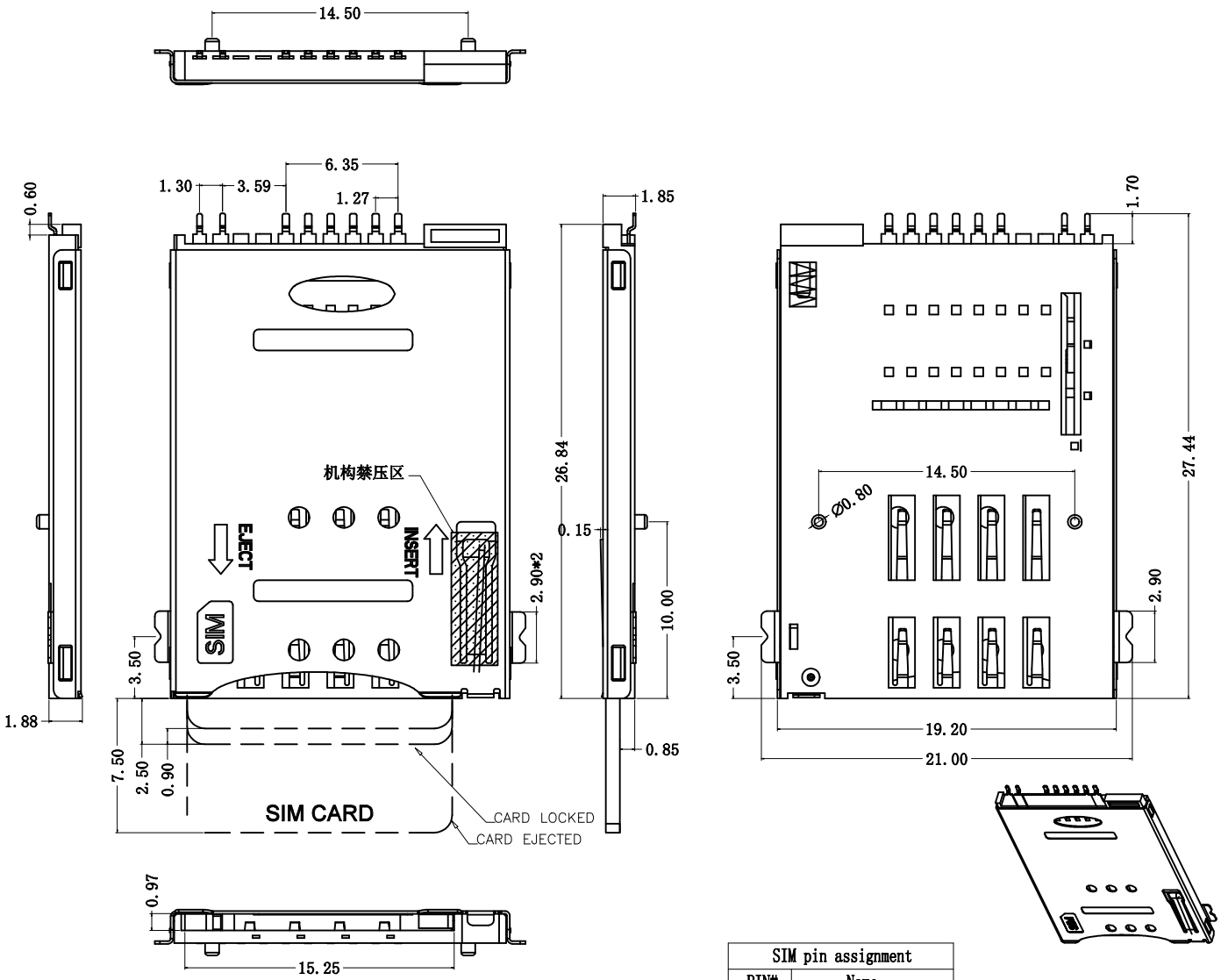
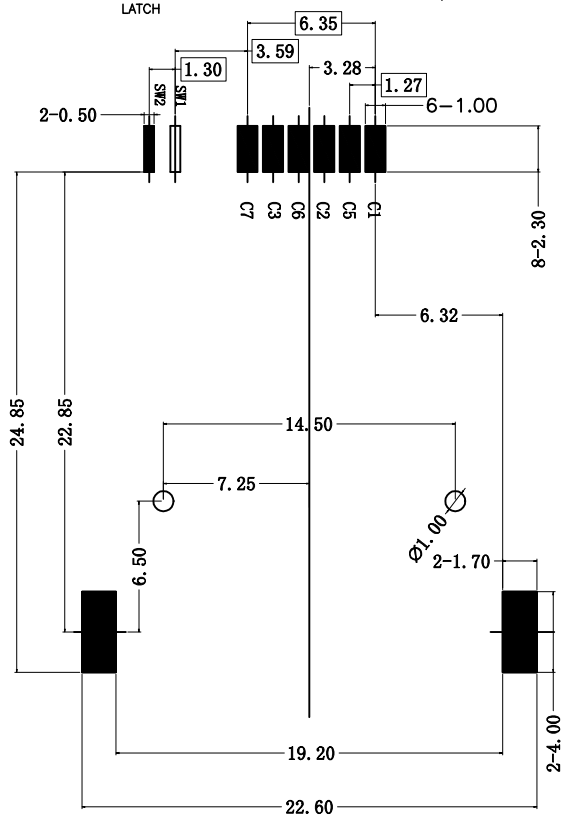
* 所有原料材质,生产制程,电镀必须符合ROHS要求

1.SPECIFICATIONS
INSULATION RESISTANCE: 500M min.AT DC 500V DC
WITHSTANDING VOLTAGE: 250V ACrms FOR 1 MINUTE
CONTACT RESISTANCE: 100M max. AT 10MA/20mV max
CURRENT RATING: 0.5A
VOLTAGE RATING: 5.0 vrms
OPERATING TEMP.RANGE:-55 C+85 C
MATING CYCLES: 5000 INSERTIONS

2.MATERIAL:
INSULATOR: H-TEMPERATURE PLASTIC,UL 94V-0,
COLOR"BLACK
TERMINAL: COPPER ALLOY,T=0.15mm
SHELL: STAINLESS STELL,T=0.15mm

3.FINISH:
TERMINAL:50u" min NICKEL UNDERPLATED ON ALLOVER,GOLD PLATING ON CONTACT ARER, 80u"min TIN ON SOLDER TAIL.
SHELL:50u" NICKEL UNDERPLATED ON ALLOVER, GOLD FLASH ON SOLDER LATCH





RECOMMENDED PCB LAYOUT

CIRCUIT:



WITHOUT SIM CARD



SIM CARD INSERTED

SIM pin assignment	
PIN#	Name
C1	VCC
C2	RST
C3	CLK
C4	Reserved
C5	GND
C6	VPP
C7	I/O
C8	Reserved

REVISION NO.	ECR NO.	DESCRIPTION	MARK	DATE

广东国连电子有限公司
GUANGDONG GUOLIAN ELECTRONICS CO.,LTD

DIMENSIONS INIT: mm
UNLESS OTHERWISE SPECIFIABLE

DIMENSION	TOLERANCE
X.X: ±	0.25
X.XX: ±	0.10
X.XXX: ±	0.05
ANGULAR: ±	1°

PRODUCT NAME : SIM PUSH 6P+2 SMT有柱	DRAWING: HANGWEN	DATE: 2012/5/10
PRODUCT NO. : SMB5FW1622C9	CHECK: JANY	DATE: 2012/5/10
DRAWING NO. :	APPROVED: JEFF	DATE: 2012/5/10
	SCALE: 1:1 / DWG ID: P D / REV.: A / PAGE: 1 OF 1	

1 2 3 4 5 6

品名	SIM包装作業規范
料號	ALL SIM CARD PUSH

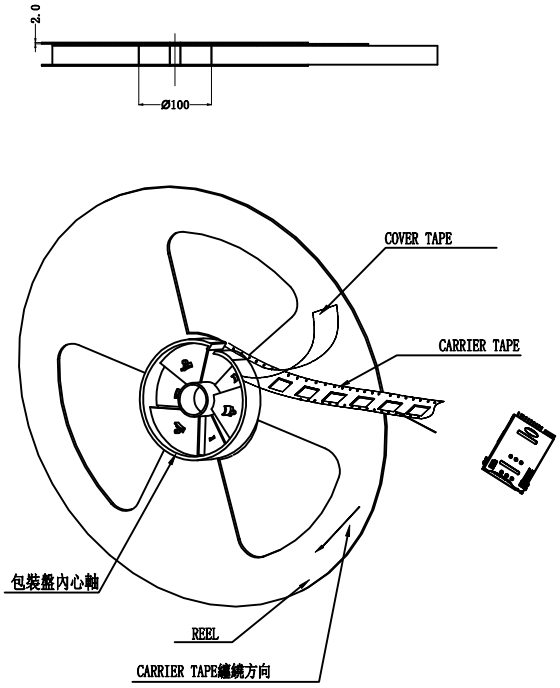
包 裝 作 業 規 範

REEL(料盤)	509-00004
TYPE(卷盤)下帶	508-00017
TYPE(卷盤)上帶	512-00009
紙箱料號	501-00009

包裝作業圖示及說明 (PACKING OPERATION DIAGRAM & INSTRUCTION)

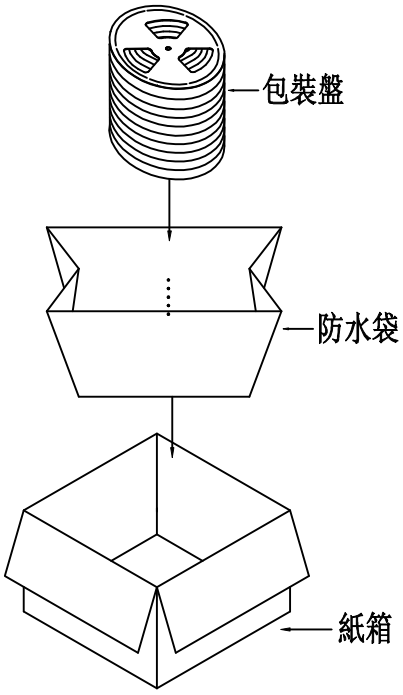
一.

1) 將成品一一放入包裝盤內,依同一方向放入.
2) 包裝時,如圖所示.
3) 一個包裝盤放置700個成品.



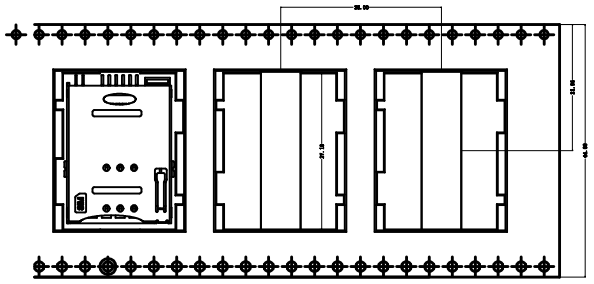
二.

1) 一只紙箱可放置3個包裝盤.
2) 一只紙箱可放2100PCS的成品.
3) 將成品放入包裝盤內包裝完後再裝箱.



三.

1) RELL载带尺寸图.



Note: PULL OUT DIRECTION

1.10 sprocket hole pitch cumulateve tolerance±0.2
2.Carrier camber is within 1 mm in 250mm.
3.Material:Black Conductive Polystyrene Alloy 100
4.All dimensions meet EIA-481-B requirements.
5.Thickness:0.3±0.05mm.
6.Component load per 13"reel:700 pcs.
7. A box of 3 volumes, 2100PCS
8. 纸箱规格：345*345*165,纸箱重为300g
9. 重量：每盘700PCS重1470g,每Pcs重1.3g/Pcs

GENERL TOLERANCE		FILE.NO.	3YF.08.0135A	PART.NO.		DRAWN	COCO	MATERIAL		SCALE	1 : 1
x. ± 0.35	x. °± 5 °	REV.	A					DATE	2013-08-10	UNIT	mm
.x ± 0.25	.x °± 2 °	SIZE		TITLE	SIM-包裝图-作業規范	CHECKED	AG				
.xx± 0.15	.xx ± 1 °	A4		SHEET	1 OF 1	APPROVED	JEFF				

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