



深圳市佑驰电子有限公司

Specification for Approval

产品名称: 合金磁胶电感

规格型号: HNRS4020Z Series

产品编号: _____

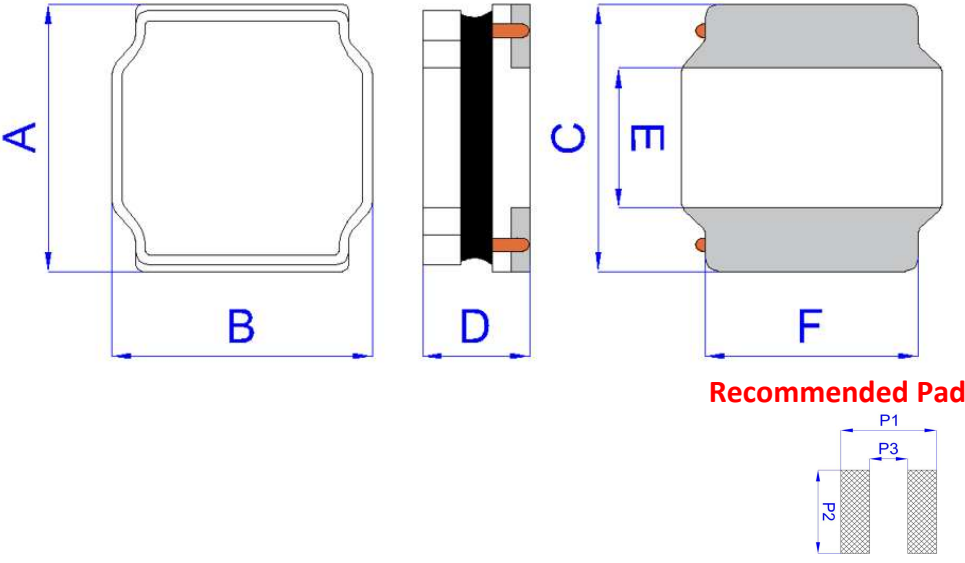
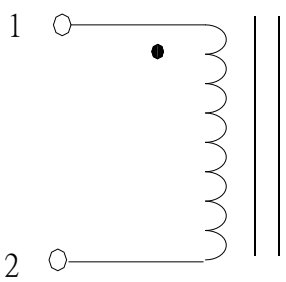
日期: 2026/3/27

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核准	审核	制作
	Aaron	Ada

CUSTOMER	0	REVISION NO.	A
CUSTOMER'S P/N	0	PAGE	P 1/8
DESCRIPTION.	SMD POWER INDUCTOR	DRAWN NO.	0
PART NO.	HNRS4020Z Series	DATE	2026/3/27

1.SHAPE & DIMENSION

UNIT: mm						SCHEMATICS	
							
						MARKING COLOR	
						NA	
A	B	C	D	E	P1	P2	P3
4.0	4.0	4.0	2.0	2.1	4.1	3.7	1.9
±0.2	±0.2	±0.2	Max	±0.2	Typ.	Typ.	Typ.

PART NUMBERING SYSTEM

HNRS	4020	Z	-	2R2	M	C
1	2	3		4	5	6
1	PRODUCT CATEGORY（产品种类）					
2	DIMENSIONS（尺寸规格）			NR-镍锌 NRS-合金		
3	MAERTIAL TYPE（材料类型）			A-四边 B-八边 Z-十二边		
4	INDUCTANCE（电感量）					
5	TOLERANCE（公差）			M:±20% N:±25% Y:±30%		
6	PACKAGING（包装方式）			C - 编带盘装 B - 盒装		

CUSTOMER	0	REVISION NO.	A
CUSTOMER'S P/N	0	PAGE	P 2/8
DESCRIPTION.	SMD POWER INDUCTOR	DRAWN NO.	0
PART NO.	HNRS4020Z Series	DATE	2026/3/27

2.SERIES SPECIFICATION

◆ HNRS4020ZSeries Specification:

Part Number	Inductance	Test Freq	DCR (mΩ)		Saturation Current (A)	Temp. Rise Current (A)
	(μH)		Max	Typ	Typ	Typ
HNRS4020Z-R22MNC	0.22	1MHz/1V	13	11	22.	18.70
HNRS4020Z-R47MNC	0.47		22	18	0015.	7.40
HNRS4020Z-R68MNC	0.68		22	18	5011.	7.40
HNRS4020Z-1R0MNC	1.0		26	22	10	5.50
HNRS4020Z-1R5MNC	1.5		38	33	8.70	5.20
HNRS4020Z-2R2MNC	2.2		58	40	7.70	4.20
HNRS4020Z-3R3MNC	3.3		82	60	6.50	3.50
HNRS4020Z-4R7MNC	4.7		112	95	5.50	2.80
HNRS4020Z-6R8MNC	6.8		155	135	4.90	2.40
HNRS4020Z-100MNC	10.0		216	180	3.20	2.00
HNRS4020Z-220MNC	22.0		422	360	2.80	1.10
HNRS4020Z-330MNC	33.0		650	850	2.00	0.86
HNRS4020Z-470MNC	47.0		950	1200	1.20	0.66

◆ TEST CONDITION

ITEM	TEST CONDITION	TEST INSTRUMENTS
L	1MHz/1V	Microtest 6377
Isat		TH1773+Microtest 6377
Irms		
DCR	25±5℃	TH2512B

*The operating temperature is 25℃

*Isat: For Inductance drop 30% from its value without current

*Irms: The value of D.C current when the temperature rise is $\Delta T \leq 40^{\circ}\text{C}$. ($T_a = 25^{\circ}\text{C}$)

*For HNRS4020Zsize inductors,absolute maximum voltage: DC 25 V.

※此物料仅用于消费电子领域, 若用于车载, 航天, 军事领域引起的一切品质和责任问题, 我司既不承担※

CUSTOMER	0	REVISION NO.	A
CUSTOMER'S P/N	0	PAGE	P 3/8
DESCRIPTION.	SMD POWER INDUCTOR	DRAWN NO.	0
PART NO.	HNRS4020Z Series	DATE	2026/3/27

3.MATERIAL LIST & GENERAL SPECIFICATION

材料名称	型号及规格	制造商	环保要求	备注
ITEM	Materials	Manufacturer	EN.QU	Note
磁芯1 (Drum Core)	合金 (Alloy)	DJ	RoHS	
铜线 (Wire)	Polyester Wire or equivalent	ELEKTRISOLA	RoHS	
胶水 (Glue)	Phenolic epoxy resin	CH	RoHS	
锡 (Solder)	Lead-Free Solder Bar	QD	RoHS	

GENERAL SPECIFICATION	
Electrical specifications :	at 20~25°C
Operation Temperature :	-40~+125°C
Storage Temperature :	-40~+125°C

CUSTOMER	0	REVISION NO.	A
CUSTOMER'S P/N	0	PAGE	P 4/8
DESCRIPTION.	SMD POWER INDUCTOR	DRAWN NO.	0
PART NO.	HNRS4020Z Series	DATE	2026/3/27

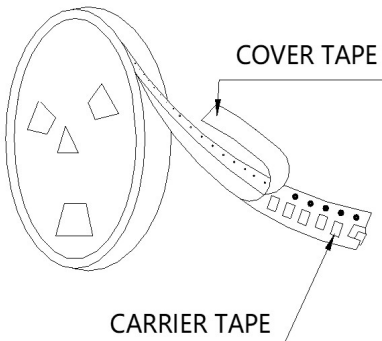
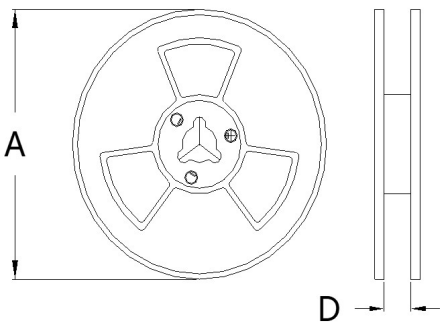
4.PACKAGING(unit: mm)

1.包装类型

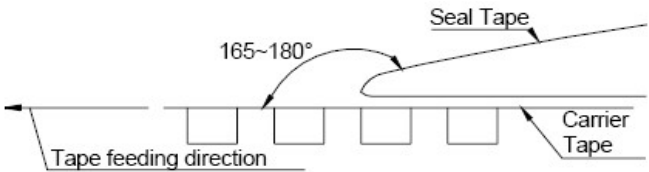
2.包装尺寸

13" 盘

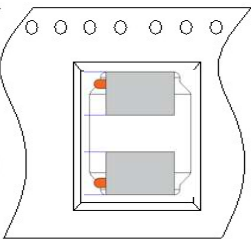
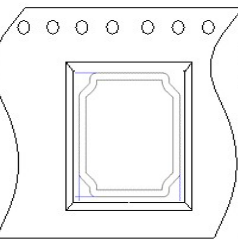
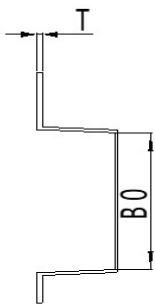
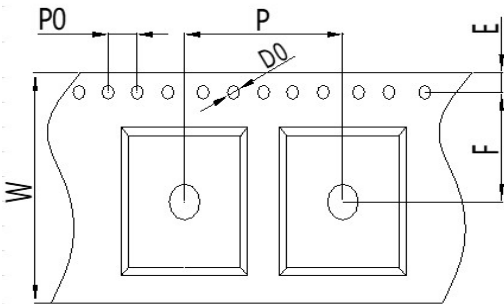
7" 盘



	13" 盘	7" 盘
A	$\Phi 330 \pm 2.0$	$\Phi 178 \pm 2.0$
D	12.4	



Peel-off strength:10~100gf.
Peel-off angle:165°-180°
Peel-off speed:300mm/min.



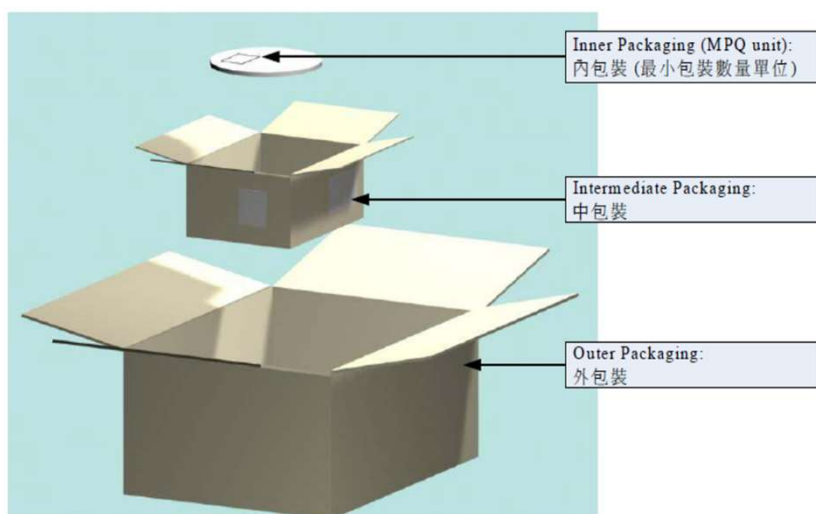
产品摆放方向顶视图

底视图

Item	W	B0	P	T	E	F	D0	P0		
DIM(mm)	12.0 ± 0.3	4.3 $\pm$ 0.1	8.0 $\pm$ 0.1	0.3 $\pm$ 0.05	1.75 ± 0.1	5.5 $\pm$ 0.1	1.5 $\pm$ 0.1	4.0 $\pm$ 0.1		

CUSTOMER	0	REVISION NO.	A
CUSTOMER'S P/N	0	PAGE	P 5/8
DESCRIPTION.	SMD POWER INDUCTOR	DRAWN NO.	0
PART NO.	HNRS4020Z Series	DATE	2026/3/27

5. CARTON



1.1 外箱: 36*36*23 cm 一箱裝 2內箱

1.2 內箱: 33.5*33.5*9 cm 一箱裝5卷制品

1.3 外箱材質: A三A

1.4 內箱材質: A=A

1.5 每一卷制品用一只静电袋包裝

1.6 每一静电袋內放一只袋干燥剂

1.7 每一卷上面依标签样式的要求贴上标签明细

1.8 出货内外箱贴上该箱内实际内容明细

1.9 出货标签规格如下: 尺寸=长度:90mm 宽度:50mm

(如: 客户有特殊要求时, 则依客户要求实施.)

储存条件及期限:

温度: 20-25℃

湿度: ≤70%

时间: 六个月

卷轴包装数量

每卷	3000	PCS
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外箱包装数量

每箱	10 卷,共	30000	PCS
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CUSTOMER	0	REVISION NO.	A
CUSTOMER'S P/N	0	PAGE	P 6/8
DESCRIPTION.	SMD POWER INDUCTOR	DRAWN NO.	0
PART NO.	HNRS4020Z Series	DATE	2026/3/27

6. RELIABILITY TEST

Test Items		Test Conditions	Criteria
1	Low temperature storage	Placed at -40°C for 500 hours, then measured at room ambient temperature after placing 24hours	Inductance shall be within $\pm 10\%$ of the initial value.
2	High temperature storage	Placed at +125°C for 500 hours, then measured at room ambient temperature after placing 24 hours	Inductance shall be within $\pm 10\%$ of the initial value.
3	Thermal shock	Condition for 1 cycle: -40°C,30min.~+125°C,30min Number of cycles:5	Inductance shall be within $\pm 10\%$ of the initial value.
4	Humidity resistance	Placed at 90 to 95%RH,+50°C for 500 hours, then measured at room ambient temperature after placing 24 hours.	Inductance shall be within $\pm 10\%$ of the initial value. Insulation resistance > 100M Ω at DC
5	Drop	Drop specimen three times on concrete floor from a height of 1 meter which mounted on test board	Inductance shall be within $\pm 10\%$ of the initial value.
6	Vibration	Frequency::10~55~10Hz Amplitude:1.5mm or 10G Sweep time: 1 oct/min Test Directions: X,Y,Z Test Time: 2 hours each direction	Inductance shall be within $\pm 10\%$ of the initial value.
7	Terminal strength	Add static load 4.9N(500gf) to inductor through hole of test board for 10 $\pm$ 2 sec.	No detachment of terminal pin and no breakage of wire
8	Soldering heat resistance	Dip Inductor's terminal in solder bath of following conditions: 1) 260 $\pm$ 5°C, 10 $\pm$ 1 sec, 2) 350 $\pm$ 10°C, 3.5 $\pm$ 0.5 sec	Inductance shall be within $\pm 10\%$ of the initial value. Apperance: No damage

CUSTOMER	0	REVISION NO.	A
CUSTOMER'S P/N	0	PAGE	P 7/8
DESCRIPTION.	SMD POWER INDUCTOR	DRAWN NO.	0
PART NO.	HNRS4020Z Series	DATE	2026/3/27

7. SOLDERING CONDITIONS

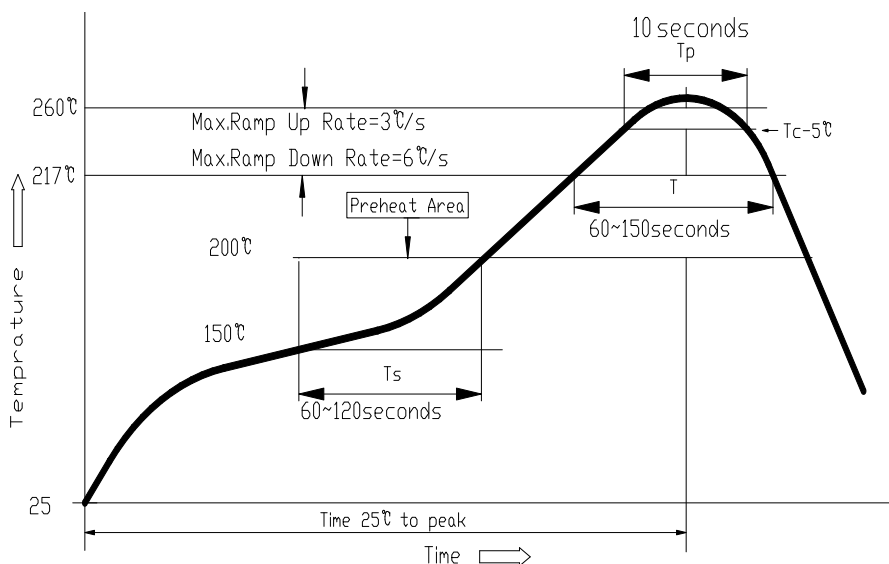
Applicable soldering process to the products is refl.

9.1 Soldering Materials

(1) Solder:Sn-3.0Ag-0.5Cu

(2) Flux:Use rosin-based flux,but not strongly acidic flux (with xhlorine exceeding 0.2wt%).Do not use water-soluble flux.

9.2 Reflow Soldering Profile



9.3 Soldering Iron

Reworking with electric soldering iron must preheating at 150°C for 1 minute is required,and do not directly touch the core with the tip of the soldering iron.The reworking soldering conditions are as follows.

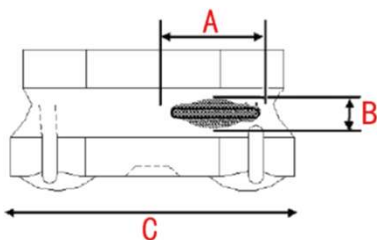
- ① Temperature of soldering iron tip:350°C;
- ② Soldering iron power output:≤30W;
- ③ Diameter of soldering iron end:≤1.0mm;
- ④ Soldering time:<3 s



CUSTOMER	0	REVISION NO.	A
CUSTOMER'S P/N	0	PAGE	P 8/8
DESCRIPTION.	SMD POWER INDUCTOR	DRAWN NO.	0
PART NO.	HNRS4020Z Series	DATE	2026/3/27

8.Appearance of the standard

1.Void appearance tolerance limit



Size of voids occurring to coating resin is specified below.

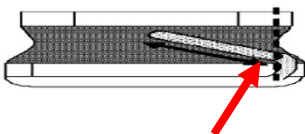
①Width direction(dimension A): Acceptable when $A \leq C/2$

Nonconforming when $B \geq C/2$

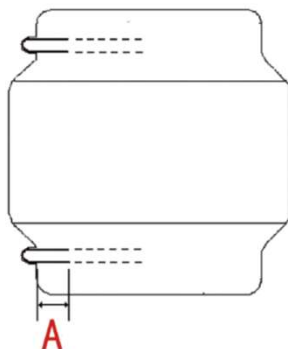
②Length direction(dimension B):Dimension b is not specified

③When total area of voids (including one exposing coil) occurring to each sides is not greater than 50% of coating resin area,that is acceptable.

2.External appearance criterion for exposed wire



Exposed end of the winding wire at the secondary side should be 3.0mm and below.



①Acceptable when $A \leq 0.8\text{mm}$

②Nonconforming when $A > 0.8\text{mm}$