



连云港美华电子科技有限公司
Lianyungang MEIHUA Electronics Technology Co., Ltd

产品规格书

DATA SHEET

Part No: MHP1016UGDT
REV.1

本产品符合 ROHS 指令有关限制有害物质的环保要求.

日期 DATE	拟制 PREPARED	审核 VERIFIED	批准 APPROVED
2017-03-01	Liu		Leo
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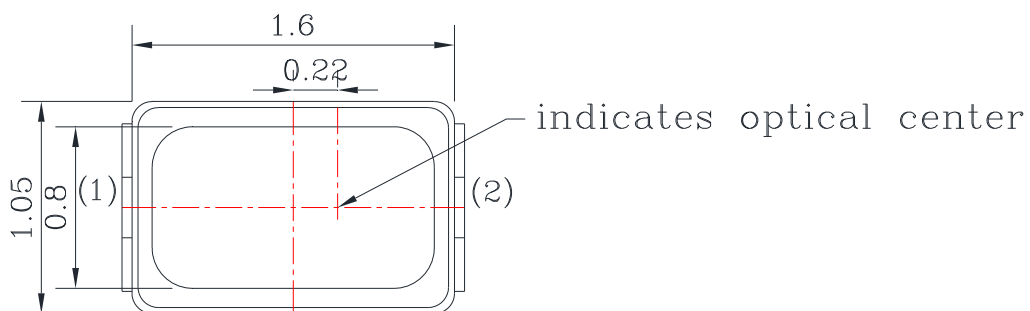
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P/N: MHP1016UGDT

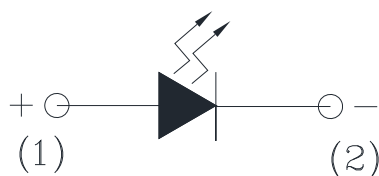
LED PLCC

产品外观尺寸 PACKAGE DIMENSIONS

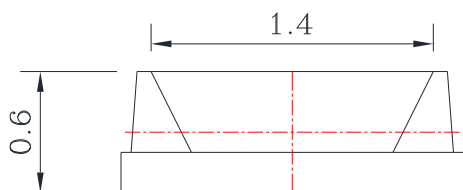
Top view



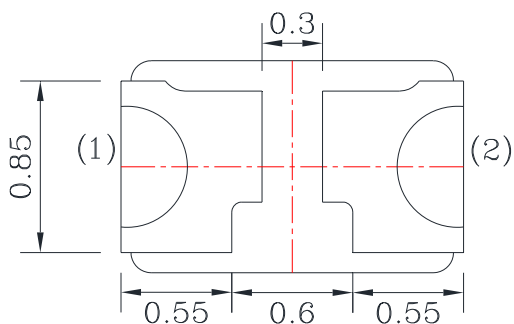
Polarity



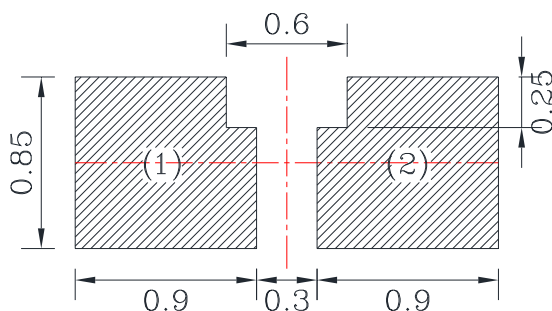
Side view



Bottom view



Recommended Solder Pad



注意 Notes :

1. 所有尺寸均为 mm(英寸)。All dimensions are in millimeters. (inches)
2. 如无特殊说明，公差为 0.10mm(0.004")。Tolerance is $\pm 0.10\text{mm}$ (0.004") unless otherwise specified.

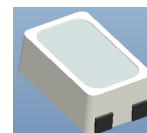


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LED PLCC

产品特性 Features



- 高可靠性和高稳定性
High intensity and reliability
- 高品质、和低功耗、低成本
High quality, Low power requirement and low cost
- 兼容红外和气相回流焊工艺
Compatible with infrared and vapor phase reflow solder process
- 宽视角
Wide viewing angle
- IC 易兼容、易装配
IC compatible, Easy assembly
- 符合 RoHS 指令要求
ROHS COMPLIANT
- 无铅产品
Pb FREE PRODUCTS
- 静电承受能力 1000V (HBM)
ESD 1000V (HBM).

产品特征 Descriptions

- 1016 规格封装
1016 package
- 顶部发光
Top view LED
- 胶体颜色: 白色雾状
Lens Color: White Diffused
- 胶体材质: 硅胶
Lens Material: silica gel
- 发光颜色 Emitted Color:
 1. 翠绿色: GREEN
 - 2.
 - 3.



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极限参数 Absolute Maximum Ratings(Ta=25℃)

参数 Parameter	符号 Symbol	极限值 Rating	单位 Unit
单字节功耗 Power Dissipation Per Segment	Pd	50	mw
最大峰值电流 Peak Forward Current Per Segment (1/10 duty cycle, 0.1ms pulse width)	IPF	25	mA
最大使用电流 Continuous Forward Current Per segment	IAF	15	mA
反向电压 Reverse Voltage	VR	5	V
静电承受能力 Electrostatic Discharge Threshold (HBM)	ESD	1000	V
工作温度 Operating Temperature Range	T _{OPR}	-40°C to 85°C	
储藏温度 Storage Temperature Range	T _{STG}	-40°C to 100°C	
回流焊温度 Soldering Temperature	T _{SOL}	240°C	

注意 Notes:

- 1.脉冲宽度≤0.1ms。Pulse Width≤0.1ms
- 2.占空比≤1/10。Duty≤1/10



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光电特性 Optical-Electrical Characteristic(Ta=25℃)

符号 Symbol	参数 Parameter	测试条件 Test Condition	最小 Min	标准 Typ	最大 Max	单位 Unit
VF	正向压降 Forward Voltage	IF = 5mA	2.6	2.8	3.2	V
IR	反向漏电流 Reverse Current	VR= 5V	-	-	50	uA
λ_p	峰值波长 Peak Wavelength	IF = 5mA	-	513	-	nm
λ_d	主波长 Dominant Wavelength	IF = 5mA	515	520	525	nm
2 θ 1/2	半视角 Half Intensity Angle	IF= 5mA	-	130	-	deg
Iv	发光强度 Luminous Intensity	IF= 5mA	72	105	140	mcd

注意 Notes :

1. 发光强度公差为±10%。 Tolerance of Luminous Intensity ±10%.
2. 正向压降公差为±0.1V。 Tolerance of Forward Voltage: ±0.1V.
3. 波长公差: ±1nm。 Tolerance of Dominant Wavelength: ±1nm
4. 使用产品时需做防静电措施。 The products are sensitive to static electricity and must be carefully taken when handling products.



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发光强度等级 Bin Range of Luminous Intensity(IV)

等级 Bin Code	最小值 Min	最大值 Max	单位 Unit	条件 Condition
Q1	72	90	mcd	@5mA
Q2	90	112	mcd	@5mA
R1	112	140	mcd	@5mA

注意 Note:

亮度公差范围: $\pm 10\%$ 。 Tolerance of Luminous Intensity: $\pm 10\%$.

主波长等级 Bin Range of Dominant Wavelength(λ_d)

等级 Bin Code	最小值 Min	最大值 Max	单位 Unit	条件 Condition
AB	515	518	nm	@5mA
AC	517	521	nm	@5mA
AD	521	525	nm	@5mA

注意 Note:

主波长公差范围: $\pm 1\text{nm}$ 。 Tolerance of Dominant Wavelength: $\pm 1\text{nm}$.

电压等级 Bin Range of Forward Voltage(VF)

等级 Bin Code	最小值 Min	最大值 Max	单位 Unit	条件 Condition
D6	2.6	2.8	V	@5mA
D7	2.8	3.0	V	@5mA
D8	3.0	3.2	V	@5mA

注意 Note:

电压公差范围: $\pm 0.1\text{V}$ 。 Tolerance of Forward Voltage: $\pm 0.1\text{V}$.



Fig.1-Forward Voltage Shift vs. Junction Temperature

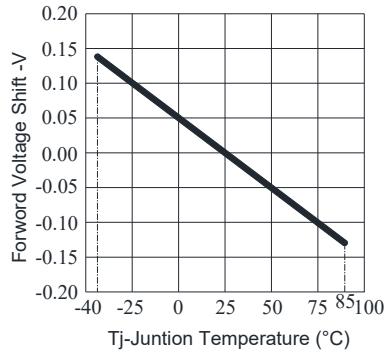


Fig.2-Relative Luminous Intensity vs. Forward Current

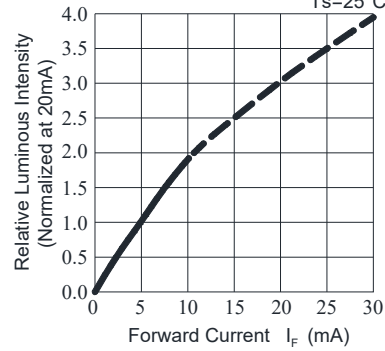


Fig.3-Relative Luminous Intensity vs. Junction Temperature

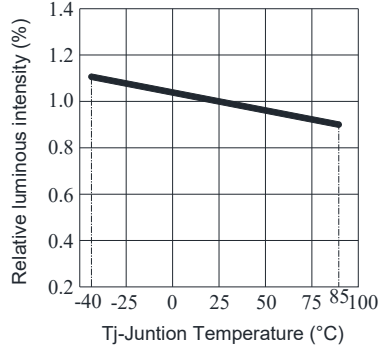


Fig.4-Forward Current vs. Forward Voltage

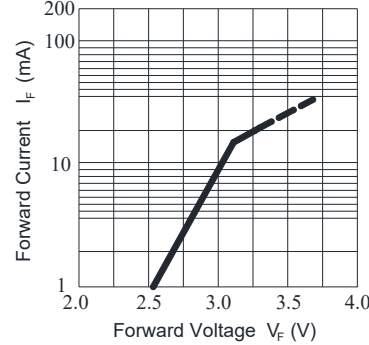


Fig.5-Max.Driving Forward Current vs. Soldering Temperature

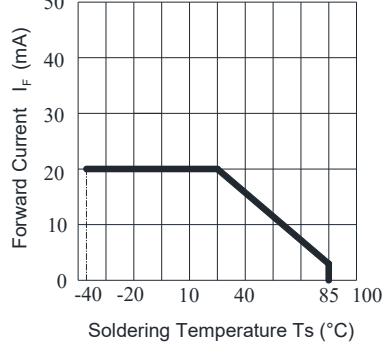
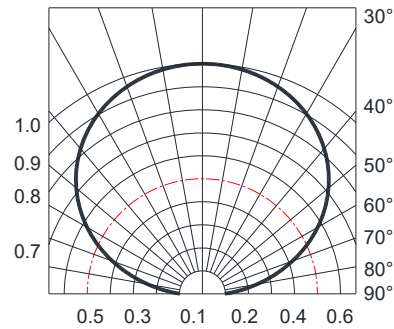


Fig.6-Radiation Diagram Ta=25°C



注意 Notes :

1. 发光强度取平均值。Luminous Intensity is an average value.
2. 发光强度公差: $\pm 10\%$ 。Tolerance of Luminous Intensity: $\pm 10\%$.
3. 正向电压公差: $\pm 0.1V$ 。Tolerance of Forward Voltage: $\pm 0.1V$.

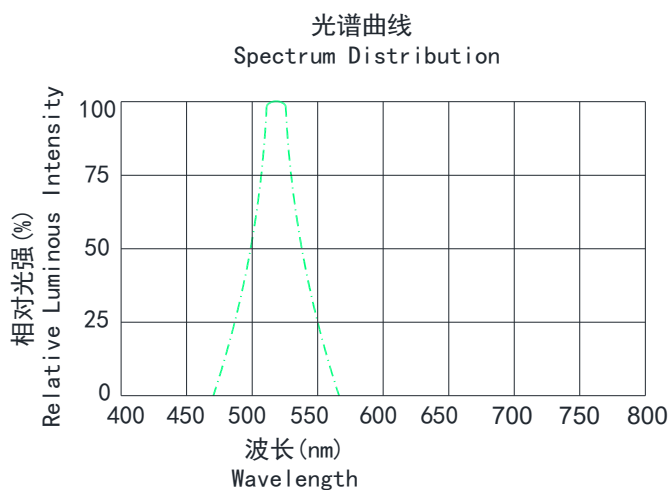


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光谱图 Spectrum Distribution



标签 Label

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P/N: MHP1016UGDT

L/N: xxxxxxxxxxxx

QTY: xxxx pcs

DATA: xxxxx

P/N: 型号 Part Number
LOT No: 生产单号 Lot Number
QTY: 数量 Packing Quantity
DATA: 生产日期 Data Code
IV: 亮度 Luminous Intensity (参考 Reference)
VF: 电压 Forward Voltage (参考 Reference)



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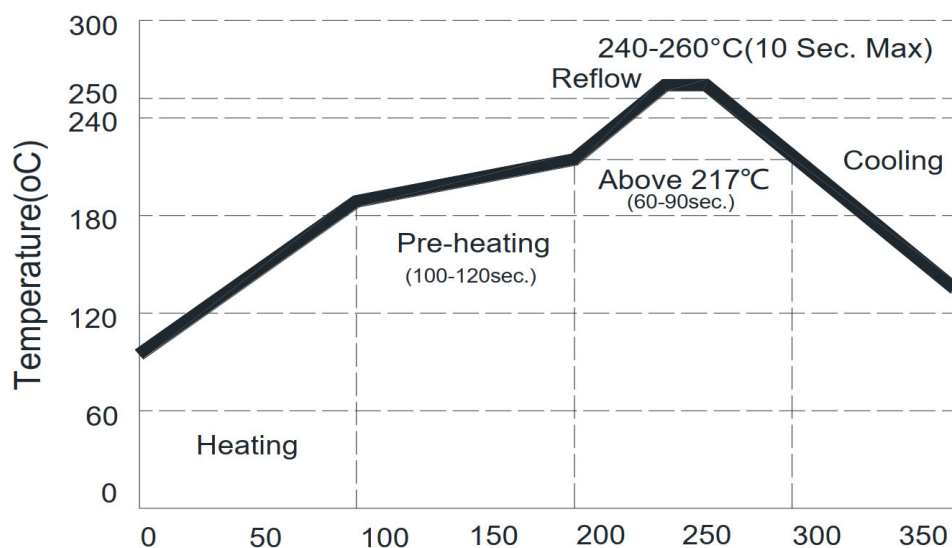
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焊接条件 Soldering Condition

方法 Method	焊接条件 Soldering Conditions	备注 Remark
回流焊 Reflow Soldering	240°C for 10 sec.	-
烙铁焊 Soldering Iron	315°C for 3 sec.	使用 25W 以下功率的电烙铁 the soldering iron capacity 25W

无铅制程炉温曲线 Pb-Free Solder Temperature Profile



注意 Notes:

1. 过回流焊次数不可超过 2 次; Reflow soldering should not be done more than two times.
2. 焊接加热过程中不要挤压 LED; When soldering, do not put stress on the LEDs during heating.
3. 焊接完成后, 不要用力弯曲线路板; After soldering, do not warp the circuit board.
4. 客户在设计使用时需串联保护电阻, 避免电压波动烧毁发光二极管。Customer must apply resistors for protection; otherwise, slight voltage shift will cause big current change (Burn out will happen).



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可靠性试验项目和条件 Reliability Test Items and Conditions

产品的可靠性应满足以下项目 The reliability of products shall be satisfied with items listed below.

置信水平 Confidence level: 90%

批量容许次品率 LTPD: 10%

编号 No.	项目 Items	测试条件 Test Condition	测试时间 Test Hours/Cycles	样品数量 Sample Size	判定标准 Ac/Re
1	回流焊 Reflow Soldering	240+/-5°C/10sec.	3 Cycles	22pcs	0/1
2	热冲击 Thermal Shock	H : +100°C 5min J 10 sec L : -10°C 5min	300 Cycles	22pcs	0/1
3	温度循环 Temperature Cycle	H : +100°C 15min J 5 min L : -40°C 15min	300 Cycles	22pcs	0/1
4	高温高湿测试 High Temperature/Humidity Reverse Bias	Ta=85°C,85%RH	1000 Hrs.	22pcs	0/1
5	低温贮藏 Low Temperature Storage	Ta= - 40°C	1000 Hrs.	22pcs	0/1
6	高温贮藏 High Temperature Storage	Ta=100°C	1000 Hrs.	22pcs	0/1
7	寿命测试 DC Operation Life	Ta=25°C If= 20 mA	1000 Hrs.	22pcs	0/1
8	红墨水 Red ink	Red ink: alcohol=1:1 soak	24H	50pcs	0/1



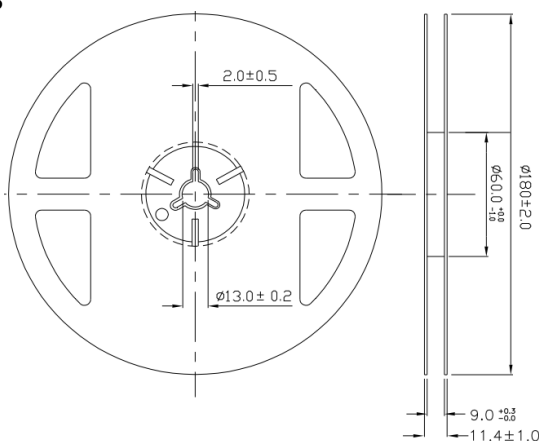
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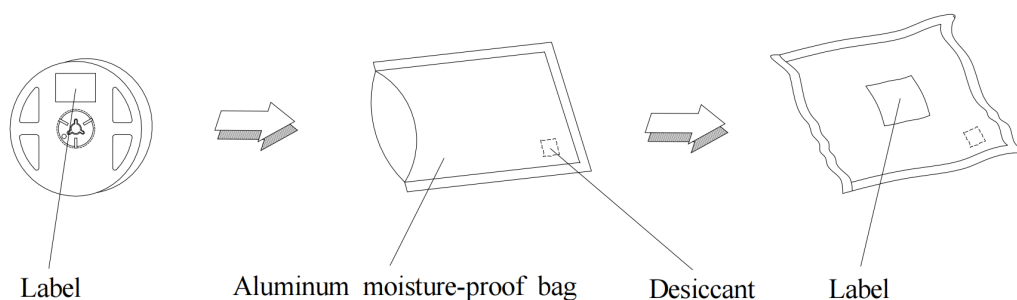
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包装 Packing

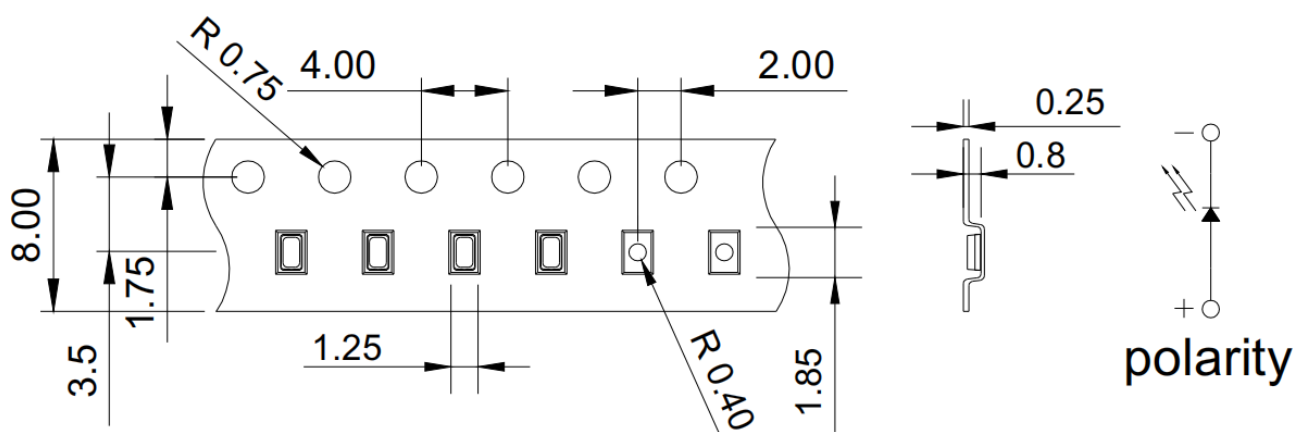
1. 卷轴尺寸 Reel Dimensions



Moisture Resistant Packaging (防潮包装)



2. 载带尺寸 Carrier Tape Dimensions



注意 Notes:

- 量测公差为 $\pm 0.1\text{mm}$ ，单位是毫米。Tolerances unless mentioned $\pm 0.1\text{mm}$, Unit = mm.
- 最小包装数量为每卷 4000 个。Minimum packing amount is 4000 pcs per reel.



储藏 Storage

1. 发光二极管在出厂后可在温度 30 度以下,湿度 60% 以下的环境内保存 1 年。The LED should be stored at 30°C or less and 60% RH or less after being shipped from MH and the storage life limits are 1 year.

2. 在产品准备使用前请不要打开防潮袋。Do not open moisture proof bag before the products are ready to use.

3. 贮存环境:产品需贮存在温度 10°C~30°C,湿度 $\leq$ 60%RH 环境中, 要求所有产品上线前均需按照要求进行烘烤除湿, 烘烤条件如下: Storage environment: All the products should be stored in the environment of temperature 10°C~30°C and humidity $\leq$ 60% RH before foiled bags open and need to be baked before SMT, Baking conditions are as follows:

项目	烘烤温度	烘烤时间
小于等于 2 个月	70 $\pm$ 5°C	12H
2 至 6 个月	70 $\pm$ 5°C	18H
大于 6 个月	70 $\pm$ 5°C	24H

4. 如果吸湿性材料(硅胶)已用完或发光二极管已超过存储时间, 应使用以下条件进行烘烤处理, 处理: 60 $\pm$ 5°C 烘烤 5 小时。If the moisture absorbent material (silica gel) has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions. Baking treatment: 60 $\pm$ 5°C for 5 hours.

3. 请避免保存在温度变化明显, 尤其是高湿度的地方 Please avoid rapid transitions in ambient temperature, especially, in high humidity environments where condensation can occur.

使用注意事项 Application Restrictions

1. 生产环境: 建议在 20°C ~ 30°C & 30% ~ 60%RH 下作业。

Production environment: it is recommended to operate at 20 ~30 DEG & 30%~60%RH

2. 维修温度建议控制在 280°C 以下, 持续加热时间不超过 30S。

The service temperature shall be controlled below 280 degrees, and the continuous heating time shall not exceed 30S.

3. 维修时避免尖锐物体直接戳到胶体, 取料时建议夹取板材两端。

When repairing, the sharp object should be directly punched into the colloid, and when picking



the material, it is recommended to clamp both ends of the PCB.

其他注意事项 Others

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MEIHUA will reserve authority on material change for above specification.

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When using this product, please observe the absolute maximum ratings and the instructions for using outlined in these specification sheets. MEIHUA assumes no responsibility for any damage resulting from use of the product which does not comply with the absolute maximum ratings and the instructions included in these specification sheets.

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4. 静电放电（静电放电）ESD (Electrostatic Discharge)
产品敏感的静电或冲击电压。当使用产品时静电放电会损坏模具及其可靠性。对静电放电的措施强烈推荐消除电荷接地的手环，防静电鞋，衣服和地板等 The products are sensitive to static electricity or surge voltage. ESD can damage a die and its reliability. When handling the products, the following measures against electrostatic discharge are strongly recommended: Eliminating the charge Grounded wrist strap, ESD footwear, clothes, and floors

5. 发光二极管正向电流方向使用，驱动电路的设计必须使 LED 在关闭的状态下不经受正向或反向电压，如果反向电压不断应用于发光二极管，它可以导致 LED 损坏。
The LEDs should be operated with forward bias. The driving circuit must be designed so that the LEDs are not subjected to forward or reverse voltage while it is off. If reverse voltage is continuously applied to the LEDs, it may cause migration resulting in LED damage.



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规格书更改履历
The Revision Curriculum

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V1	规格书新版本	2017-03-01	June