DATA SHEET

SUNGMUN CODE : MDDR-16H(LG)

DESCRIPTION : **ROTARY DIP SWITCH**

SUNGMUN ELECTRONICS CO., LTD.

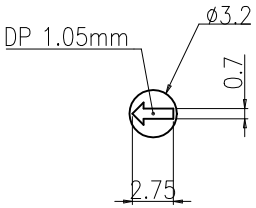
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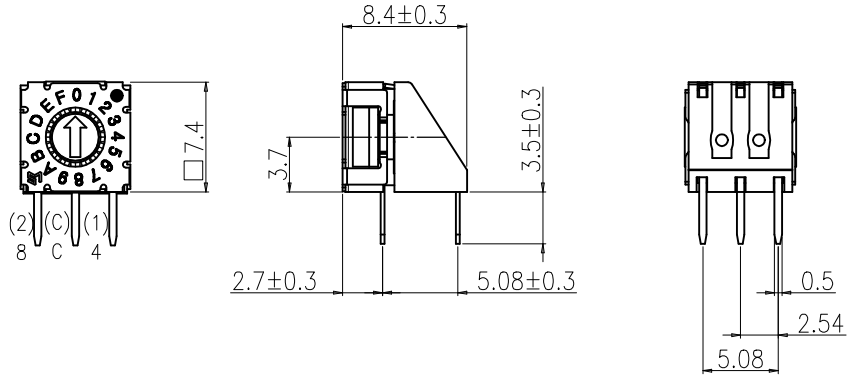
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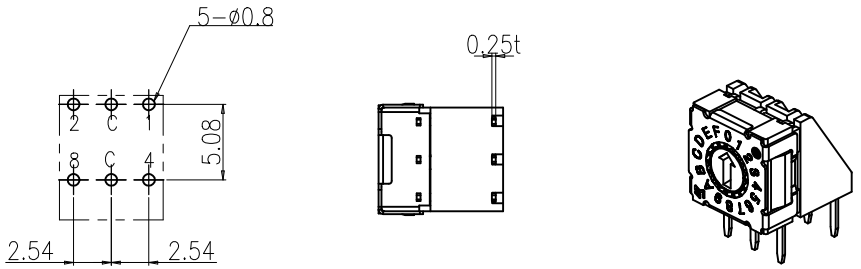
SPECIFICATION

1. Rating : 100mA, DC 42V (Switching)
   400mA, DC 42V (None-Switching)
2. Contact Resistance : 80mΩ Max
3. Insulation Resistance : 100MΩ Min
4. Operating Force : 250gf·Cm Max
5. Life cycle : 25,000 steps
6. Sealing : IP67 (Dust & Water proof)
7. Packing : 65pcs Tube



ACTUATOR





P.C.B DIMENSION (Top View)

Real Coded

16 Position	C	1	2	4	8	
0	●					0
1	●	●				1
2	●		●			2
3	●	●	●			3
4	●			●		4
5	●	●		●		5
6	●		●	●		6
7	●	●	●	●		7
8	●				●	8
9	●	●			●	9
10	●		●		●	A
11	●	●	●		●	B
12	●			●	●	C
13	●	●		●	●	D
14	●		●	●	●	E
15	●	●	●	●	●	F

Din ISO-2768-1m					
Ranges	0.5~3	3~6	6~30	30~120	120~400
Tolerance	±0.1	±0.1	±0.2	±0.3	±0.5

DRAW/DESIGNED	CHECKED	APPROVED	G.TOL
H.S LEE	K.N KIM	W.J LEE	--
2024-04-23	2024-04-23	2024-04-23	UNIT: mm / SCALE: N:S

SUNGMUN ELECTRONICS CO.,LTD

TITLE	MINI ROTARY DIP SWITCH	
MODEL NO.	MDDR-16H(LG)	REV.
SIZE: A4 / DRAW NO.	MDDR-16H(LG)-01	01

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SME 210129

1. Style:

This specification describes "7.4X7.4 size of Mini Rotary Dip Switch" which is M series.

1.1 Operating / Storage Temperature Range : -60℃ ~ +125℃

2. Rating:

2.1 None-Switching : 400 mA, DC 42V

2.2 Switching : 100 mA, DC 42V

3. Type of Actuation : Rotating

4. Electrical Characteristics

ITEM	DESCRIPTION	TEST CONDITIONS	REQUIREMENTS
4-1	Visual Examination	By visual examination check without any out pressure & testing.	There shall be no defects that affect the serviceability of the product.
4-2	Contact Resistance	① To be measured between the two terminals associated with each switch pole. ② Measurements shall be made with a 1kHz shall current contact resistance meter.	80mΩ max. (initial)
4-3	Insulation Resistance	250V DC	100 ㏁ min.
4-4	Dielectric withstanding Voltage	250V AC(50Hz or 60Hz)shall be applied between all the adjacent terminal and between the terminal and the frame for 1 minute.	There shall be no breakdown or flashover.

5. Mechanical Characteristics

ITEM	DESCRIPTION	TEST CONDITIONS	REQUIREMENTS
5-1	Operation Force	Operating direction shall be clockwise or counter clockwise direction	250gf•cm max
5-2	Operation Life	Measurements shall be made following the test set forth below: 1)Rate of operation: 15~20 cycles/ minute 2)Step of operation: 25,000 steps	1)As shown in item 4-3,4-4 2)Contact Resistance: 200mΩ max 3)Final-after test

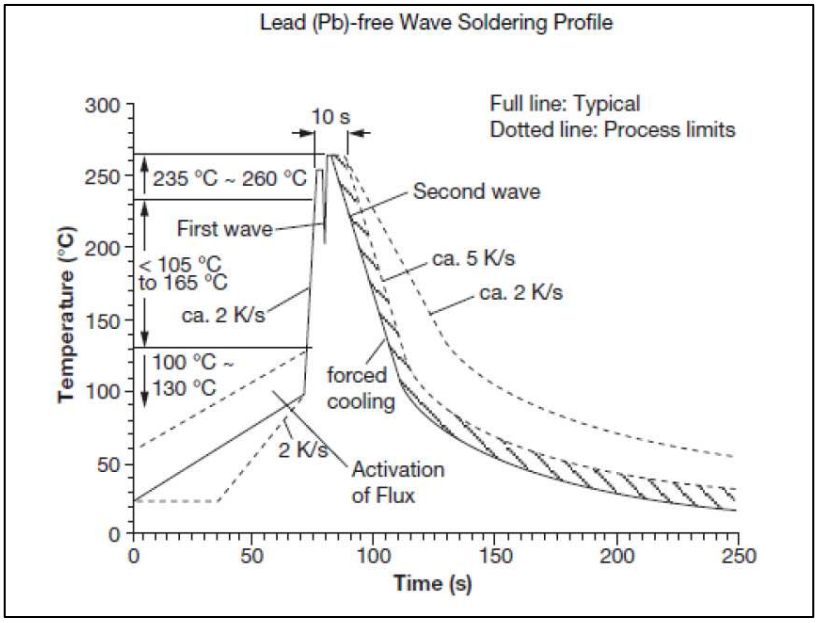
6. Environmental Characteristics

ITEM	DESCRIPTION	TEST CONDITIONS	REQUIREMENTS
6-1	Resistance Low Temperature	Following the test set forth below the sample shall be left in normal temperature and humidity conditions for an hour before measurements are made: 1)Temperature: -60℃ ±3℃ 2)Time: 96 hours	1)As shown in item 4-3, 4-4, 5-1 2)Contact Resistance: 200mΩ max
6-2	Resistance High Temperature	Following the test set forth below the sample shall be left in normal temperature and humidity conditions for an hour before measurements are made: 1)Temperature: 125℃ ±2℃ 2)Time: 96 hours	1)As shown in item 4-3, 4-4, 5-1 2)Contact Resistance: 200mΩ max
6-3	Resistance Humidity	Following the test set forth below the sample shall be left in normal temperature and humidity conditions for an hour before measurements are made: 1)Temperature: 40℃ ±2℃ 2)Relative humidity: 90~95% 3)Time: 96 hours	1)As shown in item 4-4, 5-1 2)Contact Resistance: 200mΩ max 3)Insulation Resistance: 10 MΩ min

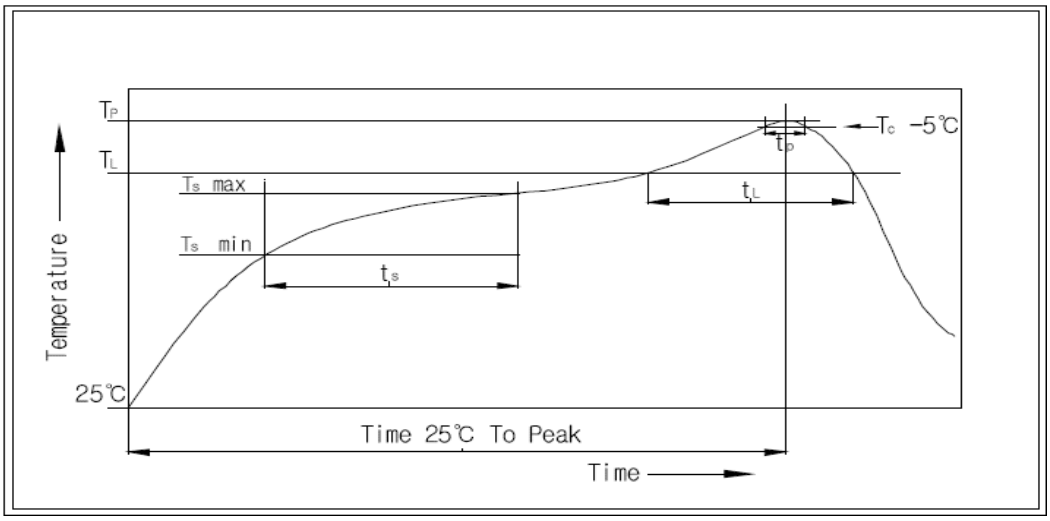
7. This item is "RoHS" Compliant

8. Manual Soldering : Max 350℃, 3 sec.

9. Wave Soldering Conditions:



10. Reflow Soldering Conditions: (SMD type only)



10-1 Condition for Soldering

Profile Feature	Pb-Free Assembly
Average Ramp-UP Rate(Ts max to TP)	3℃/second max
Preheat - Temperature Min(Ts min) - Temperature Max(Ts max) - Time (ts min to ts max)	 150℃ 200℃ 60-180seconds
Time maintained above: - Temperature (TL) - Time (tL)	 217℃ 60-150seconds
Peak/Classification Temperature(TP)	260℃ +0℃/ -5℃
Time within 5℃ of actual Peak Temperature(TP)	Min 30 seconds
Ramp-Down Rate	6℃/sec max
Time 25℃ to Peak Temperature	8 minutes max