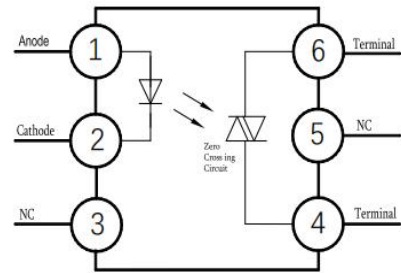


### Features

- Peak breakdown voltage:  
250V: TWS303X; 400V: TWS304X; 600V: TWS306X;  
800V: TWS308X
- High isolation voltage between input and output (Viso =5000V rms )
- Operating Temperature: -55°C~110°C

**HF**

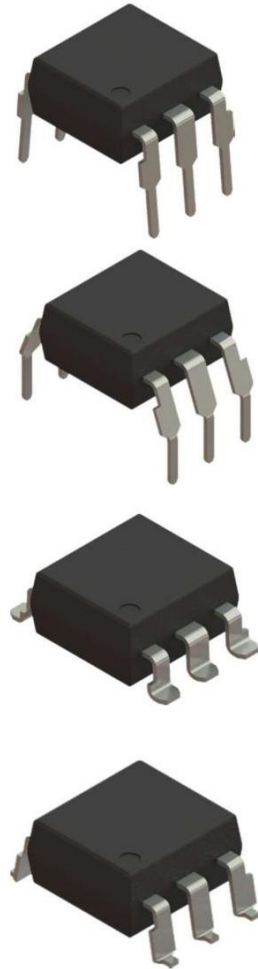


### Applications

- Electromagnetic valve controls
- Light controls
- Static power switch
- AC Motor Drive
- Electromagnetic contact switch
- Solid state relay

### Mechanical Data

- Case: DIP-6L, DIP-6L(M), SMD-6L, SMD-6L(SS)
- Molding Compound: UL Flammability Classification Rating 94V-0
- Terminals: Matte tin-plated leads; solderability-per MIL-STD-202, Method 208



### Ordering Information

TWS   30VX   (M)   (G)   -   (U)   (N)   (Y)

①                      ②                      ③                      ④                      ⑤                      ⑥                      ⑦

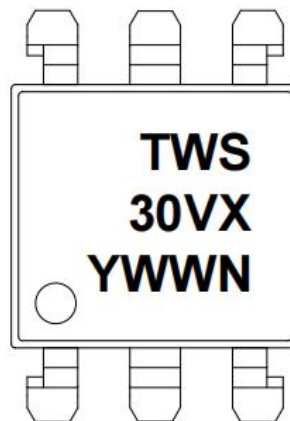
- ① Brand(TWS)
- ② Product series(V:3,4,6,8;X:0,1,2,3,4)
- ③ Package type(DIP-6L:None, DIP-6L(M):M,SMD-6L:S, SMD-6L(SS):SS)
- ④ Halogen option(None :Halogen free)
- ⑤ Lead frame (None: Copper)
- ⑥ Customer option 1 (0-9 or A-Z or None)
- ⑦ Customer option 2 (0-9 or A-Z or None)

| Part Number                           | Package    | Shipping Quantity      | Marking Code                       |
|---------------------------------------|------------|------------------------|------------------------------------|
| TWS30V <sup>1</sup> X <sup>2</sup>    | DIP-6L     | 65 pcs / Tube          | TWS30V <sup>1</sup> X <sup>2</sup> |
| TWS30V <sup>1</sup> X <sup>2</sup> M  | DIP-6L(M)  | 65 pcs / Tube          | TWS30V <sup>1</sup> X <sup>2</sup> |
| TWS30V <sup>1</sup> X <sup>2</sup> S  | SMD-6L     | 1000 pcs / Tape & Reel | TWS30V <sup>1</sup> X <sup>2</sup> |
| TWS30V <sup>1</sup> X <sup>2</sup> SS | SMD-6L(SS) | 1000 pcs / Tape & Reel | TWS30V <sup>1</sup> X <sup>2</sup> |

Notes 1: V denotes V<sub>DRM</sub> digitsr: 3, 4, 6, 8.  
2: X denotes I<sub>FT</sub> digitsr:0, 1, 2, 3, 4.

### Marking Information

- "TWS" denotes brand
- "V" denotes V<sub>DRM</sub> digitsr: 3, 4, 6, 8
- "X" denotes I<sub>FT</sub> digitsr: 0, 1, 2, 3, 4
- "Y" denotes Year : A(2024), B(2025), C(2026) .....
- "WW" denotes Week's number
- "N" denotes the day of Week



**Maximum Ratings** (@ T<sub>A</sub> = 25°C unless otherwise specified)

| Parameter |                                                 |         | Symbol              | Value | Unit  |
|-----------|-------------------------------------------------|---------|---------------------|-------|-------|
| Input     | Forward Current                                 |         | I <sub>F</sub>      | 60    | mA    |
|           | Reverse Voltage                                 |         | V <sub>R</sub>      | 6     | V     |
|           | Power Dissipation                               |         | P <sub>D</sub>      | 100   | mW    |
|           | Derating factor (above Ta = 85 °C)              |         |                     | 3.8   | mW/°C |
| Output    | Power Dissipation                               |         | P <sub>c</sub>      | 300   | mW    |
|           | Derating factor (above Ta = 85 °C)              |         |                     | 7.6   | mW/°C |
|           | Off-state Output Terminal Voltage               | TWS303X | V <sub>DRM</sub>    | 250   | V     |
|           |                                                 | TWS304X |                     | 400   |       |
|           |                                                 | TWS306X |                     | 600   |       |
|           |                                                 | TWS308X |                     | 800   |       |
|           | Peak repetitive surge current (pw=100μs,120pps) |         | I <sub>TSM</sub>    | 1     | A     |
|           | Turn-on current (root mean square value)        |         | I <sub>T(RMS)</sub> | 100   | mA    |

**Thermal Characteristics**

| Parameter                 | Symbol           | Value      | Unit             |
|---------------------------|------------------|------------|------------------|
| Total Power Dissipation   | P <sub>TOT</sub> | 330        | mW               |
| Isolation Voltage *1      | V <sub>ISO</sub> | 5000       | V <sub>rms</sub> |
| Operating Temperature     | T <sub>OPR</sub> | -55 ~ +110 | °C               |
| Storage Temperature Range | T <sub>STG</sub> | -55 ~ +125 | °C               |
| Soldering Temperature *2  | T <sub>SOL</sub> | 260        | °C               |

Notes:

- 40 to 60% RH, AC for 1 minute. At this time, pins 1, 2 & 3 are shorted, and pins 4, 5 & 6 are shorted together.
- For 10 seconds

**Electrical Characteristics** (@ T<sub>A</sub> = 25°C unless otherwise specified)

| Parameter |                         | Symbol         | Test Condition                                                     | Min. | Typ. | Max. | Unit |
|-----------|-------------------------|----------------|--------------------------------------------------------------------|------|------|------|------|
| Input     | Forward Voltage         | V <sub>F</sub> | I <sub>F</sub> =20mA                                               | -    | 1.2  | 1.4  | V    |
|           | Reverse Leakage current | I <sub>R</sub> | V <sub>R</sub> =6V                                                 | -    | -    | 10   | μA   |
| Output    | Peak Blocking Current   | TWS303X        | V <sub>DRM</sub> =Rated V <sub>DRM</sub> ,<br>I <sub>F</sub> = 0mA | -    | -    | 100  | nA   |
|           |                         | TWS304X        |                                                                    | -    | -    | -    |      |
|           |                         | TWS306X        |                                                                    | -    | -    | 500  |      |
|           |                         | TWS308X        |                                                                    | -    | -    | -    |      |

|                             |                                                                                   |         |            |                                                                |      |     |     |            |  |
|-----------------------------|-----------------------------------------------------------------------------------|---------|------------|----------------------------------------------------------------|------|-----|-----|------------|--|
|                             | Peak on-state voltage                                                             |         | $V_{TM}$   | $I_{TM}=100mA$ ,<br>$I_F=Rated\ I_{FT}$                        | -    | -   | 3   | V          |  |
|                             | Critical Rate<br>of Rise off-<br>state Voltage                                    | TWS303X | dv/dt      | $V_{PEAK} =Rated\ V_{DRM}$ ,<br>$I_F= 0mA$                     | 1000 | -   | -   | V/ $\mu s$ |  |
|                             |                                                                                   | TWS304X |            |                                                                |      |     |     |            |  |
|                             |                                                                                   | TWS306X |            |                                                                | 600  | -   | -   |            |  |
|                             |                                                                                   | TWS308X |            |                                                                |      |     |     |            |  |
|                             | Inhibition voltage<br>(MT1-MT2 voltage above<br>which device will not<br>trigger) |         | $V_{Inh}$  | $I_F= Rated\ I_{Ft}$                                           |      |     | 20  | V          |  |
|                             | Leakage in Inhibited State                                                        |         | $I_{DRM2}$ | $I_F= Rated\ I_{Ft}$<br>$V_{DRM} =Rated\ V_{DRM}$<br>off state |      |     | 500 | $\mu A$    |  |
| Transfer<br>Characteristics | LED trigger<br>current                                                            | TWS3031 | $I_{FT}$   | Main terminal<br>voltage = 3V                                  | -    | -   | 15  | mA         |  |
|                             |                                                                                   | TWS3041 |            |                                                                |      |     |     |            |  |
|                             |                                                                                   | TWS3061 |            |                                                                |      |     |     |            |  |
|                             |                                                                                   | TWS3081 |            |                                                                | -    | -   | 10  |            |  |
|                             |                                                                                   | TWS3032 |            |                                                                |      |     |     |            |  |
|                             |                                                                                   | TWS3042 |            |                                                                |      |     |     |            |  |
|                             |                                                                                   | TWS3062 |            |                                                                |      |     |     |            |  |
|                             |                                                                                   | TWS3082 |            |                                                                | -    | -   | 5   |            |  |
|                             |                                                                                   | TWS3033 |            |                                                                |      |     |     |            |  |
|                             |                                                                                   | TWS3043 |            |                                                                |      |     |     |            |  |
|                             |                                                                                   | TWS3063 |            |                                                                |      |     |     |            |  |
|                             |                                                                                   | TWS3083 |            |                                                                |      |     |     |            |  |
|                             | Holding Current                                                                   |         | $I_H$      |                                                                | -    | 250 |     | $\mu A$    |  |

**Ratings and Characteristics Curves** (@  $T_A = 25^\circ\text{C}$  unless otherwise specified)

Fig.1 LED Positive voltage vs Positive current

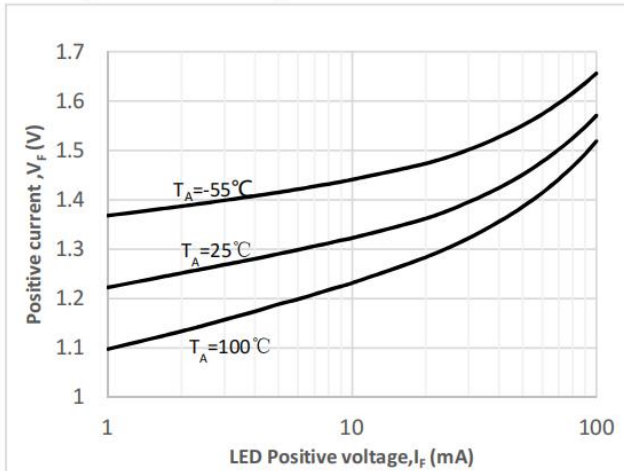


Fig.2 On-state characteristic

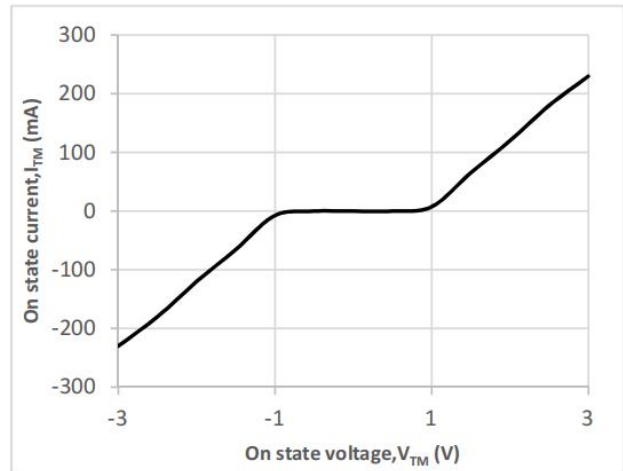


Fig.3 Trigger current vs Ambient temperature

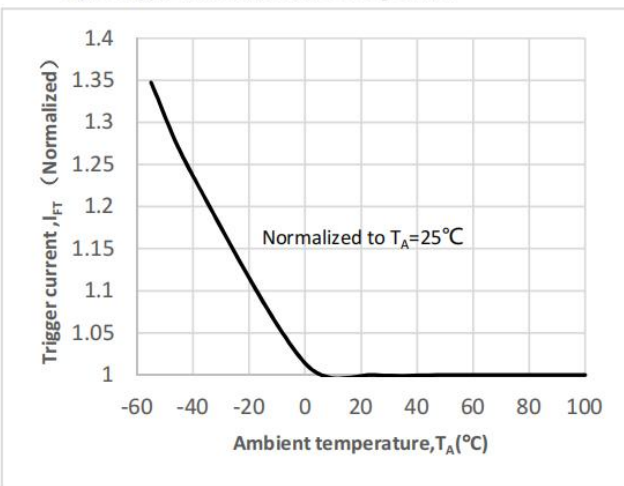


Fig.4 LED Trigger current vs LED Pulse Width

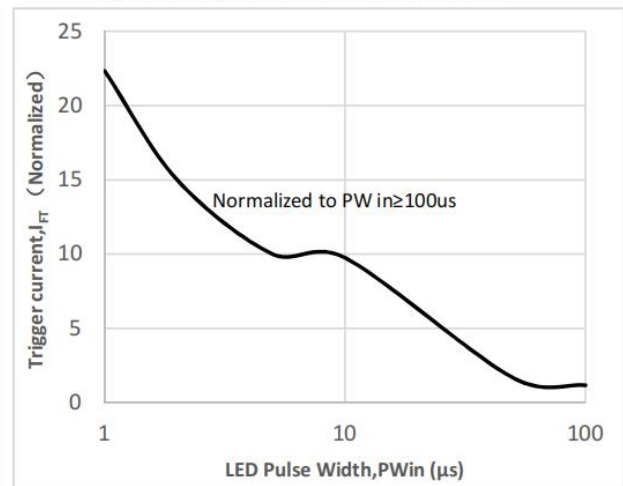


Fig.5 Holding current vs Temperature

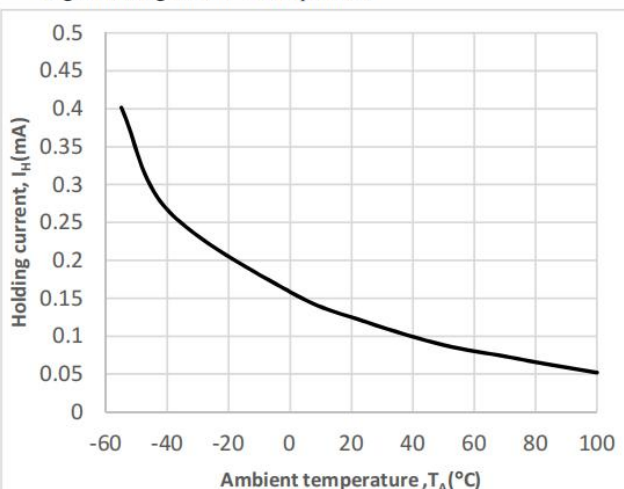


Fig.6 Leakage current vs Temperature

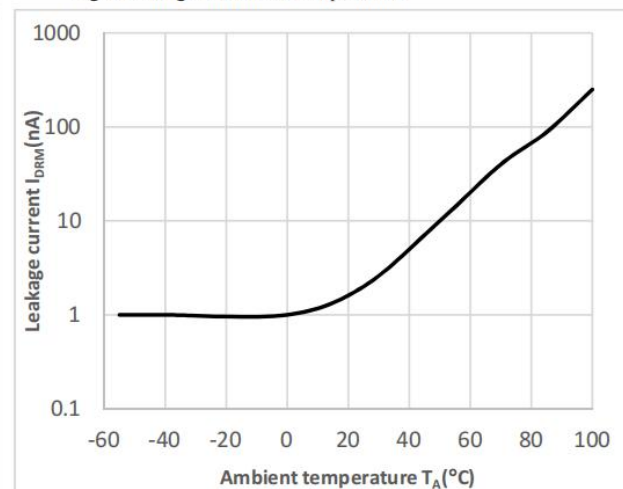


Fig.7 Inhibit state leakage current vs Ambient temperature

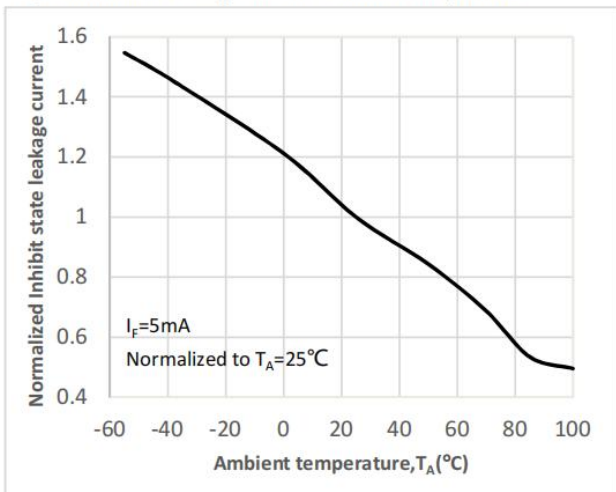


Fig.8 Inhibition voltage vs Ambient temperature

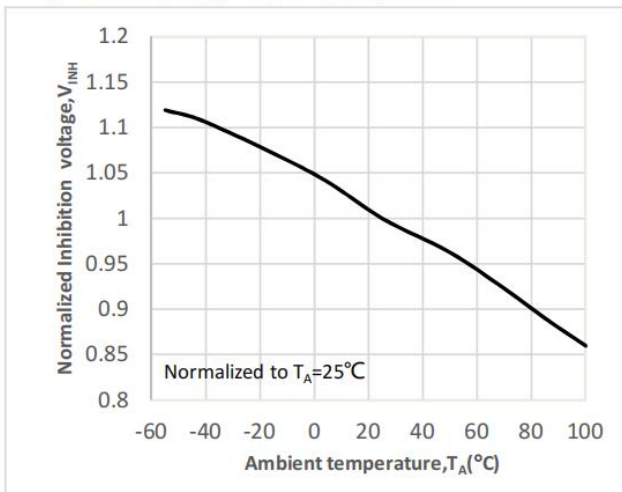
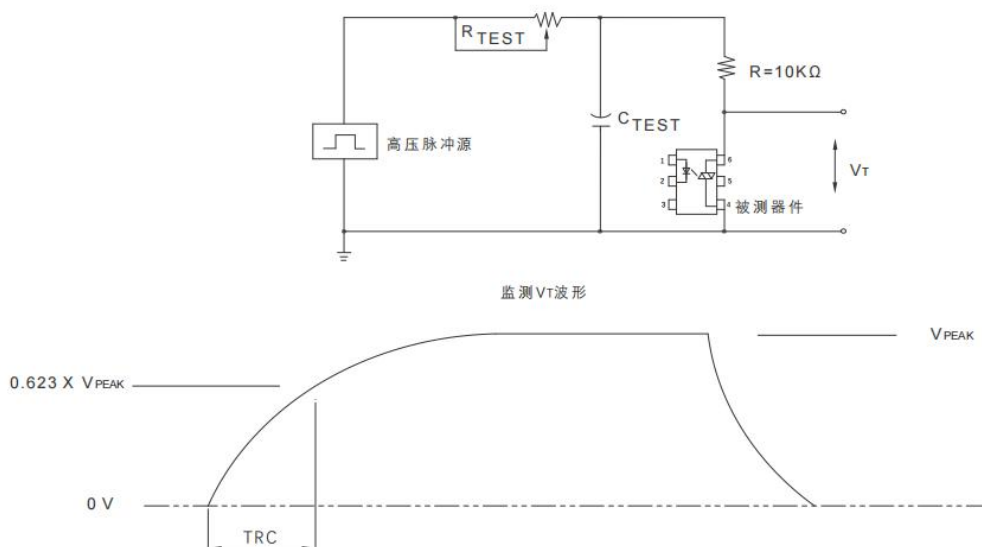


Fig.9 Static dv / dt test circuit and waveform



The high voltage pulse applied to the output of the device under test through the RC circuit is set to the required  $V_{PEAK}$  value. LED current is not applied. The waveform  $V_T$  is monitored with X100 probe. By adjusting the  $R_{TEST}$  value, the  $dv/dt$  (slope) increases until the device under test is observed to be triggered (waveform collapse). Then  $dv/dt$  drops until the device under test stops being triggered. At this point, RC is recorded and the  $dv/dt$  calculated.

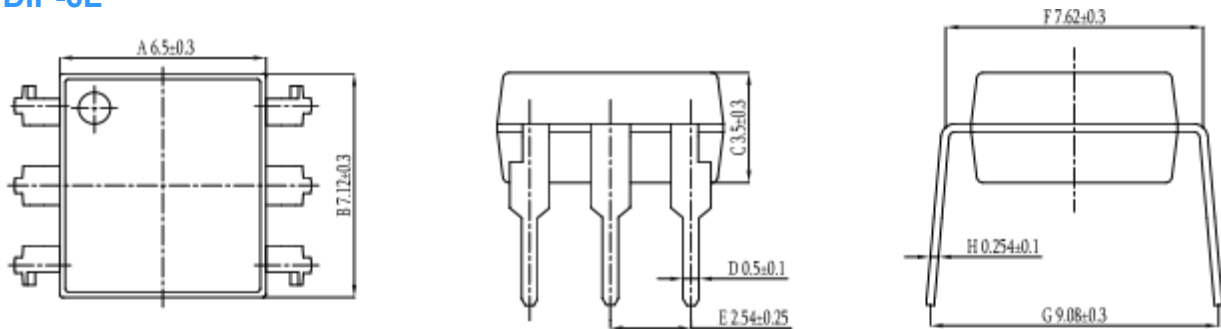
$$dv/dt = \frac{0.632 \times V_{PEAK}}{\tau_{RC}}$$

For example,  $V_{PEAK} = 400V$  for BL304X series. The  $dv/dt$  value is calculated as follows:

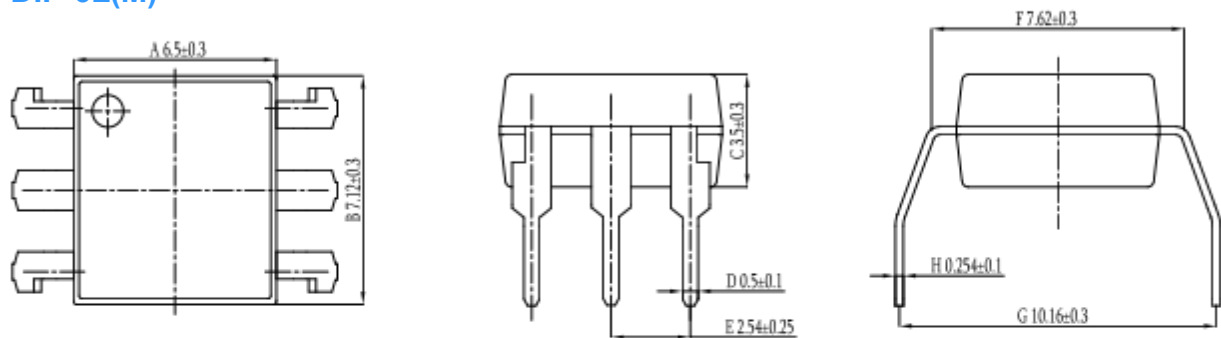
$$dv/dt = \frac{0.632 \times 400}{\tau_{RC}} = \frac{252}{\tau_{RC}}$$

**Package Outline Dimensions (unit: mm)**

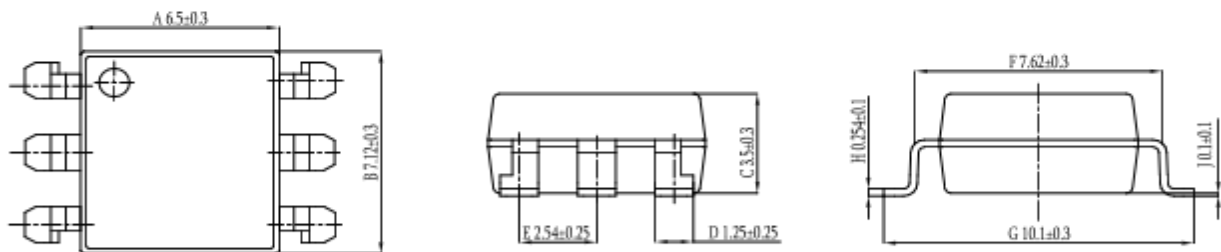
**DIP-6L**



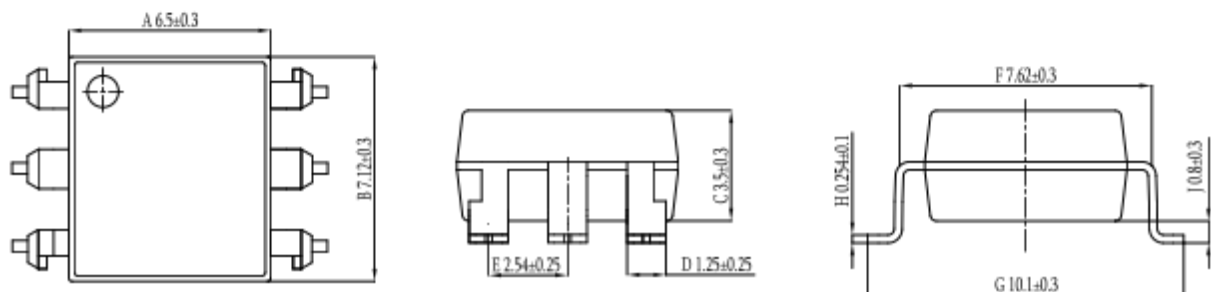
**DIP-6L(M)**



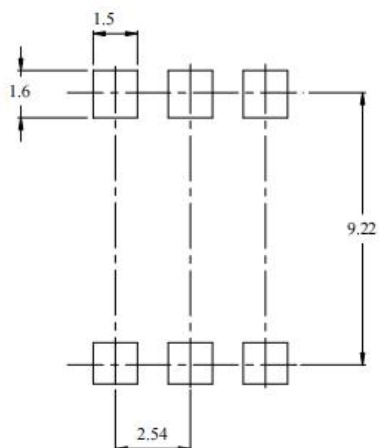
**SMD-6L**



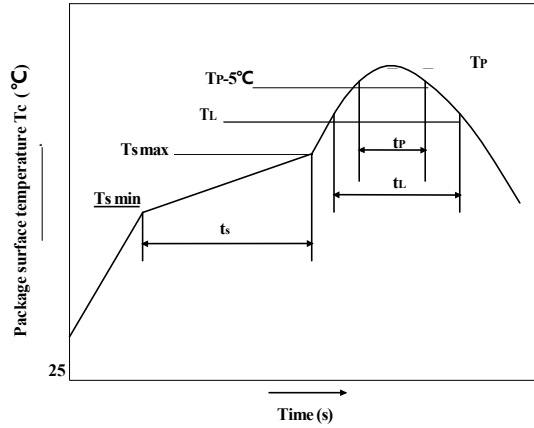
**SMD-6L(SS)**



**SOLDERING FOOTPRINT (unit: mm)**



## Reflow soldering

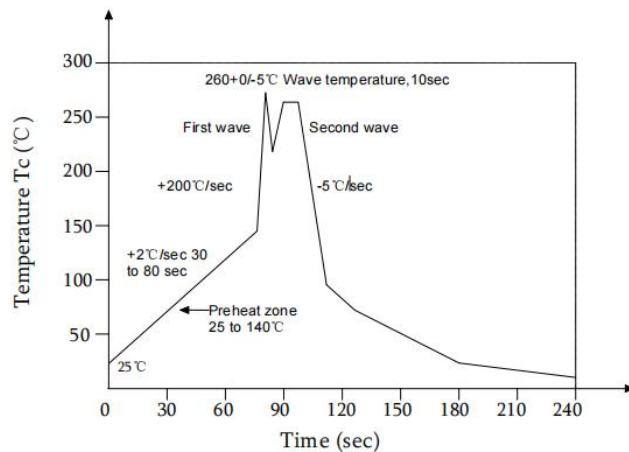


|                                               | Symbol | Min | Max | Unit |
|-----------------------------------------------|--------|-----|-----|------|
| Preheat temperature                           | Ts     | 150 | 200 | °C   |
| Preheat time                                  | ts     | 60  | 120 | s    |
| Ramp-up rate(TL to TP)                        |        |     | 3   | °C/s |
| Liquidus temperature                          | TL     | 217 |     | °C   |
| Time above TL                                 | tL     | 60  | 150 | s    |
| Peak temperature                              | TP     |     | 260 | °C   |
| Time during which Tc is between (TP-5) and TP | tp     |     | 30  | s    |
| Ramp-down rate(TP to TL)                      |        |     | 6   | °C/s |

### Note:

Reflow soldering is recommended at the temperatures and times shown, no more than three times.

## Wave soldering



| Profile feature                 |                                       |
|---------------------------------|---------------------------------------|
| Average ramp-up rate            | ~200°C/s                              |
| Heating rate during preheat     | 1°C/s to 2°C/s typical; 4°C/s maximum |
| Final preheat temperature Ts    | ~130°C                                |
| Preheat time (25°C to Ts)       | > 60s                                 |
| Peak temperature Tp             | 260°C                                 |
| Time within peak temperature tp | 10s                                   |
| Ramp-down rate                  | 5°C/s maximum                         |

### Soldering with hand soldering iron

- Hand soldering iron is only used for product rework or sample testing.
- Hand soldering iron requirements: Temperature: 360 °C±5°C within 3s.

## Packing

| Package Type          | Packing Form | Quantity per Tube & Reel | Quantity per Box | Quantity per Carton | Antistatic Bag Specification | Box Specification | Carton Specification | Note                                                      |
|-----------------------|--------------|--------------------------|------------------|---------------------|------------------------------|-------------------|----------------------|-----------------------------------------------------------|
| DIP-6L/<br>DIP-6L(M)  | Tube(500mm)  | 65 pcs/tube              | 25 tubes /box    | 12 boxes /ctn       | 190*670mm                    | 520*105*50mm      | 545*372*235mm        | Straight insert type material tube                        |
| SMD-6L/<br>SMD-6L(SS) | Reel(φ330mm) | 1000 pcs/reel            | 2 reels /box     | 5 boxes /ctn        | 380*420mm                    | 350*340*60mm      | 365*330*370mm        | Leave 25 Spaces at the beginning and 50 Spaces at the end |

### ■Summary table

#### ■DIP-6L/DIP-6L(M) (Tube)

Qty/ tube : 65 pcs. Qty/box: 1625

TWSs. Qty/ctn : 19500 pcs.

Schematic: (unit:mm)

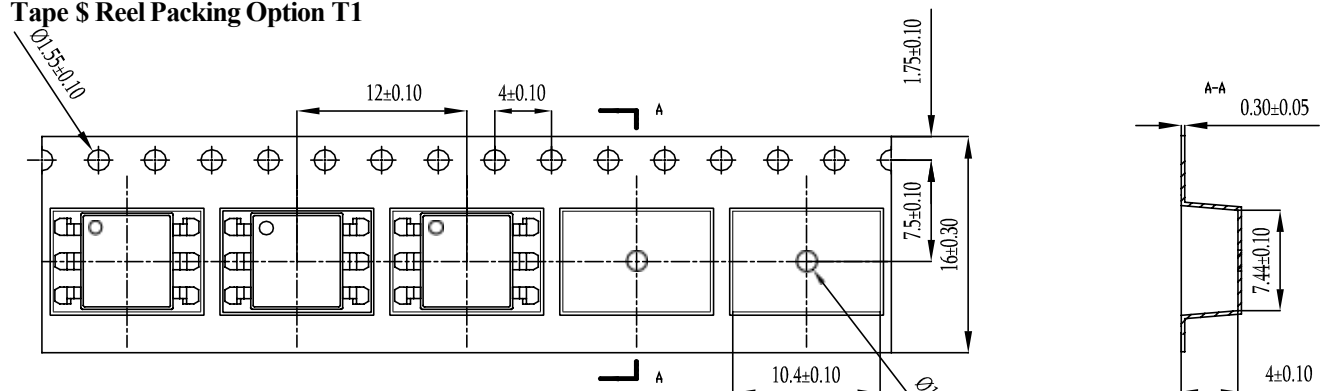
#### ■SMD-6L/ SMD-6L(SS) (Reel)

Qty/reel: 1000 pcs. Qty/box: 2000

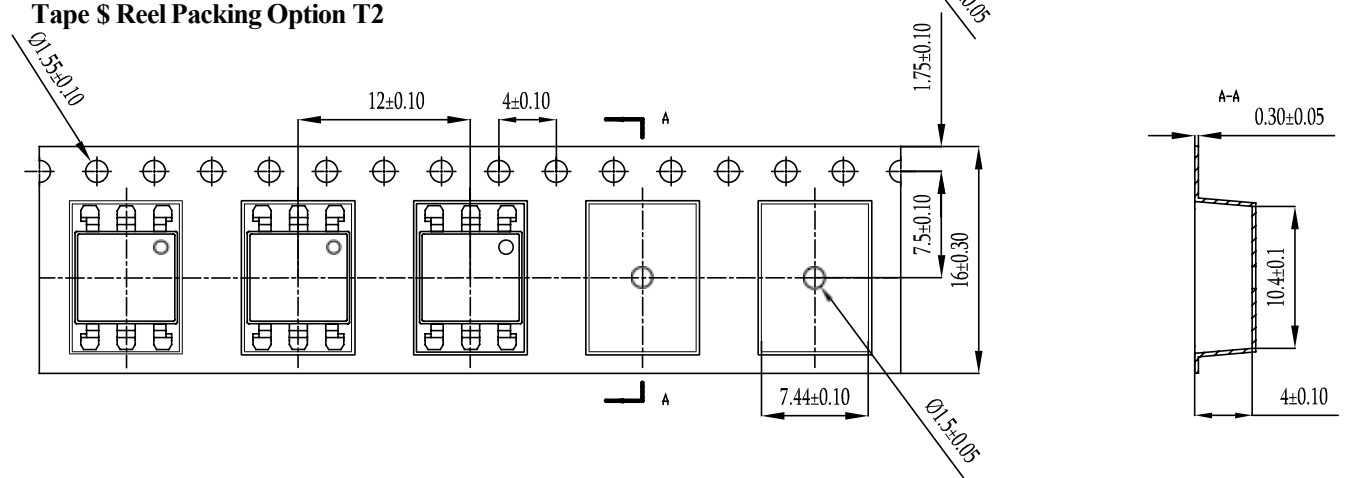
TWSs. Qty/ctn : 10000 pcs.

Schematic: (unit:mm)

#### Tape & Reel Packing Option T1



#### Tape & Reel Packing Option T2



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