309
630mA	250	1,500	2.5	1.1100	0.0671
800mA	250	1,200	2.5	0.7840	0.1211
1A	250	1,000	2.5	0.5500	0.2019
1.25A	250	800	4	0.3980	0.4489
1.6A	250	600	4	0.2450	1.2430
2A	250	500	4	0.1830	2.2040
2.5A	250	400	4	0.0615	1.9951
3.15A	250	350	4	0.0445	4.2710
4A	250	300	4	0.0286	12.220
5A	250	250	4	0.0219	24.206
6.3A	250	200	4	0.0146	51.308
8A	250	200	4	0.0086	149.08
10A	250	200	4	0.0071	227.40
12A	250	200	4	0.0052	360.46
12.5A	250	180	4	0.0047	406.34
15A	250	180	6	0.0040	602.50
16A	250	180	6	0.0035	694.42
20A	250	180	8	0.0024	1220.2

5.3 预飞弧时间-电流特性/ PRE-ARCING TIME-CURRENT CHARACTERISTICS

当保险丝通以下表规定的电流时，其熔断时间必须符合下表的要求，且铜帽不能飞脱、管体不应破裂、损坏。

When the current in the following table is passing the fuse, its opening time must be in accordance with the requirements in the following table, that is, the pre-arcing time. Moreover, neither damage of the fuse-tube nor shattering of the cap shall occur.

额定电流 Rated Current	2.1I _n	2.75I _n		4I _n		10I _n
	Max.	Min.	Max.	Min.	Max.	Max.
100mA-4A	30min.	10ms	2sec.	3ms	300ms	20ms
>4A-6.3A	30min.	10ms	3sec.	3ms	300ms	20ms
>6.3A-10A	30min.	40ms	20sec.	10ms	1sec.	30ms
>10A-16A	30min.	40ms	20sec.	10ms	1sec.	40ms
>16A	30min.	40ms	20sec.	10ms	1sec.	60ms

5.5 分断能力/ BREAKING CAPACITY

这些型号的保险丝的分断能力应能达到下表规定的相应的各种安全认证的分断能力要求。保险丝分断电路后，保险丝管不应破裂、铜帽飞脱、且铜帽两端的绝缘电阻不小于 0.1MΩ。

The breaking capacity should reach the interrupting rated current given in the following table. And after this test, there should be no damage of the fuse-tube or shattering of the caps. After this test, the insulation resistance between the end caps shall be not less than 0.1MΩ

安全认证 SAFETY APPROVALS	认证范围 APPROVED RANGE	额定电压 RATED VOLTAGE	分断电流 BREAKING CURRENT
UR/cUR	250mA-6.3A A.C.	250V	1500A, 10kA
	8A-16A A.C.	250V	1500A
	250mA-6.3A DC	250V	1000A
	8A-16A DC	250V	1000A
CQC	12.5A A.C.	250V	1500A
CCC/VDE/BSI/KC	250mA-10A A.C.	250V	1500A
PSE	1A-15A A.C.	250V	1500A
		250V	100A
SEMKO	250mA-16A A.C.	250V	1500A

5.6 耐久性试验/ ENDURANCE TEST

耐久性试验过程下。/ The process of endurance test is as follows.

A 对熔断体通过 1.2 倍的额定电流 1 小时, 然后切断电流 15 分钟, 重复此循环 100 次。/ A current $1.2I_n$ is passed through the fuse-link for a period of 1hour. The current is then switched off for a period of 15 minutes. The cycle is repeated 100 times.

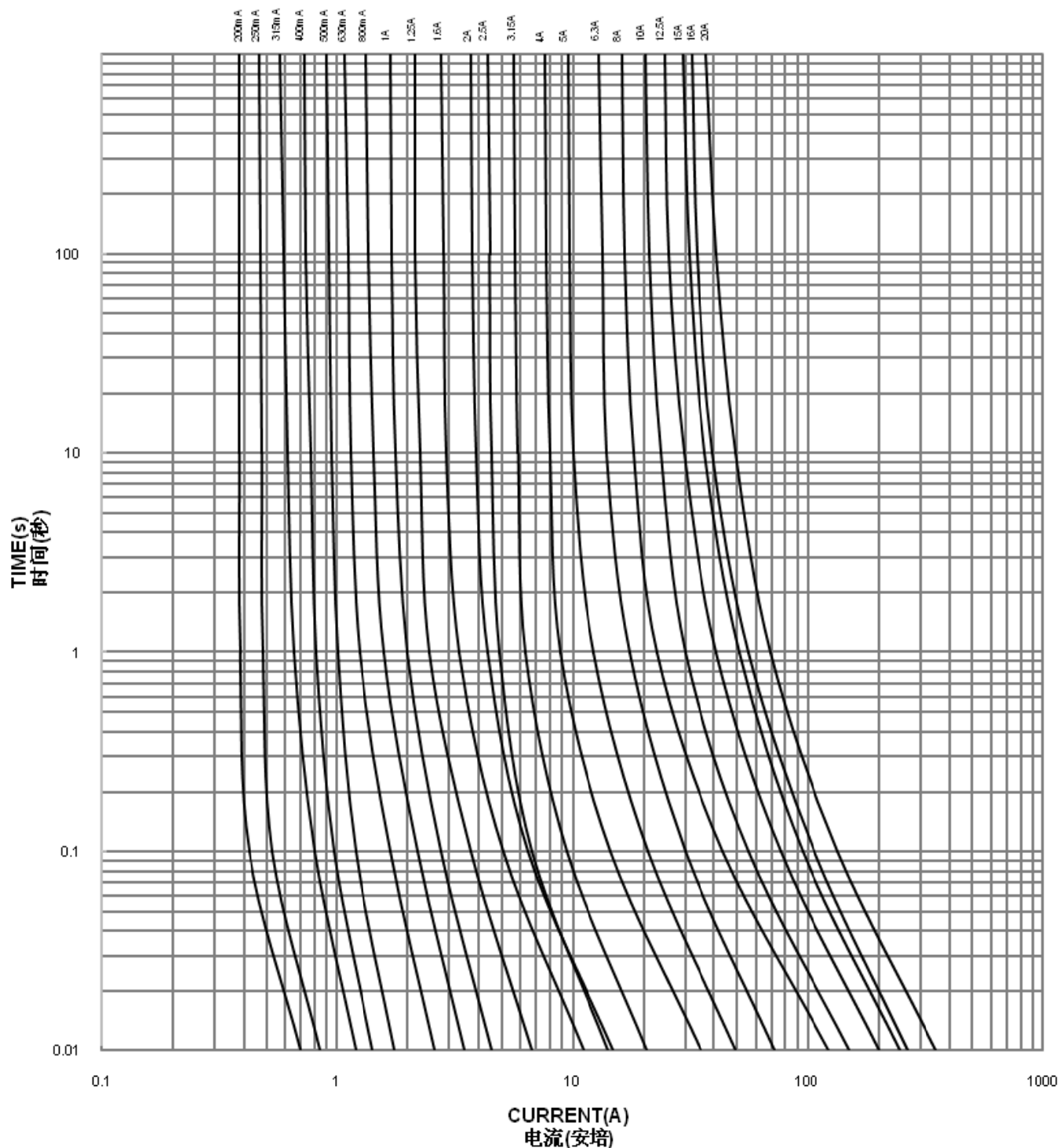
B 然后对熔断体通以 1.5 倍额定电流 1 小时($I_n \leq 6.3A$)或 0.5 小时($I_n > 6.3A$)。/ A current $1.5I_n$ is then passed through the fuse-link for 1hour($I_n \leq 6.3A$) or 0.5hour($I_n > 6.3A$).

C 测量熔断体两端的电压降。试验后, 熔断体两端的电压降的增大量不大于试验前测得值的 10%。/ Finally, the voltage drop across the fuse-link is measured. The voltage drop across the fuse-link after the test shall not have increased by more than 10% of the Value measured before the test.

D 试验后, 标记仍应清晰可辨, 而且诸如端帽上的焊点不应出现任何明显的劣变。/ After the test, the marking shall still be legible and soldered joints on end caps, for example, shall not show and appreciable deterioration.

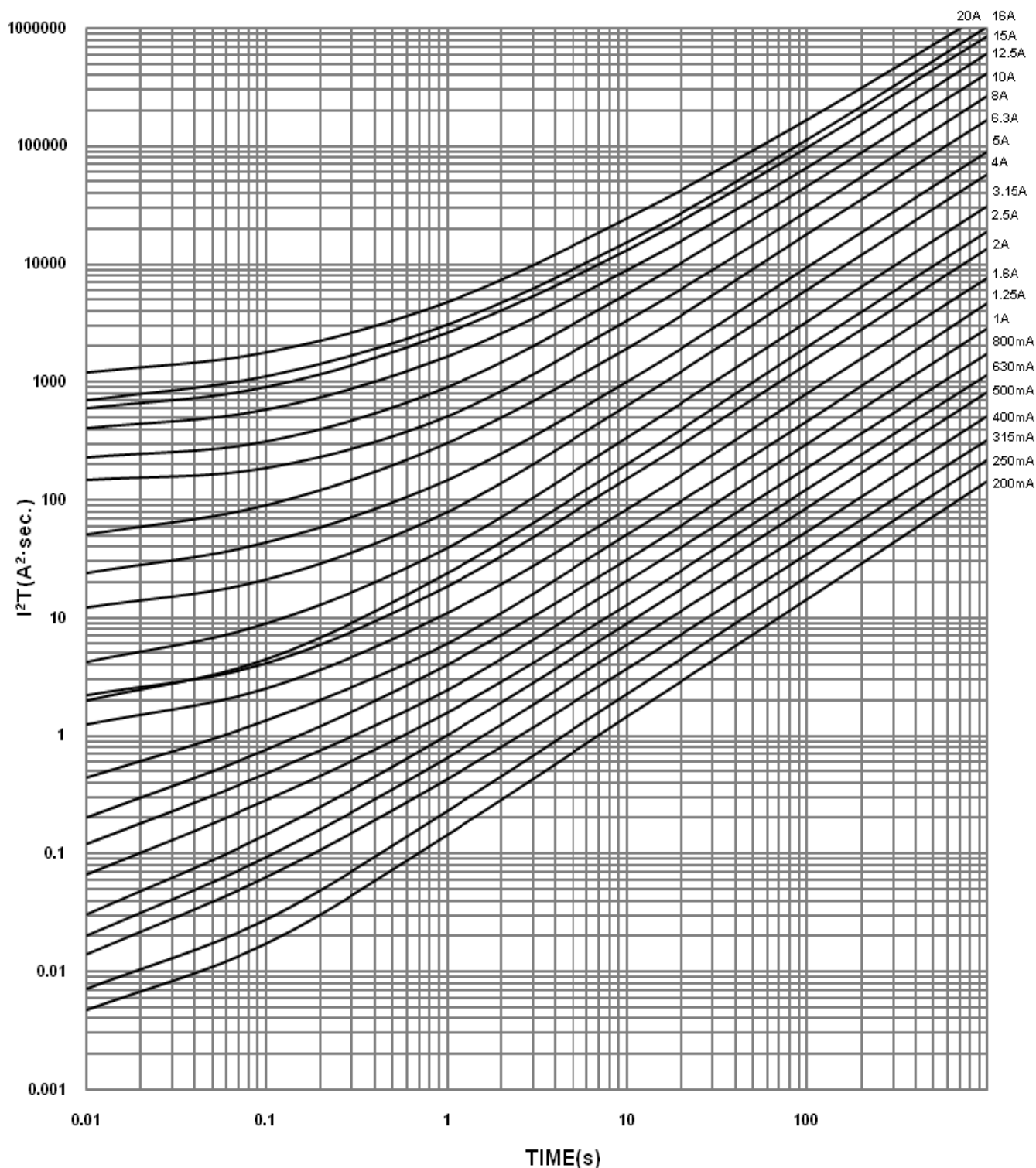
5.7 平均 I-T 特性曲线图(仅供参考)/ THE AVERAGE I-T CHARACTERISTICS CURVE(FOR REFERENCE ONLY)

50CF RoHS 平均I-T 曲线图(仅供参考)
50CF RoHS AVERAGE I-T CHARACTERISTICS CURVE(FOR REFERENCE ONLY)



5.8 平均 I^2T -T 特性曲线图(仅供参考)/ THE AVERAGE I^2T -T CHARACTERISTICS CURVE(FOR REFERENCE ONLY)

50CF RoHS Average I^2T -T Characteristics Curve(For Reference Only)



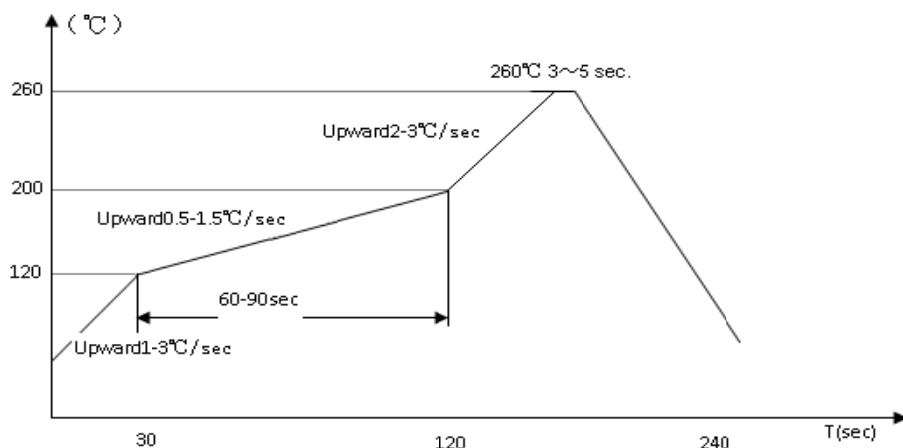
5.9 焊接参数/ Soldering Parameters

1) 波峰焊---260℃，最大 10 秒。 / Wave soldering---260℃, 10 seconds Maximum.

2) 手工焊接/ Manual soldering: 350℃, 3sec. Max..

3) 耐热焊接/ Resistance to soldering heat: 260℃, 10sec. Max

建议波峰焊接图形/ Suggest wave soldering graphics

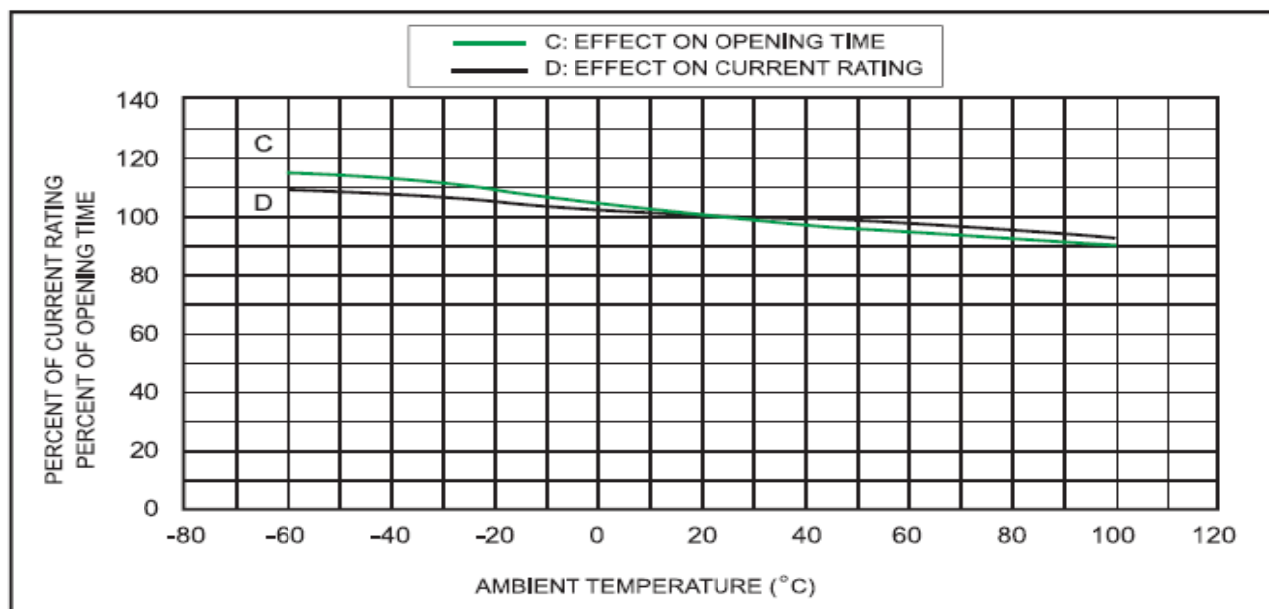


5.10 电阻测试/ COLD RESISTANCE TEST

环境温度为 $25 \pm 2^\circ\text{C}$ ，测试电流不大于保险丝额定电流的 10%。

Input 10% of fuse rated current to fuse for cold resistance test at surrounding temperature of $25 \pm 2^\circ\text{C}$.

5.11 温度降额曲线/ Temperature rating curve



(II) Effect on rating and opening time in 5In of fast-blow and slow-blow fuse

6 产品标志/ MARKING

6.1 保险丝上的标志应易于看清。

The relevant markings shall be marked on the caps of the fuse and shall be easily visible.

6.2 每个保险丝应标有下列标记(根据实际情况选择)。

The markings for every fuse shall be prescribed as below according to the types.

(Select according to circumstances)

- 1) 安全认证标志/ Safety approval logo: 
- 2) 型号名称/Type: 50CF
- 3) 商标/ Trademark: 
- 4) 特性符号/ Characteristic Symbol: F(12-16A 仅含 CQC 和 SEMKO 标识时不必标注“F”12-16A need not be marked “F” for CQC and Semko alone)
- 5) 额定电流/ Rated Current
- 6) 分断能力符号/ Breaking Capacity Symbol: H(12-16A 仅含 CQC 和 SEMKO 标识时不必标注“H”12-16A need not be marked “H” for CQC and Semko alone)
- 7) 额定电压/ Rated Voltage
- 8) 注: 1)、2) 和 3) 应标注在保险丝管一端铜帽的侧面。
Note: 1), 2) and 3) should be marked on the one side cap of the fuse.
4)、5)、6) 和 7) 应标注在保险丝管另一端铜帽的侧面。
4), 5), 6) and 7) should be marked on the other side cap of the fuse.

7 包装要求/ PACKING DETAILS

7.1 包装方式 A/ EXTERNAL CARTON PACKING A

7.1.1 参考尺寸: 长×宽×高=320×240×165mm。

Reference Dimension: length×width×height=320×240×165mm.

7.1.2 包装细节: 200EA/小塑料袋; 25 小塑料袋/大塑料袋; 2 大塑料袋/每箱

Packing Details: 200EA/ little plastic-bag; 25 little plastic-bags/ big plastic-bag; 2 big plastic-bags/ External Carton.

7.2 包装方式 B/ EXTERNAL CARTON PACKING B

7.2.1 参考尺寸：长×宽×高=375×245×165mm。

Reference Dimension: length×width×height=375×245×165mm.

7.2.2 包装细节：200EA/小塑料袋；5 小塑料袋/盒；10 盒/每箱

Packaging Details: 200EA/ little plastic-bag; 5 little plastic-bags/ box; 10 boxes/ External Carton.

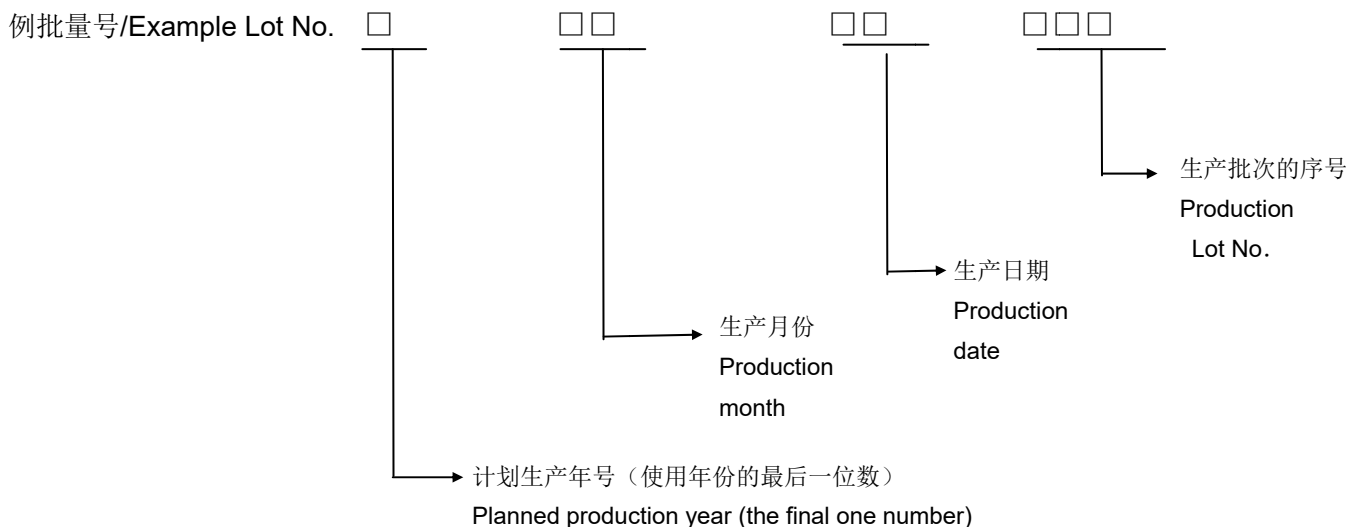
产品的包装应能达到防潮、抗振的作用，以防在运输或贮存过程中产品受潮或损坏。

Packing shall be so carried out that the products will not absorb moisture or be damaged during transportation or storage.

7.3 标签/ LABEL

标签应包括型号、额定电流、额定电压、分断电流、商标、安全标志、批量号码、公司名称、RoHS 标志、绿色“G”和“QA”标志。

The label in the smallest package in which the fuses are put shall contain the Type, Rated current, Rated voltage, Interrupting current, Trademark, Safety approval logo, Lot. No., Company name, “RoHS” mark, green “G” and “QA” mark.



8 环境参数/ ENVIRONMENT PARAMETERS

8.1 工作温度/ Operating Temperature: -55℃～125℃.

8.2 储存温度/ Storage Temperature: -55℃～85℃.

9 信赖性试验/RELIABILITY TEST

项目/Item	试验要求/Test Requirement	试验条件/Test Condition
高温试验 High Temperature Test	试验后保险丝管的电阻符合范围; 电气特性符合: $210\% \leq 30$ 分、$150\% \geq 1$ 小时 ($I_n \leq 6.3A$) 或 0.5 小时 ($I_n > 6.3A$)。 After high temperature test, the resistance value of the fuses shall be in range. Electrical Characteristics: $210\% \leq 30$ minutes, $150\% \geq 1$ hour ($I_n \leq 6.3A$) or 0.5 hour ($I_n > 6.3A$).	测试温度: $105 \pm 2^\circ C$, 测试时间: 1000 小时。 Test Temperature: $105 \pm 2^\circ C$, Test Time: 1000 hours.
低温试验 Low Temperature Test	试验后保险丝管的电阻符合范围; 电气特性符合: $210\% \leq 30$ 分、$150\% \geq 1$ 小时 ($I_n \leq 6.3A$) 或 0.5 小时 ($I_n > 6.3A$)。 After low temperature test, the resistance value of the fuses shall be in range. Electrical Characteristics: $210\% \leq 30$ minutes, $150\% \geq 1$ hour ($I_n \leq 6.3A$) or 0.5 hour ($I_n > 6.3A$).	测试温度: $-20 \pm 2^\circ C$, 测试时间: 1000 小时。 Test Temperature: $-20 \pm 2^\circ C$, Test Time: 1000 hours.
高湿试验 High Humidity Test	试验后保险丝管的电阻符合范围; 电气特性符合: $210\% \leq 30$ 分、$150\% \geq 1$ 小时 ($I_n \leq 6.3A$) 或 0.5 小时 ($I_n > 6.3A$)。 After high humidity test, the resistance value of the fuses shall be in range. Electrical Characteristics: $210\% \leq 30$ minutes, $150\% \geq 1$ hour ($I_n \leq 6.3A$) or 0.5 hour ($I_n > 6.3A$).	测试温度: $40 \pm 2^\circ C$, 测试湿度: $90\% \sim 95\%$, 测试时间: 96 小时。 Test Temperature: $40 \pm 2^\circ C$, Test Humidity: $90\% \sim 95\%$, Test Time: 96 hours.
热冲击试验 Thermal Shock Test	试验后保险丝管的电阻符合范围; 电气特性符合: $210\% \leq 30$ 分、$150\% \geq 1$ 小时 ($I_n \leq 6.3A$) 或 0.5 小时 ($I_n > 6.3A$)。 After thermal shock test, the resistance value of the fuses shall be in range. Electrical Characteristics: $210\% \leq 30$ minutes, $150\% \geq 1$ hour ($I_n \leq 6.3A$) or 0.5 hour ($I_n > 6.3A$).	每个循环: $-40^\circ C$ 放置 30 分钟后 $85^\circ C$ 放置 30 分钟, 测试 10 循环。 $-40^\circ C / 30$ minutes $\rightarrow 85^\circ C / 30$ minutes, 10 cycles.
落下、冲击试验 Falling Shock Test	铜帽应固定牢固, 以保证在未损坏熔断体时, 铜帽不能被卸下。铜帽表面镀层应牢固不易脱落, 每个端帽应能经受专用的设备外加的轴向拉力 10N, 保持 1 分钟。陶瓷管必须无缺陷破裂和缺损。试验后保险丝管的电阻符合范围; 电气特性符合: $210\% \leq 30$ 分、$150\% \geq 1$ 小时 ($I_n \leq 6.3A$) 或 0.5 小时 ($I_n > 6.3A$)。 Cap should be firmly attached so that it is not possible to remove them without damaging the fuse itself. The means of attachment shall be sufficient to withstand an axial pull of 10N applied to each cap for 1 minute. The cap shall be nickel plated firmly. The ceramic tube shall have no defects such as crack and injury. After falling shock test, the resistance value of the fuses shall be in range. Electrical Characteristics: $210\% \leq 30$ minutes, $150\% \geq 1$ hour ($I_n \leq 6.3A$) or 0.5 hour ($I_n > 6.3A$).	一箱 10,000 个保险丝管从一米高自由落下, 跌落 20 次。10,000EA fuses/ one external carton, Falling height: 1 meter, Falling times: 20.