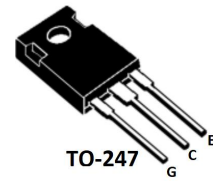


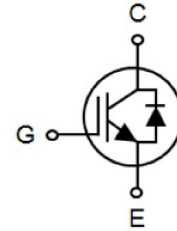
### Features

- Low gate charge
- Trench-Stop Technology
- High speed switching
- Saturation voltage:  
 $V_{CE(sat),typ} = 1.4V@60A$



### Applications

- General purpose inverters
- Induction heating(IH)
- Welding Converters
- UPS



### Absolute Ratings (Tc=25°C)

| Parameter                                       | Symbol           |                       | MSG80D60FLC | Unit |
|-------------------------------------------------|------------------|-----------------------|-------------|------|
| Collector-Emitter Voltage                       | Vces             |                       | 600         | V    |
| Collector Current-continuous                    | Ic               | T <sub>C</sub> =25°C  | 180         | A    |
|                                                 |                  | T <sub>C</sub> =100°C | 80          | A    |
| Collector Current-pulse(note 1)                 | I <sub>CM</sub>  |                       | 300         | A    |
| Gate-emitter voltage                            | V <sub>GES</sub> |                       | ±30         | V    |
| Diode RMS forward current                       | I <sub>F</sub>   | T <sub>C</sub> =25°C  | 180         | A    |
|                                                 |                  | T <sub>C</sub> =100°C | 80          | A    |
| Diode Forward Current-pulse                     | I <sub>F</sub>   |                       | 300         | A    |
| Power Dissipation                               | P <sub>D</sub>   |                       | 260         | W    |
| Operating Temperature Range                     | T <sub>J</sub>   |                       | -55~+150    | °C   |
| Storage Temperature Range                       | T <sub>STG</sub> |                       | -55~150     | °C   |
| Maximum Lead Temperature for Soldering Purposes | T <sub>L</sub>   |                       | 300         | °C   |

### Electrical Characteristics(TC=25°C, unless otherwise noted)

| Parameter                           | Symbol              | Tests conditions                                                                  | Min | Typ | Max  | Units |
|-------------------------------------|---------------------|-----------------------------------------------------------------------------------|-----|-----|------|-------|
| Off-Characteristics                 |                     |                                                                                   |     |     |      |       |
| Collector-Emitter Voltage           | BV <sub>CES</sub>   | I <sub>C</sub> =100uA, V <sub>GE</sub> =0V                                        | 600 | -   | -    | V     |
| Zero Gate Voltage Collector Current | I <sub>CES</sub>    | V <sub>CE</sub> =V <sub>CES</sub> ,<br>V <sub>GE</sub> =0V, T <sub>J</sub> =125°C |     |     | 25   | μA    |
|                                     |                     |                                                                                   |     |     | 250  |       |
| Gate-body leakage current           | I <sub>GES</sub>    | V <sub>CE</sub> =0V, V <sub>GE</sub> =±20V                                        | -   | -   | ±100 | nA    |
| Transconductance                    | g <sub>fs</sub>     | V <sub>CE</sub> =10V, I <sub>C</sub> =50A                                         | 30  | 48  | -    | S     |
| On-Characteristics                  |                     |                                                                                   |     |     |      |       |
| Gate-Emitter Threshold              | V <sub>GE(th)</sub> | V <sub>CE</sub> =V <sub>GE</sub> ,                                                | 3.5 | 4.5 | 5.5  | V     |

|                                      |                      |                                                                                                                                     |   |      |     |    |
|--------------------------------------|----------------------|-------------------------------------------------------------------------------------------------------------------------------------|---|------|-----|----|
| Voltage                              |                      | I <sub>c</sub> =100uA                                                                                                               |   |      |     |    |
| Collector-Emitter saturation Voltage | V <sub>CE(sat)</sub> | V <sub>GE</sub> =15V, I <sub>c</sub> =30A,                                                                                          | - | 1.1  | -   | V  |
|                                      |                      | V <sub>GE</sub> =15V, I <sub>c</sub> =60A,                                                                                          | - | 1.4  | -   |    |
| Dynamic Characteristics              |                      |                                                                                                                                     |   |      |     |    |
| Input capacitance                    | C <sub>ies</sub>     | V <sub>CE</sub> =25V,<br>V <sub>GE</sub> =0V,<br>f=1.0MHZ                                                                           | - | 3190 | -   | pF |
| Output capacitance                   | C <sub>oes</sub>     |                                                                                                                                     | - | 175  | -   | pF |
| Reverse transfer capacitance         | C <sub>res</sub>     |                                                                                                                                     | - | 43   | -   | pF |
| Switching Characteristics            |                      |                                                                                                                                     |   |      |     |    |
| Turn-On delay time                   | t <sub>d(on)</sub>   | V <sub>CE</sub> =480V, I <sub>c</sub> =60A,<br>R <sub>G</sub> =5Ω, V <sub>GE</sub> =15.0V<br>T <sub>J</sub> =25°C<br>Inductive Load | - | 25   | -   | ns |
| Turn-On rise time                    | t <sub>r</sub>       |                                                                                                                                     | - | 30   | -   | ns |
| Turn-off delay time                  | t <sub>d(off)</sub>  |                                                                                                                                     | - | 334  | -   | ns |
| Turn-off Fall time                   | t <sub>f</sub>       |                                                                                                                                     | - | 224  | -   | ns |
| Turn-on energy                       | E <sub>on</sub>      |                                                                                                                                     | - | 0.95 | -   | mJ |
| Turn-off energy                      | E <sub>off</sub>     |                                                                                                                                     | - | 2.90 | -   | mJ |
| Total Gate Charge                    | Q <sub>g</sub>       | V <sub>CE</sub> =0.5*V <sub>CES</sub> ,<br>I <sub>c</sub> =50A, V <sub>GE</sub> =15V<br>(note2,3)                                   | - | 110  | -   | nC |
| Gate to emitter charge               | Q <sub>ge</sub>      |                                                                                                                                     |   | 21   |     | nC |
| Gate to collector charge             | Q <sub>gc</sub>      |                                                                                                                                     | - | 42   | -   | nC |
| Anti-Parallel Diode Characteristics  |                      |                                                                                                                                     |   |      |     |    |
| Drain-Source Diode Forward Voltage   | V <sub>F</sub>       | I <sub>F</sub> =30A                                                                                                                 | - | 1.2  | 1.5 | V  |
| Diode Reverse Recovery Time          | t <sub>rr</sub>      | V <sub>R</sub> =480V, I <sub>F</sub> =60A,<br>-di <sub>F</sub> /dt=500A/μs<br>T <sub>J</sub> =25°C                                  | - | 132  | -   | ns |
| Diode Reverse Recovery charge        | Q <sub>rr</sub>      |                                                                                                                                     | - | 1.2  | -   | μC |
| Diode Reverse Recovery Current       | I <sub>rr</sub>      |                                                                                                                                     | - | 13.5 | -   | A  |

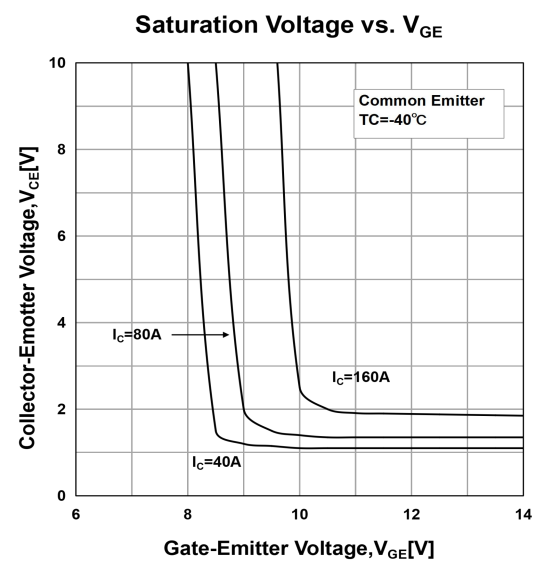
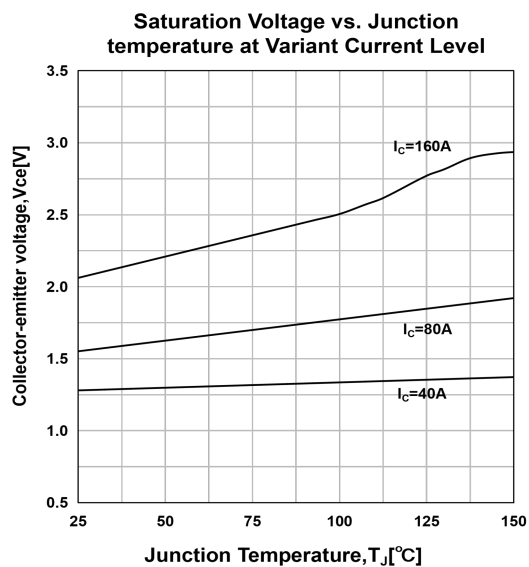
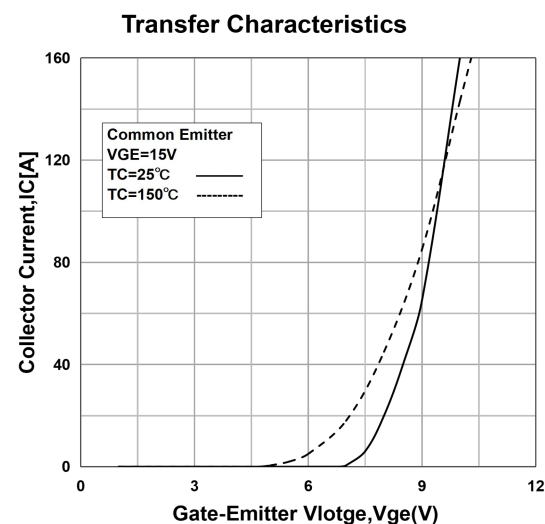
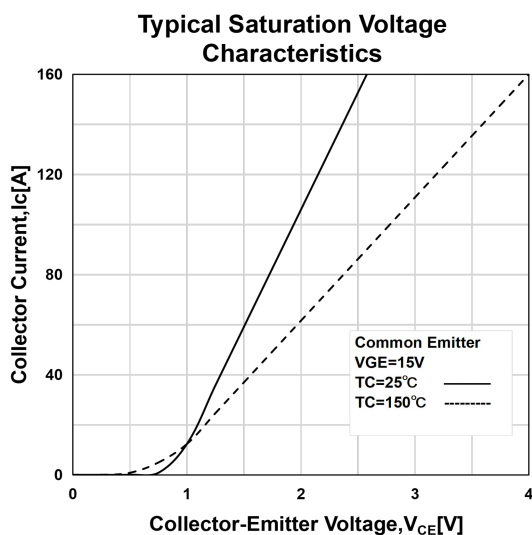
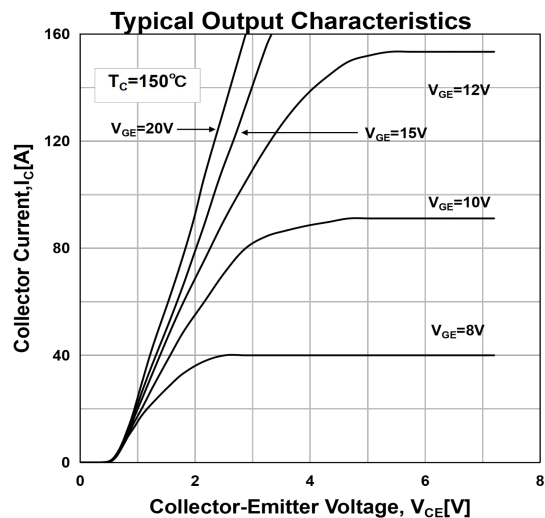
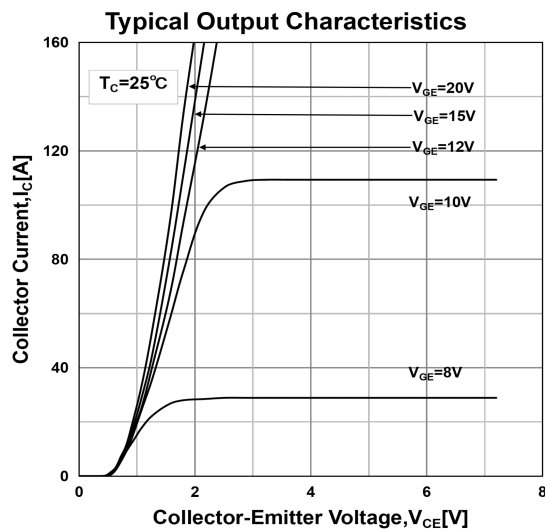
## Thermal Characteristics

| Parameter                                  | Symbol               | Max. | Unit |
|--------------------------------------------|----------------------|------|------|
| IGBT Thermal Resistance, Junction to Case  | R <sub>th(j-c)</sub> | 0.48 | K/W  |
| Diode Thermal Resistance, Junction to Case | R <sub>th(j-c)</sub> | 1.1  | K/W  |
| Thermal Resistance, Junction to Ambient    | R <sub>th(j-A)</sub> | 40   | K/W  |

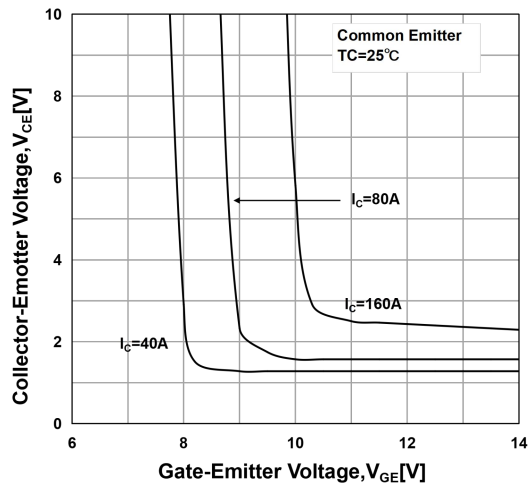
Notes:

- 1: Pulse width limited by maximum junction temperature
- 2: Pulse Test: Pulse Width ≤300μs, Duty Cycle ≤2%
- 3: Essentially independent of operating temperature

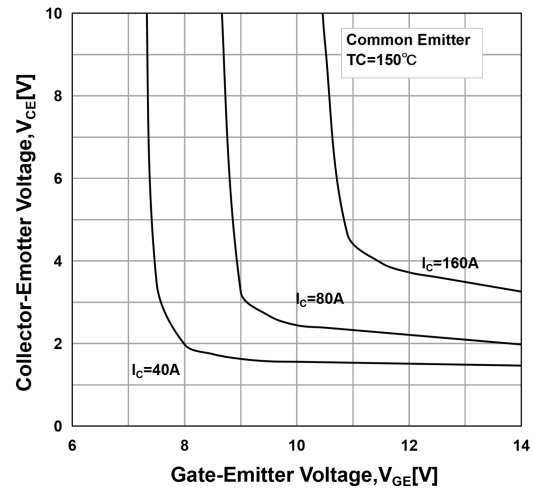
### Electrical Characteristics (curves)



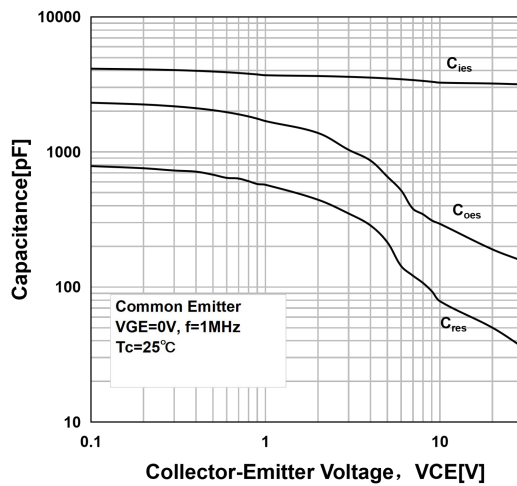
Saturation Voltage vs.  $V_{GE}$



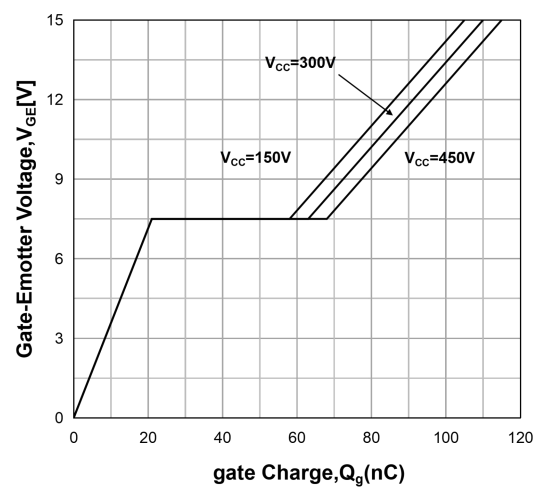
Saturation Voltage vs.  $V_{GE}$



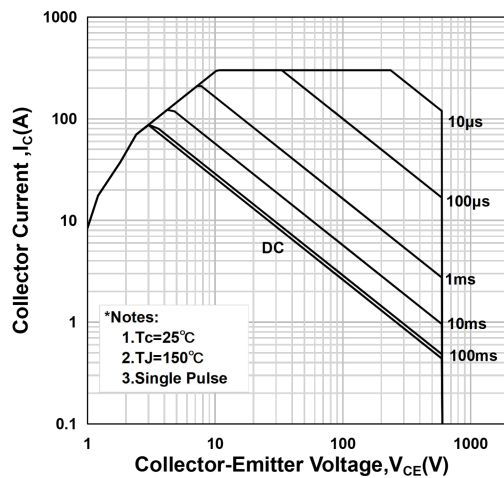
Capacitance Characteristics



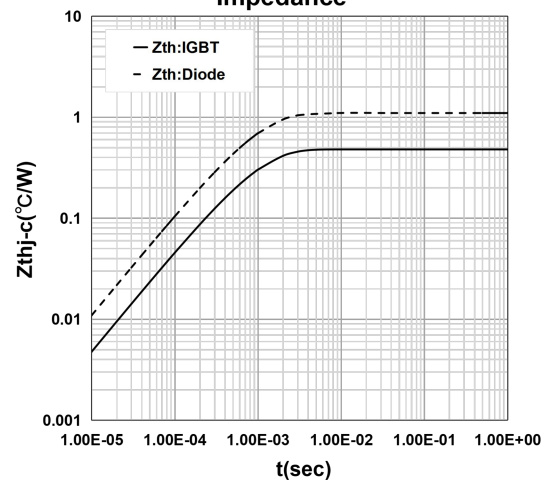
Gate Charge Characteristics



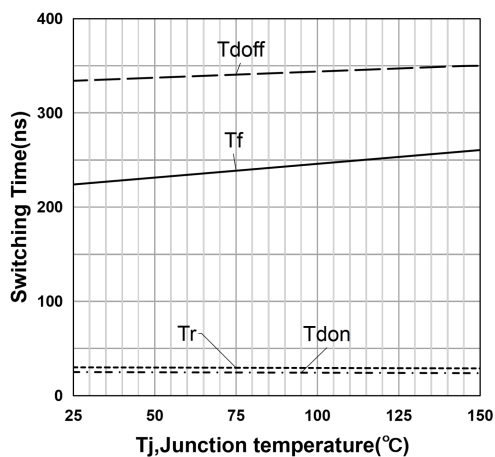
Foward Bias Safe Operating Area



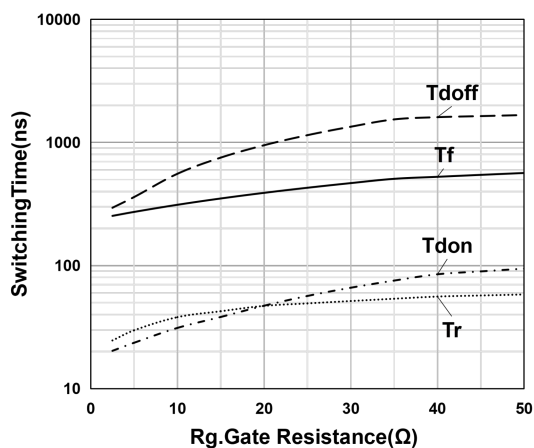
Maximum Transient Thermal Impedance



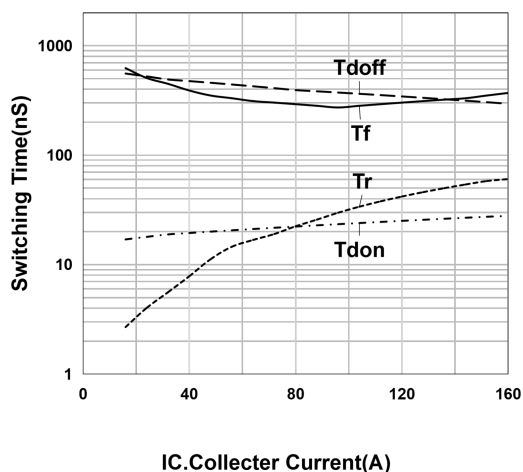
**Switching Time vs.  $T_j$**   
 $V_{ge}=15V, V_{ce}=480V, I_c=60A, R_g=5\Omega$



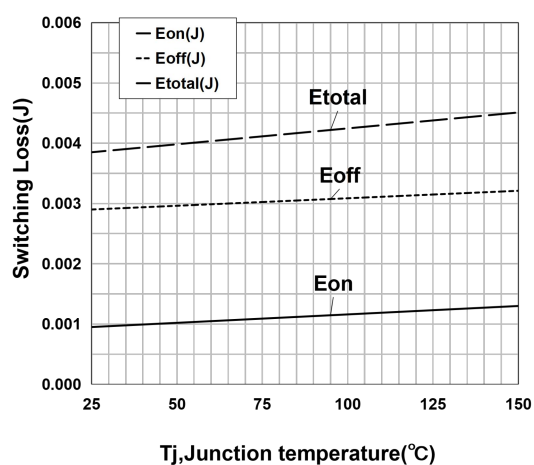
**Switching Time Vs.  $R_g(150^\circ C)$**   
 $V_{ge}=15V, V_{ce}=480V, I_c=60A$



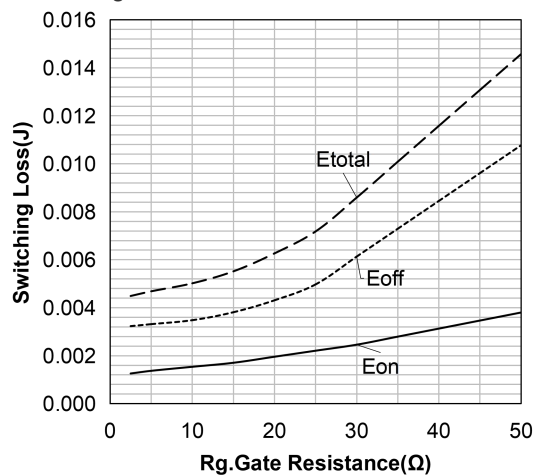
**Switching Time vs.  $I_c(150^\circ C)$**   
 $V_{ce}=480V, V_{ge}=15V, R_g=5\Omega$



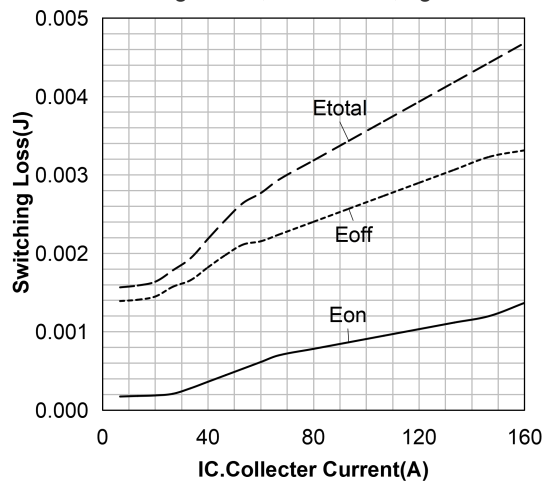
**Switching Loss vs.  $T_j$**   
 $V_{ge}=15V, V_{ce}=480V, I_c=60A, R_g=5\Omega$



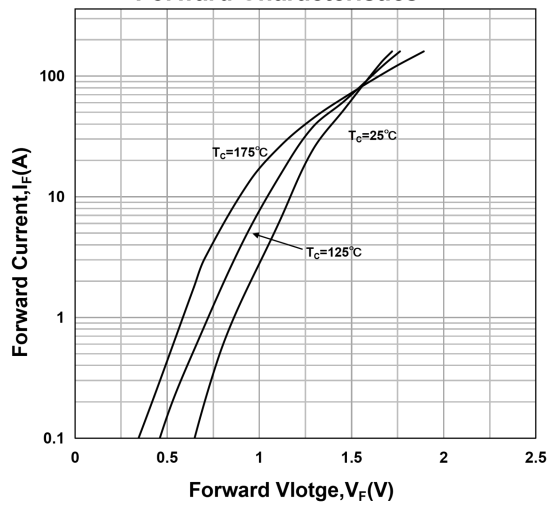
**Switching Loss vs.  $R_g(150^\circ C)$**   
 $V_{ge}=15V, V_{ce}=480V, I_c=60A$



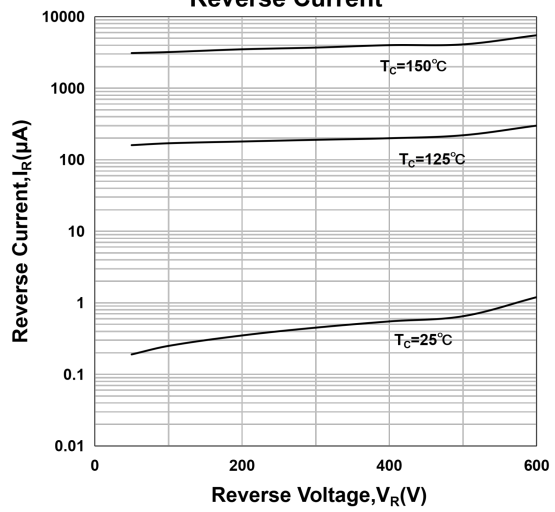
**Switching Loss vs.  $I_c(150^\circ C)$**   
 $V_{ge}=15V, V_{ce}=480V, R_g=5\Omega$



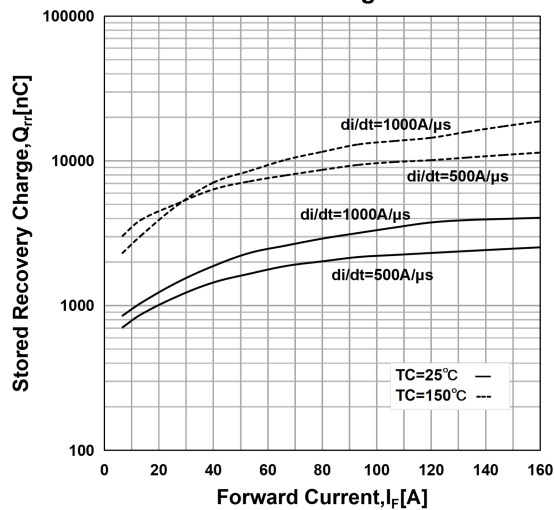
### Forward Characteristics



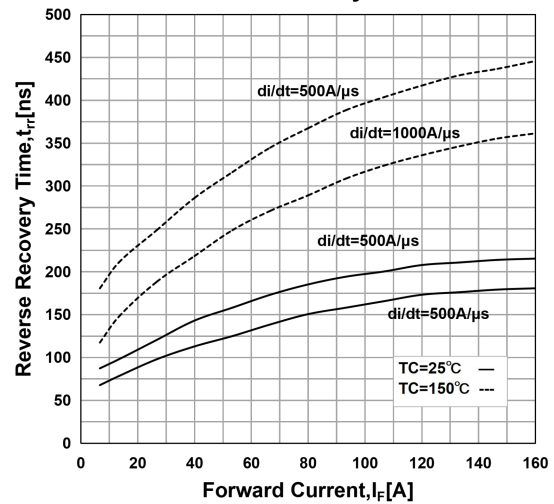
### Reverse Current



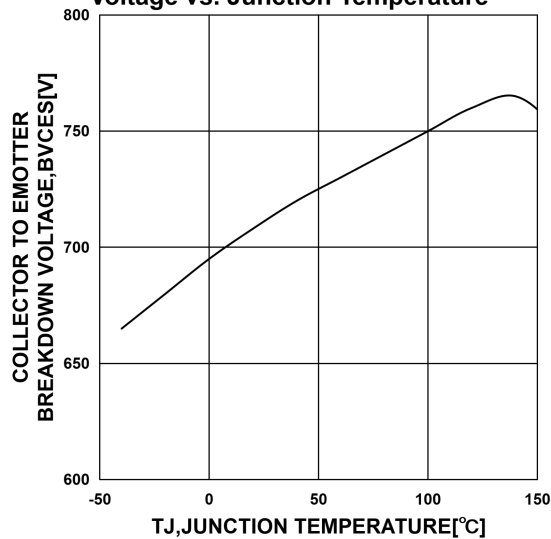
### Stored Charge



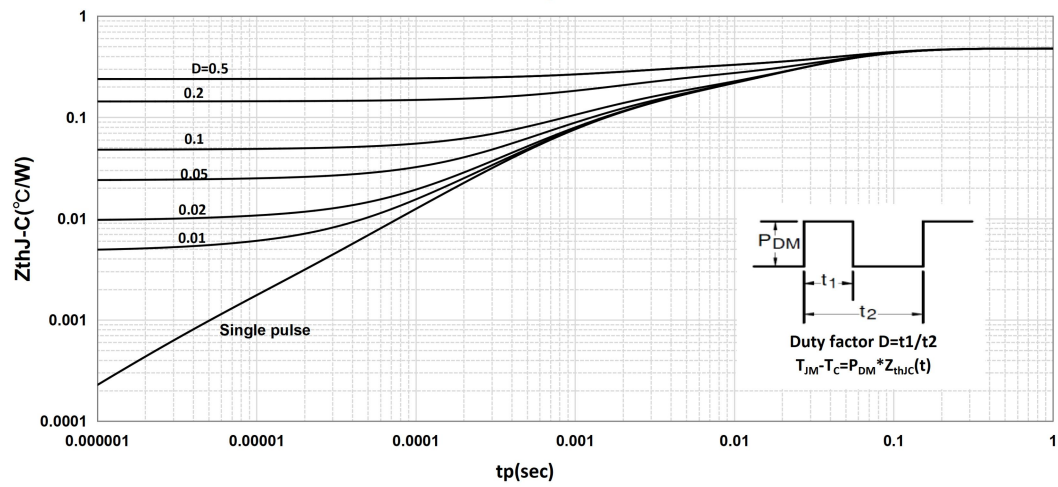
### Reverse Recovery Time



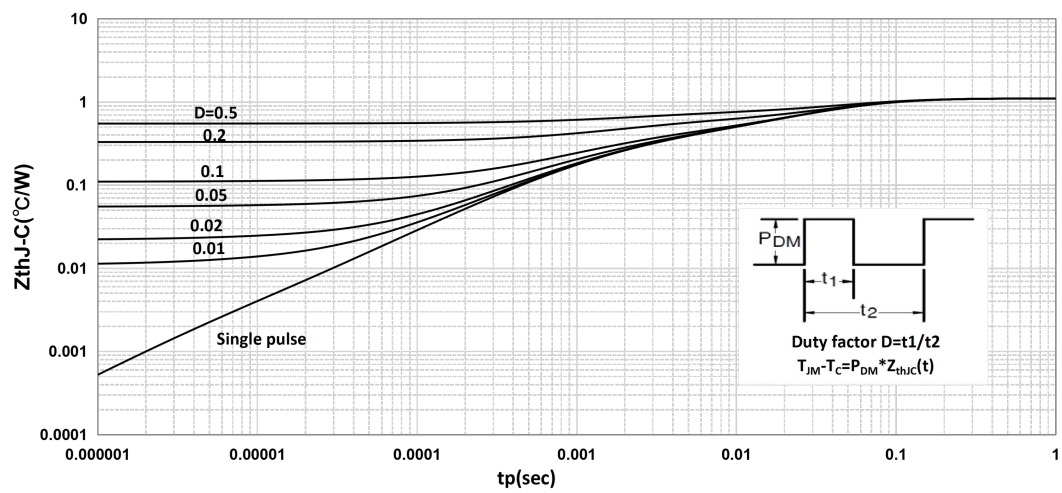
### Collector to Emitter Breakdown Voltage vs. Junction Temperature



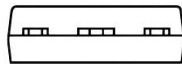
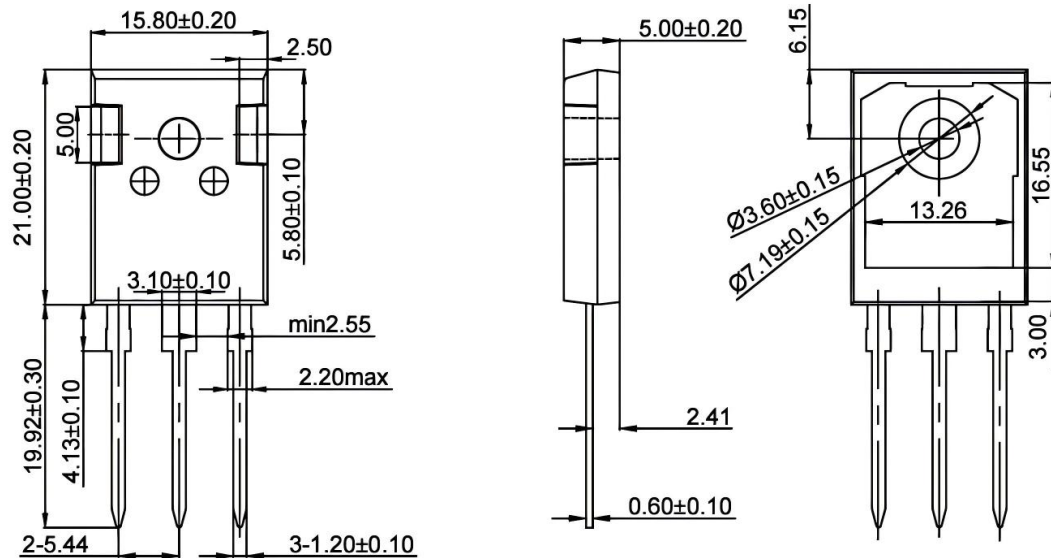
### Transient Thermal Impedance-IGBT



### Transient Thermal Impedance-FRD



### Package Mechanical DATA



NOTES: 1. surface roughness  $R_a = 1.14 \pm 0.20 \mu m$   
 2. Unmarked tolerance  $\pm 0.15$   
 3. unit: mm

**TO-247**