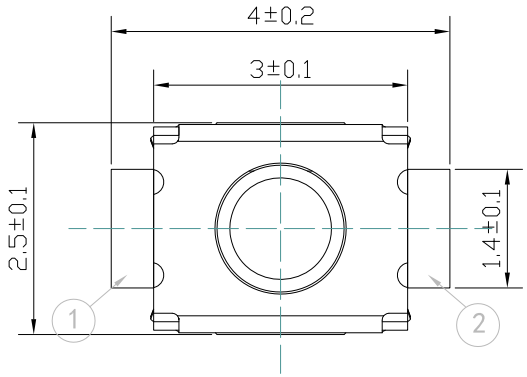
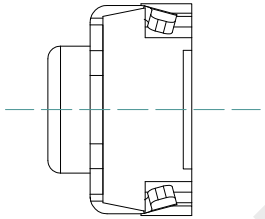
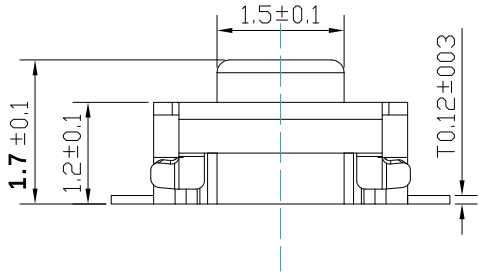
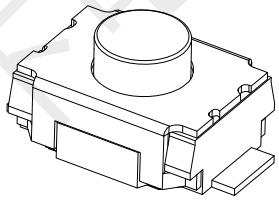
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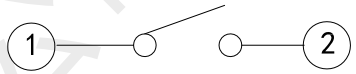
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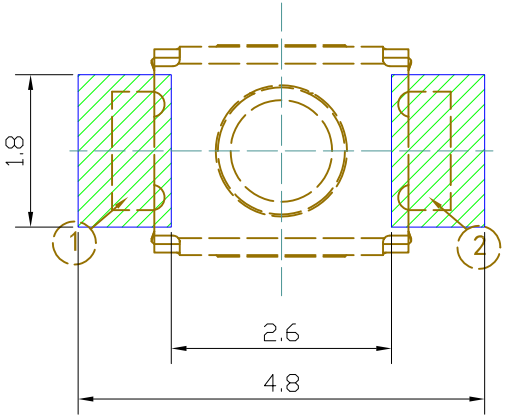








CIRCUIT DIAGRAM



P.C.B MOUNTING PATTERN DIMENSION

项 目	规 格
额定电负荷：	DC12V 50mA
绝缘电阻：	≥100MΩ 100V DC/1min
耐压强度：	AC250V 50Hz/1min
环境温度：	-40℃ ～ +85℃
接触电阻：	≤100mΩ Max
行 程：	0.18±0.1mm

未标注公差列表

X.	±0.2	X.°	±1°
.X	±0.1	.X°	±0.5°
.XX	±0.05	.XX°	±0.3°
.XXX	±0.02	.XXX°	——

设 计 DESIGN	黄彬
审 核 CHECKED	张伟
校准化 STANDARD	
批 准 APPROVE	罗小春

单 位: UNIT mm

材 质 MATERIAL	
重 量 WT.	
图 号 DWG NO.	
视 图 VIEW	
比例 SCALE	1 : 1
版本 REV.	A0
日 期	2020/03

产品系列 Product series	轻 触 开 关
产品名称 Product Title	HX TS253017A2P 160gf
产品编码 Product number	

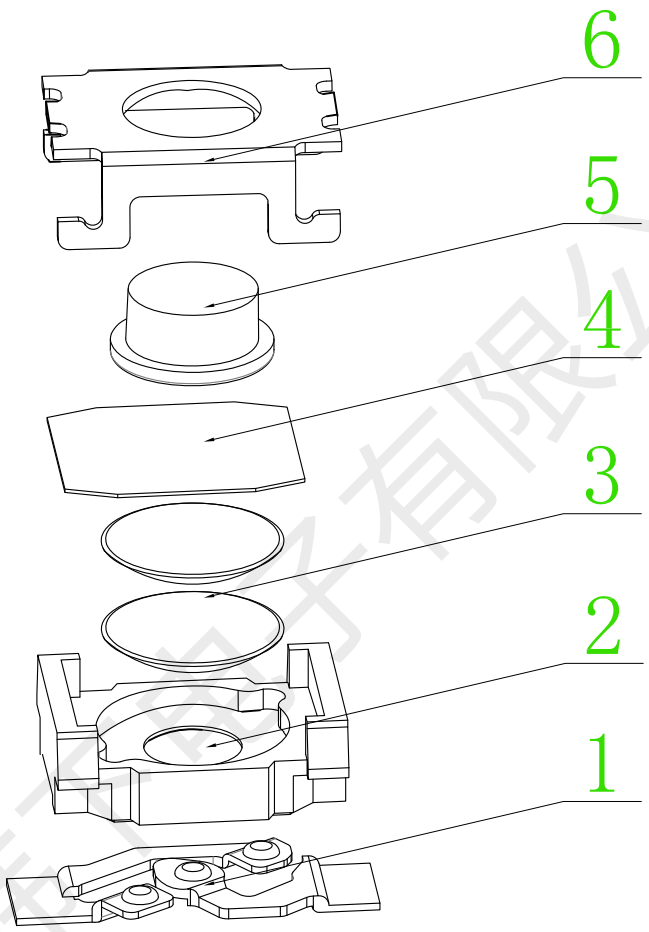
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序号 NO.	零部件名称 NAME	材料名称 MATERIAL	数量 QUANTITY	备注 REMARKS
1	卡件 TERMINAL	磷铜 PHOSPHOR COPPER	1	镀银 Ag PLATED
2	基座 CASE	LCP	1	白色 WHITE
3	弹片 CONTACT	SUS301	2	镀银 Ag PLATED
4	防尘膜 SEAL PLATE	聚酰亚胺 PI	1	黄色 YELLOW
5	按钮 STEM	LCP	1	黑色 BLACK
6	盖板 COVER	SUS304	1	清洗 CLEANOUT

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Shenzhen Hanxia Electronic Co.,Ltd
Tel:0755-23086569

承　认　书

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产 品 编 码
Material code: _____

产品名称 Project：**轻触开关**

规格型号 Part No：**HX TS253017A2P 160gf**

贵公司承认印 Approval signatures

料 号/Part No.	签　章/Signatures

日期 Date:

拟制/Drawn	黄彬	深圳市韩下电子有限公司 工程专用章
审核/Check	张伟	
批准/Approved	罗小春	

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1.General characteristics一般特性：

1.1 Application适用范围：

This specification is applied to the requirements for TACT SWITCH (MECHANICAL CONTACT)

本规范适用于轻触开关(机械接触)的要求

1.2 Operating Temperature Range 使用温度范围

-40to+85℃ (normal humidity, normal pressure.) 正常湿度，标准压力

1.3 Storage Temperature Range 保存温度范围

-40to+85℃(normal humidity, normal pressure.)

1.4 Test Conditions 测试条件

Tests and measurements shall be made in the following standard conditions unless otherwise specified:

除特殊说明外，测试和计量应按下列标准条件:

Normal temperature (5 to 35℃)　　标准温度：5 to 35℃
Normal humidity (relative humidity 45 to85%)　相对湿度：45 to85%
Normal pressure (860 to 1060mbars)　　标准压力：860 to 1060毫巴

In case any question arises from the judgment made, tests shall be conducted in the following conditions:
如有影响判断，应在下列条件下进行测试:

Temperature ： (20±2℃)　　温度： 20±2℃：
Relative humidity ：(65±5%)　　相对湿度：65±5%
Pressure ： (860 to 1060mbars)　　压力：860 to 1060mbars

2.Switch action (开关动作)： Tactile feedback　轻触返回

3.The contact form（接触形式）： 1 contact 1 circuit 1接点1回路

4.Maximum Ratings(最大额定值): DC 12 V 50 mA

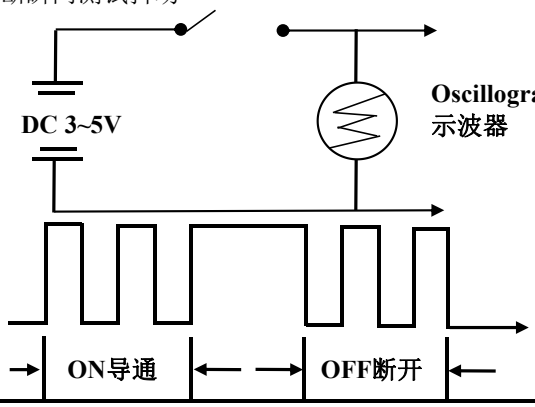
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5.General specification 性能

5. 1 Initial mechanical Characteristics初始电气性能：

Item项目		Test Method试验方法	Criteria 标准
5.1.1	Contact Resistance 接触电阻	USE 2 TIMES THE LOAD AT 1KHZ MINUTE CURRENT (100mA BELOW).. 用2倍的负载在1KHZ微小电流(100mA 以下)测试.	100mΩ MAX. 100毫欧以下
5.1.2	Insulation Resistance 绝缘电阻	APPLY A VOLTAGE OF 100V DC SHALL BE APPLIED FOR 1 MIN AFTER WHICH MEASUREMENT BE MADE: (1) BETWEEN TERMINALS. (2) BETWEEN INDIVIDUAL TERMINALS AND FRAME. 输入100V DC 电压1分钟,按以下接触方法测试: (1) 端子相互之间. (2) 端子与外壳之间.	100MΩ MIN. 100兆欧以上
5.1.3	Dielectric voltage 抗电强度	AC 250V (50-60Hz) FOR 1 MIN TRIP CURRENT: 0.5mA (1) BETWEEN TERMINALS. (2) BETWEEN INDIVIDUAL TERMINALS AND FRAME. 输入AC 250V(50-60Hz)电压,1分钟感度电流为0.5mA,按以下接触方法测试: (1) 端子相互之间. (2) 端子与外壳之间 .	NO INSULATION DAMAGE AND OTHER ANOMALIES 没有绝缘性破坏等异常.
5.1.4	Shake 抖动 （When necessary 必要时）	LIGHTLY STRIKING THE CENTER OF THE STEM AT A RATE ENCOUNTERED IN NORMAL USE (3 TO 4 OPERATIONS PER SEC),BOUNCE SHALL BE TESTED WHEN “ON” AND “OFF”. 在正常使用中(以每秒3-4次周期)轻轻地在手柄中心加力,在通与断瞬间测试抖动  	10mS以下

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5.2 Mechanical Characteristics机械性能

Item项目		Test Method试验方法	Criteria 标准
5.2.1	Operating Force 操作力	THE FORCE IS APPLIED TO THE FRONT END OF THE HANDLE TO MEASURE THE FORCE FROM THE INITIAL POSITION TO THE POSITION OF THE ACTION 沿着动作的方向将力施加于手柄前端，测量从自由位置到动作位置所需的力	Push force 按压力 1.6±0.3N（160±30gf）□
5.2.2	Return Force 回复力	THE SAMPLE SWITCH IS INSTALLED SUCH THAT THE DIRECTION OF SWITCH OPERATION IS VERTICAL AND, UPON DEPRESSION OF THE STEM IN ITS CENTER THE WHOLE TRAVEL DISTANCE, THE FORCE OF THE STEM TO RETURN TO ITS FREE POSITION SHALL BE MEASURED. 开关的动作方向为垂直放置开关,在已有行程的推柄的中心向上减小压力,推柄返回到自由位置时所测量到的力	Return force 回弹力 大于按压力的30%
5.2.3	Operation Travel 操作行程	USE 2 TIMES STATIC LOAD TO MEASURE THE DISTANCE FROM THE FREE POSITION TO THE ACTION POSITION ALONG THE MOVEMENT DIRECTION 沿着动作的运行方向，使用2倍的静负荷来测量从自由位置到动作位置的距离	REFERENCE PRODUCT DRAWINGS 参考产品图纸
5.2.4	Strength of Actuator (Knob) 柄 强 度	PLACING THE SWITCH SUCH THAT THE DIRECTION OF SWITCH OPERATION IS VERTICAL, A STATIC LOAD OF 3kgf SHALL BE APPLIED IN THE DIRECTION OF STEM OPERATION FOR A PERIOD OF 15SECONDS. 开关的动作方向为垂直放置开关,在推柄的动作方向施加3kgf的静负荷15秒时间	NO SIGNS OF MECHANICAL OR ELECTRICAL DAMAGE 无机械的和电气的损伤迹象
5.2.5	Terminal Strength 端子强度	A STATIC LOAD OF 200gf SHALL BE APPLIED TO THE TERMINAL FOR 10 SEC.IN ANY DIRECTION 在端 子前端任意一个方向加200gf力度测试,时间为10秒	THE TERMINAL HAS NO LOOSENESS, CRACK, ETC., MECHANICAL AND ELECTRICAL CHARACTERISTICS SHALL BE SATISFIE 端子无松动、裂开异常，满足机械、电气性能。

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5.3 Durability 使用耐久性

Item项目		Test Method试验方法	Criteria 标准
5.3.1	Operating Life 操作寿命	THERE IS NO LOAD:无负荷 （1）RATE OF OPERATION: 1 TO 2 OPERATIONS PER SECOND 动作频率：2次/每秒 （2）OPERATING FORCE: 1.5 TIMES gf Max. 1.5倍力最大 （3）CYCLES OF ACTIONS 动作次数: 100,000次□	(1) CONTACT RESISTANCE (接触电阻)200mΩ MAX.200毫欧以下。 (2) INSULATION RESISTANCE(绝缘电阻) 50MΩ MIN. 50兆欧以上。 (3) WITHSTAND VOLTAGE(耐电压): AC 250V,1 MINUTE. AC 250V 1分钟. (4) OPERATING FORCE(作动力) :±30% INITIAL VALUE. 变化范围：初始值±30%. (5) MECHANICAL AND ELECTRICAL CHARACTERISTICS SHALL BE SATISFIED 满足机械、电气性能.
5.3.2	Vibration Resistance 抗振性	MEASUREMENTS SHALL BE MADE FOLLOWING THE TEST SET FORTH BELOW: 按下列条件进行抗振动试验 (1)RANGE OF OSCILLATION:10 TO 55HZ 频率范围 (2)AMPLITUDE,PK-TO-PK:1.5 MM . 振幅: 峰-峰1.5MM. (1)CYCLE OF SWEEP: 10-55-10HZ IN ONE MINUTE APPROX. 扫描周期: 10-55-10HZ 约一分钟内 (2)MODE OF SWEEP: LOGARITHMICALLY SWEEP OR UNIFORM SWEEP. 扫描方式:对数扫描式恒定扫描 (5)DIRECTION OF OSCILLATION: THREE MUTUALLY PERPENDICULAR DIRECTIONS, INCLUDING THE DIRECTION OF STEM TRAVEL. 振动方向：3个相互垂直方向,包括推柄行程方向 (6)1 HOURS EACH ,FOR A TOTAL OF 3HOURS. 每个方向1小时.共3小时	NO SIGNS OF MECHANICAL OR ELECTRICAL DAMAGE 无机械的和电气的损伤迹象

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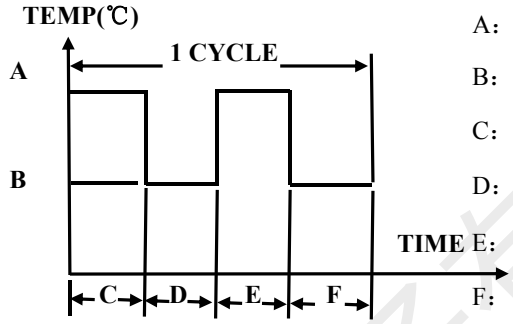
5.4 Weather Proof Characteristics 耐候性能

Item项目		Test Method试验方法	Criteria 标准
5.4.1	Moisture Resistance 耐潮湿	THE SAMPLES WERE TESTED FOR MOISTURE RESISTANCE UNDER THE FOLLOWING CONDITIONS. AFTER THE TEST, THE TEST WAS CONDUCTED WITHIN 1 HOUR AFTER THE NORMAL TEMPERATURE AND HUMIDITY: 按下列条件对样品进行耐潮湿试验,试验后在正常温度和湿度条件下放置1小时后测定 (1)TEMPERATURE: 60±2℃ 温度 (2)RELATIVE HUMIDITY: 90 TO 95% 相对湿度 (3)TIME: 96 HOURS 时间 WATER DROPS SHALL BE REMOVED. 擦除水珠	THERE SHALL BE NO DAMAGE ONAPPEARANCE. MECHANICAL AND ELECTRICAL CHARACTERISTICS SHALL BE SATISFIED. 外观无异常,满足于机械,电气性能。
5.4.2	Low Temperature Resistance 耐低温性	THE SAMPLES WERE TESTED IN LOW TEMPERATURE ACCORDING TO THE FOLLOWING CONDITIONS. AFTER THE TEST, THE TEST WAS CONDUCTED AFTER AN HOUR OF NORMAL TEMPERATURE AND HUMIDITY: 按下列条件对样品进行耐低温试验,试验后在正常温度和湿度条件下放置1小时后测定 (1)TEMPERATURE: -40±3℃ 温度 (2) TIME: 96 HOURS 时间 WATER DROPS SHALL BE REMOVED. 擦除水珠	THERE SHALL BE NO DAMAGE ONAPPEARANCE. MECHANICAL AND ELECTRICAL CHARACTERISTICS SHALL BE SATISFIED. 外观无异常,满足于机械,电器性能。
5.4.3	Heat Resistance 耐热性	THE SAMPLES ARE TESTED FOR HEAT RESISTANCE ACCORDING TO THE FOLLOWING CONDITIONS. AFTER THE TEST, THE TEST IS DETERMINED AFTER AN HOUR OF NORMAL TEMPERATURE AND HUMIDITY: 按下列条件对样品进行耐热试验,试验后在正常温度和湿度条件下放置1小时后测定 (1)TEMPERATURE: 85±2℃ 温度 (2)TIME: 96 HOURS 时间	THERE SHALL BE NO DAMAGE ONAPPEARANCE. MECHANICAL AND ELECTRICAL CHARACTERISTICS SHALL BE SATISFIED. 外观无异常,满足于机械,电器性能。

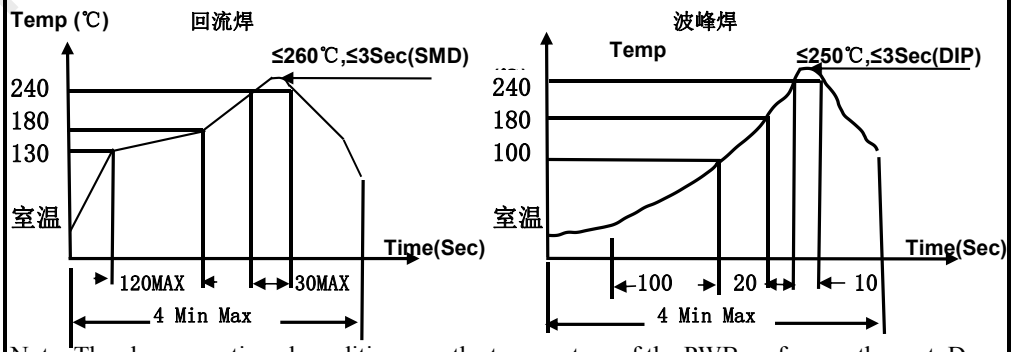
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Item项目		Test Method试验方法	Criteria 标准
5.4.4	Change of Temperature 温度循环	SAMPLES UNDER THE FOLLOWING CONDITIONS FOR HIGH AND LOW TEMPERATURE CYCLING TEST, AFTER THE TEST AT NORMAL TEMPERATURE AND TEMPERATURE CONDITIONS FOR 1 HOUR AFTER THE TEST. 样品按下列条件进行高低温循环试验,试验后在正常温度和温度条件下放置1小时后测定  A：+85±2℃ B：-40±2℃ C：2H D：1H E：2 H F：1 H CYCLING：FIVE CYCLES 周期：5次	Contact resistance: 200 mΩ Max. 接触电阻 Insulation resistance : 50 MΩ Min. 绝缘电阻 NO SIGNS OF MECHANICAL OR ELECTRICAL DAMAGE 无机械的和电气的损伤迹象
5.4.5	Salt Spray Test 盐雾试验	THE SALT SPRAY TEST SHALL BE CONDUCTED AT THE FOLLOWING CONDITIONS : 样品按下列条件进行盐雾试验 (1)DENSITY(浓度): 溶液(5±1)% NACL (质量百分比) (2)TEMPERATURE: 35±2℃ 温度 (3) TIME: 24HOURS 时间	NO REMARKABLE CORROSION SHALL BE RECOGNIZED IN METAL PART 在金属上没有影响开关性能的斑点

6. Welding Condition焊接条件:

Item项目		Recommended conditions推荐条件
6.1	Automatic flow soldering 自动焊接	For the product of Automatic flow soldering, type solder according to the following conditions 对于自动焊接产品，请按以下条件进行焊接  Note: The above mentioned conditions are the temperature of the PWB surface on the part. Due to the PWB's material, size, thickness, etc., the temperature that the PWB will get from the switch surface will also vary greatly. Therefore, be careful not to let the switch Surface temperature exceeds 260 ℃ 注意：以上提及的条件是零部件上PWB表面的温度，由于PWB的材料、尺寸、厚度等不同，PWB从开关表面获得的温度也会有很大产不同，因此，千万小心不要让开关表面温度超过260℃ .

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<table>
<tr><th colspan="2">Item项目</th><th>Test Method试验方法</th></tr>
<tr><td>6.2</td><td>Hand soldering
手工焊接</td><td>Please practice according to bellow conditions:
(1)Soldering temperature :≤250℃
(2)Continuous soldering time:≤3 S
(3)Power of ferrochrome:≤30 W
请按以下条件进行焊接：
(1)焊锡温度：≤250℃
(2)连续焊接时间：≤3 S
(3)电铬铁的功率：≤30 W</td></tr>
<tr><td>6.3</td><td>Solder heat resistance (welding type application)
耐 焊 性(焊接型适用)</td><td>(1) WAVE SOLDERING: 260±5°3±1SEC MAX.
(2) HAND WELDING: 360°C MAX. 3SEC. MAX.
<table>
<tr><td></td><td>温度(° C)
Temperature</td><td>时间(S)Time</td></tr>
<tr><td>浸锡</td><td>260±5</td><td>3±1</td></tr>
<tr><td>手焊</td><td>350±10</td><td>1~3</td></tr>
</table>
No abnormalities shall be observed in appearance and operation. No functional defective occur
无外观及功能损坏,无功能性不良.</td></tr>
</table>

7.Other Precautions其他注意事项：

(1)Following the soldering process, do not try to clean the switch with a solvent or the like.

进行焊接过程中，不可以用溶剂或类似品清洗开关

(2)Prevent flux from entering the mating clearance of the switch.

防止助焊剂从开关的配合间隙渗入

(3)If the solder, there is force in the terminal parts, then the terminal may be deformed and prone to poor electrical performance.

如果焊锡时，有施力在端子部位的话，则端子可能会变形且易出现电气性能不良。

(4)Soldering conditions should be confirmed according to the actual corresponding conditions.

焊锡条件应按照实际的对应条件予以确认。

(5)After delivery, the switch is sealed and the inventory time is below 90 days.

交货后保证开关处于密封状态并库存时间90天以下

(6)After the switch is soldered, do not operate the switch or perform secondary soldering with excess heat left.

开关被焊接后，不要在留有余热的情况下操作开关或进行二次焊接。

8.GENERAL 通用

8.1 SCOPE 范围

This specification covers the requirements of all DIP and SMD switching series.

本规范涵盖了所有DIP和SMD开关系列的要求

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