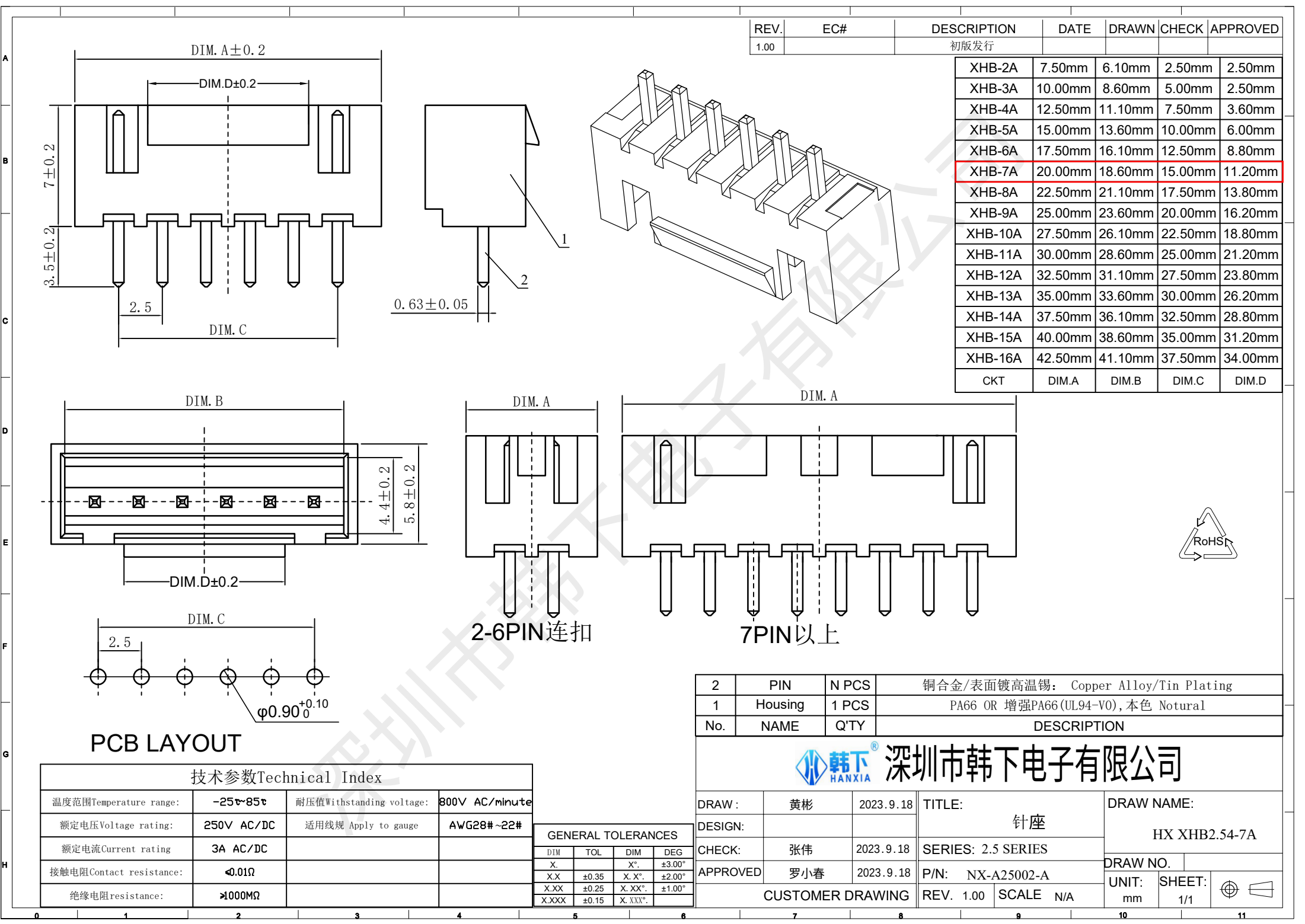




REV.	EC#	DESCRIPTION	DATE	DRAWN	CHECK	APPROVED
1.00		初版发行				
		XHB-2A	7.50mm	6.10mm	2.50mm	2.50mm
		XHB-3A	10.00mm	8.60mm	5.00mm	2.50mm
		XHB-4A	12.50mm	11.10mm	7.50mm	3.60mm
		XHB-5A	15.00mm	13.60mm	10.00mm	6.00mm
		XHB-6A	17.50mm	16.10mm	12.50mm	8.80mm
		XHB-7A	20.00mm	18.60mm	15.00mm	11.20mm
		XHB-8A	22.50mm	21.10mm	17.50mm	13.80mm
		XHB-9A	25.00mm	23.60mm	20.00mm	16.20mm
		XHB-10A	27.50mm	26.10mm	22.50mm	18.80mm
		XHB-11A	30.00mm	28.60mm	25.00mm	21.20mm
		XHB-12A	32.50mm	31.10mm	27.50mm	23.80mm
		XHB-13A	35.00mm	33.60mm	30.00mm	26.20mm
		XHB-14A	37.50mm	36.10mm	32.50mm	28.80mm
		XHB-15A	40.00mm	38.60mm	35.00mm	31.20mm
		XHB-16A	42.50mm	41.10mm	37.50mm	34.00mm
		CKT	DIM.A	DIM.B	DIM.C	DIM.D



2	PIN	N PCS	铜合金/表面镀高温锡: Copper Alloy/Tin Plating			
1	Housing	1 PCS	PA66 OR 增强PA66(UL94-V0), 本色 Notural			
No.	NAME	Q'TY	DESCRIPTION			
 深圳市韩下电子有限公司						
DRAW :	黄彬	2023.9.18	TITLE:		DRAW NAME:	
DESIGN:			针座		HX XHB2.54-7A	
CHECK:	张伟	2023.9.18	SERIES: 2.5 SERIES		DRAW NO.	
APPROVED	罗小春	2023.9.18	P/N: NX-A25002-A		UNIT:	SHEET:
CUSTOMER DRAWING			REV. 1.00	SCALE N/A	mm	1/1
						

技术参数Technical Index			
温度范围Temperature range:	-25℃~85℃	耐压值Withstanding voltage:	800V AC/minute
额定电压Voltage rating:	250V AC/DC	适用线规 Apply to gauge	AWG28#~22#
额定电流Current rating	3A AC/DC		
接触电阻Contact resistance:	≤0.01Ω		
绝缘电阻resistance:	≥1000MΩ		

GENERAL TOLERANCES			
DIM	TOL	DIM	DEG
X		X°	±3.00°
X.X	±0.35	X.X°	±2.00°
X.XX	±0.25	X.XX°	±1.00°
X.XXX	±0.15	X.XXX°	



深圳市韩下电子有限公司
Shenzhen Hanxia Electronic Co., Ltd
Tel: 0755-23086569

承 认 书

SPECIFICATION FOR APPROVAL

产 品 编 码
Material code:

X2614

产品名称 Project:

针座

规格型号 Part No:

HX XHB2.54-7A

贵公司承认印 Approval signatures

料 号/Part No.	签 章/Signatures

日期 Date:

拟制/Drawn	黄彬	
审核/Check	张伟	
批准/Approved	罗小春	

1、SCOPE: (适用范围)**1.1** This specification covers production and inspection of Connector.

本规范内容适用于本公司普通系列型条形连接器（针座）产品的生产与检验.

2、USE CONDITION: (使用条件)**2.1 Ambient temperature Range:-40℃~+ 85℃**

环境温度：-40℃~+85℃

2.2 Applicable Wire Sizes:AWG#28~#22

适用线规： AWG#28~#22

2.3 Applicable PC board thickness:1.2~1.6mm

适用 PC 板厚度： 1.2~1.6 mm

3、Appearance and Dimension: (外观及尺寸)**3.1 Appearance:Product surface without defect、dirt、crack、and mechanical damang, Contact without rust,plating not oxidized and not peeled.**

产品表面不应有对制品有害的缺陷、污垢、裂痕及机械损伤；接触件无锈蚀、镀层氧化、脱落等现象.

3.2 Dimension:According to drawings

外形尺寸：依照附图

3.3 Exchangable:Exchangable with same specification products.

互换性：相同规格应能互换

4、Material:

材 料 (以图纸为准)

P/N 零件名称	Type 类 型	Material 材 料	Finish 表面处理	Expiain 说 明
Terminal 端子	Contact 插 簧	Phosphor bronze 锡青磷铜 厚 0.15mm	Tin Plating:3~4 μ m 镀锡: 3~4 μ m	RoHS Comp liant
Housing 孔 座	Plastic 塑 壳	Nylon66 UL94V-0	Color:White 颜色: 白色	
Opening Wafer 开口针座	Contact 插 针	Phosphor bronze 锡青磷铜 厚 0.30mm	Tin Plating:3~4 μ m 镀锡: 3~4 μ m	
	Plastic 塑 壳	Nylon46 UL94V-0	Color: Beige 颜色: 米色	
Lips Wafer 闭口针座	Contact 插 针	Phosphor bronze 锡青磷铜 厚 0.30mm	Gold Plating:3~4 μ " m 镀金: 3~4 μ " m	
	Plastic 塑 壳	PBT UL94V-0	Color: White 颜色: 白色	
Tiepian Wafer 卧贴针座 立贴针座	Contact 插 针	Phosphor bronze 锡青磷铜 厚 0.30mm	Tin Plating:3~4 μ m 镀锡: 3~4 μ m	
	Solder tabs 焊护耳	Phosphor bronze 锡青磷铜 厚 0.25mm	Tin Plating:3~4 μ m 镀锡: 3~4 μ m	
	Plastic 塑 壳	Nylon46 UL94V-0	Color: Beige 颜色: 米色	

5、Electrical Performance:

电气性能

N0. 序号	Ltem 项 目	Requirement 技术要求
5.1	Voltage Rated 额定电压	250V AC DC
5.2	Current Rated 额定电流	3A AC DC
5.3	Contact Resistance 接触电阻	$\leq 0.01 \Omega$
5.4	Insulation Resistance 绝缘电阻	$\geq 1000 M\Omega$
5.5	Dielectric Strength 耐 压	$\geq 1000V$ AC/minute

6、Mechanical Performance:

机械性能

N0. 序号	Ltem 项 目	Requirement 技术要求
6.1	Male contact Retention force PIN 针固定力	$\geq 15N$ per pin
6.2	Female contact Retention force 端子固定力	$\geq 15N$ per pin
6.3	Plug-in force 插入力	$\leq 3N$ per pin
6.4	Plug-out force 拔出力	$\geq 0.5N$ per pin

7、Endurance Characteristics:

环境性能

N0. 序号	Ltem 项 目	Requirement 技术要求
7.1	Soldering rest 可焊性	Time: $2.5 \pm 0.5S$ 时间: $2.5 \pm 0.5S$ Temperature: $250 \pm 5^\circ C$ 温度: $250 \pm 5^\circ C$ Area of Soldering: $\geq 95\%$ 焊锡面积: $\geq 95\%$

7.2	Resistance to soldering Heat 耐焊接热	Time: $5 \pm 1\text{S}$ 时间: $5 \pm 1\text{S}$ Temperature: $230 \pm 5^\circ\text{C}$ 温度: $230 \pm 5^\circ\text{C}$ Appearance: NO Damage 外观: 无损坏
7.3	Heat test 耐热性	Time: 96h 时间: 96 小时 Temperature: $+85 \pm 3^\circ\text{C}$ 温度: $+85 \pm 3^\circ\text{C}$ Appearance: NO Damage 外观: 无损坏 Contact resistance: $\leq 20\text{ m}\Omega$ 接触电阻: $\leq 20\text{ m}\Omega$
7.4	Cold test 耐冷性	Time: 48h 时间: 48 小时 Temperature: $-25 \pm 3^\circ\text{C}$ 温度: $-25 \pm 3^\circ\text{C}$ Appearance: NO Damage 外观: 无损坏 Contact resistance: $\leq 20\text{ m}\Omega$ 接触电阻: $\leq 20\text{ m}\Omega$
7.5	Temperature Cycling 温度循环	Low temperature: $-25 \pm 3^\circ\text{C}$ 低温: $-25 \pm 3^\circ\text{C}$ High temperature: $85 \pm 3^\circ\text{C}$ 高温: $85 \pm 3^\circ\text{C}$ For 5 cycles. test after keeping in Normal Condition for 30 min. 5 次循环后, 放置在正常环境中 30 分钟, 进行测试 Appearance: NO Damage 外观: 无损坏 Contact resistance: $\leq 20\text{ m}\Omega$ 接触电阻: $\leq 20\text{ m}\Omega$

7.6	Invariablenes humidity 恒定湿热	Temperature: $60 \pm 2^{\circ}\text{C}$ 温度: $60 \pm 2^{\circ}\text{C}$ Relative humidity: 90%-96% RH 相对湿度: 90%-96% RH Tim: 96h 时间: 96 小时 Appearance: NO Damage 外观: 无损坏 Contact resistance: $\leq 20 \text{ m}\Omega$ 接触电阻: $\leq 20 \text{ m}\Omega$ Insulation Resistance: $\geq 100 \text{ M}\Omega$ 绝缘电阻: $\geq 100 \text{ M}\Omega$
7.7	Salt Spray 盐雾试验	Salt concentration: $5 \pm 1\%$ 浓度: $5 \pm 1\%$ Temperature: $35 \pm 2^{\circ}\text{C}$ 温度: $35 \pm 2^{\circ}\text{C}$ Tim: $16 \pm 2\text{h}$ 时间: 16 ± 2 小时 After salt is removed by running wafer and A drop is removed ,it is measured. 把试验样品从试验箱顶悬挂下来, 采用浓度(5 ± 1) %的氯化钠溶液, 连续雾化 16 小时, 试验后用流动的蒸馏水轻轻洗去表面沉积物, 在常温常驻湿条件下恢复 1-2 小时, 外观无损伤 Appearance: NO Damage 外观: 无损坏 Contact resistance: $\leq 20 \text{ m}\Omega$ 接触电阻: $\leq 20 \text{ m}\Omega$

8、Packaging Transportation Storage

包装、运输、贮存

8.1 Packaging

包装

- (1) **The packing of plastic inner is the plastic bag,the packing of inner terminal is panel mounting attach material packing, marked with product name, specification model, quantity, date in produced.**

塑件内包装为塑料袋， 端子内包装为盘装带料包装， 装（贴）入合格证， 注明产品名称、规格型号、数量生产日期

- (2) **Exterior package is carton, facing the packing list, the packing list marked with product name, specificcation model, quantity, date of dispatch.**

外包装为纸箱，贴装箱单、装箱单上注明产品名称、规格型号、数量、出货日期

- (3) **The product in the box must not rock.**

产品在箱内不晃动

8.2 Transportation

运输

Allow for any way transportation, can't get wet and mechanical in jury.

允许用任何方式运输，勿淋湿及机械性损伤

8.3 Storage

贮存

The connector of packing finished should be in the ambient temperature between-10℃ to+40℃, Relative humidity≤80%. To store in storehouse does not have acidic, alkaline air and other corrosive gas in the ambient air.

包装完毕的连接器应在环境温度为-10℃~+40℃, 相对湿度≤80%，周围空气中没有酸性，碱性及其它腐蚀性气体的库房中贮存